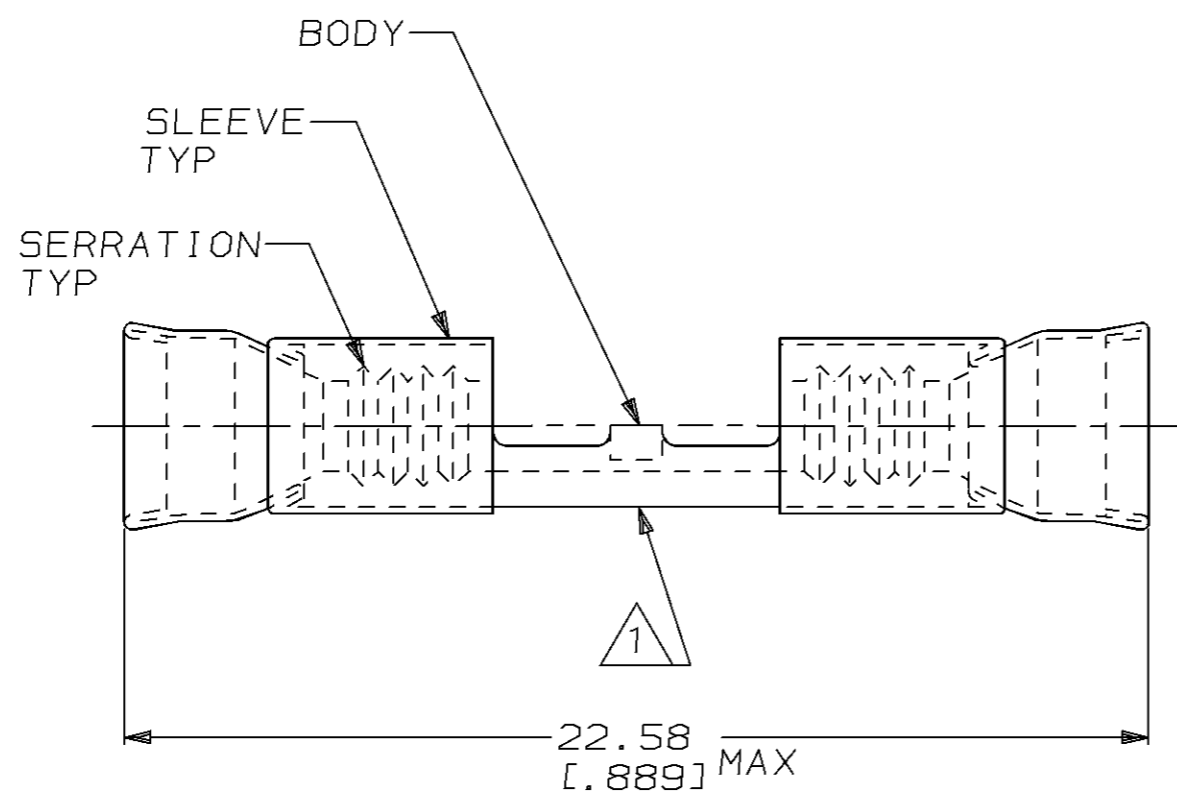


THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION ,19 .
 © COPYRIGHT 19 BY AMP INCORPORATED. ALL RIGHTS RESERVED.

| LOC | DIST | REVISIONS | | | | | |
|-----|------|-----------|-----|--------------------------|---------|-----|------|
| | | P | LTR | DESCRIPTION | DATE | DWN | APVD |
| G | 14 | | E | REDRAWN PER 0720-0377-94 | 25OCT94 | LO | ME |



- ① STAMP AMP 22-18 APPROX AS SHOWN
 22-16 TERMINALS ARE STAMPED 22-18 IN
 ACCORDANCE WITH MILITARY SPEC MIL-T-7928
 COMMERCIAL WIRE RANGE IS 22-16
- 2. WIRE INSUL DIA, 2.67-3.56 [.105-.140]
- 3. TONGUE MATL THK, 0.79±0.05 [.031±.002]

| | | |
|------|--------------|---------|
| 1000 | LOOSE PIECE | 322823 |
| QTY | PACKAGE TYPE | PART NO |

| | | | | | | |
|----------------------------------------------------------------------------------|----------------------------------------------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------|------------------------------|----------------------------------------------------------|
| AMP INCORPORATED CUSTOMER SERVICE SYSTEM | | MAX RECOMMENDED OPERATING TEMPERATURE: 343°C [650°F] | THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION. | | DWN L OLMEDA 25OCT94 | AMP AMP Incorporated Harrisburg, PA 17105-3608 |
| FOR ADDITIONAL PRODUCT INFORMATION OR COPIES OF DRAWINGS AND TECHNICAL DOCUMENTS | PRODUCT INFORMATION CENTER 1-800-522-6752 | | DIMENSIONS: mm [in] | TOLERANCES UNLESS OTHERWISE SPECIFIED. | CHK M ELLIS 25OCT94 | |
| FOR APPLICATION TOOLING INFORMATION | TOOLING ASSISTANCE CENTER 1-800-722-1111 | VOLTAGE RATING: - | | 0 PLC ±- | APVD S BORTNER 25OCT94 | APPLICATION SPEC |
| FOR ORDER ENTRY | 1-800-526-5142 | CIRCULAR MIL AREA: 0.26mm²-1.65mm² [509-3260] | | 1 PLC ±- | 2 PLC ±0.20 [.008] | PRODUCT SPEC |
| | | STRANDED WIRE | MATERIAL BODY, CU PER ASTM B152 | 3 PLC ±- | FINISH BODY, NP, QQ-N-290 | CAGE CODE 00779 |
| | | | SLEEVE, NI SIL PER ASTM B122 | 4 PLC ±- | ANGLES ±- | DRAWING NO G-322823 |
| | | | | | | SCALE 6:1 |
| | | | | | | SHEET 1 OF 1 |
| | | | | | | REV E |