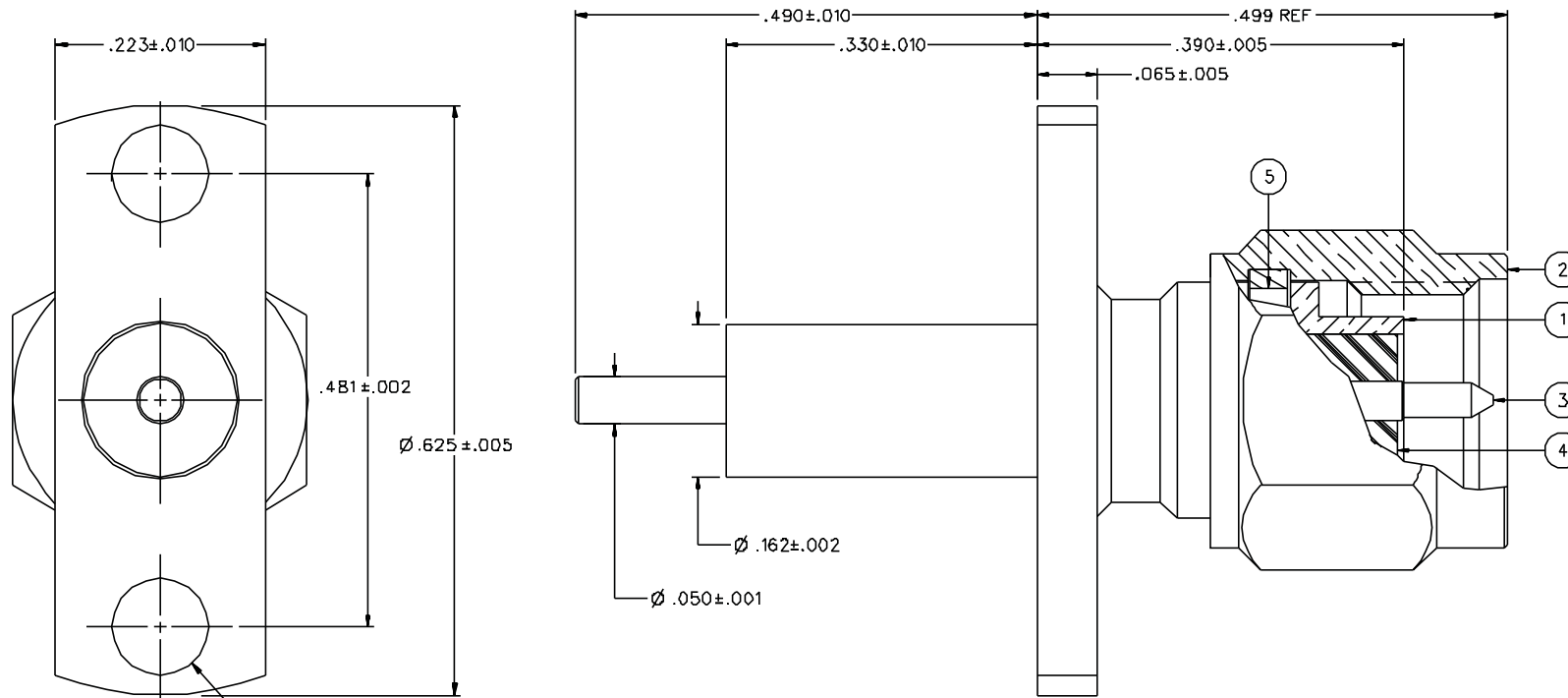


PART NUMBER	ITEM ① BODY	ITEM ② NUT	ITEM ③ CONTACT	ITEM ④ INSULATOR	ITEM ⑤ RETENTION SPRING
142-1801-041	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BERYLLIUM COPPER UNPLATED
142-1801-046	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BERYLLIUM COPPER UNPLATED

DRAWING NO. C - 142-1801-041/050			
0 REVISIONS			
ENGINEERING RELEASE			
1	1-14-97	R H	ECN 44565



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-18 GHZ
 VSWR: 1.15-.02F (IF IN GHZ)
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 5000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 3.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 4.0 MILLIOHM MAX
 OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX AFTER ENVIRONMENTAL NOT APPLICABLE
 BRAID TO BODY - NOT APPLICABLE
 CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET
 INSERTION LOSS: .05 F (IF IN GHZ) AT 6 GHZ
 RF LEAKAGE: -60 DB MIN AT 2 TO 3 GHZ
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 670 VRMS AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
 MATING TORQUE: 7-10 INCH-POUNDS
 COUPLING PROOF TORQUE: 15 IN-LB MIN
 COUPLING NUT RETENTION: 6D LBS MIN
 CONTACT RETENTION: 6 LBS MIN AXIAL FORCE
 4 IN-OZ MIN RADIAL TORQUE

CABLE ACCEPTABILITY: NOT APPLICABLE
 CABLE HEX CRIMP SIZE: NOT APPLICABLE
 CABLE RETENTION: NOT APPLICABLE
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION I
 VIBRATION: ML-STD-202, METHOD 204, CONDITION D
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
 PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY RSH	DATE 1-14-96	 299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832
DECIMALS _____ mm _____	CHECKED BY JRK	DATE 1-15-97	
.XXX _____	APPROVED BY TAK	DATE 1-15-97	TITLE PLUG ASSEMBLY, 2 HOLE FLANGE MOUNT, EXTENDED DIELECTIC, SMA
MATL _____	APPROVED BY RJB	DATE 1-15-97	CODE NO.
FINISH _____	RELEASE DATE		DRAWING NO. C - 142-1801-041/050
SCALE 10:1			U/M INCH SHEET 2 OF 2