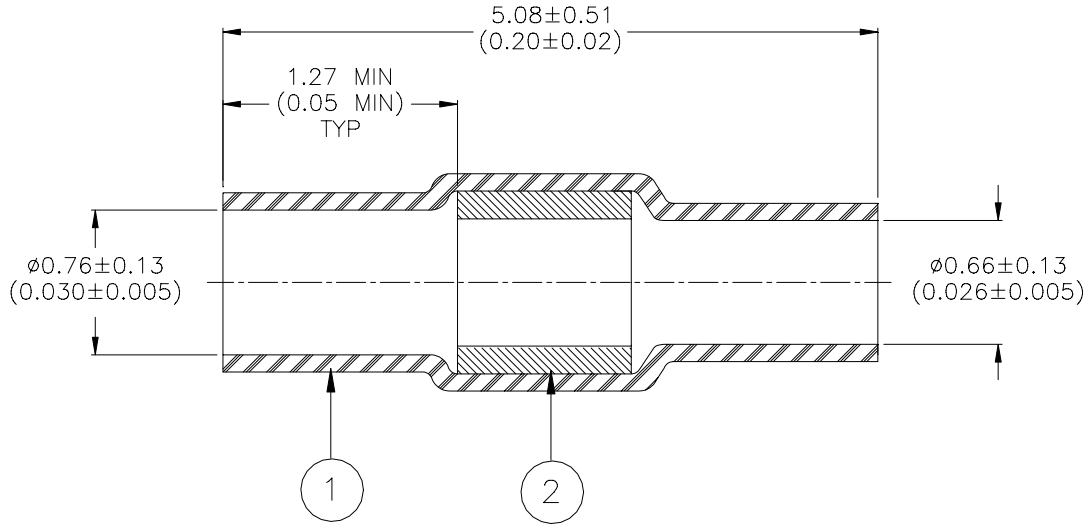


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn63 per ANSI J-STD-006.
 FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

1. This part may be used to make a 1 to 1 splice with 28 AWG tin or silver plated solid conductors having insulations rated for at least 135°C.
2. Part may be installed with either convection or infrared heating techniques.
3. Sleeve will recover to 0.53 (0.021) max. I.D.

tyco <i>Electronics</i>	Tyco Electronics Corporation 300 Constitutional Drive Menlo Park, CA 94025 USA	RAYCHEM	TITLE: SOLDERSLEEVE, MINIATURE			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO.: D-110-40			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DATE: 06-July-00	DOC ISSUE: 1	
DRAWN BY: M. FORONDA	REPLACES: N/A	DCR NUMBER: D990948	PROD. REV. A	SCALE: None	SIZE: A	SHEET: 1 of 1

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