

4

3

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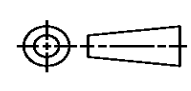
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	F1	ECR-16-009824	27JUL2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2150561-1

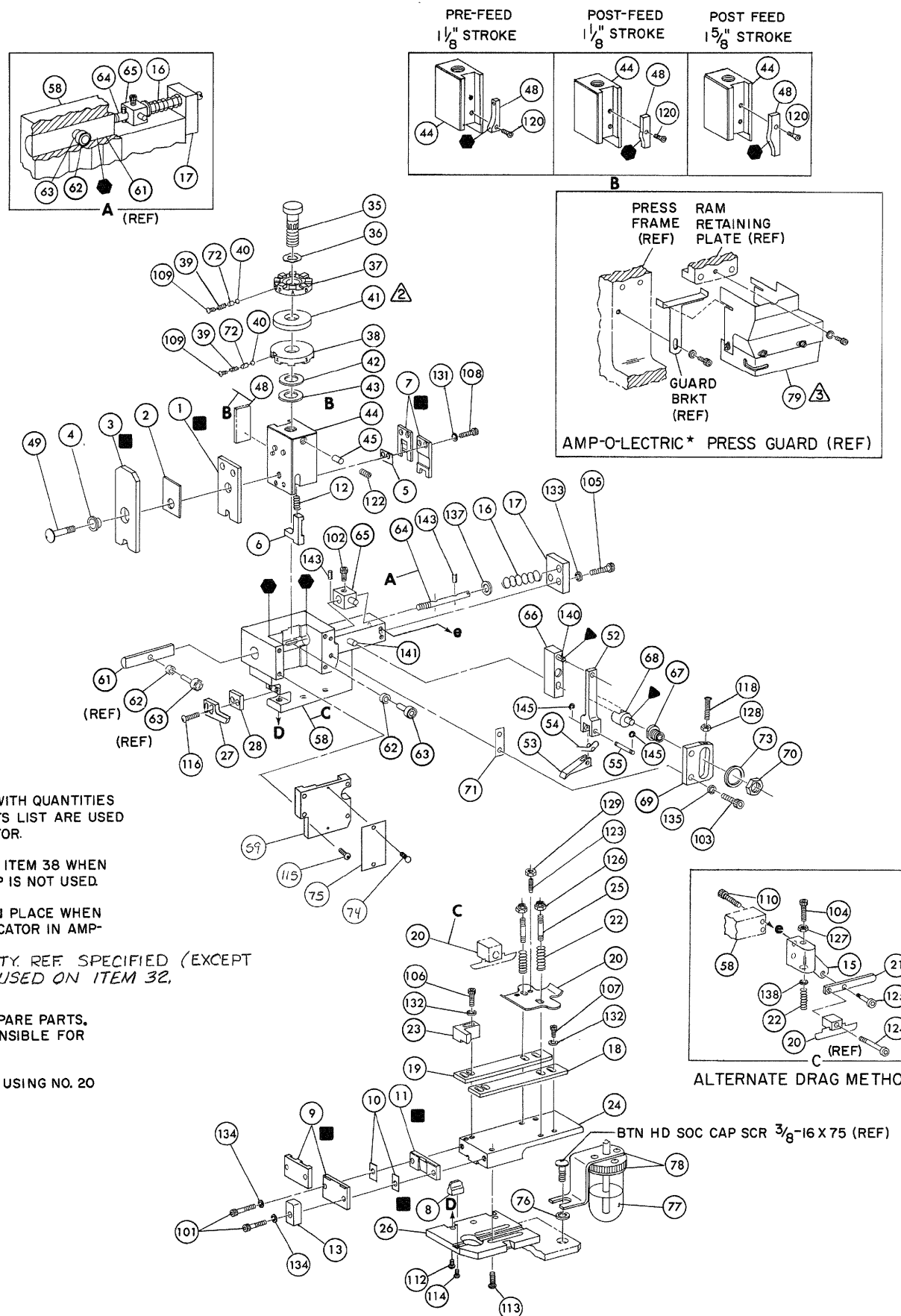
FOR REPLACEMENT PARTS FOR APPLICATOR 466049-2 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 466049-2

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	GOPALAKRISHNA HV		
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE	
MATERIAL		PRODUCT SPEC		NAME	
FINISH		APPLICATION SPEC		MINIATURE QUICK CHANGE APPLICATOR END FEED .110 FASTON	
		WEIGHT	SIZE	CAGE CODE	DRAWING NO
			A3		©- 466049-2
		CUSTOMER DRAWING		RESTRICTED TO	
		SCALE	SHEET	1 OF 2	REV F1



THIS DRAWING IS A CONTROLLED DOCUMENT.



NOTES:

- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
- PARTS WITH QTY. REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

KEY:

- RECOMMENDED SPARE PARTS. CUSTOMER RESPONSIBLE FOR REPLACEMENT.
- LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- GREASE LIGHTLY.

ALTERNATE DRAG METHOD

REF.	QTY	PART NO	DESCRIPTION	ITEM NO
REF.		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF.		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	144
REF.		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	143
REF.		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	142
REF.		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	141
REF.		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	140
REF.		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	139
REF.		21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	138
REF.		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	137
REF.		21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	136
REF.		21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	135
REF.		21018-4	NUT, HEX MACH (4-40) DRAG	134
REF.		21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	133
REF.		21018-7	NUT, HEX MACH (10-32) DRAG SPRING	132
REF.		21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	131
REF.		5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	130
REF.		21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	129
REF.		4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	128
REF.		21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	127
REF.		1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	126
REF.		3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	125
REF.		2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	124
REF.		2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	123
REF.		2-21002-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	122
REF.		3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	121
REF.		1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	120
REF.		2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	119
REF.		2-21000-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	118
REF.		2-21000-6	SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	117
REF.		3-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	116
REF.		2-21000-8	SCR, SKT HD CAP (8-32 X .62) STRIP GUIDE	115
REF.		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	114
REF.		3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	113
REF.		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	112
REF.		3-21000-8	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	111
REF.		3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	110
REF.		455745-1	GUARD (WINDOW)	109
REF.		465184-9	LUBRICATOR ASSY	108
REF.		455985-1	OIL, LUBRICATING	107
REF.		454406-1	SPACER, LUB BRACKET	106
REF.		461264-1	ID PLATE	105
REF.		21017-2	SCR, DRIVE (#2 X 19) ID PLATE	104
REF.		458109-1	WASHER, FLAT (SPECIAL)	103
REF.		690603-1	SPRING, ASSIST	102
REF.		690517-1	SPACER	101
REF.		22594-8	NUT, HEX	100
REF.		240628-1	PLATE, ADJ	99
REF.		240626-1	SHAFT, PIVOT	98
REF.		240633-1	BUSHING	97
REF.		455680-1	LEVER, INTERMEDIATE	96
REF.		240629-1	BLOCK, PIVOT	95
REF.		240632-2	SCREW, ADJ	94
REF.		240659-3	PIN, CAM ROLLER	93
REF.		240658-1	CAM, ROLLER	92
REF.		454398-1	ROD, FEED	91
REF.		454220-1	CAP, RAM	90
REF.		453736-1	HOUSING	89
REF.		240624-1	PIN, FEED FINGER	88
REF.		691499-1	SPRING, FEED FINGER	87
REF.		240635-1	FINGER, FEED	86
REF.		240634-1	LEVER, TERMINAL	85
REF.		7-21002-9	BOLT, CRIMPER	84
REF.		690602-5	CAM, PRE-FEED 1/8 STROKE	83
REF.		690191-1	PLUG, NYLON	82
REF.		455674-1	RAM	81
REF.		690125-1	WASHER, LAMINATED	80
REF.		690124-1	WASHER, RAM	79
REF.		23241-6	SPACER, DISC	78
REF.		690170-1	BALL, STEEL	77
REF.		690142-1	SPRING, COMPRESSION	76
REF.		8-690141-0	DISC, INSULATION	75
REF.		22480-5	DISC, WIRE	74
REF.		690212-1	WASHER, SPRING	73
REF.		458980-1	POST, RAM	72
REF.		458980-1	APPLICATOR, BASIC (SUB ASSY)	71
REF.		3-690451-2	SPACER, STRIPPER	70
REF.		240639-1	STRIPPER	69
REF.		455676-1	PLATE, BASE	68
REF.		22354-8	DRAG, STUD	67
REF.		455678-3	PLATE, STRIP GUIDE	66
REF.		240825-3	PLATE, STRIP HOLD	65
REF.		4-22281-1	SPRING, DRAG	64
REF.		240636-1	LEVER, DRAG	63
REF.		454177-1	DRAG, STOCK	62
REF.		454204-1	GUIDE, STRIP (REAR)	61
REF.		454204-1	GUIDE, STRIP (FRONT)	60
REF.		454178-1	GUIDE, FEED ROD	59
REF.		4-22284-9	SPRING, FEED RETURN	58
REF.		454178-1	ADAPTER, DRAG	57
REF.		1-690481-3	SPACER, HOLD DOWN	56
REF.		23846-1	SPRING, HOLD DOWN	55
REF.		240644-5	PLATE, REAR SHEAR	54
REF.		1-690482-8	SPACER, SHEAR PLATE	53
REF.		4-238005-8	PLATE, FRONT SHEAR	52
REF.		690474-5	ANVIL	51
REF.		2-455892-0	BLADE, SLUG	50
REF.		3-240641-3	HOLD DOWN, TERMINAL	49
REF.		238009-1	SPACER, SHEAR BLADE	48
REF.		3-456135-2	SPACER, TUBULAR	47
REF.		455888-8	CRIMPER, INSULATION	46
REF.		1-456404-8	CRIMPER, WIRE	45

CRIMPING DATA					APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH			
A	.060	16				62191
B	.051	18				62190
C	.046	20				
D	NOT USED					
CRIMP	SIZE	TYPE	FEED	APPL INST		
WIRE	.070	F	.705	A1 8039		
INSUL	.180	O				
WIRE RANGE	20-16	INSULATION RANGE	150-170	PRESS NO	565435-5	

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

F	ECN 0150-0919-04	DATE	7-04	SET UP PAGE	10-1
E	0150-6903-96	DATE	7-78	458638-1 712	
D	ECN A157688	DATE	11-88	DR 22274 APP 3-79	
C	REV PER ECN R-5470	DATE	11-84	1-25-84	
B	REV PER R2791	DATE	12-78	11-25-84	
A	ADD TERM 62190 R1998	DATE	11-77	11-25-84	
A	REV PER ECN E555	DATE	6-57	11-25-84	