

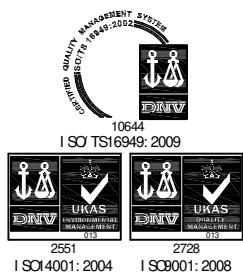
Specification of MEMS Microphone

(RoHS Compliance & Halogen Free)

Customer Name :

Customer Model :

Goermicro Model : S14OB381-057



Tel : + 86 536 3051234
E- Mail : goermicro@goermicro.com
Website: <http://www.goermicro.com>
Address: No.268 Dongfang Road, High-Tech Industry
Development District, Weifang, Shandong, P.R.C.

Restricted

1 Security Warning

The information contained in this document is the exclusive property of Goermicro Inc. and should not be disclosed to any third party without the written consent of Goermicro Inc.

2 Publication History

Version	Description	Date	Author	Approved
1.0	New Design	2021.03.15	Aaron	Roy
2.0	Update THD performance in Section 3 Update Tape Drawing in Section 9	2021.07.28	Zamp	Roy
3.0	Update THD performance in Section 3	2021.08.19	Pauline	Roy
4.0	Update the Logo to Goermicro	2021.08.25	Enoch	Roy

Contents

1	Introduction	4
2	Test Condition	4
3	Electrical Characteristics	4
4	Frequency Response Curve	4
5	Measurement Circuit	5
6	Test Setup Drawing	5
7	Mechanical Characteristics	6
7.1	Appearance Drawing	6
7.2	Weight	6
8	Reliability Test	7
8.1	Vibration Test	7
8.2	Drop Test	7
8.3	Temperature Test	7
8.4	Humidity Test	7
8.5	Mechanical Shock Test	7
8.6	Thermal Shock Test	7
8.7	Reflow Test	7
8.8	Electrostatic Discharge Test	7
9	Package	8
9.1	Tape Specification	8
9.2	Reel Dimension	9
9.3	The Content of Box	9
9.4	Packing Explain	10
10	Storage and Transportation	10
11	Land Pattern Recommendation	11
11.1	The Pattern of MIC Pad	11
11.2	Recommended Soldering Surface Land Pattern	11
12	Soldering Recommendation	12
12.1	Soldering Machine Condition	12
12.2	The Drawing and Dimension of Nozzle	12
12.3	Reflow Profile	13
13	Cautions	14
13.1	Board Wash Restrictions	14
13.2	Nozzle Restrictions	14
13.3	Blowing Restrictions	14
13.4	Ultrasonic Restrictions	14
13.5	Case Adaption to Pressure Restrictions	14
14	Output Inspection Standard	14

1 Introduction:

MEMS MIC which is able to endure reflow temperature up to 260°C for 50 seconds can be used in SMT process. It is widely used in telecommunication and electronics device such as mobile phone, laptop computers, and other portable electronic devices etc.

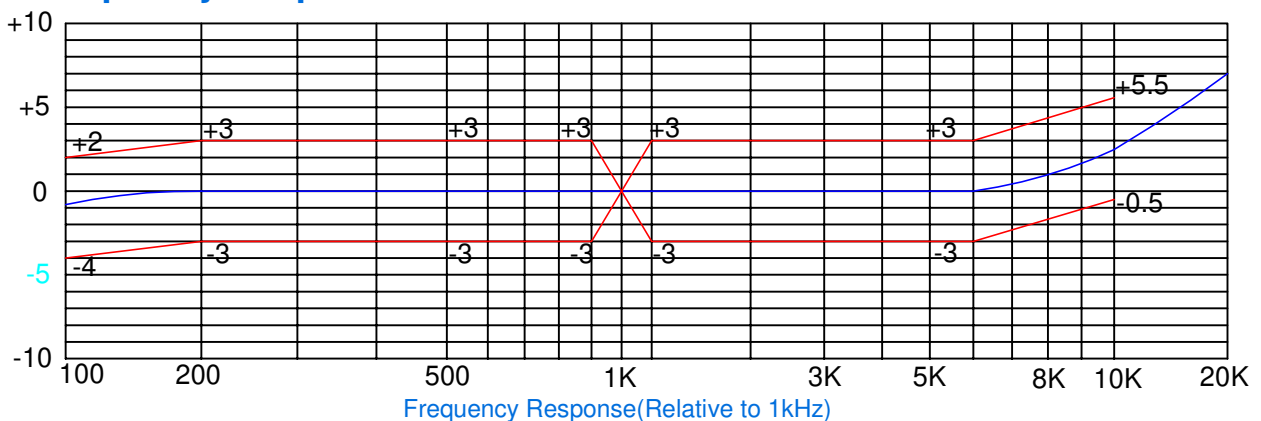
2 Test Condition (Vs=2.7V,L=50cm)

StandardConditions (As IEC 60268-4)	Temperature	Humidity	Air pressure
Environment Conditions	+15°C~+35°C	25% R.H.~75%R.H.	86kPa~106kPa
Basic Test Conditions	+20°C±2°C	60% R.H.~70%R.H.	86kPa~106kPa

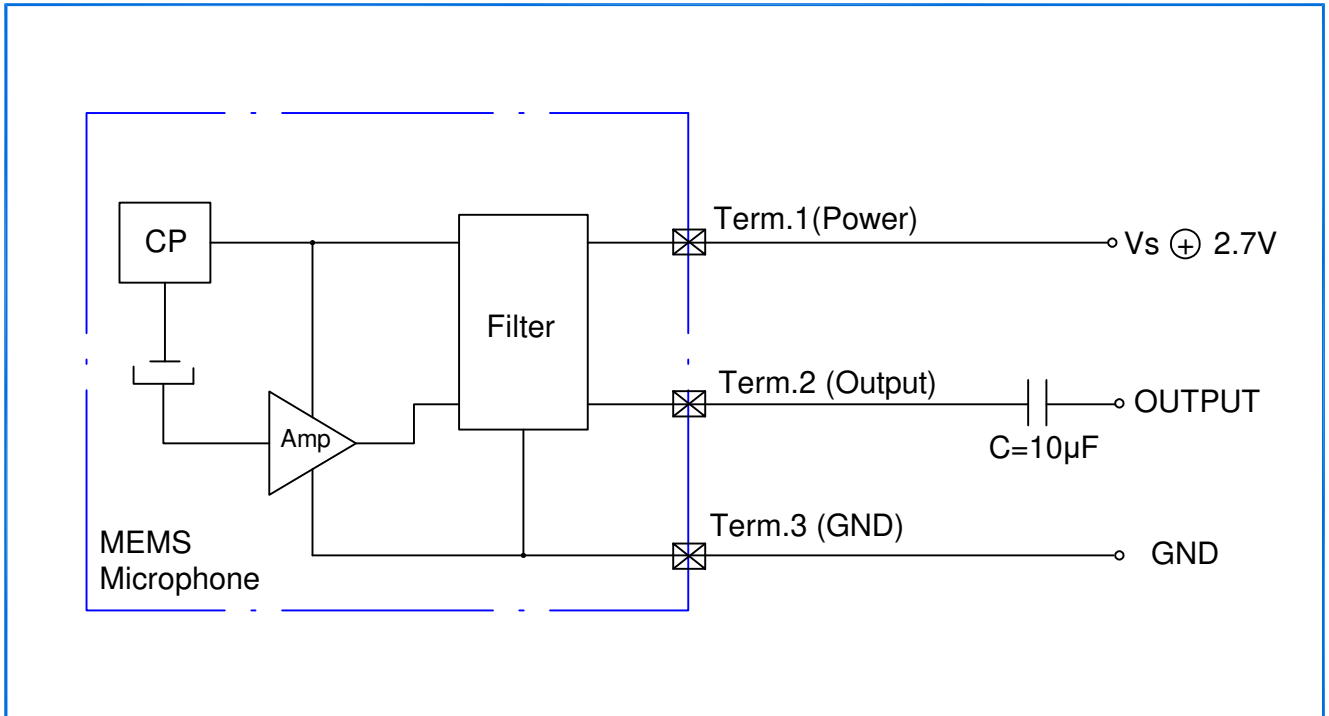
3 Electrical Characteristics

Item	Symbol	Test Conditions	Min	Typ	Max	Unit
Sensitivity	S	f=1KHz, Pin=1pa	-39	-38	-37	dB
Output Impedance	Zout	f=1KHz, Pin=1pa			400	Ω
Directivity	D(θ)	Omnidirectional				
Current Consumption	I	Operating Voltage Range	50		200	μA
S/N Ratio	S/N(A)	f=1kHz, Pin=1Pa A-Weighted		65		dB
Power Supply Rejection	PSR	100mVpp square wave @217Hz , A-weighted		-100		dB
Decreasing Voltage Characteristic	ΔS	f=1kHz, Pin=1Pa Vs=3.6-1.6V	No Change			dB
Operating Voltage Range	Vs		2.3		3.6	V
Total Harmonic Distortion	THD	94dB SPL@1 kHz		0.15	1	%
Total Harmonic Distortion	THD	1% THD@1 kHz		123		dB SPL
Acoustic Overload Point	AOP	10% THD @1 kHz		128		dB SPL
Load Resistor	RL		10			KΩ
Load Capacitance	CL				150	pF

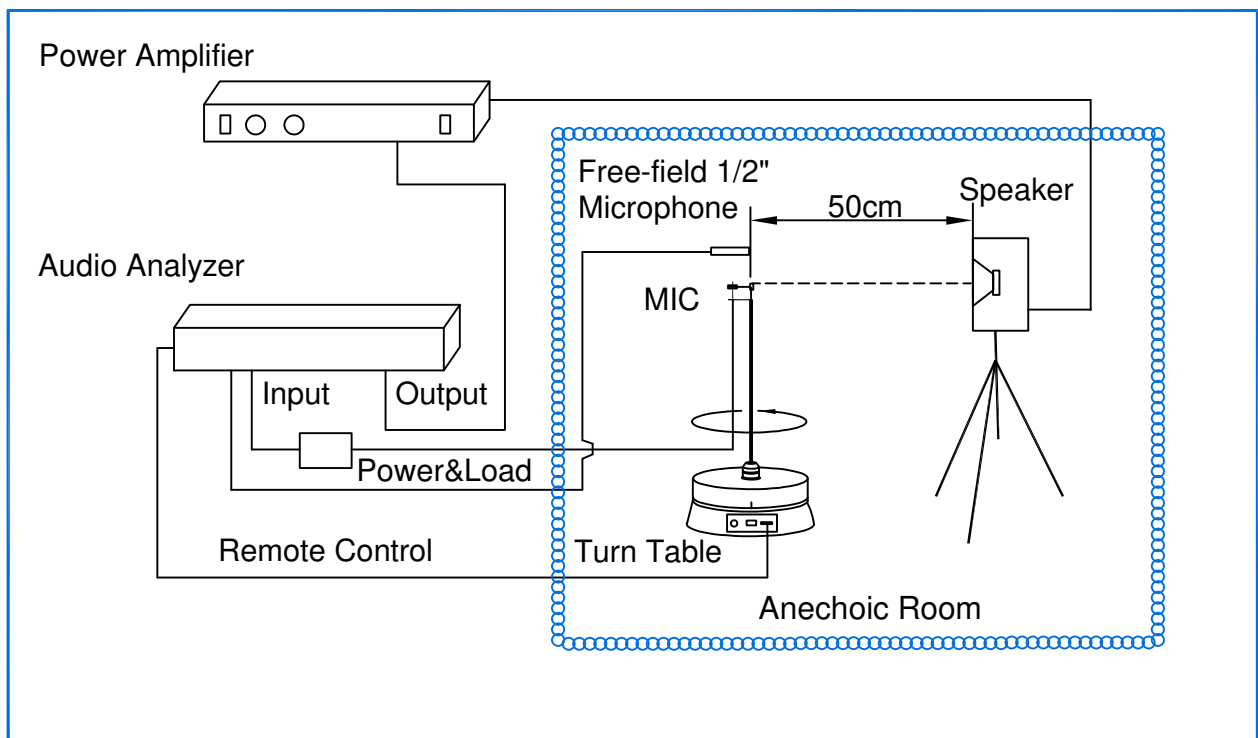
4 Frequency Response Curve



5 Measurement Circuit

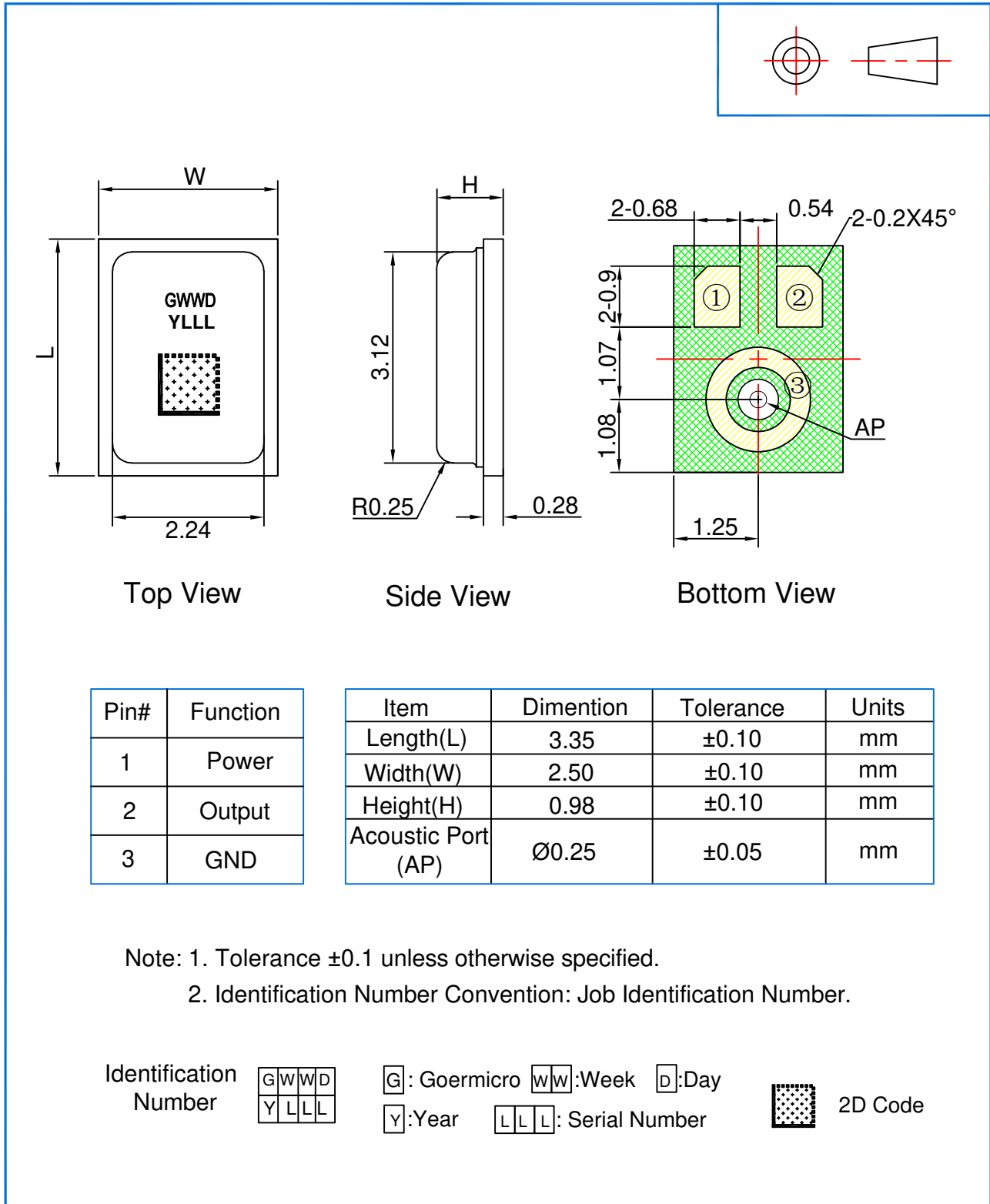


6 Test Setup Drawing



7 Mechanical Characteristics

7.1 Appearance Drawing (Unit: mm)



7.2 Weight

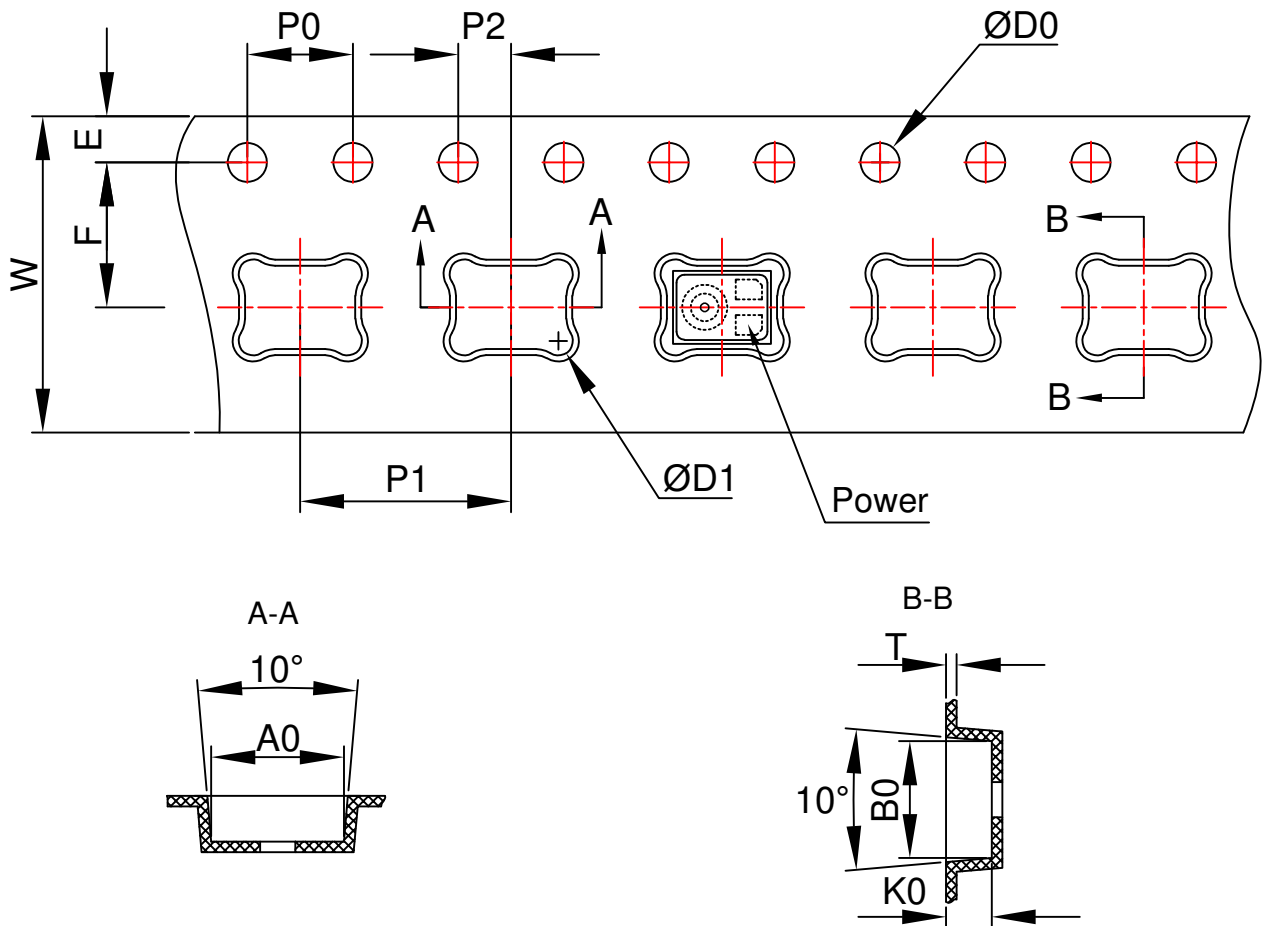
The weight of the MIC is Less than 0.03g.

8 Reliability Test

<p>8.1 Vibration Test</p>	<p>To be no interference in operation after vibrations, 4 cycles, from 20 to 2,000Hz in each direction(X,Y,Z), 48 minutes, using peak acceleration of 20g, sensitivity should vary within $\pm 3\text{dB}$ from initial sensitivity. (The measurement to be done after 2 hours of condition at 15°C-35°C, R.H. 25%~75%)</p>
<p>8.2 Drop Test</p>	<p>To be no interference in operation after dropped to 1.0cm steel plate 12 times from 1.5 meter height in state of JIG,JIG weight of 100g, sensitivity should vary within $\pm 3\text{dB}$ from initial sensitivity. (The measurement to be done after 2 hours of condition at 15°C-35°C, R.H. 25%~75%)</p>
<p>8.3 Temperature Test</p>	<p>a) After exposure at $+125^{\circ}\text{C}$ for 200 hours, sensitivity should vary within $\pm 3\text{dB}$ from initial sensitivity. (The measurement to be done after 2 hours of condition at 15°C-35°C, R.H. 25%~75%) b) After exposure at -40°C for 200 hours, sensitivity should vary within $\pm 3\text{dB}$ from initial sensitivity. (The measurement to be done after 2 hours of condition at 15°C-35°C, R.H. 25%~75%)</p>
<p>8.4 Humidity Test</p>	<p>After exposure at $+85^{\circ}\text{C}$ and 85% relative humidity for 200 hours, sensitivity should vary within $\pm 3\text{dB}$ from initial sensitivity. (The measurement to be done after 2 hours of condition at 15°C-35°C, R.H. 25%~75%)</p>
<p>8.5 Mechanical Shock Test</p>	<p>Then subject samples to three one-half sine shock pulses (3000 g for 0.3 milliseconds) in each direction (for six axes in total) along each of the three mutually perpendicular axes for a total of 18 shocks, sensitivity should vary within $\pm 3\text{dB}$ from initial sensitivity. (The measurement to be done after 2 hours of condition at 15°C-35°C, R.H. 25%~75%)</p>
<p>8.6 Thermal Shock Test</p>	<p>After exposure at -40°C for 30 minutes, at $+125^{\circ}\text{C}$ for 30 minutes (change time 20 seconds) 32 cycles, sensitivity should vary within $\pm 3\text{dB}$ from initial sensitivity. (The measurement to be done after 2 hours of condition at 15°C-35°C, R.H. 25%~75%)</p>
<p>8.7 Reflow Test</p>	<p>Adopt the reflow curve of item 12.3, after three reflows, sensitivity should vary within $\pm 2\text{dB}$ from initial sensitivity. (The measurement to be done after 2 hours of condition at 15°C-35°C, R.H. 25%~75%)</p>
<p>8.8 Electrostatic Discharge Test</p>	<p>Under $C=150\text{pF}$, $R=330\text{ohm}$. Air discharge to case with $\pm 8\text{kV}$ and contact discharge to I/O terminals with $\pm 2\text{kV}$, 10 times, Grounding. Sensitivity should vary within $\pm 3\text{dB}$ from initial sensitivity.</p>

9 Package

9.1 Tape Specification



The Dimensions as Follows:

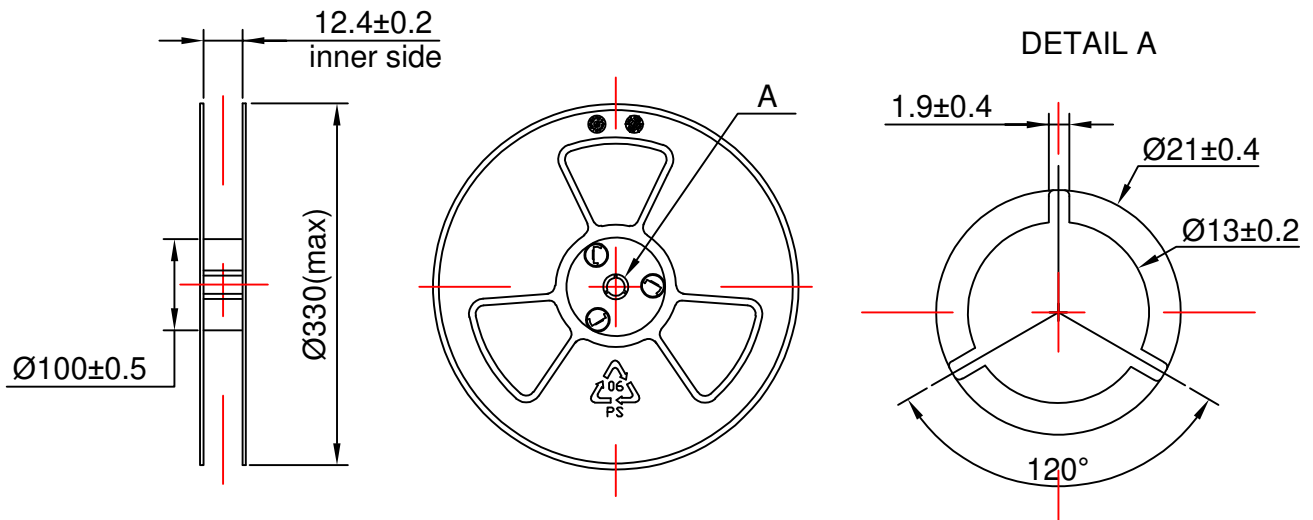
ITEM	W	E	F	$\varnothing D0$	$\varnothing D1$
DIM(mm)	12.0±0.30	1.75±0.10	5.5±0.05	1.50 ^{+0.10} ₀	0.50±0.10
ITEM	P0	10P0	P1	A0	B0
DIM(mm)	4.00±0.10	40.00±0.20	8.00±0.10	3.75±0.05	2.85±0.05
ITEM	K0	P2	T		
DIM(mm)	1.30±0.10	2.00±0.05	0.30±0.05		

9.2 Reel Dimension

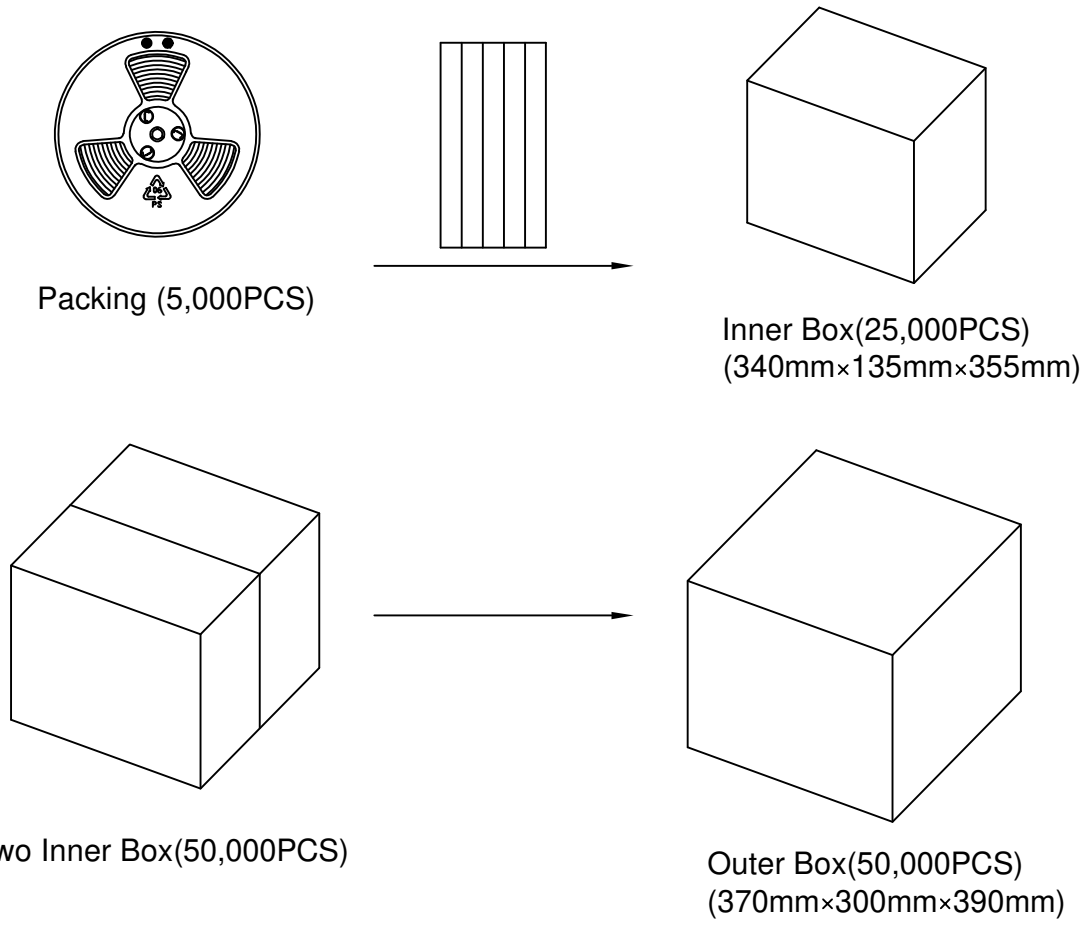
7" reel for sample stage

13" reel will be provided for the mass production stage

The following is 13" reel dimensions (unit:mm)

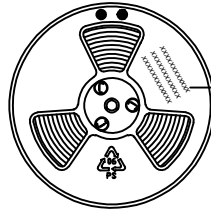


9.3 The Content of Box(13" reel)



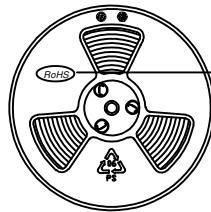
9.4 Packing Explain

9.4.1 The Label Content of the Reel



The Content Includes:
Product type, Lot, Customer P/N;
and other essential information such as
Quantity, Date etc.

9.4.2 The RoHS Label



RoHS HF
Compliance Mark

10 Storage and Transportation

10.1 Keep MEMS MIC in warehouse with less than 75% humidity and without sudden temperature change, acid air, any other harmful air or strong magnetic field. Recommend storage period no more than 1 year and floor life(out of bag) at factory no more than 4 weeks.

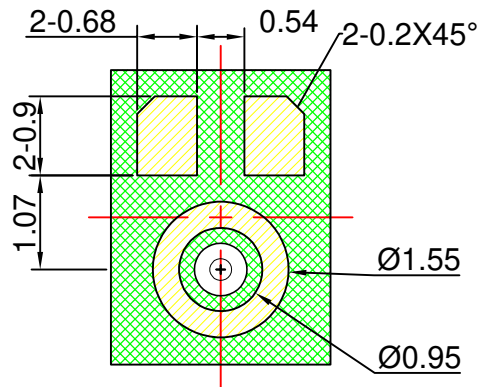
10.2 The MEMS MIC with normal pack can be transported by ordinary conveyances. Please protect products against moist, shock, sunburn and pressure during transportation.

10.3 Storage Temperature Range: -40°C~+70°C

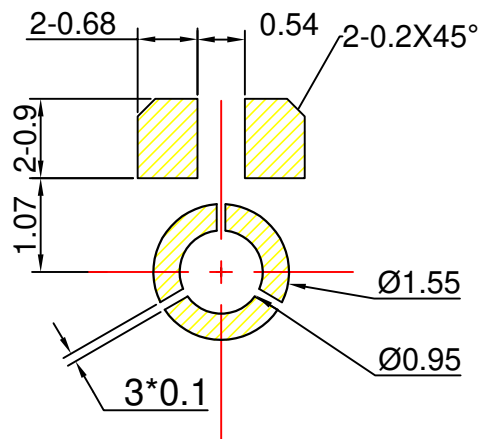
10.4 Operating Temperature Range: -40°C~+100°C

11 Land Pattern Recommendation

11.1 The Pattern of MIC Pad(Unit:mm)



11.2 Recommended Soldering Surface Land Pattern

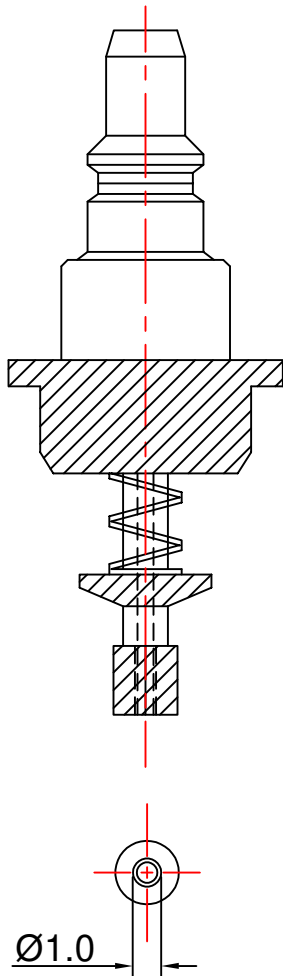


12 Soldering Recommendation

12.1 Soldering Machine Condition

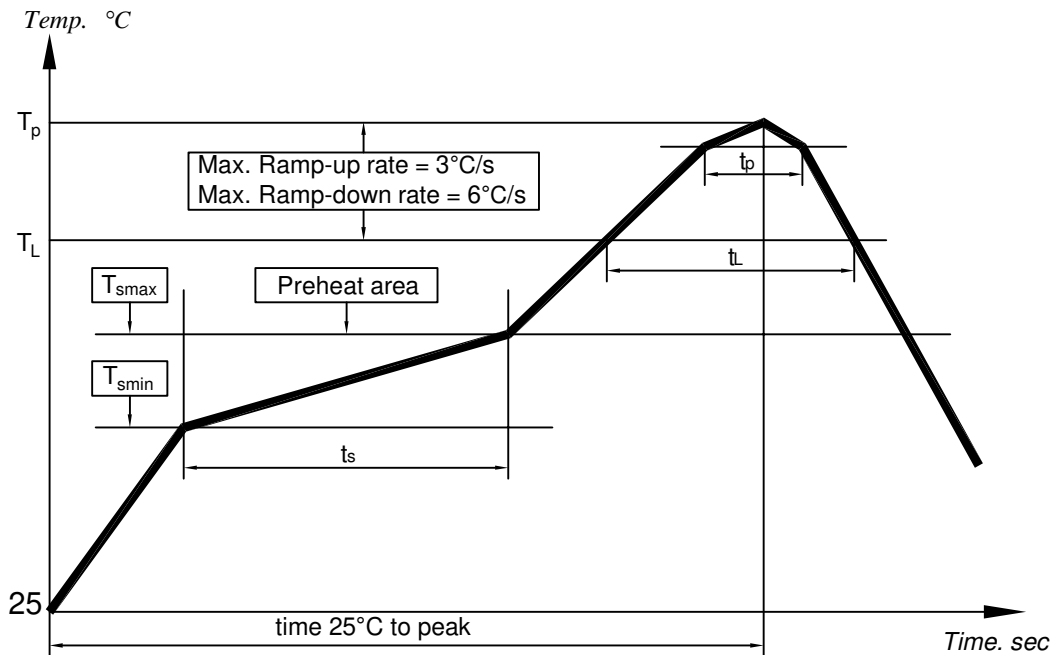
Temperature Control	8 zones
Heater Type	Hot Air
Solder Type	Lead-free

12.2 The Drawing and Dimension of Nozzle



Nozzle Diameter: Ø1.0mm;
Please don't blow the acoustic port directly.

12.3 Reflow Profile



Key Features of The Profile:

Average Ramp-up rate(T_{smax} to T_p)	3°C/s max.
Preheat : Temperature Min(T_{smin}) Temperature Max(T_{smax}) Time(T_{smin} to T_{smax})(t_s)	150°C 200°C 60~180s
Time maintained above : Temperature(T_L) Time(t_L)	217°C 60~150s
Peak Temperature(T_p)	Max 260°C
Time within 5°C of actual Peak Temperature(t_p) :	30~40s
Ramp-down rate(T_p to T_{smax})	6°C/s max
Time 25°C to Peak Temperature	8min max

When MEMS MIC is soldered on PCB, the reflow profile is set according to solder paste and the thickness of PCB etc.

13 Cautions

13.1 Board Wash Restrictions

It is very important not to wash the PCBA after reflow process, otherwise this could damage the microphone.

13.2 Nozzle Restrictions

It is very important not to be put a nozzle over the acoustic hole of the microphone, otherwise this could damage the microphone.

13.3 Blowing Restrictions

It is very important not to blow the acoustic port of the microphone directly, otherwise this could damage the microphone.

13.4 Ultrasonic Restrictions

It is very important not to use ultrasonic process. otherwise this could damage the microphone.

13.5 Case Adaption to Pressure Restrictions

It is very important not to press the case with a force larger than 2.5kgf, otherwise this would damage the microphone.

14 Output Inspection Standard

Output inspection standard is executed according to <<ISO2859-1:1999>>.