

Table with 3 columns: PART NUMBER, REV, FIRST USED. Rows include 680598-1 B 122500-1, 680598-2 B 565435-5, 680598-3 B 354500-1.

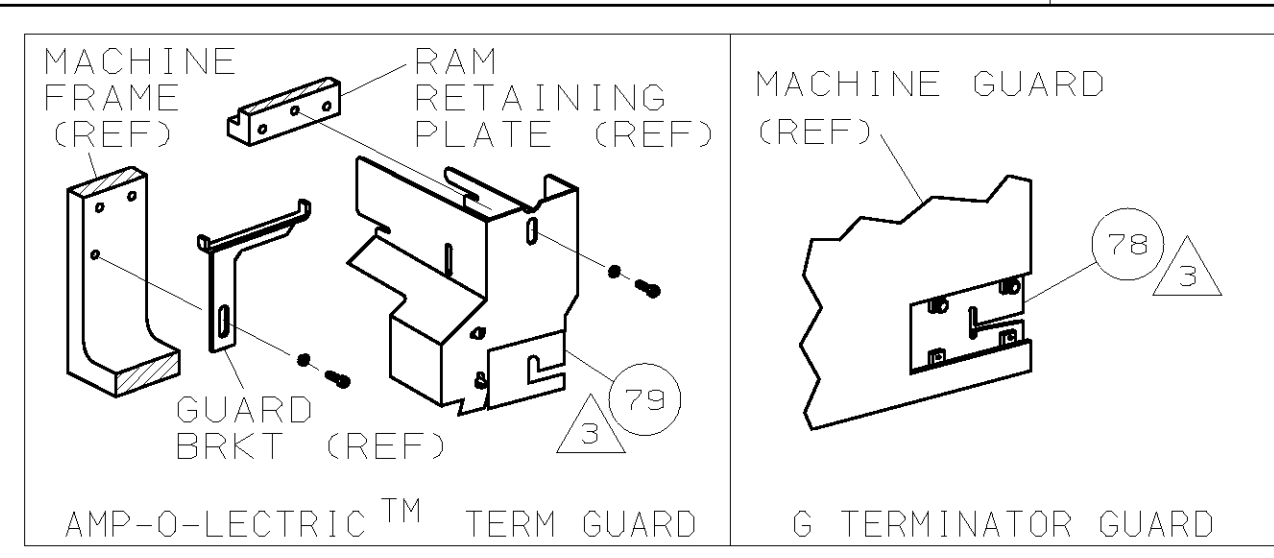
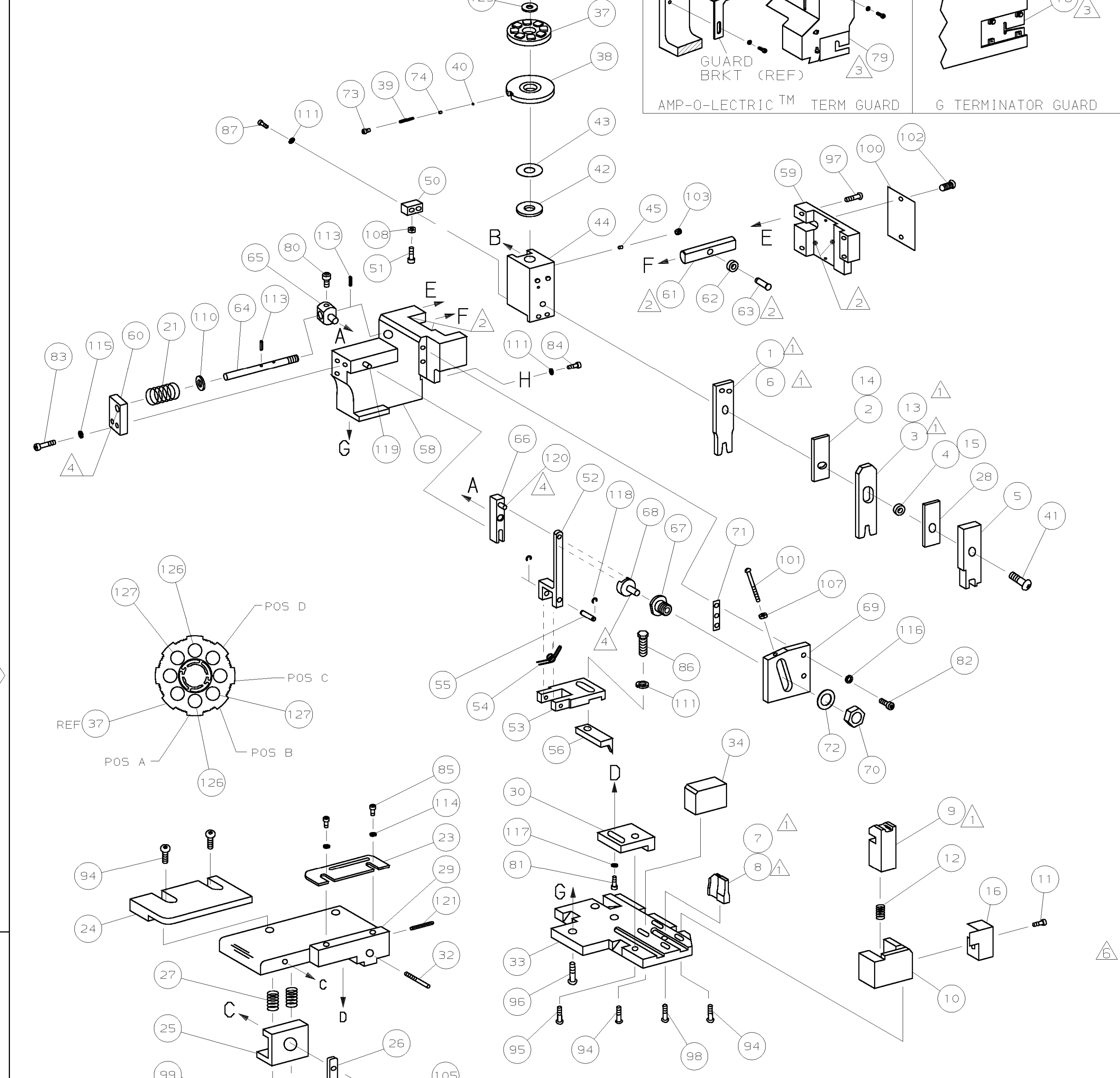


Table with 4 columns: CRIMP DATA, CRIMP HEIGHT, WIRE SIZE, and CRIMP SIZE TYPE RANGE. Includes crimp data for 20 AWG and 22 AWG wires.

Table with 5 columns: WIRE STRIP LENGTH, TERM APPL SPEC, FEED, APPL INSTRUCTION, SET UP GAGE, LAYOUT. Values include .219-.234, NONE, .500, 408-8040, 458637-1, L2047.

Main parts list table with columns: QTY RECD PER ASSY, PART NO, DESCRIPTION, ITEM NO. Lists various components like pins, washers, screws, and guides.

Assembly revision table with columns: REV, LEAD/MECH, MODEL, FEED, PART NO, DESCRIPTION, ITEM NO. Lists revisions from -1 to 3 for leadmaker and mech components.

Operational instructions including 'POST FEED 1 5/8 STROKE', 'PRE FEED 1 1/8 STROKE', 'PRE FEED 1 5/8 STROKE'. Includes diagrams for K and G terminators and leadmaker/bench machine diagrams.

Supplementary information table including dimensions in inches, tolerances, and contact information for AMP.

Customer and assembly drawing information including dimensions, tolerances, and contact details for AMP.

THIS DRAWING IS A CONTROLLED DOCUMENT.

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