ABS05

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1.6 x 1.0 x 0.5mm RoHS/RoHS II Compliant MSL Level = N/A

Features

- Small form factor Tuning Fork Crystal (1.60 x 1.00 x 0.50 mm package)
- Low profile ideal for height constraint designs
- Available with standard ±20 ppm set-tolerance
- Extended temperature -40°C to +85°C for industrial applications

Applications

Wireless Modules

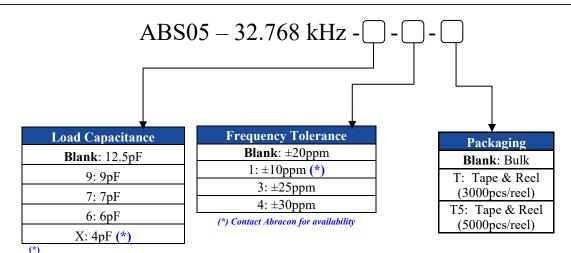
(M)

- Internet of Things (IoT)
- Bluetooth / Bluetooth Low Energy (BLE)
- Commercial & Industrial Applications
- Low Power MCU's, SoC's, Transceivers
- Communication & Measuring Equipment

Electrical Specifications

Parameters	Minimum	Typical	Maximum	Units	Notes
Frequency	32.768			kHz	
Operation Mode	Flexural Mode (Tuning Fork)				
Operating Temperature	-40		+85	°C	
Storage Temperature	-55		+125	°C	
Frequency Tolerance @+25°C	-20		+20	ppm	Standard (See options if other than STD)
Temperature Coefficient:	-0.04	-0.03	-0.02	ppm/T ²	
Turn-over temperature:	+20	+25	+30	°C	
Equivalent series resistance (ESR)			90	kΩ	
Shunt capacitance (C0)		1.3		pF	
Load capacitance (CL)		12.5		pF	Standard (See options if other than STD)
Drive Level			0.5	μW	
Aging @ +25°C±3°C	-3		+3	ppm	First Year
Insulation Resistance	500			ΜΩ	$ @ 100 \text{Vdc} \pm 15 \text{V} $

Part Identification



(*)
"X: 4pF" option with ±20 ppm set tolerance is only available in 5k units per tape and reel; part #: ABS05-32.768kHz-X-T5
"X: 4pF" option with ±25 ppm set tolerance is only available in 3k units per tape and reel; part #: ABS05-32.768kHz-X-3-T3



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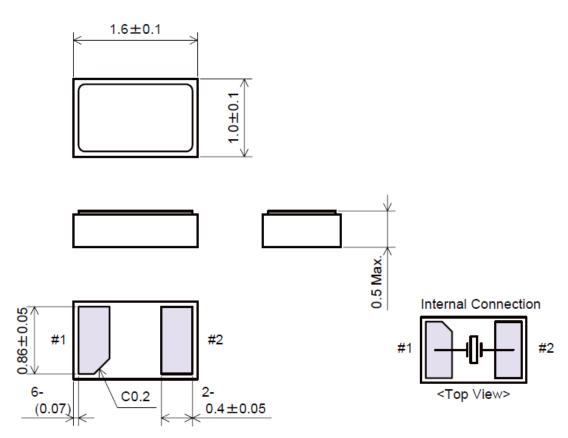
Check Inventory (>)

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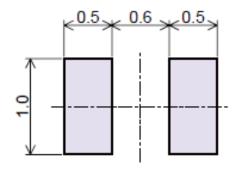


1.6 x 1.0 x 0.5mm **RoHS/RoHS II Compliant** MSL Level = N/A

Mechanical Dimensions



Recommended land pattern



Dimensions: mm



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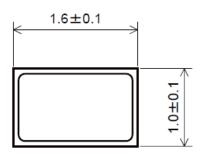
Check Inventory (>)

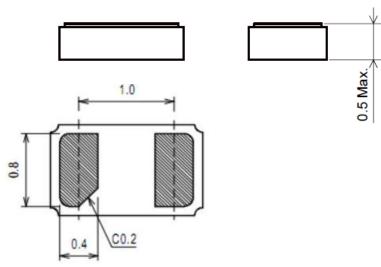
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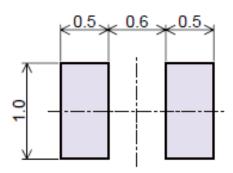
1.6 x 1.0 x 0.5mm RoHS/RoHS II Compliant MSL Level = N/A

Alternative Mechanical Dimensions #1





Recommended land pattern



Dimensions: mm



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(PV)



1.6 x 1.0 x 0.5mm RoHS/RoHS II Compliant MSL Level = N/A

Reflow Profile [JEDEC J-STD-020]

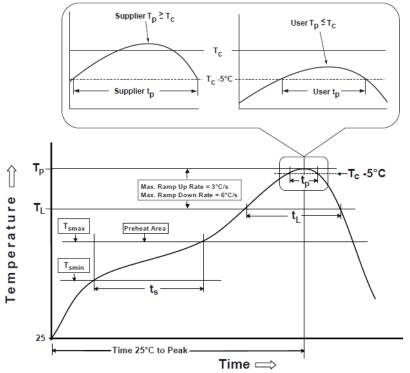


Table 1

SnPb Eutectic Process
Classification Temperatures (Tc)

Package Volume mm³ Volume mm³
Thickness <350 ≥350

<2.5 mm 235 °C 220 °C
≥2.5 mm 220 °C 220 °C

Table 2							
Pb-Free Process Classification Temperatures (T _c)							
<1.6 mm	260 °C	260 °C	260 °C				
1.6 mm - 2.5 mm	260 °C	250 °C	245 °C				
>2.5 mm	250 °C	245 °C	245 °C				

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Preheat / soak		
Temperature minimum (T _{smin})	100°C	150°C
Temperature maximum (T _{smax})	150°C	200°C
Time (T _{smin} to T _{smax}) (t _s)	60 - 120 sec.	60 - 120 sec.
Average ramp-up rate (T _{smax} to T _P)	3°C/sec. max	3°C/sec. max
Liquidous temperature (T _L)	183°C	217°C
Time at liquidous (t _L)	60 - 150 sec.	60 - 150 sec.
Peak package body temperature (T _P)*	see Table 1	see Table 2
Time (t _p)** within 5°C of the specified classification temperature (T _C)	20 sec.	30 sec.
Ramp-down rate (T _p to T _{smax})	6°C/sec. max	6°C/sec. max
Time 25°C to peak temperature	6 min. max	8 min. max
Reflow cycles	2 max	2 max

^{*}Tolerance for peak profile temperature (T_P) is defined as a supplier minimum and a user maximum.



^{**}Tolerance for time at peak profile temperature $\{t_p\}$ is defined as supplier minimum and a user maximum.

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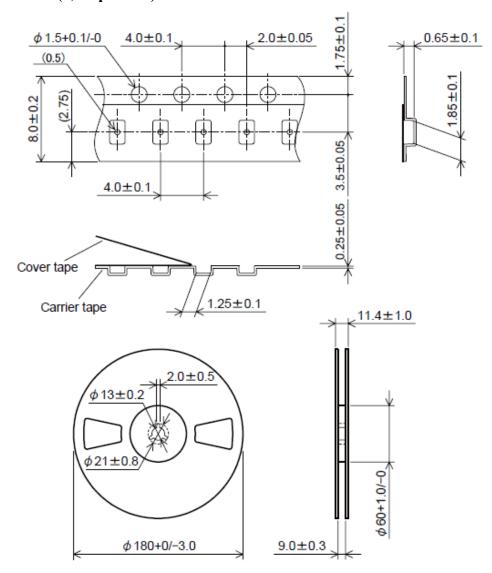
(dA)



1.6 x 1.0 x 0.5mm RoHS/RoHS II Compliant MSL Level = N/A

Packaging

T=Tape and reel (3,000pcs/reel) T5=Tape and reel (5,000pcs/reel)



Dimensions: mm

ATTENTION: Abracon LLC's products are COTS – Commercial-Off-The-Shelf products; suitable for Commercial, Industrial and, where designated, Automotive Applications. Abracon's products are not specifically designed for Military, Aviation, Aerospace, Life-dependent Medical applications or any application requiring high reliability where component failure could result in loss of life and/or property. For applications requiring high reliability and/or presenting an extreme operating environment, written consent and authorization from Abracon LLC is required. Please contact Abracon LLC for more information.

