REV: 2021-03-24

ESD Workstation Bundle

SpartanTWO Constant Monitor, ESD Table Mat, Wrist Strap, Grounding Hardware, and ESD Sign

Protect your sensitive items and comply to ESD standards with our ESD workstation kit.

Work Surface:

The 4500 series ESD control mats from Transforming Technologies are made of a durable 0.080"thick rubber. A conductive layer backs the static dissipative top layer that creates outstanding electrical performance characteristics. The 4500 series offers excellent resistance to hot solders, soldering irons and most solvents. Our cut mats are packaged individually with 10mm snaps and a common point ground cord. Available in nasa blue, royal blue, green and gray colors in 2'x3' or 2'x4'

SpartanTWO Constant Monitor

The constant monitor ensures ESD protection by continuously verifying the ground path of a wrist strap and ESD work surface and alarms if there is a problem. Constant monitors eliminate the need to test wrist straps and reduce ESD damage from broken wrist straps that go unnoticed. The SpartanTWO is compatible with most single wire wrist straps. The compact design fits nicely on the underside of bench tops.

Grounding: Wrist Strap and Hardware

Wrist Strap: The soft, blue woven fabric and curved buckle of the wrist band allows the skin to breathe and makes it very comfortable to wear. The band uses hypoallergenic silverplated nylon thread for conductivity and has a maximum resistance of 160 ohms. The coil cord's 2.5mm polyurethane insulation offers excellent coil memory. A swivel type banana jack increases coil life and prevents cord tangles.

Common Point Ground: Transforming Technologies GK1000 Table Mat Ground Kit offers the hardware required by ANSI/ESD S-6.1 and ANSI/ESD-S20.20 to ground an ESD table mat.



Features

- Complete ESD Workstation Kit
- Monitors up to One Wrist Strap,
 and One Work Surfaces
- Two Layer Rubber: Excellent
 Resistance to Hold Solders, Soldering
 Irons and Most Solvents
- Includes Grounding Hardware and Wrist Strap
- Kit Meets or Exceeds Requirements of ANSI ESD-S20.20

Part Numbers:

TTB312X3B Kit, CM310, Mat 2x3, Light Blue WB1637, Hardware TTB312X4B Kit, CM310, Mat 2x4, Light Blue WB1637, Hardware

Applications:

Creates an ESD-Safe workstation for electronics repair, manufacturing, and more. ESD constant monitors reduce production costs by eliminating the time spent on testing wrist straps. Further savings may be realized by reduced ESD damage from broken wrist straps and work surface failures.

This document is prepared for our customers as a service, and is to the best of our knowledge true and accurate. However, it is understood and agreed by the users of this document that we will accept no liability for the conclusions reached. Users of this document may therefore wish to perform additional testing before determining that products mentioned are suitable.

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Part Numbers:

TTB312X3B Kit, CM310, Mat 2x3, Light Blue WB1637, Hardware TTB312X4B Kit, CM310, Mat 2x4, Light Blue WB1637, Hardware

Replace "RB" with "LB" for Light Blue, "GY" for Gray and "GN" for Green



Model CM310 Specifications Wrist open circuit voltage 0.7 VDC, +0.1VDC @ < 2mA Verification Tool CM410 PV 5.0-7.5 VDC Mat open circuit voltage Adjustment No adjustments required Alarm indicators Alarm/LED (green: safe, red: unsafe) Weight 7.8 oz Alarm set point: 6.5 megohm **Power Input** 120VAC-60hz 10 beeps (max); 5 seconds 12VDC, 200mA Audible Alarm Power Output:

Specifications: GK1000—Table Mat Ground

CP2522 Specifications

Cord Length: 15'
Gnd Terminal: #10 ring type
Wire Insulation: PU/PVC
Resistor: 1 Meg ohm
Color: Black

CS1090 Specifications

Material: Stainless Steel
Size: 10mm Male Socket
10mm Female Socket

Specifications:

Thickness 0.080"
Hardness 60 Shore A
Tensile Strength >1000 PSI
Elongation >300%
Temperature 190F (87C)

Color Nasa Blue, Gray, Royal Blue Rubber Premium NBR

Rubber Premium NBF RTGP 8 x 10⁶80hms RTT 2 x 10⁶80hms Charge Decay 0.01Seconds



The ESD matting is rated to 190F (87C). The mats are heat resistant, not heat proof. They will withstand exposure to high temperatures, but it is dependant on exposure time.

Product Specifications

Wrist Band
Fabric: Polyester with silver-plated nylon
Resistance: 100 ohms typical

Contact: 360 degrees around wrist

Color: Blue

Snap: 4, 7 and 10mm Snap Release: 1-5 pounds Back Plate: Stainless Steel Coil Cord

Length: 6 feet, extended Resistor: 1 meg ohm Flex Life: > 50,000 flexes Color: Black

Banana: Swivel type

About Transforming Technologies

Since 1998, Transforming Technologies has helped electronic manufacturing facilities to protect their products and processes from the many serious problems associated with static electricity.

Transforming Technologies offers a wide range of unique and outstanding products to detect, protect, eliminate and monitor electrostatic charges. Our products are integral components of an effective static control program.



TRANSFORMING TECHNOLOGIES

OUTSTANDING ALTERNATIVES IN STATIC CONTROL

band, 4mm

www.transforming-technologies.com

3719 King Road Toledo Ohio 43617 Phone: 419-841-9552

Fax: 419-841-3241

in fo@transforming-technologies.com