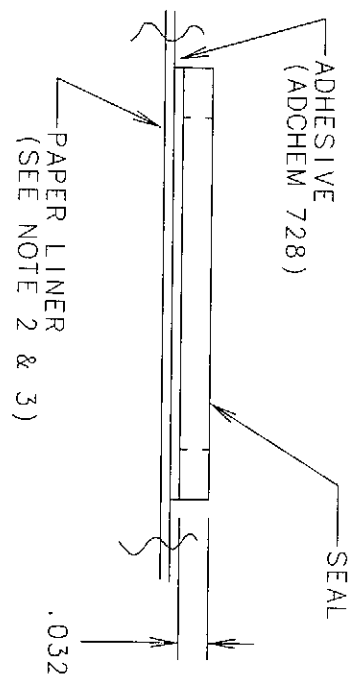
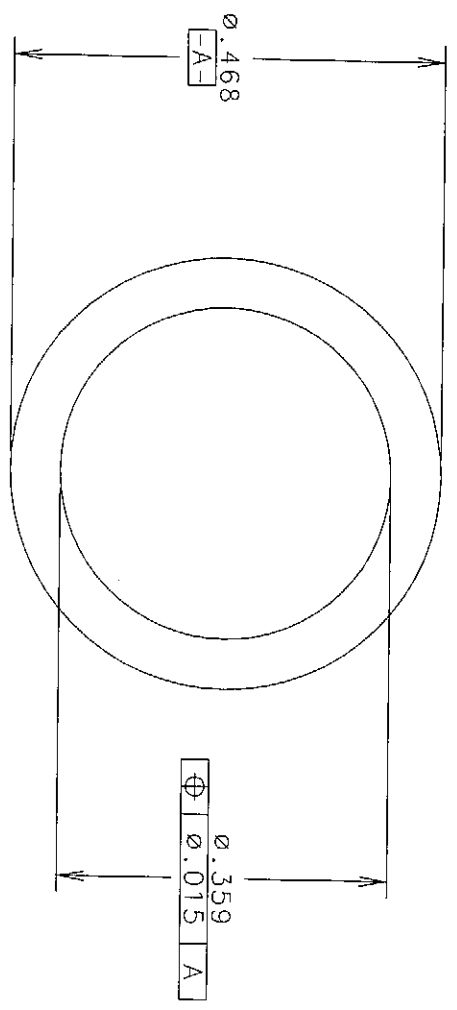


ALL REVISIONS TO THIS DRAWING
MUST BE MADE ON THE CAD SYSTEM



- NOTES:
1. MATERIAL: OIL-RESISTANT FLUORO-SILICONE PER MIL-DTL-25988 60 DUROMETER
 2. SEALS WILL BE BEVE IN COLOR AND SUPPLIED IN STRIPS 36 IN. LONG, 2.75 IN. WIDE, 295 PARTS PER STRIP.
 3. SEALS WILL BE TOTALLY CUT THROUGH WITH I.D.'S INTACT.
 4. NICKS ON EITHER EDGE ARE ACCEPTABLE IF DIMENSIONS REMAIN WITHIN PRINT TOLERANCE.
 5. SURFACE SCRATCHES ARE ACCEPTABLE IF THEY DO NOT COMPLETELY CROSS BETWEEN THE I.D AND O.D.

ISSUE	APP/DATE	DESCRIPTION
A	KKK	ECN# 307473 KKK 5-30-95
B	MJS	CHANGED SEAL COLOR TO BLUE. ECN#307772 MJS 7-7-95
C	JRJ/MJM	CHANGED NOTE 1. "MIL-DTL-25988" WAS "MIL-R-25988" ECN#406849 DTL 6-20-16

Grayhill
 GRAYHILL, INC.
 561 HILLGROVE AVE.
 LA GRANGE, IL 60525
 PHONE (708) 354-1040

UNLESS OTHERWISE SPECIFIED TOLERANCES AND DIMENSIONS ARE IN INCHES
 LINEAR ±.005 DIAMETERS ±.015
 ANGULAR ±0° 0' RADII ±
 LIMITS APPLY BEFORE FINISHING
 DO NOT SCALE THIS PRINT

MFG. INSTR.		APPROVED DATE	
Q.C. INSTR.		DATE	
FINISH		DATE	
MATERIAL	SEE NOTE 1	CHECKED DATE	-95
NAME	GASKET	DRAWN DATE	5-30-95
		CADAM DRAWING	50M1553 C 001
A	DWG. NO. 50M1553	ISSUE	C
SCALE	5:1 (R)	SHEET	1 OF 1