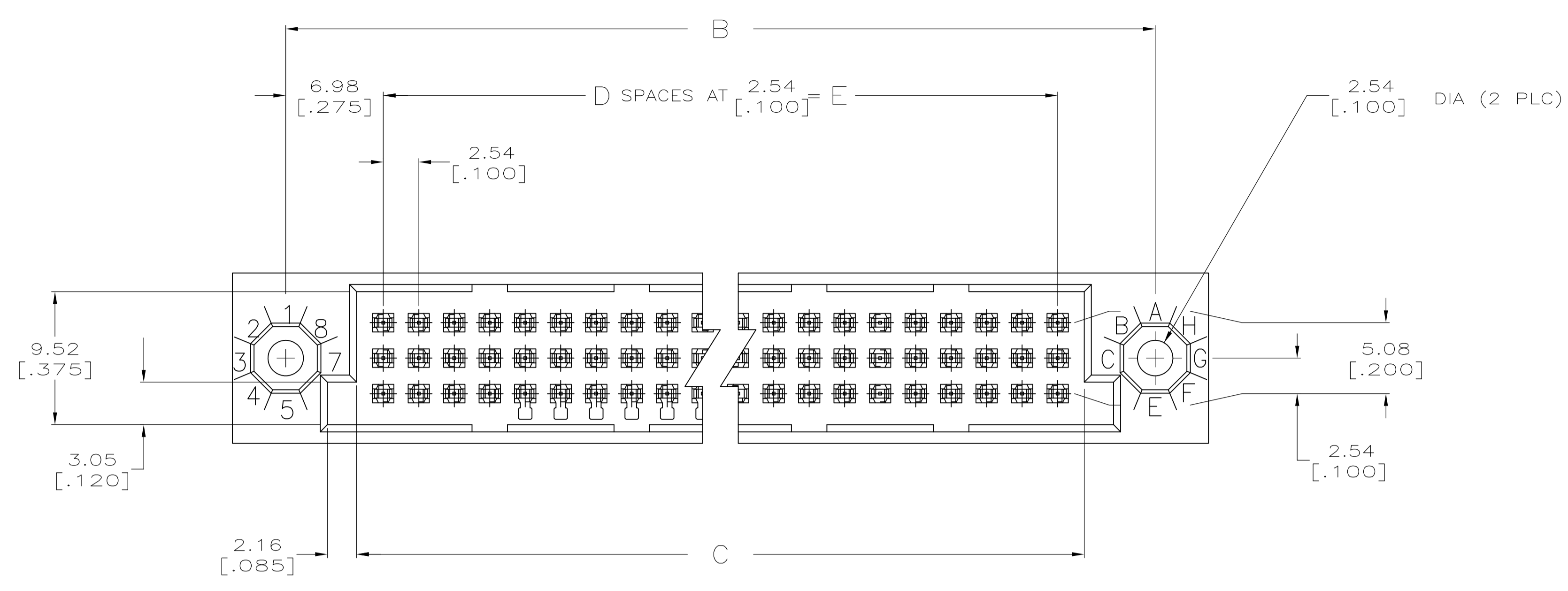
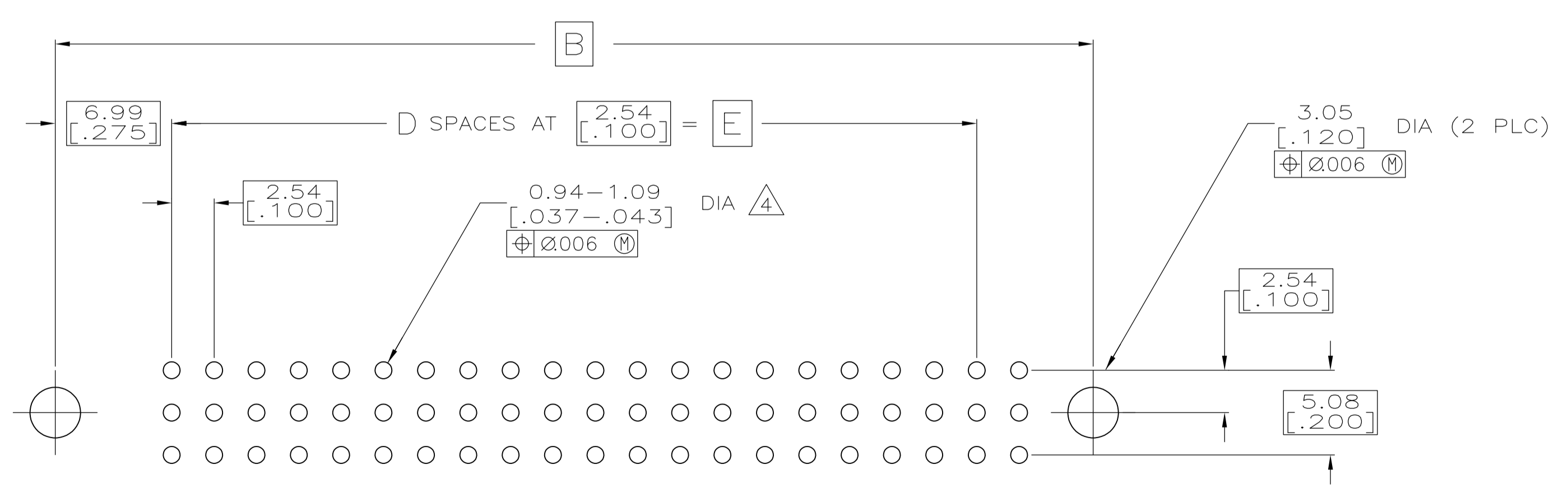
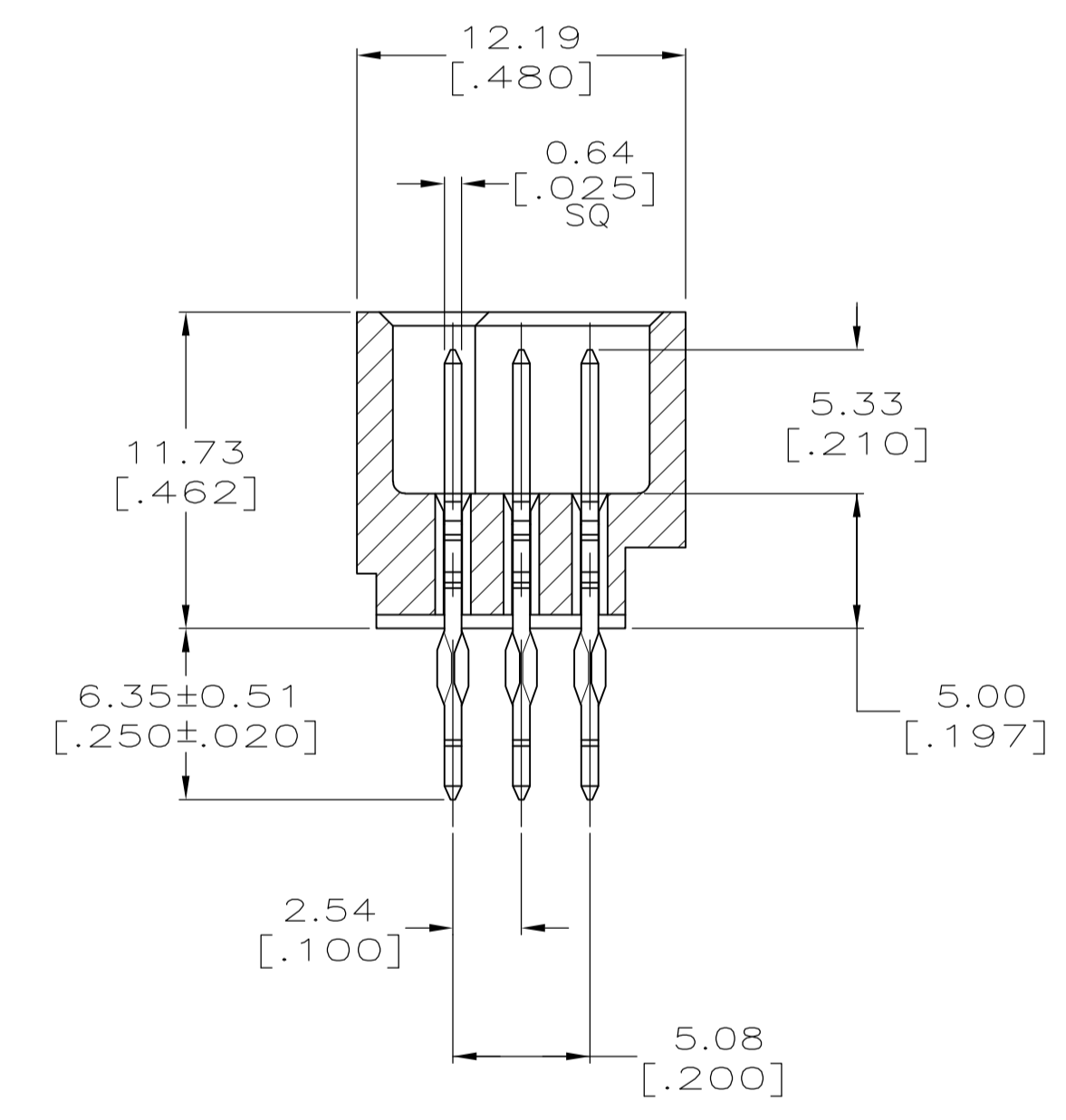
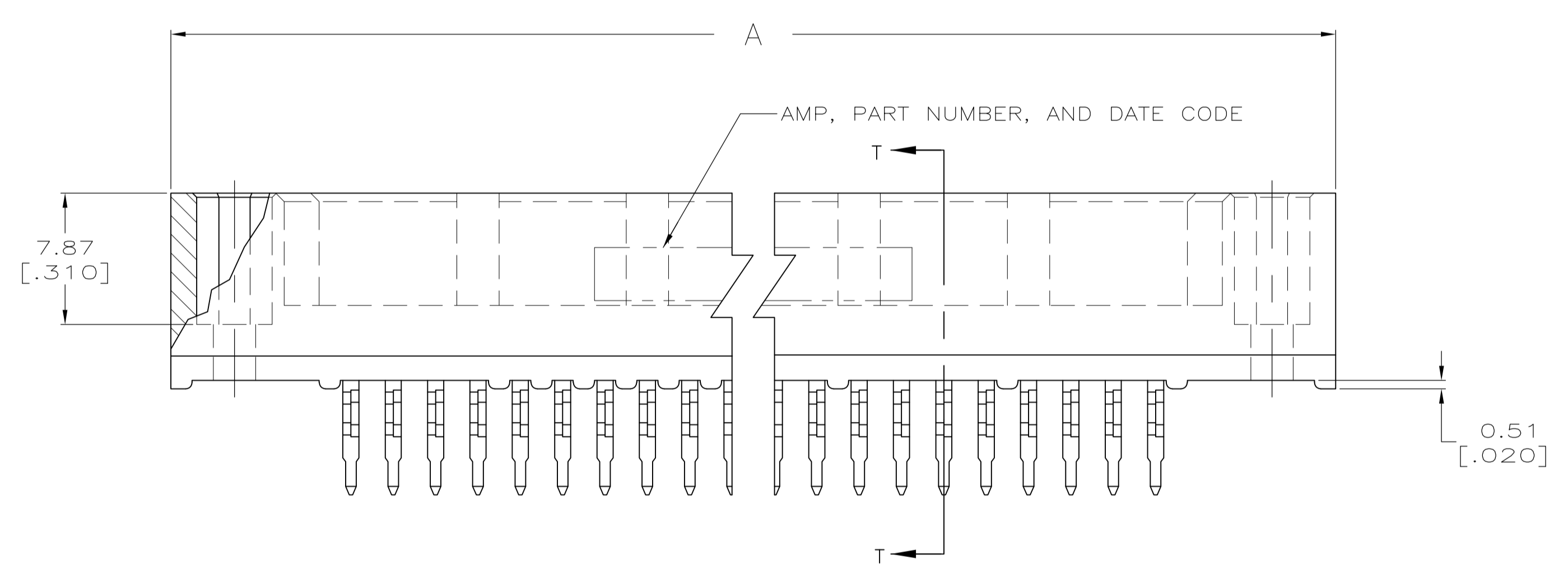


REVISIONS					
P	LTR	DESCRIPTION	DATE	DMN	APVO
A		REVISED PER ECO-15-015252	13NOV15	BJ	FY



- 1 HOUSING MATERIAL: THERMOPLASTIC, COLOR-BLACK.
- 2 CONTACT MATERIAL: PHOSPHOR BRONZE.
- 3 FINISH: MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-9063; BASED ON TELCORDIA DR-1217-CORE APPLICATIONS IN UNCONTROLLED ENVIRONMENTS. TIN PLATED POSTS.
- 4 ACTION PIN POSTS REQUIRE 2.36 [.093] MIN THICK P.C. BOARD. RECOMMENDED P.C. BOARD HOLES ARE DEFINED IN APPLICATION SPECIFICATION 114-9008.
- 5 FINISH: CONTACT FINISH: .00127-.00254 [.000050-.000100] NICKEL UNDERPLATE ALL OVER; .000762 [.000030] GOLD PLATE IN CONTACT AREA, TIN PLATED POSTS.



RECOMMENDED P.C. BOARD LAYOUT

SECTION T-T

POSN	A	B	C	D	E	PART NUMBER
74	191.77 [7.550]	201.93 [7.950]	209.55 [8.250]	225	1-5532447-2	
69	179.07 [7.050]	189.23 [7.450]	196.85 [7.750]	210	1-5532447-1	
64	166.37 [6.550]	176.53 [6.950]	184.15 [7.250]	195	1-5532447-0	
59	153.67 [6.050]	163.83 [6.450]	171.45 [6.750]	180	5532447-9	
54	140.97 [5.550]	151.13 [5.950]	158.75 [6.250]	165	598038-8	
49	128.27 [5.050]	138.43 [5.450]	146.05 [5.750]	150	598038-7	
39	99.06 [3.900]	102.87 [4.050]	113.03 [4.450]	120	5532447-5	
34	86.36 [3.400]	90.17 [3.550]	100.33 [3.950]	105	5532447-4	
31	78.74 [3.100]	82.55 [3.250]	92.71 [3.650]	96	5532447-3	
24	60.96 [2.400]	64.77 [2.550]	74.93 [2.950]	75	5532447-1	

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]  
 TOLERANCES UNLESS OTHERWISE SPECIFIED:  
 0 PLC ± -  
 1 PLC ± -  
 2 PLC ± -  
 3 PLC ± 0.13 [.005]  
 4 PLC ± -  
 ANGLES ± -

MATERIAL: 1 2  
 FINISH: 3 5

THIS DRAWING IS A CONTROLLED DOCUMENT. DIN J. POLIGNONE 11MAY05  
 CHK: A. SHARPE 11MAY05  
 APVO: A. SHARPE 11MAY05

NAME: ASSEMBLY, PIN, VERTICAL, HDI, LEAD-FREE, 3 ROW, WITHOUT GUIDE PINS, 6.35 [.250] LONG ACTION PINS  
 APPLICATION SPEC: -  
 SIZE: A1  
 CAGE CODE: 00779  
 DRAWING NO: 5532447  
 RESTRICTED TO: -  
 WEIGHT: -  
 CUSTOMER DRAWING: -  
 SCALE: 4:1  
 SHEET: 1 of 1  
 REV: A