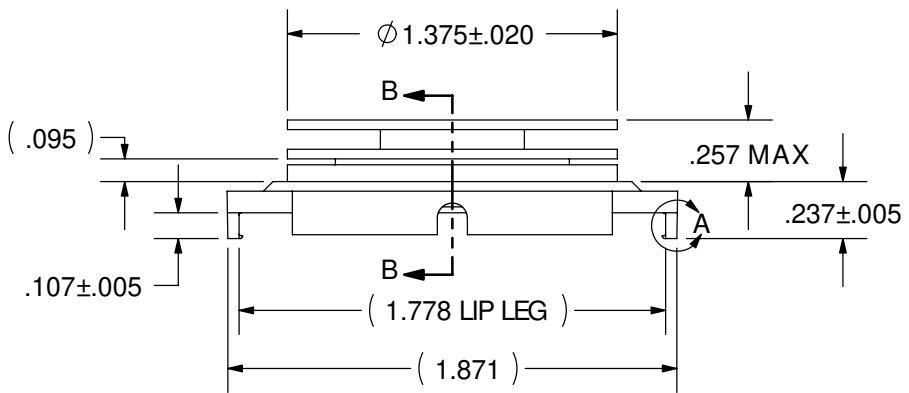
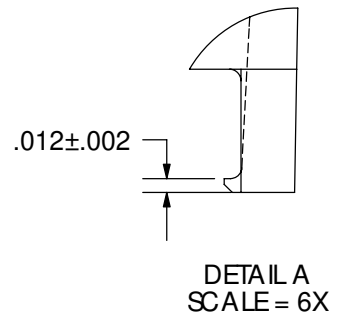
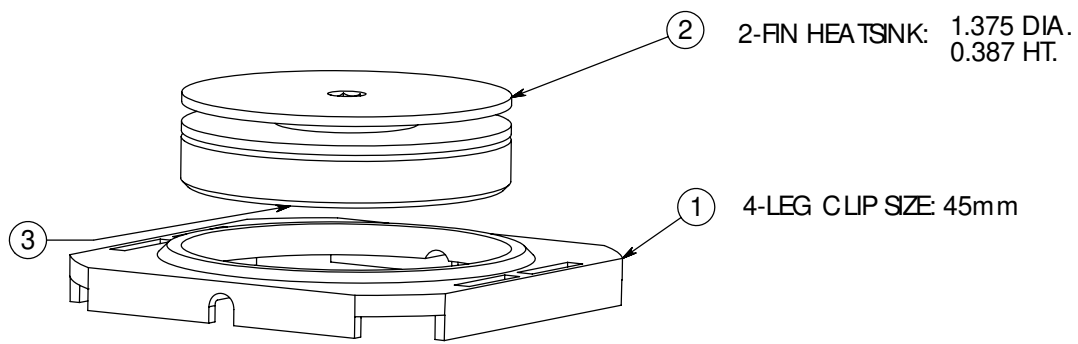
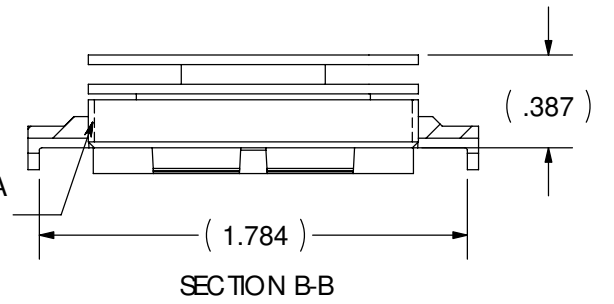


REVISION(S)			
LTR	DESCRIPTION	INIT	APP'D
O	ECN: 0S60-0237-04	E.T 9/23/04	B.P 10/6/04
A	ECR-06-014978	E.T 6/23/06	V.K 6/23/06



1 3/8 - 27 UNS-2A
THREAD



- MATERIAL:
HEAT SINK: ALUM. (BLACK ANODIZE)
CLIP: BLACK PEI (UL94-V0)
- BEFORE THE HEATSINK APPLICATION, THE USER SHOULD IDENTIFY THE SPECIFICATION OF MAXIMUM LOAD ON THE BGA PACKAGE.

HEATSINK TORQUE SPECIFICATIONS CONVERTED TO FORCE.

BARE DIE PACKAGE:
2.0 POUND-FORCE INCH TORQUE = 8.1 POUND-FORCE
(0.23 NEWTON METER TORQUE = 36.03 NEWTON)
2.5 POUND-FORCE INCH TORQUE = 10.1 POUND-FORCE
(0.28 NEWTON METER TORQUE = 44.93 NEWTON)

FULL SIZE LID PACKAGE:
2.0 POUND-FORCE INCH TORQUE = 6.9 POUND-FORCE
(0.23 NEWTON METER TORQUE = 30.69 NEWTON)
2.5 POUND-FORCE INCH TORQUE = 8.7 POUND-FORCE
(0.28 NEWTON METER TORQUE = 38.70 NEWTON)
- REMOVE CLIP WITH REMOVAL TOOL P/N: 1542616-1
- RoHS COMPLIANT AND CERTIFIED.

CUSTOMER DRAWING
SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE

ITEM	DESCRIPTION	QTY
1	MOUNTING CLIP	1
2	HEAT SINK	1
3	INTERFACE	1

tyco / Electronics Attleboro Falls Massachusetts 02763

UNLESS OTHERWISE SPECIFIED TO LEFTRANDS ARE:

DRAWN BY: E.TAO	DATE: 9/23/04	MATERIAL: SEE NOTE
ENGINEER: B.PETROCELLI	DATE: 10/6/04	FINISH: SEE NOTE
FILENAME: PROJECT: SYSTEM:		

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TITLE: 45mm HEATSINK ASSEMBLY (HTS503-P)

DIMENSIONS ARE IN: INCHES	SCALE: 1.25:1	PART NO.: 1542003-5	SHEET: 1 OF 1
TYPED ANGLE PROJECTION	SIZE: A	DWG. NO. C-1542003-5	REV: A