

FIG. 1

SCALE= 2.5 : 1.0

SIB-110-02-X-S or SIB-110-02-X-S-LC

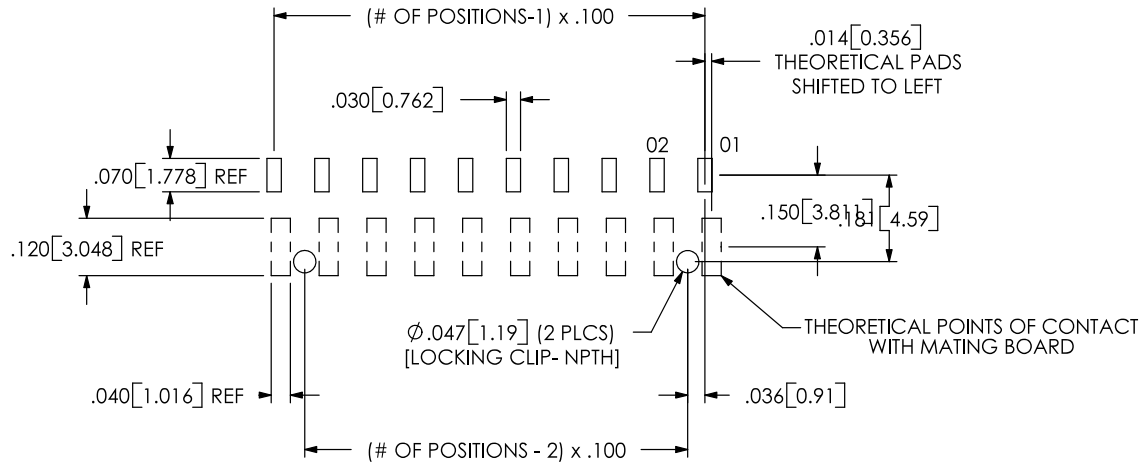


TABLE 1: THREADED INSERT OPTION

POS	"A"	"B"
-05	.750[19.05]	N/A
-10	1.250[31.75]	N/A
-15	1.750[44.45]	N/A
-20	2.550[64.77]	1.275[32.39]
-25	3.050[77.47]	1.475[37.47]

ALL DIMENSIONS ARE SYMMETRIC ABOUT THE CENTERLINE.

FIG. 2

SCALE= 1.5 : 1.0

-E & -M OPTIONS FOR POSITIONS -05, -10, -15
(SAME AS FIGURE 1 UNLESS OTHERWISE STATED)

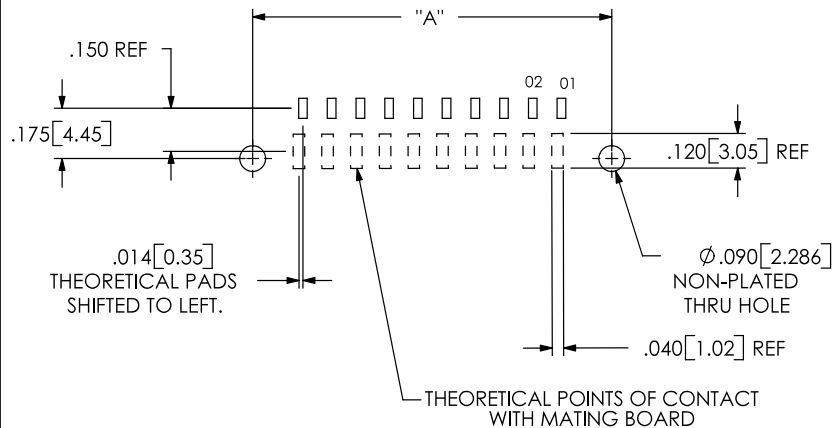
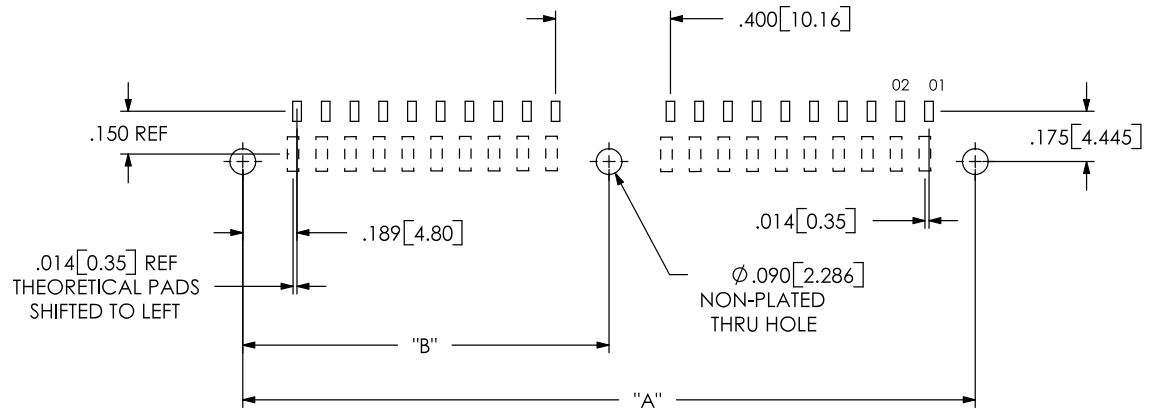


FIG. 3

SCALE= 1.5 : 1.0

-E & -M OPTIONS FOR POSITIONS -20, -25
(SAME AS FIGURE 1 UNLESS OTHERWISE STATED)



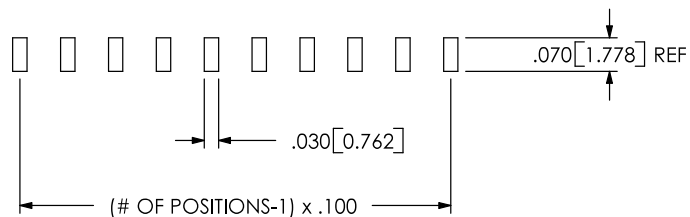
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520 PARK EAST BLVD, NEW ALBANY, IN 47150
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e-Mail: INFO@SAMTEC.COM CODE: 55322

NOTE:
STENCIL TO BE .0060[.152] THICK.

FIG. 4

SCALE= 2.5 : 1.0

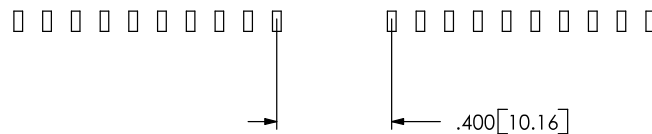


ALL DIMENSIONS ARE SYMMETRIC ABOUT THE CENTERLINE.

FIG. 5

SCALE= 1.5 : 1.0

-E & -M OPTIONS FOR POSITIONS -20, -25
(SAME AS FIGURE 1 UNLESS OTHERWISE STATED)



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NOTE:
PLATING TO BE .000030 INCHES GOLD WITH HARDNESS
OF 120-200 KNOOP PER ASTM B488 TYPE 2, GRADE C.

ALL DIMENSIONS ARE SYMMETRIC ABOUT THE CENTERLINE.

C

FIG. 6

SCALE= 2.5 : 1.0

LOCKING CLIP & NON-LOCKING CLIP

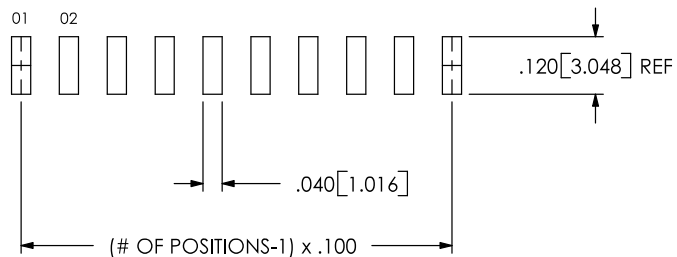


TABLE 1: THREADED INSERT OPTION

POS	"C"	"D"
-05	.750[19.05]	N/A
-10	1.250[31.75]	N/A
-15	1.750[44.45]	N/A
-20	2.550[64.77]	1.275[32.39]
-25	3.050[77.47]	1.475[37.47]

FIG. 7

SCALE= 1.5 : 1.0

-E & -M OPTIONS FOR POSITIONS -05, -10, -15
(SAME AS FIGURE 1 UNLESS OTHERWISE STATED)

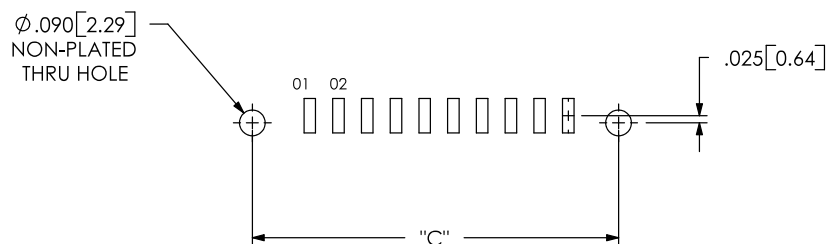
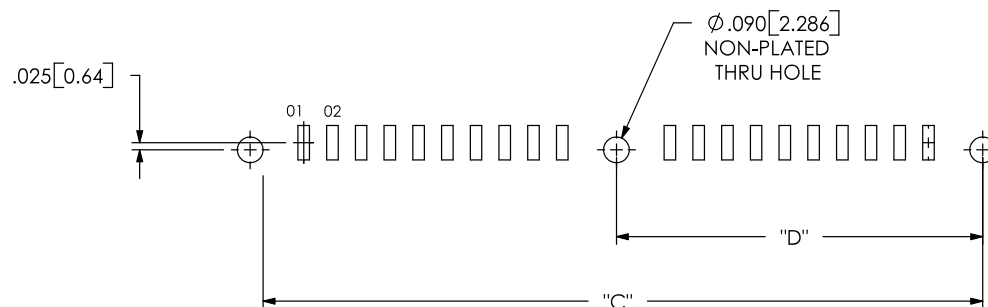


FIG. 8

SCALE= 1.5 : 1.0

-E & -M OPTIONS FOR POSITIONS -20, -25
(SAME AS FIGURE 1 UNLESS OTHERWISE STATED)



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