



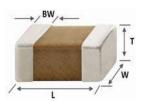
Specification of Automotive MLCC (Reference sheet)

● Supplier : Samsung electro-mechanics ● Samsung P/N : CL21C120JB61PNC

● AEC-Q200 Qualified

A. Dimension

Dimension



Size	0805 inch
L	2.00±0.10 mm
W	1.25±0.10 mm
Т	0.60±0.10 mm
BW	0.50+0.20/-0.30 mm

B. Samsung Part Number

<u>CL</u>	<u>21</u>	<u>C</u>	<u>120</u>	<u>J</u>	<u>B</u>	<u>6</u>	1	<u>P</u>	<u>N</u>	<u>C</u>
1	2	3	4	(5)	⑥	⑦	8	9	10	11

① Series	Samsung Multi-layer Ceramic Capacitor		
② Size	0805 (inch code)	L: 2.00±0.10 mm	W: 1.25±0.10 mm
3 Dielectric	COG	8 Inner electrode	Ni
4 Capacitance	12 pF	Termination	Cu
⑤ Capacitance	± 5%	Plating	Sn 100% (Pb Free)
tolerance		9 Product	Automotive
Rated Voltage	50 V	Special code	Normal
7 Thickness	0.60±0.10 mm	① Packaging	Cardboard Type, 7" Reel

C. Reliability Test and Judgement condition

	Performance	Test condition			
High Temperature	Appearance : No abnormal exterior appearance	Unpowered, 1,000hrs @ Max. temperature			
Exposure	Capacitance Change: Within ±2.5% or ±0.25pF	Measurement at 24±2hrs after test conclusion			
	whichever is larger				
	Q: 640 min.				
	IR : More than 10,000 MΩ or 500 MΩ×μF				
	Whichever is smaller				
Temperature Cycling	Appearance : No abnormal exterior appearance	1,000Cycles			
	Capacitance Change: Within ±2.5% or ±0.25pF	Measurement at 24±2hrs after test conclusion			
	whichever is larger				
	Q: 640 min.	1 cycle condition : -55+0/-3°C(30±3min) → Room Temp. (1min)			
	IR : More than 10,000 № or 500 №×μF	→ 125+3/-0°C(30±3min) → Room Temp. (1min)			
	Whichever is smaller				
Destructive Physical	No Defects or abnormalities	Per EIA 469			
Analysis					
Humidity Bias	Appearance : No abnormal exterior appearance	1,000hrs 85 ℃/85%RH, Rated Voltage and 1.3~1.5V,			
	Capacitance Change: Within ±2.5% or ±0.25pF	Add 100kohm resistor			
	whichever is larger				
	Q: 139.96 min.	The charge/discharge current is less than 50mA.			
	IR : More than 500 MΩ or 25 MΩ×μF				
	Whichever is smaller				
High Temperature	Appearance : No abnormal exterior appearance	1,000hrs @ 125 ℃, 200% Rated Voltage,			
Operating Life	Capacitance Change: Within ±3% or ±0.3pF	Measurement at 24±2hrs after test conclusion			
	whichever is larger	The charge/discharge current is less than 50mA.			
	Q: 305 min.				
	IR : More than 1,000 № or 50 № × μF				
	Whichever is smaller				

	Performance	Test condition			
External Visual	No abnormal exterior appearance	Microscope ('10)			
Physical Dimensions	Within the specified dimensions	Using The calipers			
Mechanical Shock	Appearance: No abnormal exterior appearance Capacitance Change: Within ±2.5% or ±0.25pF whichever is larger Q, IR: Initial spec.	Three shocks in each direction should be applied along 3 mutually perpendicular axes of the test specimen (18 shocks) Peak value Duration Wave Velocity 1,500G 0.5ms Half sine 4.7m/sec			
Vibration	Appearance : No abnormal exterior appearance Capacitance Change : Within ±2.5% or ±0.25pF whichever is larger Q, IR : Initial spec.	5g's for 20min., 12cycles each of 3 orientations, Use 8"×5" PCB 0.031" Thick 7 secure points on one long side and 2 secure points at corners of opposite sides. Parts mounted within 2" from any secure point. Test from 10~2,000Hz.			
Resistance to Solder Heat	Appearance : No abnormal exterior appearance Capacitance Change : Within ±2.5% or ±0.25pF whichever is larger Q, IR : Initial spec.	Preheating : 150°C for 60~120 sec. Solder pot : 260±5°C, 10±1sec.			
ESD	Appearance: No abnormal exterior appearance Capacitance Change: Within ±2.5% or ±0.25pF whichever is larger Q, IR: Initial spec.	AEC-Q200-002 or ISO/DIS10605			
Solderability	95% of the terminations is to be soldered evenly and continuously	a) Preheat at 155°C for 4 hours, Immerse in solder for 5s at 245±5°C b) Steam aging for 8 hours, Immerse in solder for 5s at 245±5°C c) Steam aging for 8 hours, Immerse in solder for 120s at 260±5°C solder: a solution ethanol and rosin			
Electrical Characterization	Capacitance: Within specified tolerance Q: 640 min. IR(25℃): More than 100,000 № or 1,000 №×μF Whichever is smaller. IR(125℃): More than 10,000 № or 100 №×μF Whichever is smaller.	The Capacitance / D.F. should be measured at 25°C, 1 № ± 10%, 0.5~5 Vrms I.R. should be measured with a DC voltage not exceeding Rated Voltage @25°C, @125°C for 60~120 sec.			
Board Flex	Dielectric Strength Appearance : No abnormal exterior appearance Capacitance Change : Within ±5% or ±0.5pF whichever is larger	Dielectric Strength: 300% of the rated voltage for 1~5 seconds Bending to the limit, 3 mm for 60 seconds			
Terminal Strength(SMD)	Appearance : No abnormal exterior appearance Capacitance Change : Within ±2.5% or ±0.25pF whichever is larger	18 N, for 60 sec.			
Beam Load Temperature Characteristics	Destruction value should be exceed 20 N C0G From -55 $^{\circ}$ C to 125 $^{\circ}$ C, Capacitance change should	Beam speed : 0.5±0.05 mm/sec be within 0±30ppm/℃			

D. Recommended Soldering method :

Reflow (Reflow Peak Temperature : 260 +0/-5 $^{\circ}$ C, 30sec.), Meet IPC/JEDEC J-STD-020 D Standard



A Product specifications included in the specifications are effective as of March 1, 2013.

Please be advised that they are standard product specifications for reference only.

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So, you need to approve the product specifications before placing an order.

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We will **NOT** be liable for any damages resulting from any misuse of the products, specifically including using the products for high reliability applications as listed below.

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- ② Medical equipment
- 3 Military equipment
- 4 Disaster prevention/crime prevention equipment
- ⑤ Power plant control equipment
- 6 Atomic energy-related equipment
- ① Undersea equipment
- 8 Traffic signal equipment
- Data-processing equipment
- @ Electric heating apparatus, burning equipment
- Safety equipment
- @ Any other applications with the same as or similar complexity or reliability to the applications