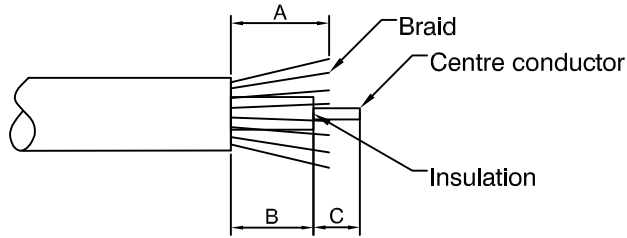


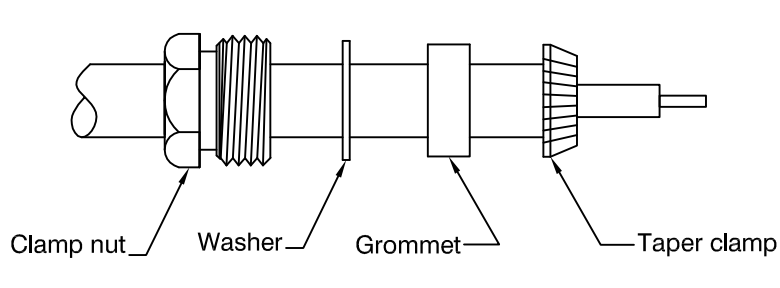
# Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

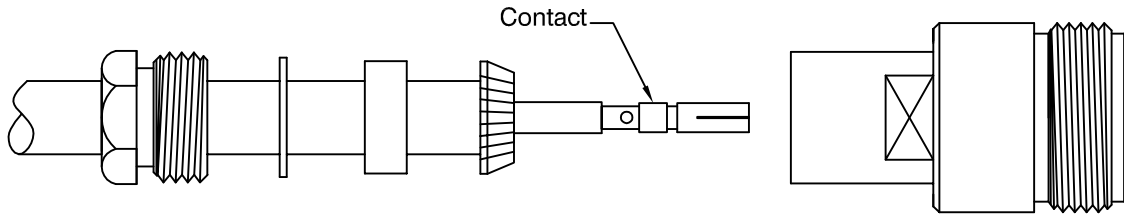
- A = 5mm
- B = 3mm
- C = 5mm



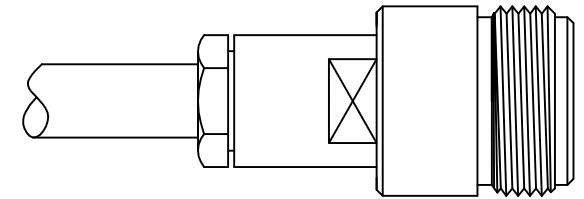
2) Tin the centre conductor. Slide the clamp nut, washer and grommet over the cable. Place the taper clamp over the braid and push back against the cable jacket. Pull the braid back over the taper clamp and trim level with the rear as shown.



3) Solder the contact onto the centre conductor.



4) Insert the cable and parts into the connector body. Tighten the clamp nut using the appropriate wrenches.



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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:  
 ± 0.2mm unless  
 otherwise stated

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

P Couzens

DATE:

11 Jan 02

TITLE:

Stripping and Assembly  
 Instructions for N Clamp  
 Jack

PART NUMBER:

**VAIN3201**

PAGE: 1 of 1