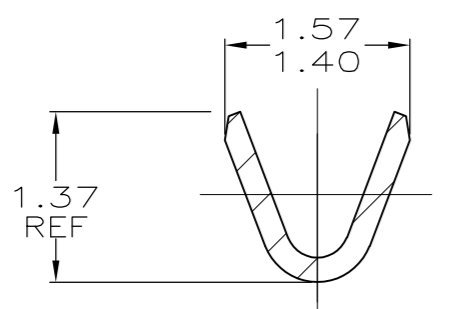
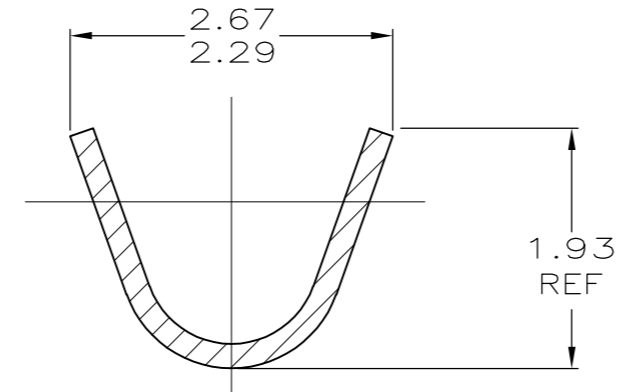


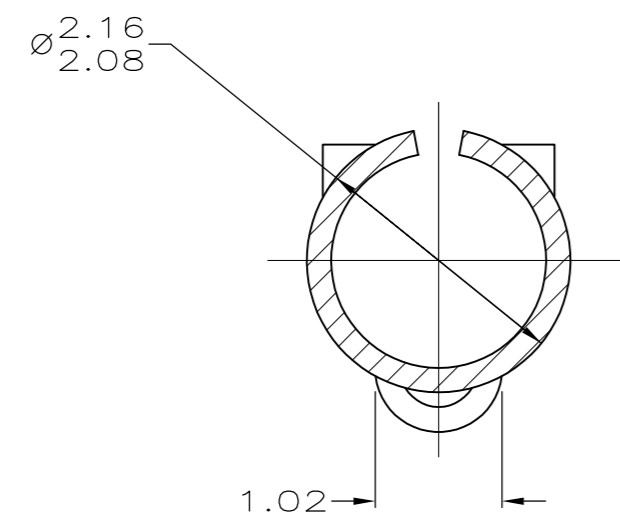
LOC		DIST		REVISIONS			
P	LT	DESCRIPTION	DATE	OWN	APVD		
CM	53	R1	REVISED PER ECO-11-004917	11MAR11	RK	HMR	



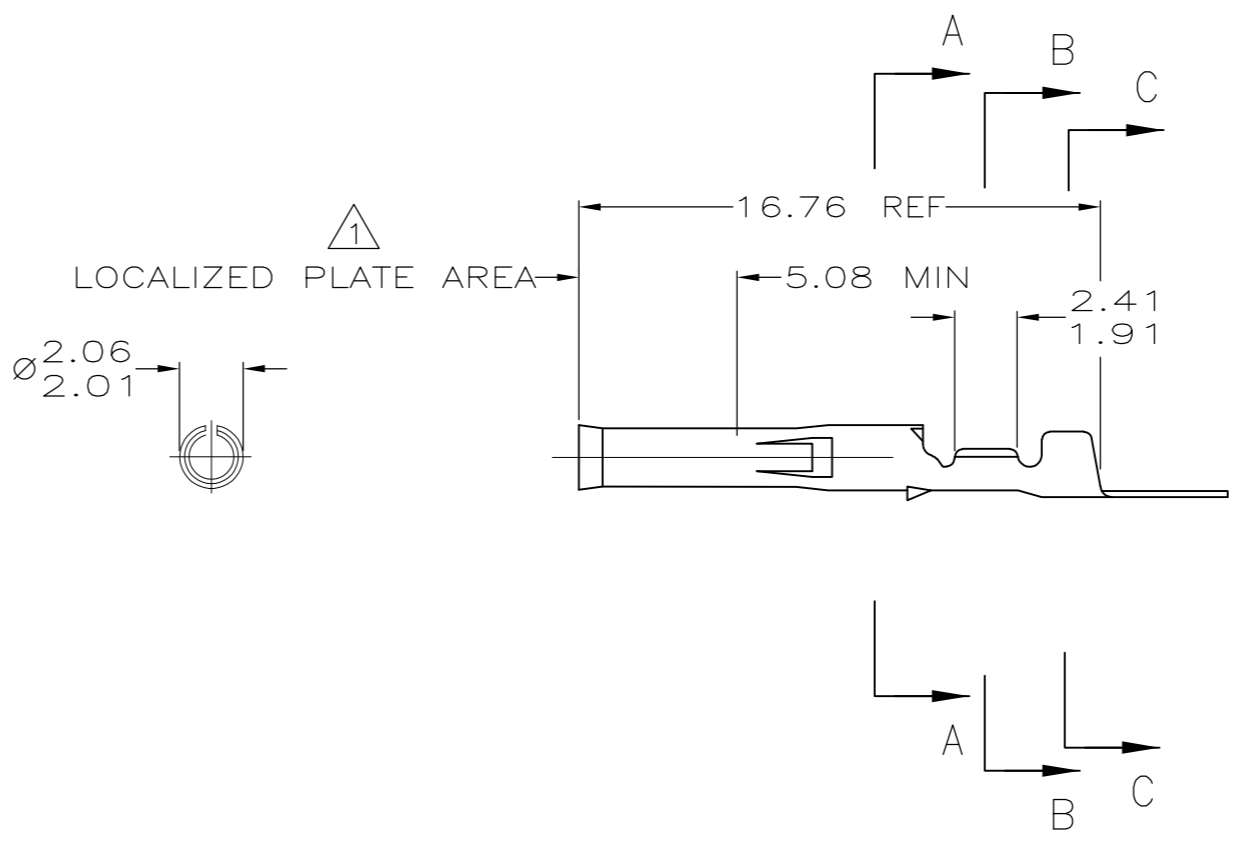
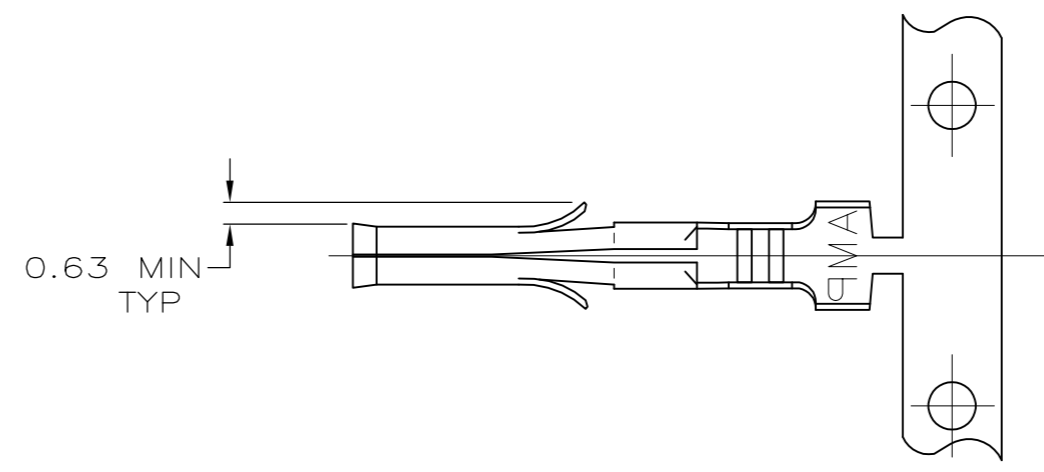
SECTION B-B  
SCALE 20:1



SECTION C-C  
SCALE 20:1



SECTION A-A  
SCALE 20:1

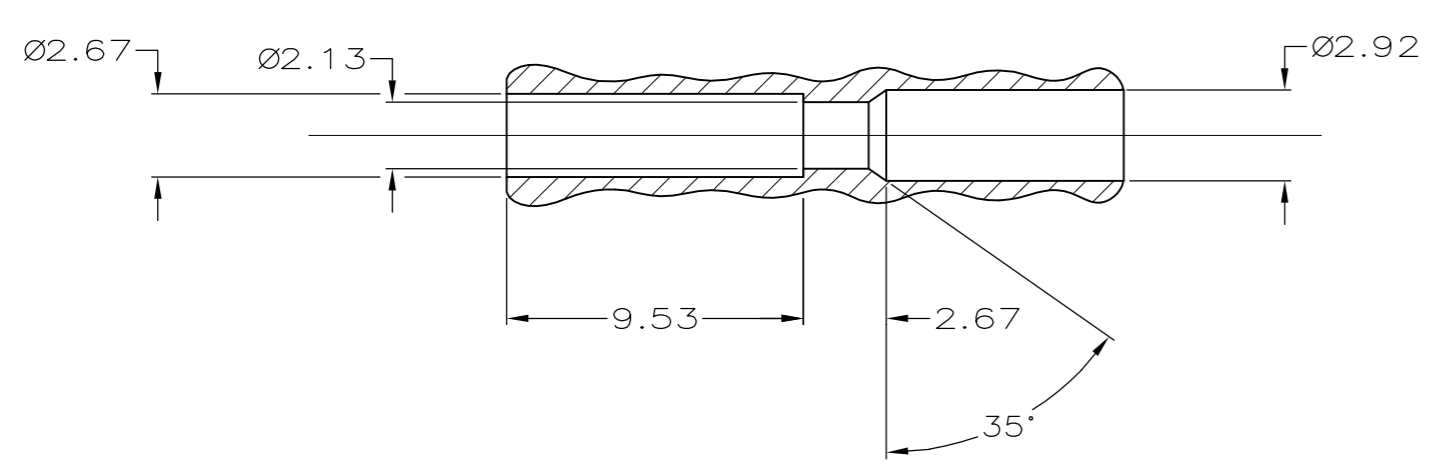


△ 0.0013 MIN NICKEL OVER ENTIRE RECEPTACLE WITH 0.0008 MIN GOLD INSIDE RECEPTACLE IN LOCALIZED PLATE AREA.

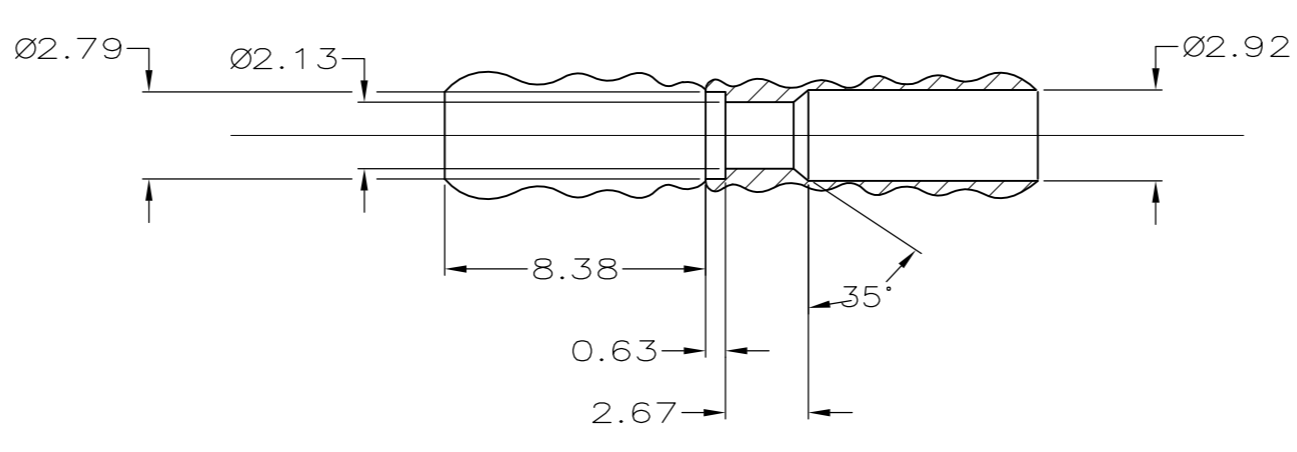
2. EITHER CAVITY WILL ACCEPT RECEPTACLE 350628,640392 OR PIN 350629,640391.

IN	MM
.660	16.76
.375	9.53
.330	8.38
.200	5.08
.115	2.92
.110	2.79
.105	2.67
.095	2.41
.090	2.29
.085	2.16
.084	2.13
.082	2.08
.081	2.06
.079	2.01
.076	1.93
.075	1.91
.062	1.57
.060	1.52
.055	1.40
.054	1.37
.040	1.02
.025	0.63
.008	0.20
.005	0.13
.000050	0.0013
.000030	0.0008
IN	MM

CONVERSION TABLE



TYPICAL RECEPTACLE CAVITY SECTION  
REFERENCE



TYPICAL PLUG CAVITY SECTION  
REFERENCE

METRIC

△	0.20 BRASS	1.52 MAX	30-24	640392-5
PRE-TIN	0.20 PH.BRZ.	1.52 MAX	30-24	640392-2
PRE-TIN	0.20 BRASS	1.52 MAX	30-24	640392-1
FINISH	MATERIAL	INSULATION DIAMETER	WIRE RANGE	PART NO
THIS DRAWING IS A CONTROLLED DOCUMENT.				
DIMENSIONS: mm(INCHES)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		
0 PLC	± .01	1 PLC	± .005	2 PLC
3 PLC	± 0.13	4 PLC	± .005	ANGLES: ± 0° 30'
MATERIAL SEE TABLE		FINISH SEE TABLE		
WEIGHT		—		
SIZE		A1		
CAGE CODE		00779		
DRAWING NO		640392		
CUSTOMER DRAWING		SCALE 5:1		
SHEET 1		OF 1		
REV R1				

A/C BUSINESS GROUP 3323 177-34 RALPH VESTAL