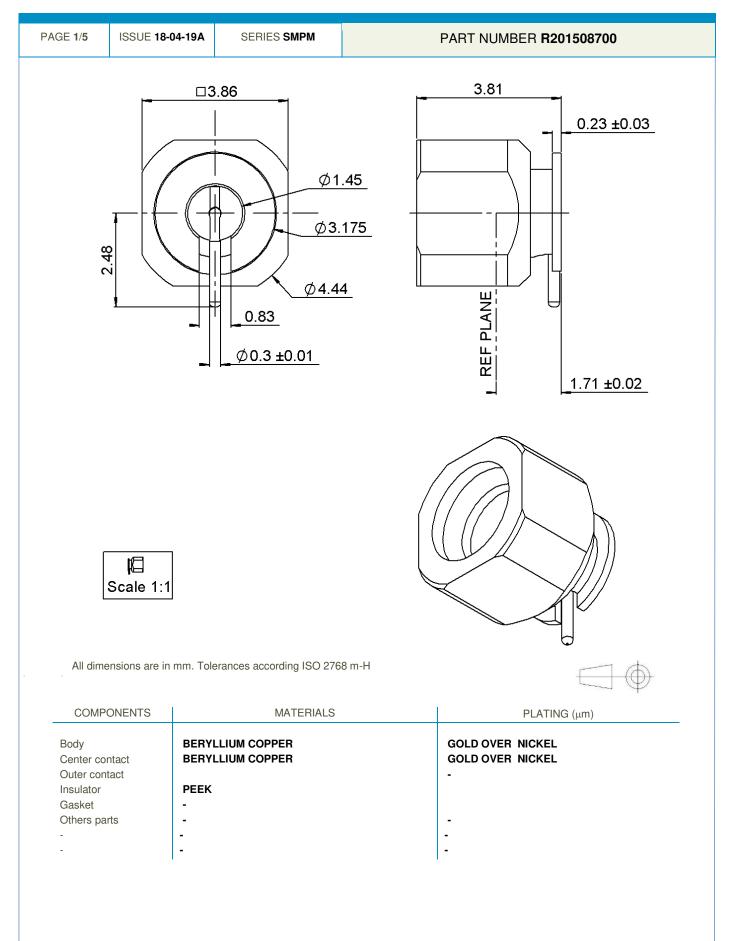
Technical Data Sheet



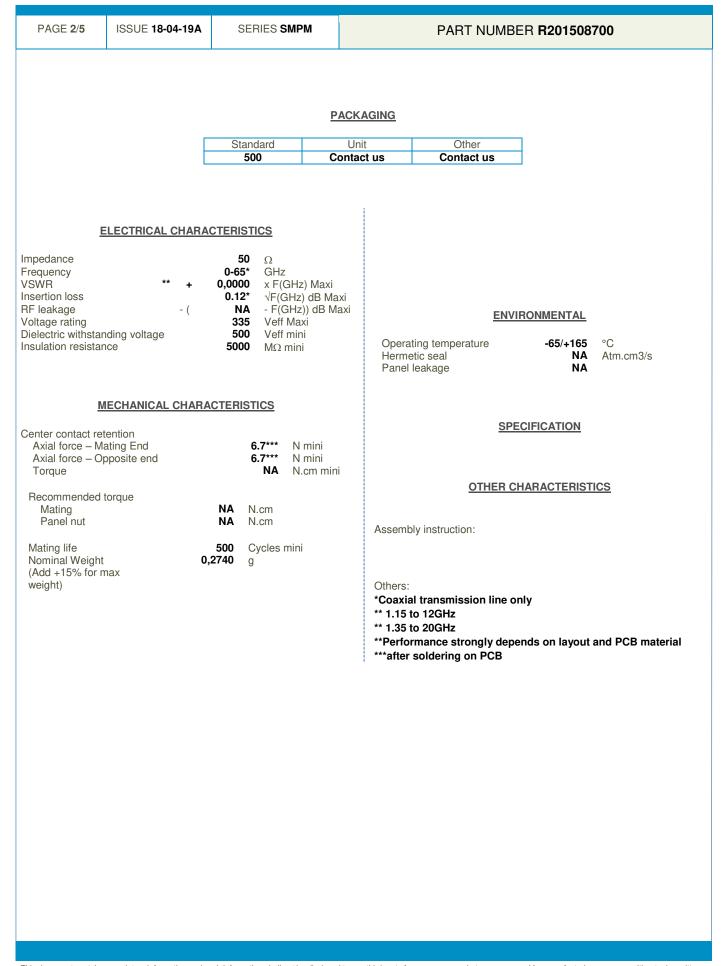
SMT PLUG RECEPTACLE SMOOTH BORE - REEL OF 500



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Technical Data Sheet

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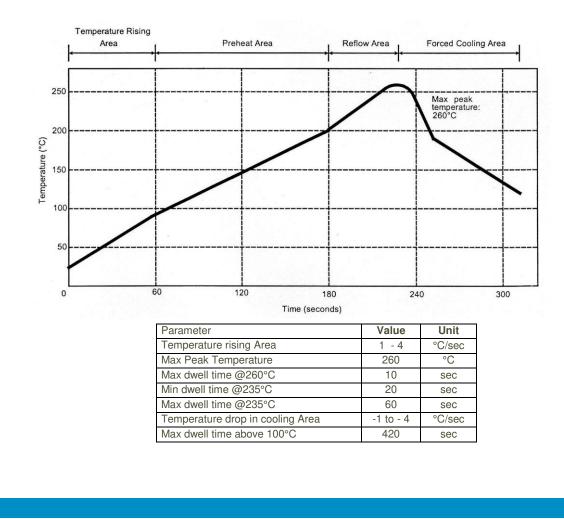
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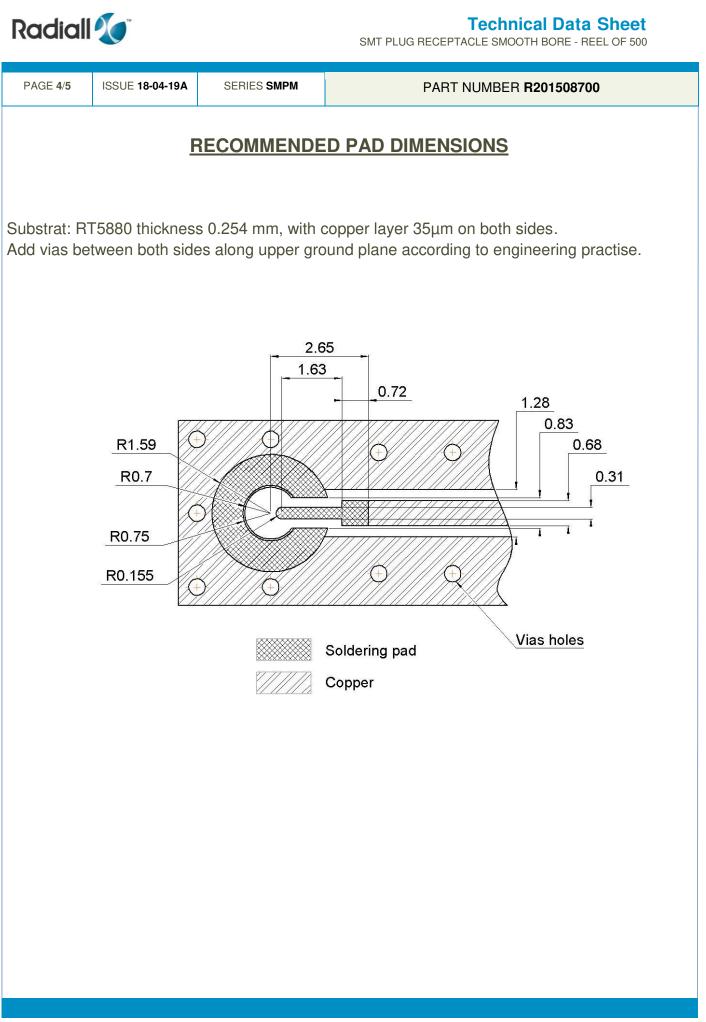
ISSUE 18-04-19A SERIES SMPM

PART NUMBER **R201508700**

SOLDER PROCEDURE

- Deposition of solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150 μm. Verify that the edges of the zone are clean.
- Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type.
 Video camera is recommended for the positioning of the component. Adhesive agents must not be used on the receptacle.
- 3. Soldering by infra-red reflow. Below, please find the typical profile to use.
- 4. Cleaning of printed circuit boards.
- 5. Checking of solder joints and position of the component by visual inspection.





Technical Data Sheet



SMT PLUG RECEPTACLE SMOOTH BORE - REEL OF 500

