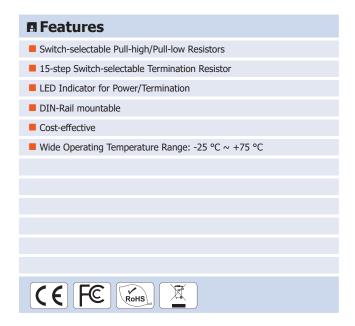




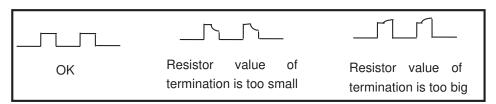
tM-SG4

The RS-485 Pull-high/Pull-low and Termination Resistors Module



■ Introduction

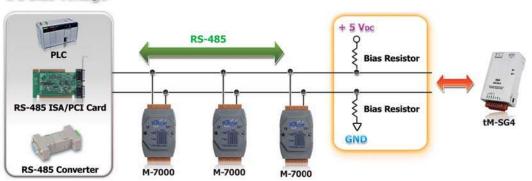
The tM-SG4 is an optional module that is used to improve the communication of RS-485 network. It provides switch selectable pull-high and pull-low resistors on RS-485 network. It also has 15-step switch selectable termination resistor such that the user can select a proper termination resistor to be connected to the RS-485 network easily. If the RS-485 network is not over 100 meters, the termination resistors are not needed. Otherwise, it may be necessary to insert two termination resistors at both end of the RS-485 network. It is not easy to calculate the value of a termination resistor on the RS-485 network. The best way to do this is to use an oscilloscope to check the RS-485 signal directly. If the impedance match of RS-485 network is OK, the oscilloscope will show a very nice square wave. If these square wave signals are distorted, the user will need to insert two termination resistors at both end of the RS-485 network.



Applications



DC Bias Voltage



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■ System Specifications

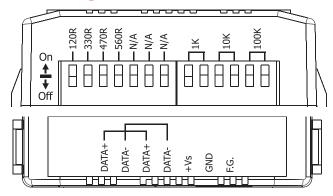
RS-485 Interface					
1 kΩ, 10 kΩ, 100 kΩ, Switch-selectable					
L5 Steps, 65 ~ 560 Ω					
I Red LED as Power Indicator					
I Green LED as Termination Indicator					
±4 kV Contact for Each Terminal					
/es					
Yes, 10 ~ 30 Vpc					
0.5 W Max.					
52 mm x 87 mm x 27 mm					
DIN-Rail Mounting					
25 ~ +75 ℃					
40 ~ +85 ℃					
10 ~ 90% RH, Non-condensing					
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1					

Termination Resistance Settings					
120R	330R	470R	560R	Termination Resistance (Ω)	
ON	ON	ON	ON	65	
ON	ON	ON	OFF	74	
ON	ON	OFF	ON	76	
ON	OFF	ON	ON	81	
ON	OFF	OFF	ON	99	
ON	OFF	ON	OFF	96	
ON	ON	OFF	OFF	88	
ON	OFF	OFF	OFF	120	
OFF	OFF	ON	ON	144	
OFF	ON	ON	OFF	193	
OFF	ON	OFF	ON	207	
OFF	ON	OFF	OFF	330	
OFF	OFF	ON	ON	256	
OFF	OFF	ON	OFF	470	
OFF	OFF	OFF	ON	560	

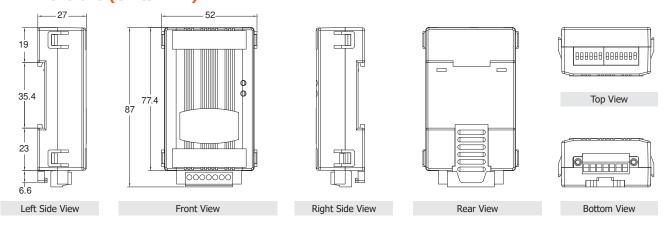
Termination Resistance On/Off Switch						
OFF	Termination Resistor do NOT work.					
ON	Termination Resistor is worked, and TR LED is light.					

Pull-high and Pull-low Settings					
1k	10k	100k	RS-485 Data Line Status		
OFF	OFF	OFF	No pull-high/pull-low on RS-485 data line		
ON	OFF	OFF	$1 k \; \Omega$ pull-high and pull-low		
OFF	ON	OFF	10k Ω pull-high and pull-low		
OFF	OFF	ON	100k Ω pull-high and pull-low		

Pin Assignments



■ Dimensions (Units: mm)



■ Ordering Information

tM-SG4 CR RS-485 Pull-high/Pull-low and Termination Resistor Module (RoHS)
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