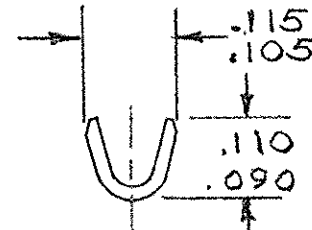
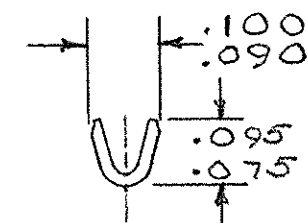
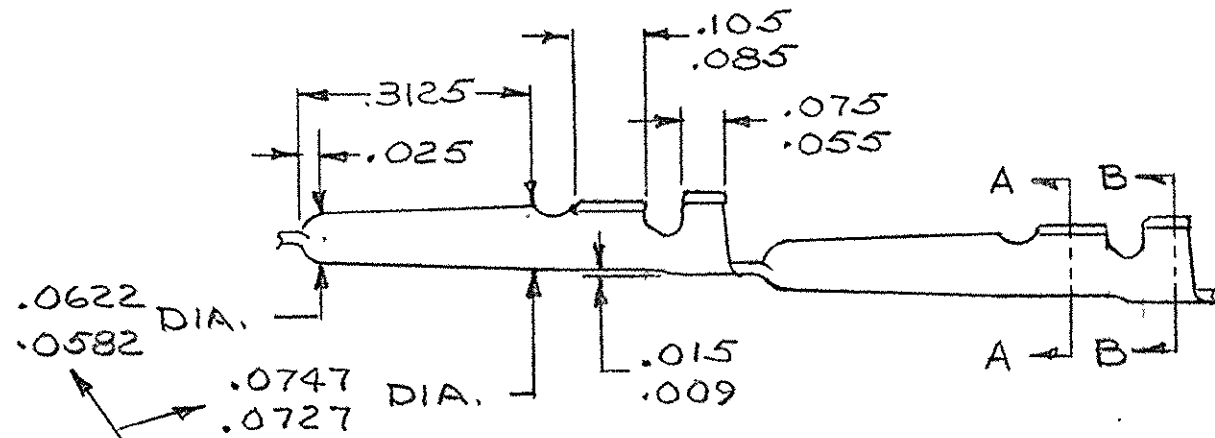
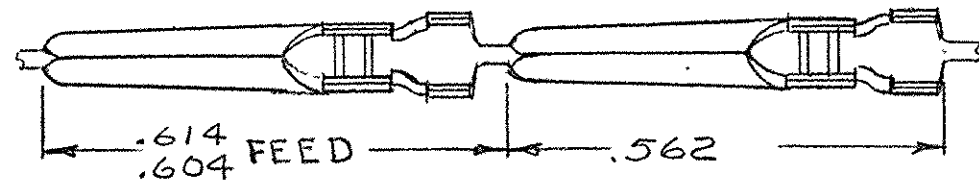


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REVISIONS				
SYM	ZONE	DESCRIPTION	DATE	APPROVAL
D	-	REDRAWN.	U 309 11-15-62	JK
E	B.I.	REVISED CRIMP HEIGHT	L1 375 12-4-63	JK
F		REVISED	U-690 2-17-63	m.s. JK
G		REVISED	U-925 4-16-64	m.s. DS4
H		PRINT DIST WAS "39" LOC WAS "AB"	9347 10-72	CO
J	BI	ADDED TOOL NO'S AND PRODUCT SPEC. 108-9203, ECN 419	11-3-76	CFB
K		OBSOLETE 66140-3, 66141-3	EA 1049 1-11-79	DH
L		REVISED PLATING	EA 1515 8-5-80	DS
M		BRIGHT TIN-LEAD WAS BRIGHT TIN	EA 1818 6-16-81	DS
N		REVISED GOLD PLATING	EA 2139 6-17-82	DS
P		OBS 66141-2	ECN 53379 11-19-86	RS
R		OBS 66140-2	ECN 53940 4-24-87	RS
S		OBS 66141-4	ECN DF-0521 T.W. 9-26-88	JK
T		REVISED PER OH14-0139-05	1-26-06	PY RG



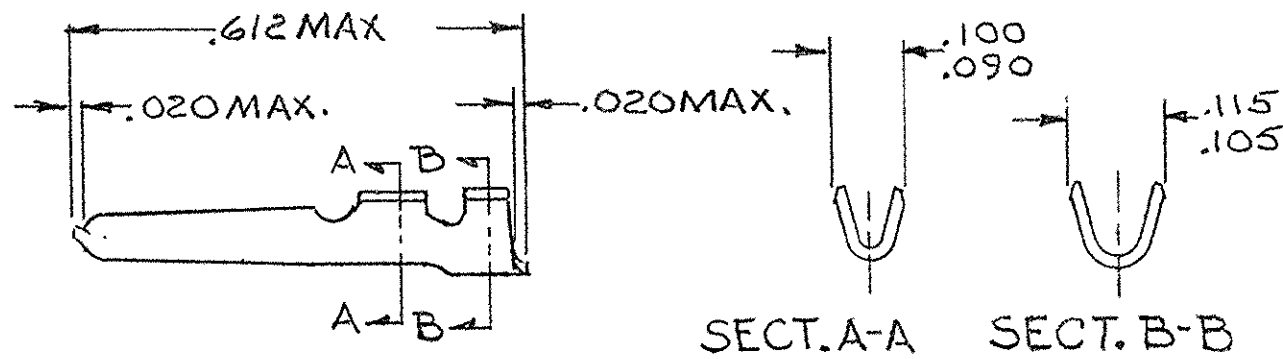
SECT. A-A

SECT. B-B

OUT OF ROUND NOT TO EXCEED TOLERANCE ON DIMENSIONS.

STRIP

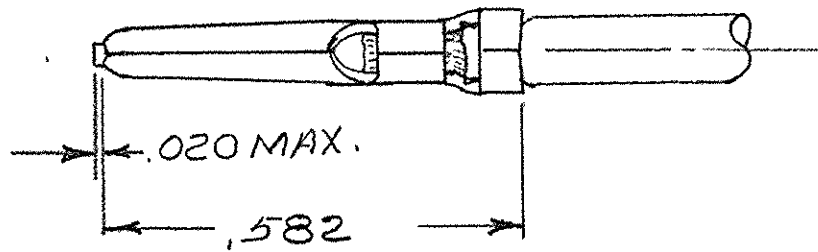
1. FOR ADDITIONAL SPECIFICATIONS SEE AMP PRODUCT SPEC. 108-9203.
 2. OBSOLETE PART NO.



SECT. A-A

SECT. B-B

LOOSE PIECE



CRIMPED VERSION.

STRIP PART NO.	LOOSE PIECE PART NO.	WIRE GAGE RANGE	INSULATION DIA RANGE	PLATING	INSERTION TOOL	HAND TOOL	CRIMP HEIGHT
5-66140-1	5-66141-1	24-20	.048-.071	.0001 MATTE TIN OVER NICKEL	811034-2	90119	.040
66140-4	2 66141-4	24-20	.048-.071	.00003 GOLD OVER .00005 NICKEL	811034-2	90119	.040
2 66140-3	2 66141-3	24-20	.048-.071	.0002 SILVER	811034-2	90119	.040
2 66140-2	2 66141-2	24-20	.048-.071	NONE	811034-2	90119	.040
66140-1	66141-1	24-20	.048-.071	.0001 BRIGHT TIN-LEAD OVER NICKEL	811034-2	90119	.040

AMP INFO		QTY REQD	NOMENCLATURE OR DESCRIPTION	PART OR IDENTIFYING NO				
M 3	LOC DF				LIST OF MATERIALS OR PARTS LIST			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		SIGNATURE		DATE	AMP INCORPORATED HARRISBURG, PENNSYLVANIA			
FRACTIONS	DECIMALS	ANGLES	DR	11-15-62	PIN, TAPER, INSULATION SUPPORT 61 SERIES, FORMED			
± .010	± .010	± .010	CHK	11-18-63				
MATERIAL			DSGN ENGR	11-19-63				
.016 COML. BRASS			APPD	11-20-63				
HEAT TREAT		OTHER APPD		CODE IDENT NO	SIZE	NUMBER		
--				00779	C	66140		
FINISH		OTHER APPD		SCALE 4:1			WT CALC ACTUAL	SHEET OF
SEE TABLE								