

D2000

Two-Part Curable Thermal Grease

LiPOLY D2000 is a two-part curable thermal grease. It can be cured quickly at room temperature and high temperature without pump-out effect. It is a highly reliable material. With a thermal conductivity of 2.0 W/m*K, has low thermal resistance. It is ideally suited for dispensing using the dispensing robot or by syringe.

FEATURES

- / Thermal conductivity:2.0 W/m*K
- / Cured and Re-workable thermal Grease.
- / Without Pump-out and Dry out concern.
- / Great reliability
- / Low thermal resistance and thinner Bond Line Thickness.

TYPICAL APPLICATIONS

- / Between CPU and heat sink
- / Between a component and heat sink
- / Power supplies
- / High speed mass storage drives
- / Telecommunication hardware
- / Mobile devices

CONFIGURATIONS

- / Cartridges: 50ml, 400ml
- / Other special and custom sizes are available upon request

DISPENSING INSTRUCTIONS

Use the disposable plastic static mixing nozzles to mix parts A and B together to the desired ratio. Liquid gap fillers can be dispensed using an automatic dispensing machine or a manual dispensing tool that can be provided by LiPOLY upon request/purchase. The disposable plastic static mixing nozzles cannot be re-used.

STORAGE

Two-part liquid gap fillers should be stored in climate-controlled environments at or below 25°C. Keep liquid gap fillers away from direct sunlight and away from high-temperature environments.

PRESERVATION

It can be preserved for 24 months under the condition of unopened and under room temperature 25°C.

PRECAUTIONS

The two-part liquid gap filler may not cure properly if it comes into contact with certain substances, including amine, sulfur, organophosphorus compounds, and organotin compounds. Please avoid the following substances when handling: (N, P, S, Sn, Pb, Hg, Sb, Bi, As) Ensure a clean mixing container is used (e.g.: paper cup or plastic cup) before injecting the A and B parts into the mixing container. The plasticizer, wax from the cups, varnish or the epoxy from the oven may contaminate the A and B parts. You are reminded to pre-test the gap filler before using it.





PLEASE NOTE

It's recommended that the diameter of mixing tube outlet should be 3mm at least, which can solve the possible problem of poor fluidity caused by ambient temperature.

TYPICAL PROPERTIES

ColorWhite (A part) Gray (B part)Visual.Solid content(Two-part : 100:100)Viscosity A95ISO 3219Pa.sViscosity B95ISO 3219Pa.sDensity2.8ASTM D792g/cm³Shelf life24 monthsROHS & REACHCompliantSOLID(AFTER CURE)2.0ASTM D5470W/m*KThermal conductivity2.0ASTM D5470°C-in? /WBond line thickness50Hardness75ASTM D5470Shore OOHeat capacity1.0ASTM D2240Shore OOHeat capacity1.10ASTM D257Ohm-mDielectric breakdown14ASTM D149KV/mWorking temp (long term)60 ~ 200Vorking temp (long term)288Operating ambient temp20 ~ 30Surface dry @25°C25-30By LiPOLYminCure @ 25°C35-40By LiPOLYminCure @ 100°C80By LiPOLYSecCure @ 100°C30By LiPOLYSecCure @ 120°C30By LiPOLYSec	PROPERTY	D2000	TEST METHOD	UNIT
Solid content(Two-part: 100:100)Viscosity A95ISO 3219Pa.sViscosity B95ISO 3219Pa.sDensity2.8ASTM D792g/cm³Shelf life24 monthsROHS & REACHCompliantSOLID(AFTER CURE)Thermal conductivity2.0ASTM D5470W/m*KThermal impedance@2mils BLT0.042ASTM D5470°C-in7 WBord line thickness50Hardness75ASTM D2240Shore OOHeat capacity1.0ASTM D257Ohm-mDielectric breakdown14ASTM D149KV/mmWorking temp (long term)20 - 30°CQorating ambient temp20 - 30°CPot life Q 25°C10~15By LiPOLYminSurface dry Q 25°C35-40By LiPOLYminCure Q 28°C80By LiPOLYminCure Q 10°C80By LiPOLYmin	Color		Visual	-
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Heat capacity1.0ASTM E1269J/g*KVolume resistivity>1012ASTM D257Ohm-mDielectric breakdown14ASTM D149KV/mmWorking temp (long term)-60 ~ 200-°CWorking temp (short term)288-°COperating ambient temp20 ~ 30-°CCURE SCHEDULE-°C°CPot life @ 25°C10~15By LiPOLYminSurface dry @ 25°C35~40By LiPOLYminCure @ 100°C80By LiPOLYmin	Bond line thickness	50	-	μm
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Surface dry @ 25°C25~30By LiPOLYminCure @ 25°C35~40By LiPOLYminCure @ 100°C80By LiPOLYsec	CURE SCHEDULE			
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Cure @ 100°C 80 By LiPOLY sec	Surface dry @ 25°C	25~30	By LiPOLY	min
	Cure @ 25°C	35~40	By LiPOLY	min
Cure @ 120°C 30 By LiPOLY sec	Cure @ 100°C	80	By LiPOLY	sec
	Cure @ 120°C	30	By LiPOLY	sec

Note: All specifications provided by LiPOLY are subject to change without notice. The test methods used by LiPOLY are based on the TIM Tester method and ASTM D5470 test method. These test methods are used as the definition standards for LiPOLY. Property values provided in this document are not for product specifications or guaranteed. This document does not guarantee the performance and quality required for the purchaser's specific conditions. Liability and use of the product are the responsibility of the end user. LiPOLY makes no warranty as to the suitability, merchantability, or non-infringement of any LiPOLY material damages of any kind. All LiPOLY moduces are add in accordance with the LiPOLY Terms and Conditions in effect at the time of purchase and a copy of which will be furnished upon request. All rights reserved, including LiPOLY tademarks or registered trademarks of LiPOLY or its affiliates. Statements concerning possible or suggested uses made herein shall not be relied upon or be constructed as a guaranty of patent infringement. Copyright 2022 LiPOLY.