



NOTES:

1. MATERIAL: LOW CARBON STEEL.
MIN HARDNESS-ROCKEWELL HARDNESS B70.
2. PLATING: 2 MICRON MINIMUM ELECTROLYTIC NICKEL.
PROCESS TEST: 48 HOURS AT 85°C/85% HUMIDITY WITH NO VISIBLE CORROSION.
3. REMOVE ALL BURRS OR SHARP EDGES AROUND PERIMETER OF PART.
SHARPNESS OF EDGES SUBJECT TO HANDLING ARE REQUIRED TO MEET UL1439 TEST.
4. PART SHALL BE DEGREASED AND FREE OF OIL AND DIRT MARKS.
5. THE PART IS COMPLAINT TO RoHS DIRECTIVE 2002/95/EC AND ELV DIRECTIVE 2000/53/EC.

47597-6202	5.60
47597-6102	5.17
47597-6002	6.35
MATERIAL NUMBER	DIM A

ENTER DESCRIPTION EIC NO: SH2011-0332 DRWN: ZHANG11 2011/04/22 CHKD: APPR: AYIN 2011/06/16	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	$\nabla F=0$	mm	INCH	MM ONLY	6:1	METRIC	
	$\nabla F=2$	4 PLACES ± --- ± ---	3 PLACES ± --- ± ---	DRAWN BY DATE	TITLE		
	$\nabla F=0$	2 PLACES ± 0.15 ± ---	1 PLACE ± 0.25 ± ---	CHECKED BY DATE	SCR,PAN,T20,6X30,H/16"L		
	ANGULAR ± 1 °	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		APPROVED BY DATE	MOLEX INCORPORATED		
				WFDENG 2010/07/09	SD-47597-012		
				MATERIAL NO.	DOCUMENT NO.		
				SEE TABLE	SHEET NO. 1 OF 1		
				SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		