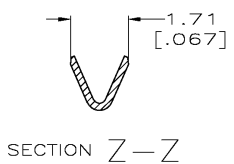
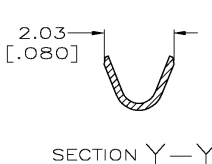
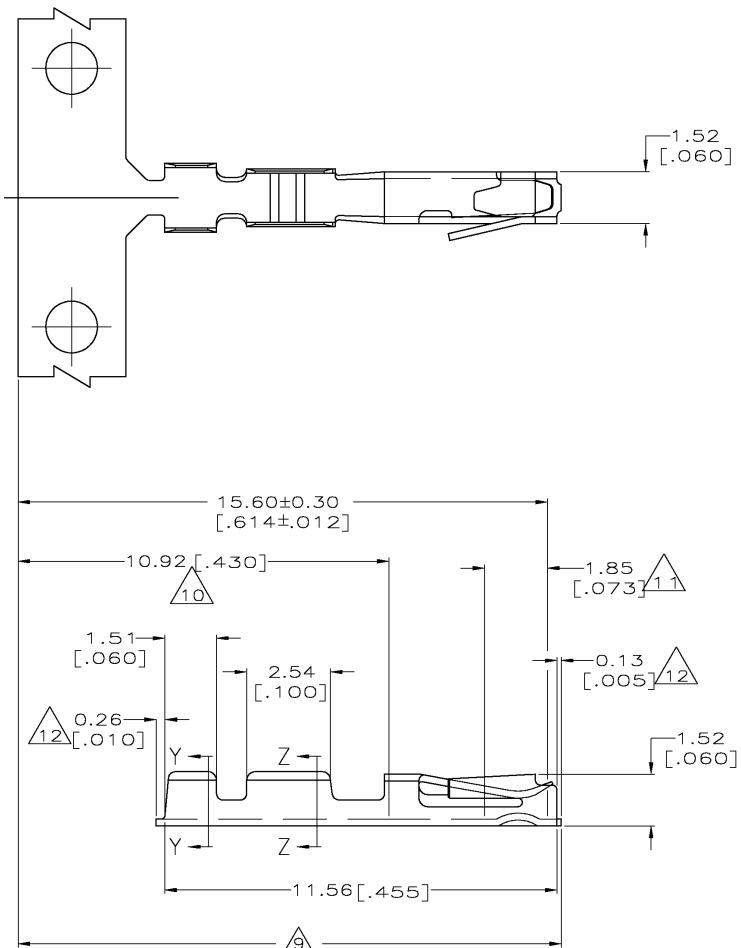


LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	00				
F		ADD 9--0 & 9--1 PER 0512-0217-03	18NOV03	AWF	AWF

D
C
B
A



1. WIRE RANGE 22-26 AWG.
2. INSULATION RANGE 0.91-1.37 [.036-.054] DIA.
3. 0.00254 [.000100] MIN TIN-LEAD OVER 0.000762 [.000030] MIN NICKEL.
4. PREPLATED 0.00127 [.000050] MIN TIN-LEAD IN ZONES I & II, 0.000762 [.000030] MIN GOLD OVER 0.000762 [.000030] MIN NICKEL INLAY IN ZONE III.
5. PREPLATED 0.00127 [.000050] MIN TIN-LEAD IN ZONES I & II, 0.00127 [.000050] MIN GOLD OVER 0.000762 [.000030] MIN NICKEL INLAY IN ZONE III.
6. PREPLATED 0.00127 [.000050] MIN TIN-LEAD IN ZONES I & II, 0.000381 [.000015] MIN GOLD OVER 0.000762 [.000030] MIN NICKEL INLAY IN ZONE III.
7. PHOSPHOR BRONZE.
8. OBSOLETE.
9. ZONE I (OUTSIDE SURFACES).
10. ZONE II (INSIDE SURFACES).
11. ZONE III (INSIDE SURFACES).
12. MAXIMUM CUTOFF.
13. PREPLATED 0.00127 [.000050] MIN TIN IN ZONES I & II, 0.00127 [.000050] MIN GOLD OVER 0.000762 [.000030] MIN NICKEL INLAY IN ZONE III.

	9-531224-1	9-531224-0
3		
4	5	8
5	8	8
6	8	8
7	8	8
8	8	8
9	8	8
FINISH	LOOSE PIECE PART NO	STRIP PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. HAYMAKER 25JAN99	Tyco Electronics Corporation Harrisburg, PA, 17105	
DIMENSIONS: MM	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK S. BOLASH 25JAN99	NAME S. BOLASH	
	0 PLC ± -	PRODUCT SPEC 108-25031	CONTACT, RECEPTACLE, HIGH PRESSURE, MINI-TANDEM SPRING	
	1 PLC ± -	APPLICATION SPEC 114-25021	SIZE A2	DATE CODE 00779
	2 PLC ± -		DRAWING NO 531224	RESTRICTED TO
	3 PLC ± 0.13(,005)			
	4 PLC ± -			
	ANGLES ± 1°			
MATERIAL	FINISH	WEIGHT	SCALE 4:1	SHEET 1 OF 1
9	3 4 5 6 13	-	REV F	
CUSTOMER DRAWING				

531224