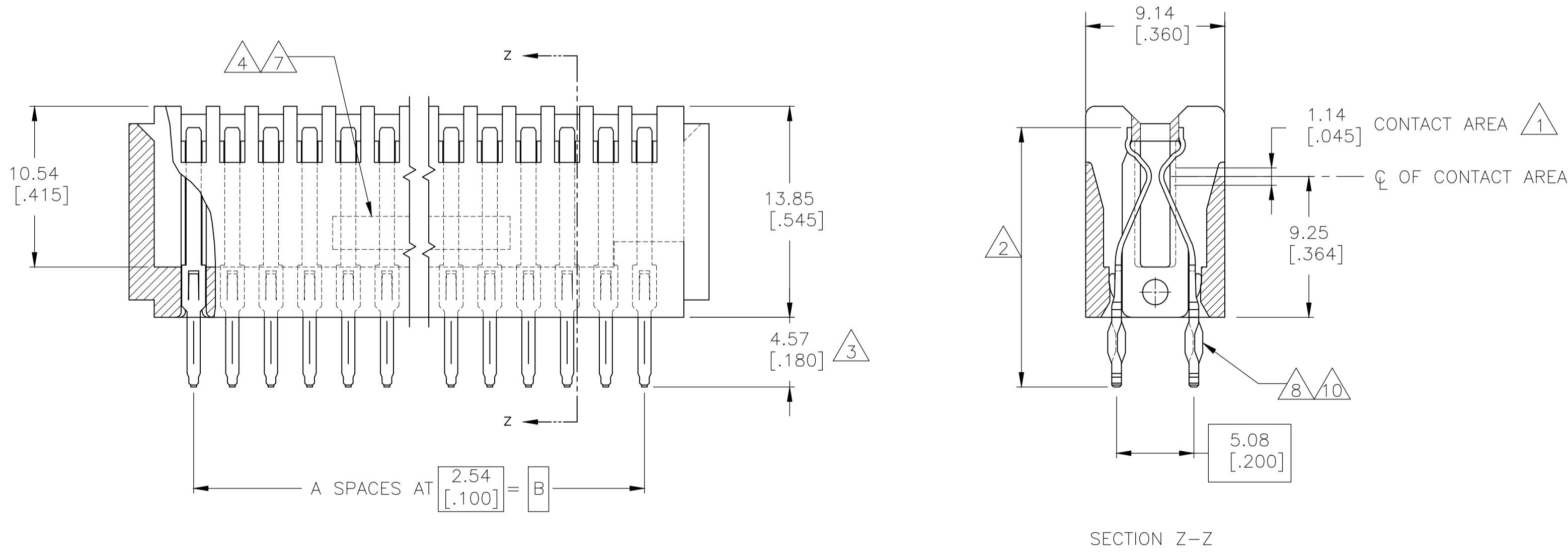
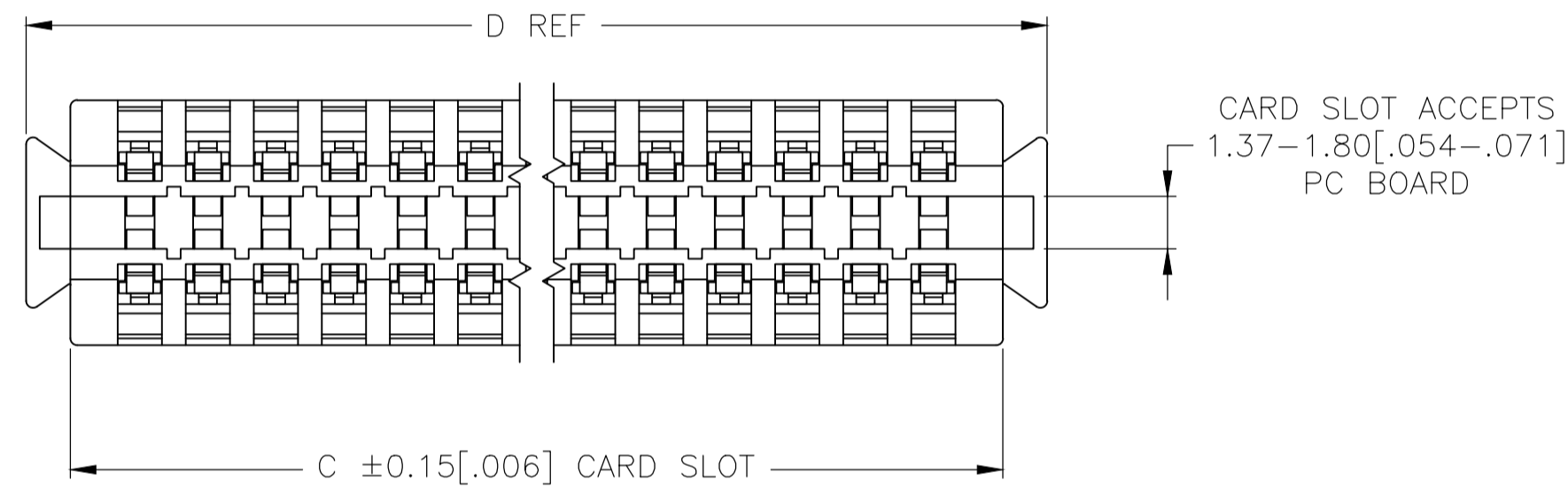


- ① GOLD PLATE .00076[.00030] MIN. THICK OVER NICKEL UNDERPLATE PER QQ-N-290
- ② NICKEL PL .00127[.00050] MIN THK PER QQ-N-290
- ③ SOLDER PL .00254[.000100] MIN THK
- ④ STAMPED P/N & DATE CODE
- 5. OPTIONAL: KEYING PLUG FOR INTERCONTACT KEYING IS 118982-1
- 6. OPTIONAL: CARD GUIDE (BASE NO 117169)
- ⑦ ALL PARTS ASSEMBLED IN MEXICO MUST BE STAMPED "ASSY IN MEXICO". THE WORD "MEXICO" CAN BE SUBSTITUTED ONLY WHERE PART SIZE PROHIBITS STAMPING "ASSY IN MEXICO", INK PER 115-9009, APPROX WHERE SHOWN, SIDE OPTIONAL
- ⑧ ACTION PIN REQUIRES 2.13[.084] MIN THK PC BOARD

REQ'D DRILL SIZE	HOLE DIA ±.03[.001]	PLATING THICKNESS		HOLE DIAMETER		COPPER HARDNESS (KNOOP)	PAD DIA MIN
		COPPER	TIN/LEAD	AFTER PLATING	AFTER REFLOW		
		1.15mm	1.15 [.0453]	0.03-0.08 [.001-.003]	0.008 MIN [.0003] MIN		
1.15mm	1.15 [.0453]	NOT PLATED THRU					1.65 [.065]

- ⑨ MATERIAL: HOUSING- VALOX 420 SEO, COLOR - BLACK, CONTACT- PHOSPHOR BRONZE
- ⑩ SOLDER PL .00254[.000100] MIN. THK. MATTE TIN PLATE
- ⑪ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



REVISIONS																
P	LTR	DESCRIPTION	DATE	DN	APVD											
AD	REVISED PER	ECO-20-004941	09APR2020	SY	HL											
						158.34	[6.234]	155.04	[6.104]	149.86	[5.900]	59	60	⑩	9-119738-6	
						145.64	[5.734]	142.34	[5.604]	137.16	[5.400]	54	55	⑩	9-119738-1	
						132.94	[5.234]	129.64	[5.104]	124.46	[4.900]	49	50	⑩	8-119738-6	
						107.54	[4.234]	104.24	[4.104]	99.06	[3.900]	39	40	⑩	7-119738-6	
						97.38	[3.834]	94.08	[3.704]	88.90	[3.500]	35	36	⑩	7-119738-2	
						87.22	[3.434]	83.92	[3.304]	78.74	[3.100]	31	32	⑩	6-119738-8	
						84.68	[3.334]	81.38	[3.204]	76.20	[3.000]	30	31	⑩	6-119738-7	
						82.14	[3.234]	78.84	[3.104]	73.66	[2.900]	29	30	⑩	6-119738-6	
						77.06	[3.034]	73.76	[2.904]	68.58	[2.700]	27	28	⑩	6-119738-4	
						69.44	[2.734]	66.14	[2.604]	60.96	[2.400]	24	25	⑩	6-119738-1	
						66.90	[2.634]	63.60	[2.504]	58.42	[2.300]	23	24	⑩	6-119738-0	
						61.82	[2.434]	58.52	[2.304]	53.34	[2.100]	21	22	⑩	5-119738-8	
						56-74	[2.234]	53.44	[2.104]	48.26	[1.900]	19	20	⑩	5-119738-6	
						51.66	[2.034]	48.36	[1.904]	43.18	[1.700]	17	18	⑩	5-119738-4	
						44.04	[1.734]	40.74	[1.604]	35.56	[1.400]	14	15	⑩	5-119738-1	
						OBSOLETE	158.34	[6.234]	155.04	[6.104]	149.86	[5.900]	59	60		4-119738-6
															4-119738-5	
															4-119738-4	
															4-119738-3	
															4-119738-2	
															4-119738-1	
															4-119738-0	
															3-119738-9	
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															119738-3	
															119738-2	
															119738-1	
															119738-0	
															D	
															C	
															B	
															A	
															POSN	
															PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±	-
1 PLC	±	-
2 PLC	±	-
3 PLC	±	0.25 [.010]
4 PLC	±	-

ANGLES: ±

MATERIAL: ⑨

FINISH: ① ② ③

APPROVED: M. MILLER

DATE: 29NOV00

TE Connectivity

CONNECTOR, AMP PACE .100 X .200

SCALE: 4:1

SHEET 1 OF 1

REV AD