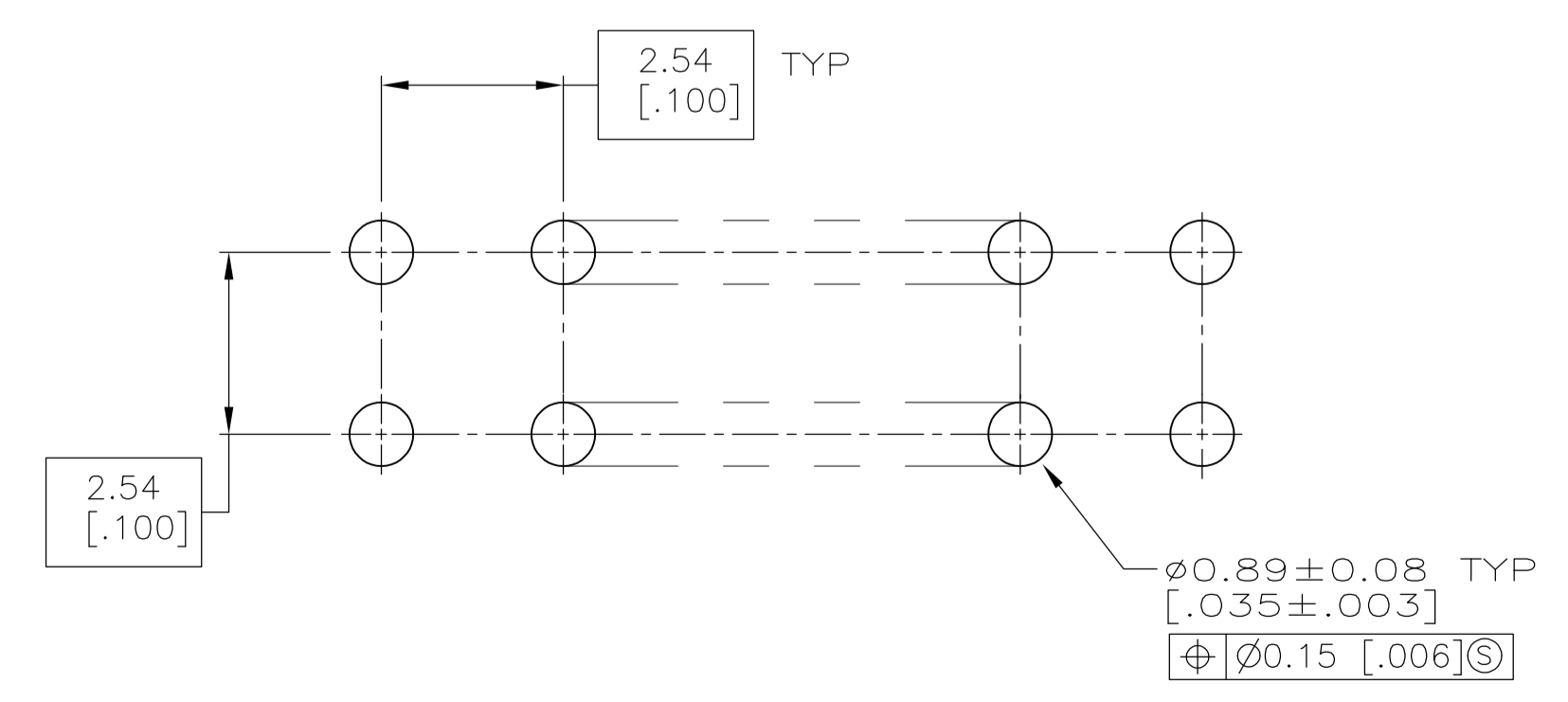
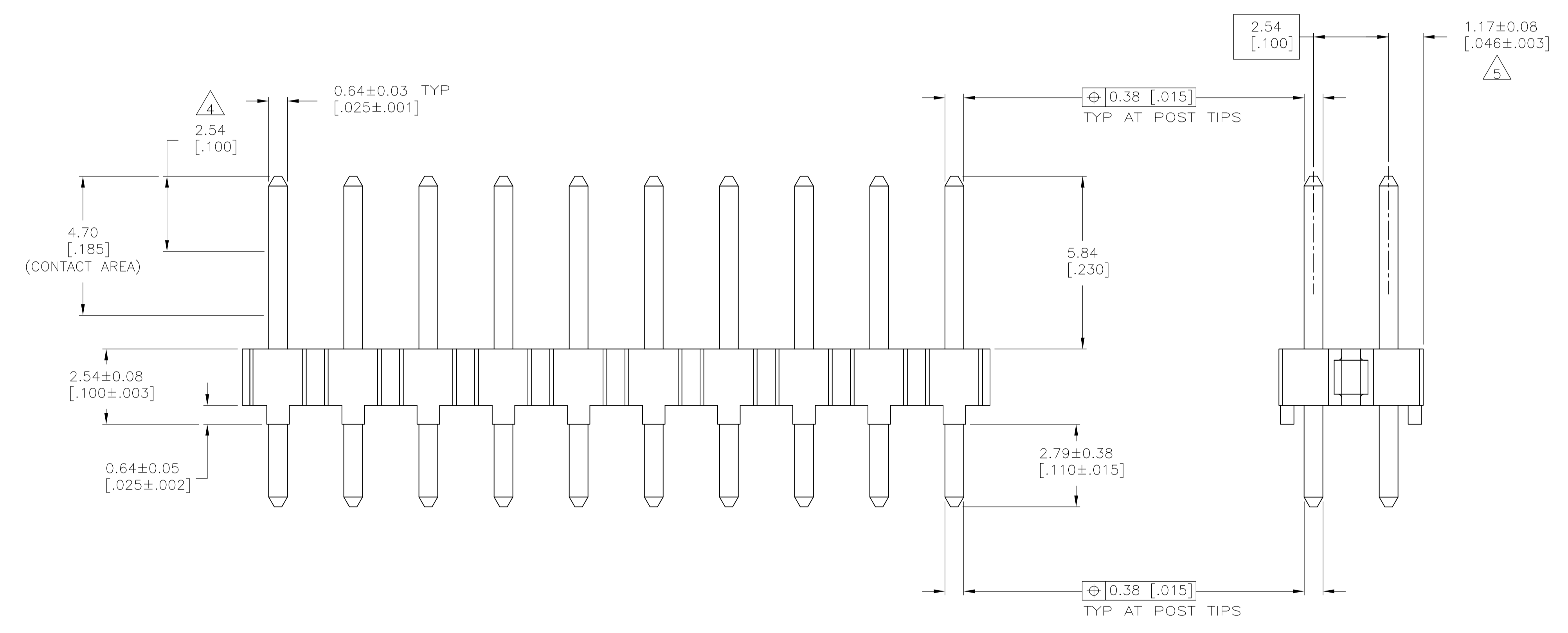
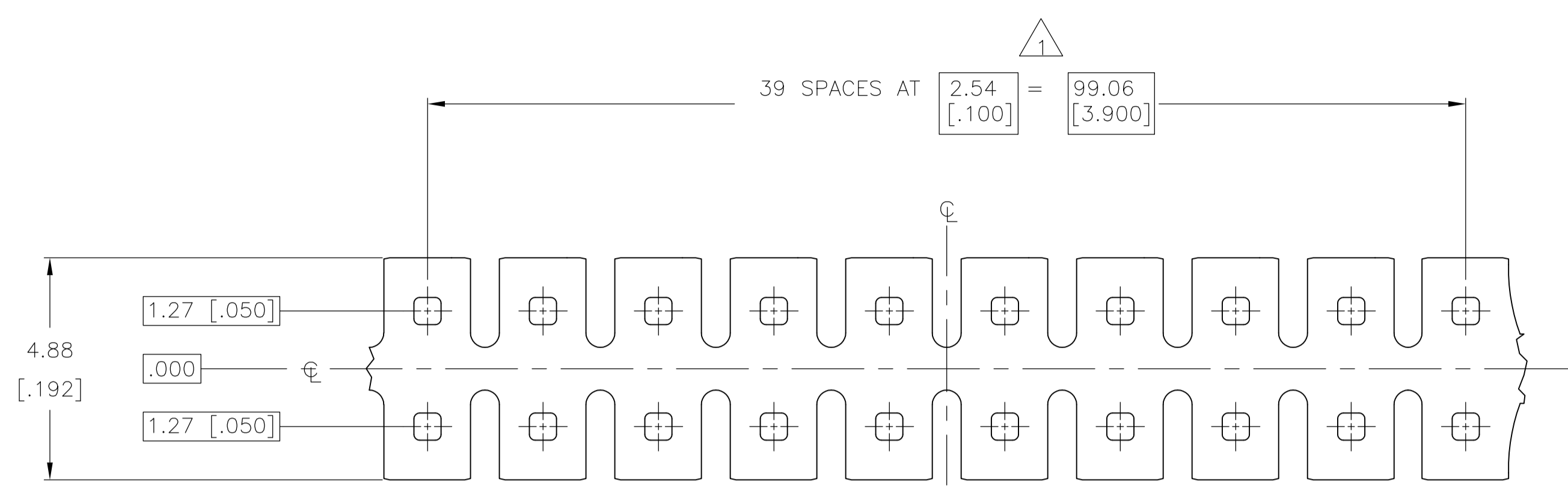


LOC		DIST		REVISIONS			
AD	00	REV	DATE	BY	CHK	APPV	
B	REVISED PER ECO-14-000264		16JUL2014	NK	MM		



RECOMMENDED BOARD LAYOUT

- 1 DIMENSION APPLIES OVER 99.06mm [3.900 INCHES].
- 2 HOUSING: BLACK THERMOPLASTIC, 94V-0 RATED, HIGH TEMPERATURE COMPATIBLE. POST: COPPER ALLOY.
- 3 FINISH: 0.00076[.000030] GOLD IN MATING AREA, 0.00254[.000100]-0.00508[.000200] MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER 0.00127[.000050] NICKEL.
- 4 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 5 THE NOTED DIMENSION APPLIES AT INTERSECTION OF POST AND HOUSING.
- 6 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PCB.
- 7 PARTS ARE TO BE PACKAGED ON A REEL.
- 8 REELED ASSEMBLIES ARE TO BE BROKEN TO THE DESIRED POSITION SIZE AND USED AS A FUNCTIONAL SUBSTITUTE/ALTERNATIVE TO THE EXISTING AMP PART NUMBER SERIES 103240 AND 146257. THESE ASSEMBLIES ARE THE SAME IN FIT AND FUNCTION, BUT THE FORM WILL BE SLIGHTLY DIFFERENT (I.E. MOLDED HOUSING APPEARANCE AND BOW, DUE TO REELING REQUIREMENTS).
- 9 THIS PART NUMBER SPECIFIES ONE(1) LINE (I.E. PIN).
- 10 FINISH: 0.00076[.000030] GOLD IN MATING AREA, 0.00254[.000100]-0.00508[.000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127[.000050] NICKEL.

10	5-146869-1	9
3	146869-1	9
PLATING	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN E. BRANDBERG 05-SEP-97		TE Connectivity	
DIMENSIONS: mm [INCHES]		CHK C. SCHMID 05-SEP-97			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPV C. SCHMID 05-SEP-97		NAME	
0 PLC ± -		PRODUCT SPEC		HEADER ASSEMBLY, DOUBLE ROW, VERTICAL, REELED, CONTINUOUS	
1 PLC ± -		APPLICATION SPEC		SIZE	
2 PLC ± 0.13 [.005]		WEIGHT		CAGE CODE	
3 PLC ± -		DRAWING NO		DRAWING NO	
4 PLC ± -		SCALE		DRAWING NO	
ANGLES ± -		SHEET		DRAWING NO	
MATERIAL		CUSTOMER DRAWING		DRAWING NO	
FINISH SEE TABLE		SCALE 10:1		DRAWING NO	
		SHEET 1 OF 1		DRAWING NO	
		REV B		DRAWING NO	