NOTES: I. MATERIALS AND FINISHES: FERRULE - SEAMLESS COPPER, NICKEL PLATING BODY & COUPLING NUT - BRASS, NICKEL PLATING
CONTACT - BRASS, GOLD PLATING
INSULATOR - PTFE, NATURAL - SILIĆONE RUBBER, RED GASKET - DELRIN, NATURAL DISC INSULATOR – PTFE, NATURAL 2. ELECTRICAL: A. IMPEDANCE: 50 OHM B. FREQUENCY RANGE: DC - 6 GHz C. DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS, MIN.

SCALE 2.000

3. MECHANICAL:

A. DURABILITY: 500 CYCLES MIN. B. TEMPERATURE RANGE: -40° C TO +85° C

4. PACKAGING:

A. QUANTITY: SINGLE PACK

B. MARKING: BAG TO BE MARKED

"AMPHENOL RF, 31-6826, AND DATE CODE"

5. CABLE ASSEMBLY INSTRUCTIONS:

A. TRIM CABLE AS SHOWN.

B. SLIDE FERRULE ONTO CABLE

C. SLIDE DISC INSULATOR OVER CENTER CONDUCTOR.

D. INSERT CABLE WITH FOIL ENTERING CONNECTOR AND BRAID OVER KNURL

SOLDER CABLE CENTER CONDUCTOR TO CONTACT.

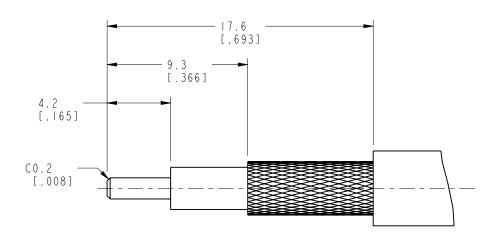
F. CRIMP FERRULE OVER BRAID WITH .255" HEX DIE.

6. CAP ASSEMBLY INSTRUCTIONS:

A. ASSEMBLE CAP TO BODY WITH 6-10 IN-LBS TORQUE.

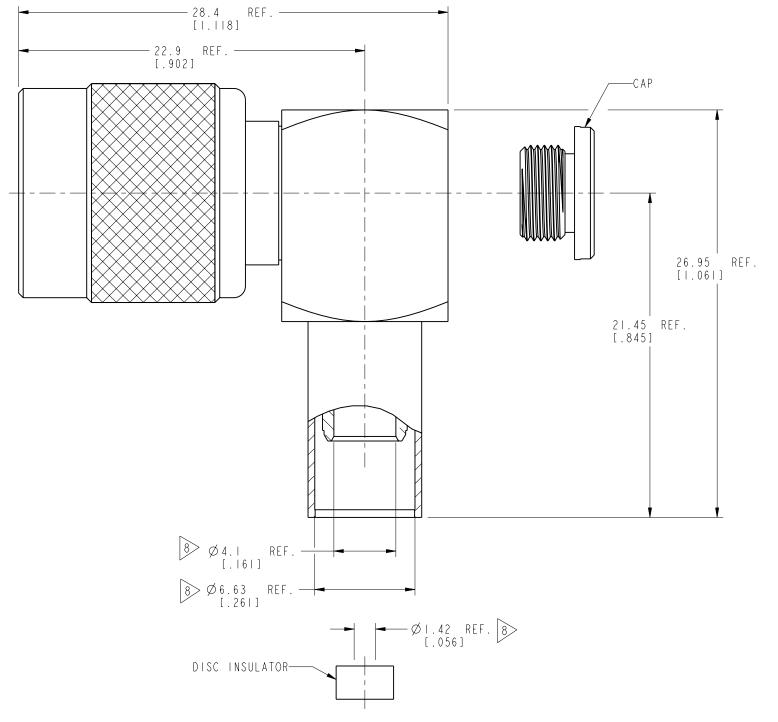
7. RECOMMENDED COUPLING TORQUE: 4-6 IN-LBS.

8> SHOWS CABLE ENTRY DIMENSIONS.



RECOMMENDED CABLE STRIPPING DIM'S

THIRD ANGLE PROJ.  $\oplus$ REVISIONS REV DESCRIPTION DATE ECO APPR



## **CUSTOMER OUTLINE DRAWING**

ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE: <pre>&lt;0.5mm     0.5 - 6mm     6 - 30mm     30 - 120mm     ANGLES      ± 0.05mm     ±0.1mm     ±0.2mm     ± 0.3mm     ±1°</pre>	MATERIAL SEE NOTES	DRAWN M.ZHANG	DATE 23-May-18	TITLE TNC R/A PLUG	Amphenol RF
NOTICE - These drawings, specifications, or other data (1) are, and remain the property of Amphenol corp. (2) must be returned upon request; and (3) are confidential and not to be disclosed to any person other than those to whom they are given by Amphenol Corp. the furnishing of these drawings, specifications, or other data by Amphenol Corp., or to any other person to anyone for any purpose is not to be regarded by implication or otherwise in any manner licensing, granting rights to permitting such holder or any other person to manufacture, use or sell any product, process or design, patented or otherwise, that may in any way be related to or disclosed by said drawings, specifications, or other data.		ENGINEER K. ELMES	DATE 21-May-18	FOR LMR-240-UF	www.amphenolrf.com
	REFERENCE EAR# 8049 AND	APPROVED	DATE		DRAWING NO.31-6826
	CONFIGURATION LEVEL: In Work	S.HSIEH CAD FILE	24-May-18	SCALE: 4.0:1.0 SHEET 2 OF 2  DWG SIZE REV	ITEM NO. 31-6826
	FINISH			В А	PART NO. 31-6826