

TRK LEG CRIMPER File 12611
 FOR 550 FEED
 AMP INCORPORATED
 HARRISBURG, PENNA.

AMP - LOK

SIDEWISE

TYPE

APPLICATOR PARTS LIST

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	WIRE CRIMPER 1.453956-4	1	453956-4	42	Shear Plate-Left	1	811855-1	
2	ING. CRIMPER	1	465004-1	43	Right Shear Guide Block	1	387219	
3	ANVIL	1	810765-1	44	Floating Shear	1	465106	
4	ANVIL SPACER	1	810017-0	45	Retaining Plate-Front	1	811711-1	
5	SHEAR BLADE	1		46	Retaining Plate-Rear	1	810822-1	
6	REAR SHEAR PLATE	1		47	Spring - Shear Return	1	374322	
7	SHEAR BLADE SPACER	1		48	Shear Depressor 453302-1	1	387252	
8	FRONT SHEAR PLATE	1		49	Key - Shear Retainer	1	386358	
9	REAR ANVIL SPACER PLT.	1		50	Adj. Strip Guide Plate	1	622035-1	
10	FRONT ANVIL SPACER PLT.	1		51	Rear Adj. Block	1	387252	
11	TOOL SPACER	1	372177	52	Wire Stop Holder Spacer	1	387280	
12	CRIMP SPACER	1	387218	53	Rear Hold Down Holder	1	810771-1	
13	FRONT WIRE GUIDE FEED	1	387218	54	Rear Hold Down	1	694247-1	
14	REAR STRIP GUIDE	1	387250	55	Hold Down Pin	1	810768-1	
15	RAM	1	471912-1	56	Plunger Tip	1	810767-1	
16	TOOL HOLDER	1		57	Spring - Hold Down	1	810773-1	
17	ADI. CRIMP MOUNT ASSY.	1	465392-6	58	Anvil Back-Up Block	1	810769-1	
18	ADI. BLOCK	1		59	Front Strip Hold	1	810799-1	
19	APPLICATOR MOUNT ASSY.	1		60	Guard Mount	1	810766-1	
20	BASE PLATE	1	473471	61				
21	BASE BLOCK	1	465002-3	62				
22	STRIP GUIDE PLATE 692034-1	1		63	Wire Stop Guide	1	811787-1	
23	ANVIL HOLDER	1		64				
24	AUX. ANVIL HOLDER	1		65	TENSION ADJ. PLATE	1	374399	
25	STRIPPER	1		66	MISCELLANEOUS			
26	STRIPPER MOUNT 386362	1	386362	67	Punch Holder	1	810198-1	
27	STRIPPER MOUNT WIRE STOP	1	306361-1	68	Button Hd. CapSor. 10-32x3/8	1	2-21002-7	
28	STRIPPER MOUNT BRACKET	1	386375	69	Hex Nut #10-32	1	21018-7	
29	STRIPPER BUSHING	1	389049-1	70				
30	STOCK DRAG	1	387230	71				
31	STOCK DRAG HANDLE	1		72				
32	STOCK DRAG STUD	1		REV.	REVISION RECORD	DATE	BY	ECN
33	STOCK DRAG SPRING	1	373169	B	ITEM 24 WAS 474899	10-24-66	MS	4-190
34	STOCK DRAG ADJ. WAREX Knob	1	21022-3	C	NEW PIN	7-20-67	MS	6-7492
35	FEED FINGER HOLDER	1	386912	D	REV. ITEM 54 WAS 69472	11-24-69	MS	6-7492
36	FEED FINGER	1	810111	E	ITEM 22 F. 50 WAS 273970	3-9-70	MS	6-7492
37	FEED FINGER TIP	1	387251	F	0.85 TYPERS 60204	5-23-70	MS	6-7492
38	FEED FINGER SPACER	1		G	REV 72 F.C.H	3-3-71	MS	6-7492
39	BASE CASTING	1	570238	H	48 WAS 587265, 69472	11-1-71	MS	6-7492
40	GUARD	1	457065-2	J	ITEM 1 WAS 1-465035-0	11-13-72	MS	6-7492
41	BRACKET	1	457065-2	K	REV PER ECN	3-29-73	MS	6-7492

CRIMPING DATA

TO APPLY TERMINAL 60016

WIRE SIZE CRIMP HEIGHT 60016

WIRE SIZE CRIMP HEIGHT 20 .051

18 .052065 .0651

16 .059062 .068

14 .069073 .079

CRIMP SIZE TYPE FEED

WIRE .090

INSUL. .130

SLEEVED .550

INSULATION RANGE WIRE RANGE 20-14

EXPLODED VIEW 6050F

A-6002-1 A-6002-7

REMARKS: REC.

INACTIVE - FOR REPLACEMENT ONLY

DESIGNED BY: [Signature]

CHECKED BY: [Signature]

APPROVED BY: [Signature]

DATE SHIPPED: [Blank]

CUSTOMER NAME AND ADDRESS: [Blank]

APPLICATOR NUMBER: [Blank]

REV. 565668-1

SHEET 1 OF 1