



# Automotive Attachment Tape

## Part Numbers 06377 and 06378 (Gray)

Technical Data Sheet

September 2004

Supersedes Technical Data Sheet dated July 2002

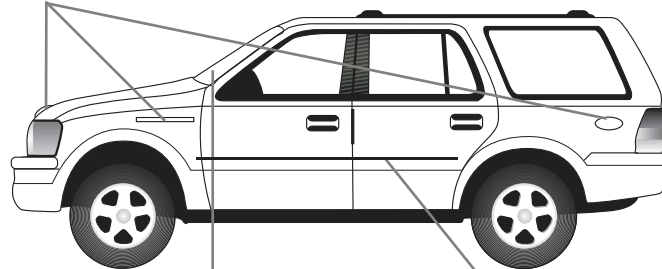
### General Description

3M™ Automotive Attachment Tapes 06377 and 06378 are .030-inch thick, gray acrylic foam tapes with proven performance acrylic adhesives. These tapes are characterized by good peel and shear adhesion, good internal strength, good conformability and good plasticizer resistance. Typical applications are attachment of emblems, nameplates, badges and other lightweight moldings and trim.

Part numbers 06377 and 06378 are **not** recommended for medium- to heavy-weight trim attachment. 3M recommends part numbers 06382, 06383, 06384, 06386 or 06397 for heavier parts and more demanding applications.

### Typical Applications

Badges/Nameplates/Emblems

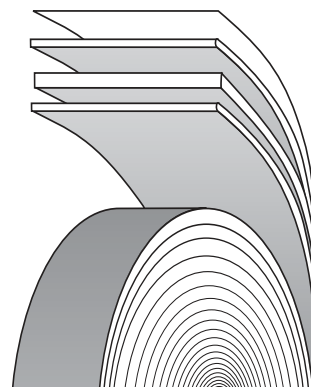


Noise and Vibration Reduction

Narrow and Lightweight Body Side Moldings

### Product Construction

Release Liner  
Acrylic Adhesive  
Gray Acrylic Foam  
Acrylic Adhesive



# Data Sheet 06377 and 06378

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<b>Physical Properties</b>	Foam	Gray acrylic
	Liner color	Red
	Thickness	.030 in (0,8 mm)
	Package	Clam shell

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<b>Ordering Information</b>	<b>Part Number</b>	<b>Color</b>	<b>Size</b>	<b>Rolls</b>	<b>Boxes</b>
				<b>Per Box</b>	<b>Per Case</b>
	06377	Gray	1/2" x 20 yds (12,7 mm x 18,3 m)	1	12
	06378	Gray	7/8" x 20 yds (22,2 mm x 18,3 m)	1	12

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**Other Trim Attachment And Repair Products** Please see your 3M catalog or consult your 3M sales representative for information about our complete line of automotive attachment tapes and adhesion promoter. Or you may visit us at [www.3M.com/automotive](http://www.3M.com/automotive), then click on "Product Catalog," then "3M™ Tapes and Scotch® Tapes," and then "3M™ Automotive Attachment Tapes."

**3M™ Automotive Adhesion Promoter 06396 is recommended for tape bonding to all plastic substrates. Please contact your 3M sales representative with application or performance questions.**

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## Automotive Aftermarket Division

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