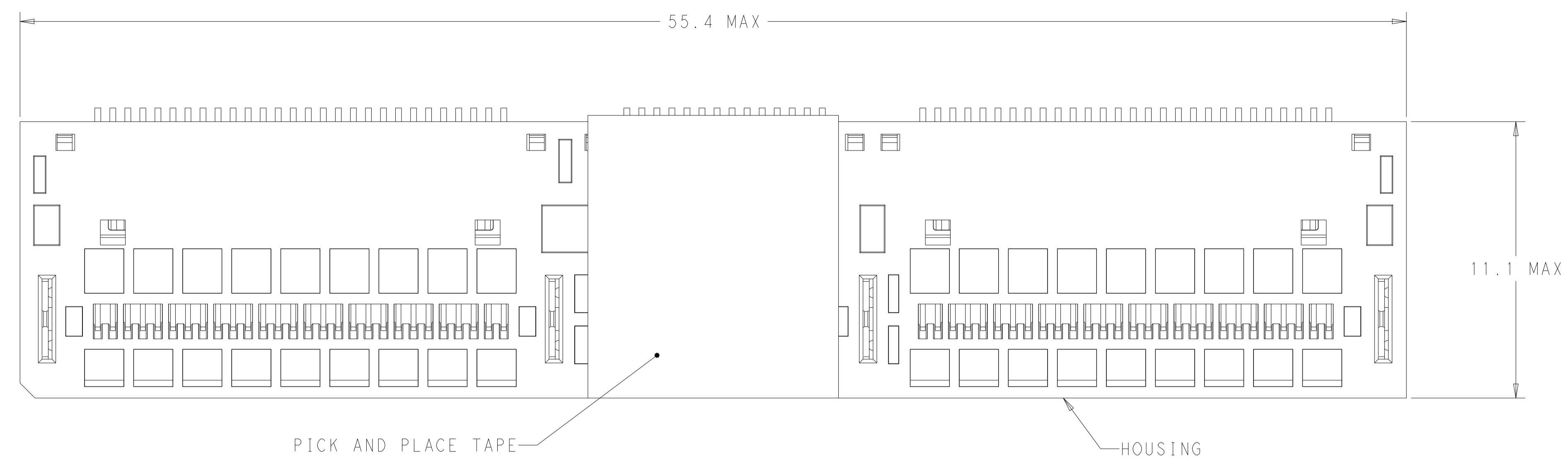
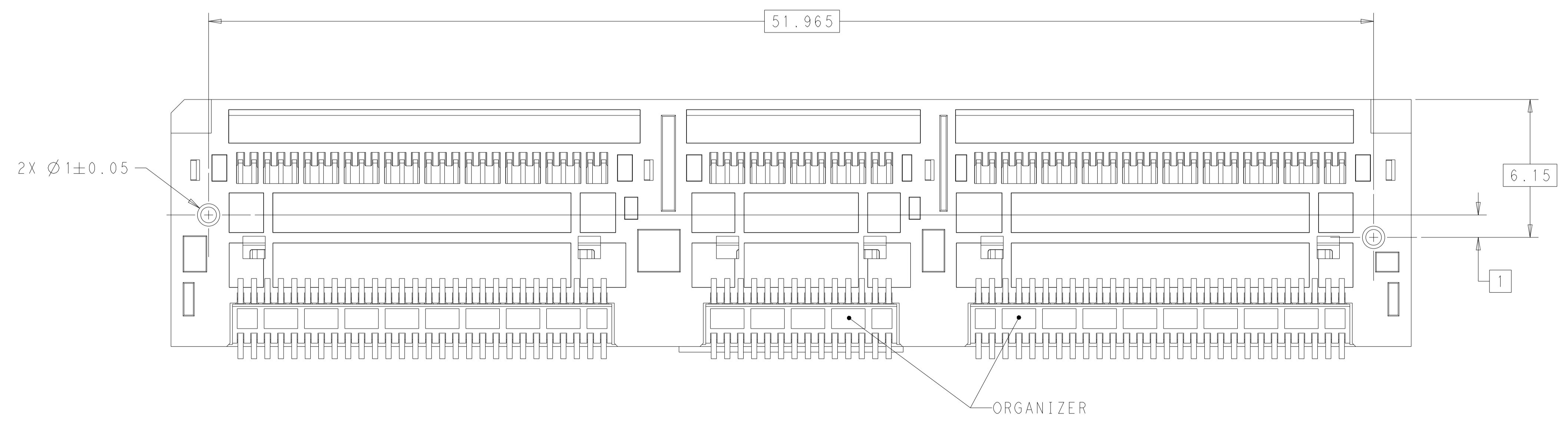
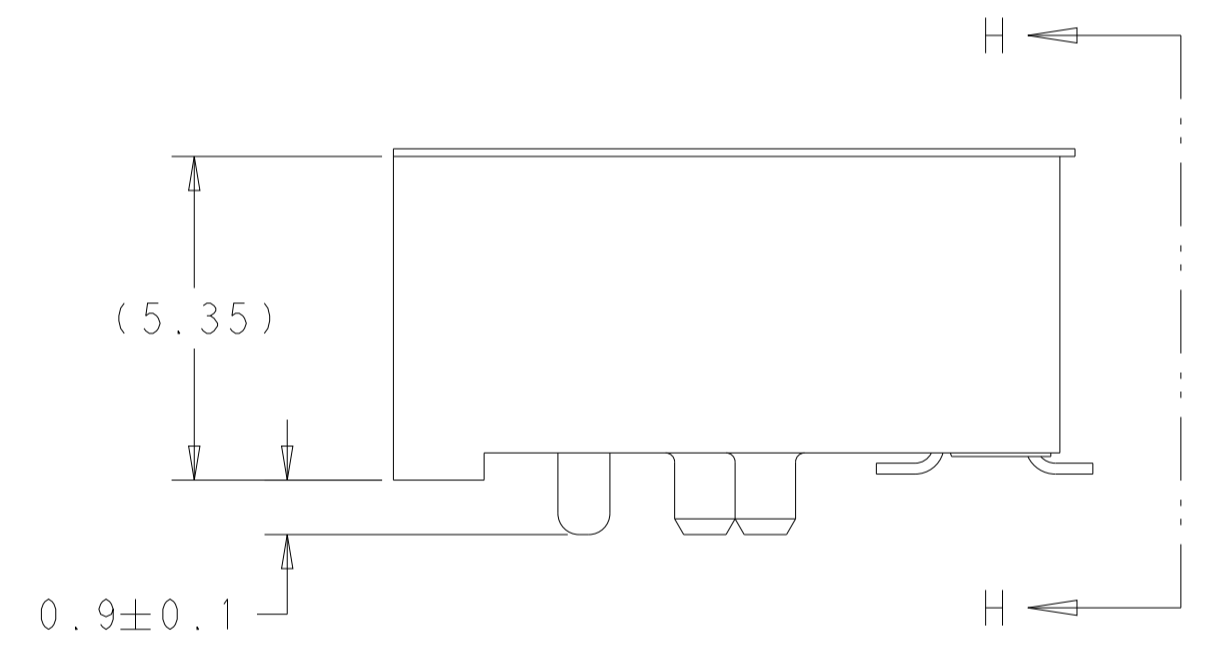
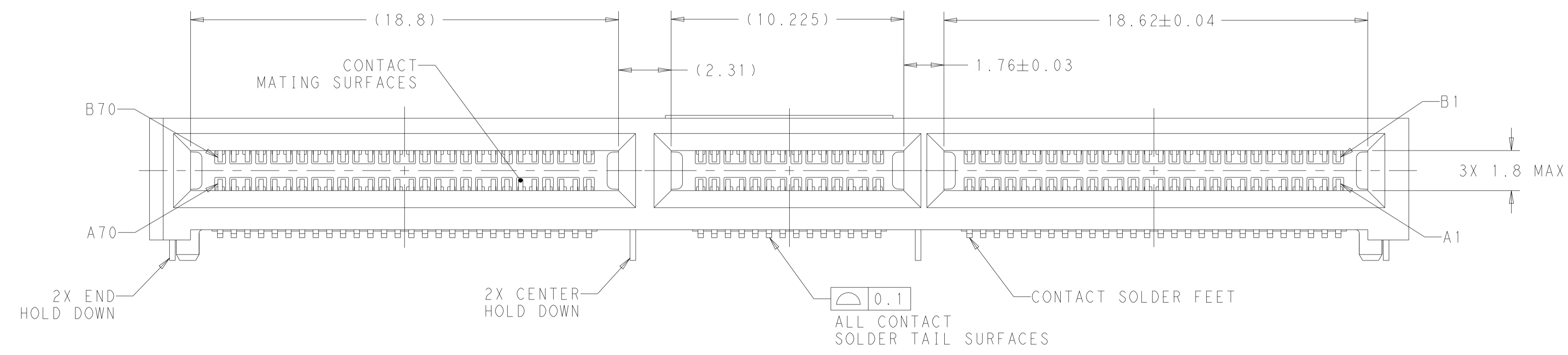


REVISIONS				
P	LTN	DESCRIPTION	DATE	APVD
B		REVISED PER ECO-19-011736	06AUG2019	AP JW
C		REVISED PER ECN-21-126523	14MAR2022	TX DZ
D		REVISED PER ECN-22-152380	13JUN2022	TX DZ
D1		REVISED PER ECN-23-222418	18JUL2023	JG DZ



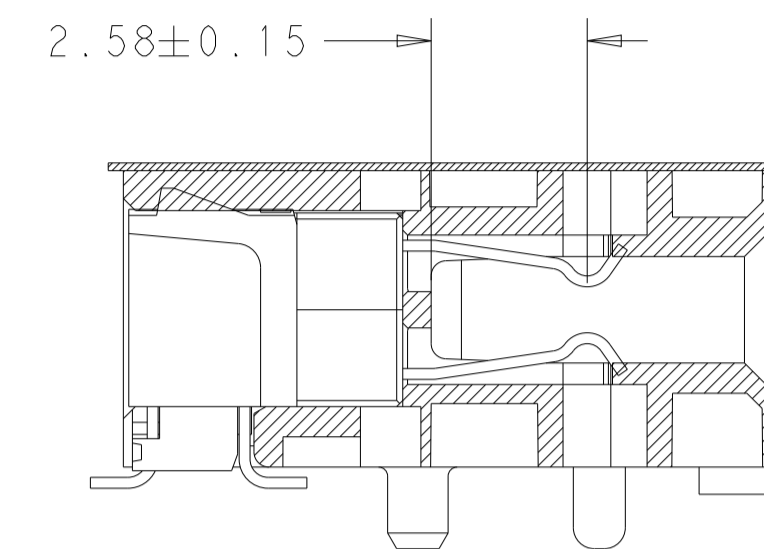
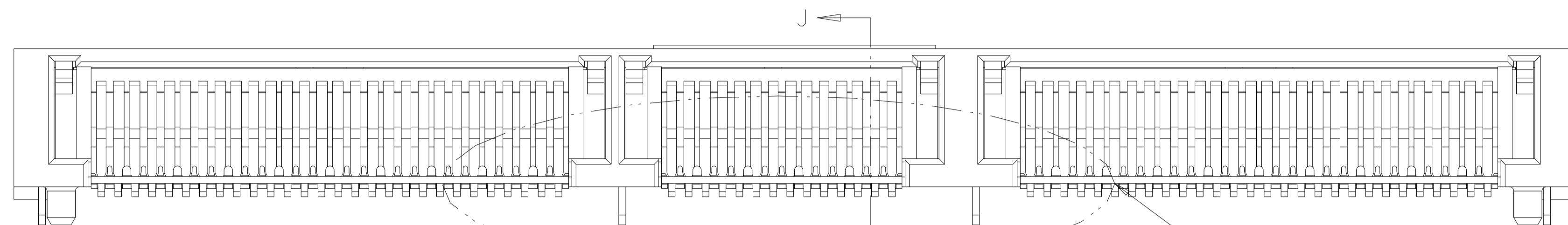
- 1 HOUSING, ORGANIZER, CONTACT OVERMOLDS - LCP, UL94-V0, BLACK. CONTACTS AND HOLD DOWNS - COPPER ALLOY. PICK AND PLACE TAPE - POLYIMIDE FILM.
- 2 CONTACTS - GOLD PLATE ON MATING SURFACES, TIN PLATE ON SOLDER FEET. HOLD DOWNS - TIN PLATE.
- 3 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 4. MINIMUM HOST PCB THICKNESS: 1.5.
- 5 SEE MSA SPECIFICATION FOR ADDITIONAL PADDLE CARD LAYOUTS COMPATIBLE WITH THIS RECEPTACLE AND FOR OPTIONAL SPLIT CONTACT PAD LAYOUTS FOR THE PADDLE CARD. SPECIFICATION PINOUT MAY ALSO DESIGNATE PAD SEQUENCE DIFFERENT FROM ILLUSTRATION.
- 6 POSITIONS DESIGNATED AS "SIGNAL" ARE REQUIRED LOCATIONS FOR HIGH SPEED DIFFERENTIAL PAIR SIGNALING. THESE LOCATIONS MAY ALSO BE USED FOR SUPPORTING SIDEBAND SIGNALS OR OTHER UTILITY PURPOSES. POSITIONS DESIGNATED AS "GROUND" ARE REQUIRED WHEN SUPPORTING HIGH SPEED DIFFERENTIAL SIGNALS. THESE LOCATIONS MAY ALSO BE USED FOR SIDEBAND SIGNALS OR OTHER UTILITY PURPOSES.
- 7 COMPONENT AND TRACE KEEP OUT AREA. EACH EDGE 0.15 MIN FROM EDGE OF HOLE.
- 8 TAPE AND REEL PACKAGED FOR PICK AND PLACE SMT PROCESSING, SEE FIGURE 1. POCKET TAPE WIDTH = 72.



SEE SHEET 5 FOR PART TABLE

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: M. SHIRK 22FEB2018	 TE Connectivity
DIMENSIONS: mm		CHK: D. HARMON 22FEB2018	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: D. HARMON 22FEB2018	NAME: RECEPTACLE ASSEMBLY, RIGHT ANGLE, 140 POSITION, SILVER 2.0
0 PLC ±	1 PLC ±	PRODUCT SPEC	SIZE: 108-130021
2 PLC ±	3 PLC ±	APPLICATION SPEC	SIZE: 114-130008
4 PLC ±	ANGLES ±	FINISH	WEIGHT: -
MATERIAL: 1	FINISH: 2	CUSTOMER DRAWING	SCALE: 8:1 SHEET 1 OF 5 REV: D1

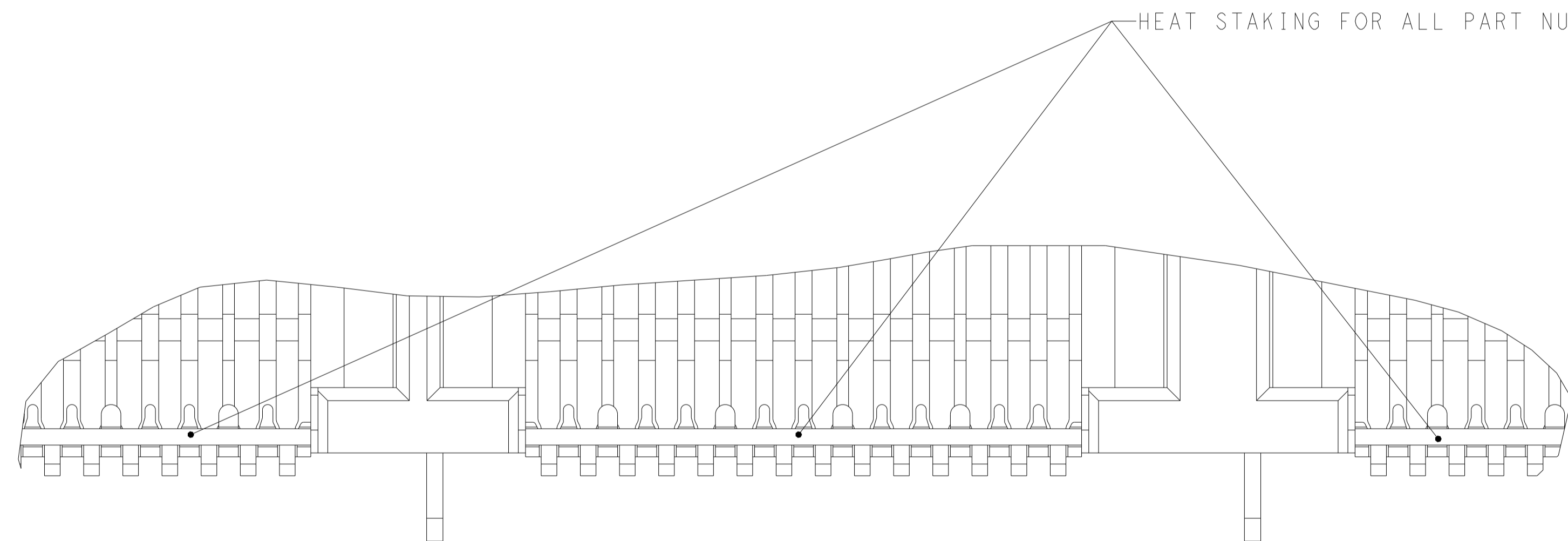
REVISIONS				
P	LTN	DESCRIPTION	DATE	APVD
-		SEE SHEET 1	-	-



2327670-1 THRU 1-2327670-6
SECTION H-H

SEE DETAIL D

SECTION J-J

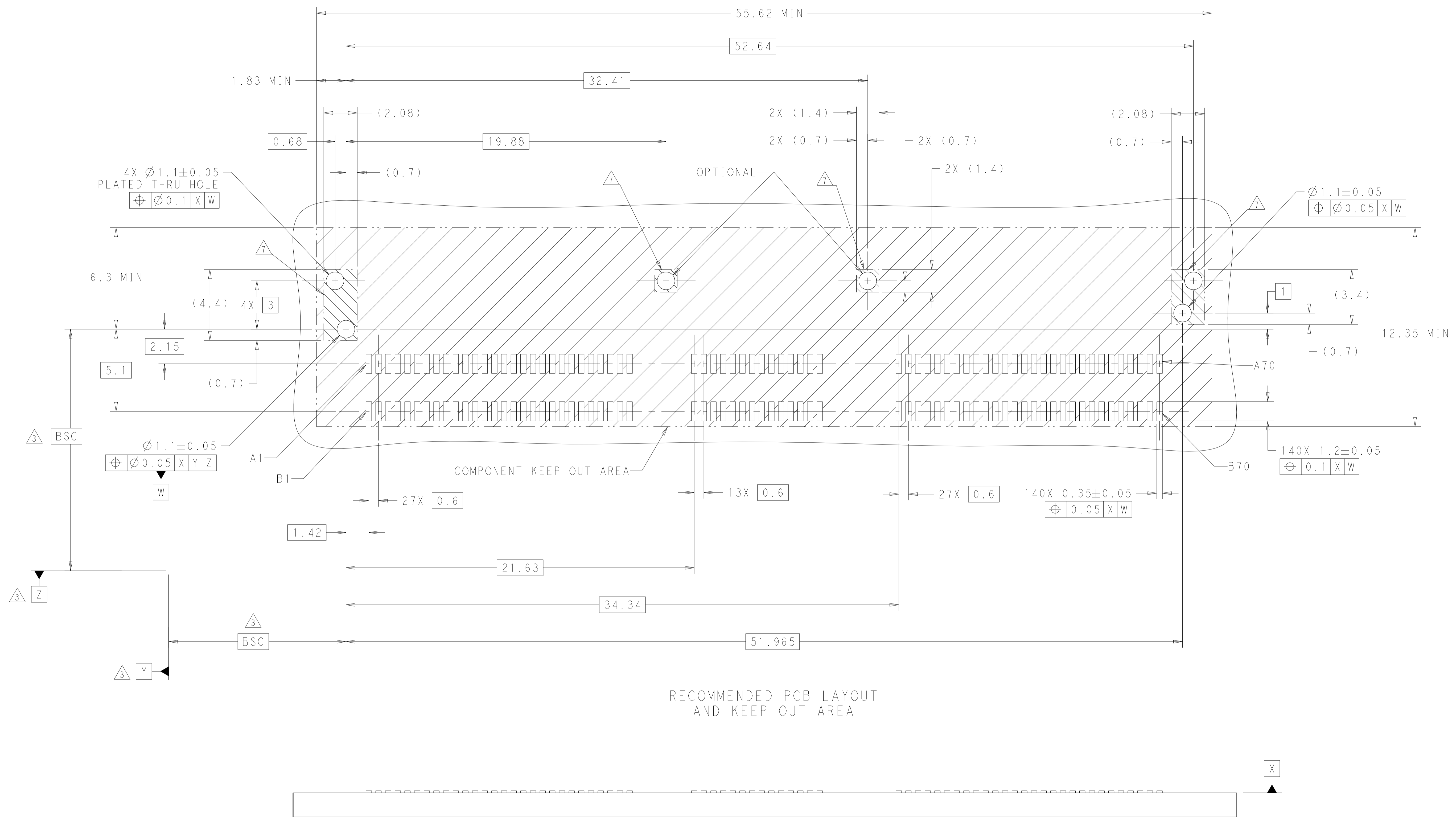


DETAIL D
SCALE 16:1

HEAT STAKING FOR ALL PART NUMBERS

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN M. SHIRK 22FEB2018	
		CHK D. HARMON 22FEB2018	
DIMENSIONS:		APVD D. HARMON 22FEB2018	NAME RECEPTACLE ASSEMBLY, RIGHT ANGLE, 140 POSITION, SILVER 2.0
mm 		PRODUCT SPEC 108-130021 APPLICATION SPEC 114-130008	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		SIZE A100779	CAGE CODE C=2327670
MATERIAL		WEIGHT	RESTRICTED TO
CUSTOMER DRAWING		SCALE 8:1	SHEET 2 OF 5 REV D1

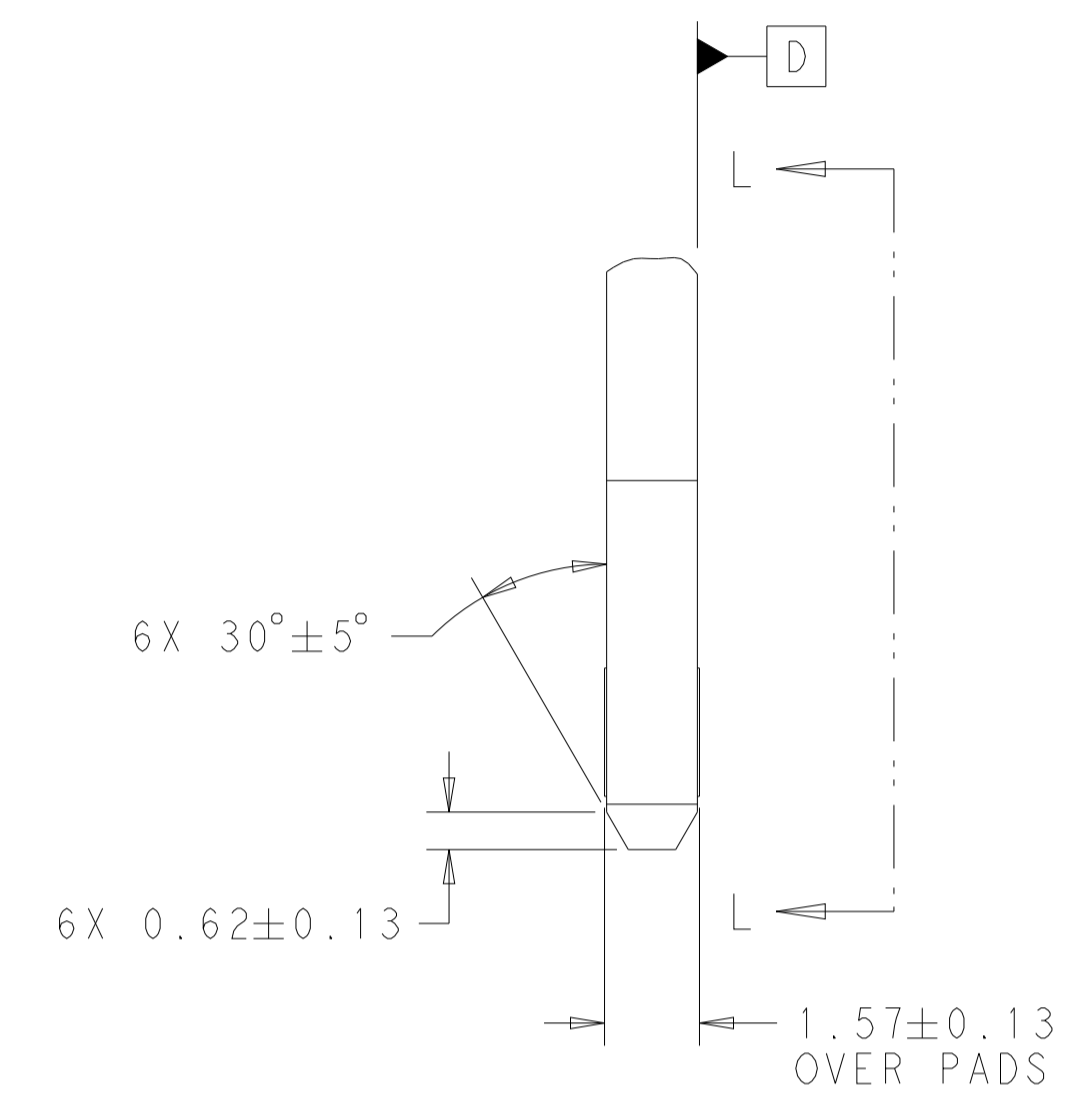
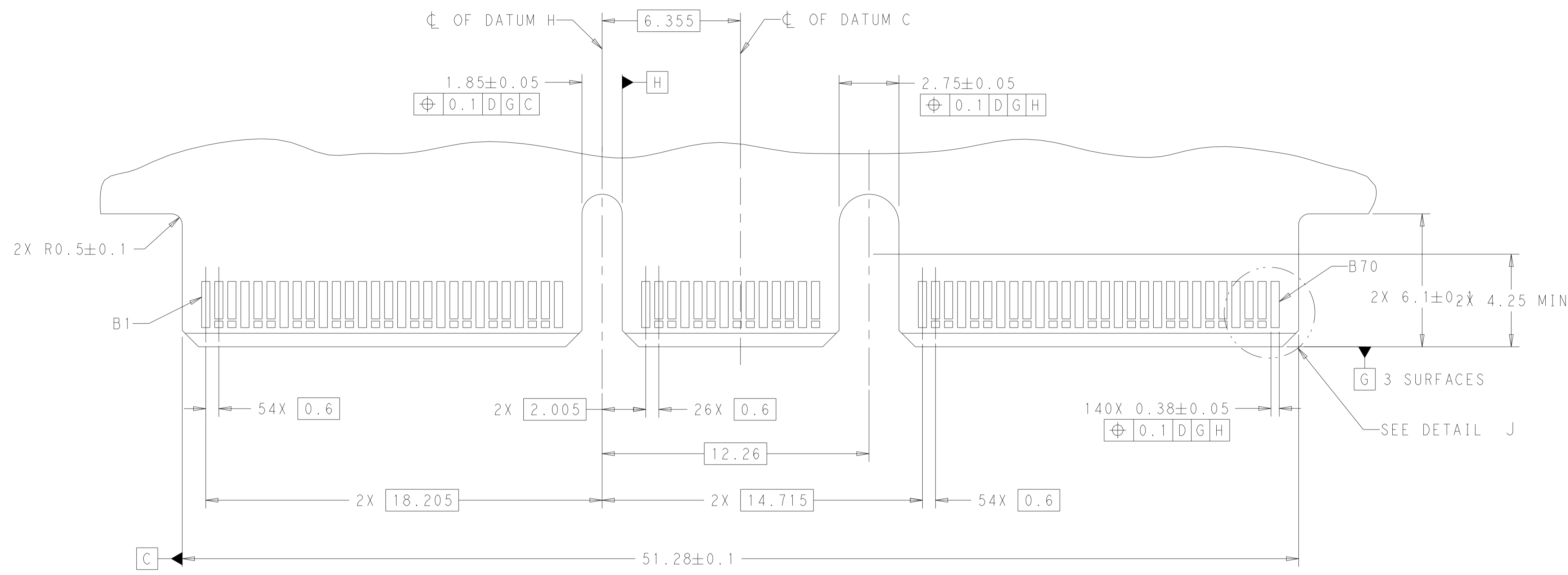
REVISIONS				
P	LTN	DESCRIPTION	DATE	APPV
-	-	SEE SHEET 1	-	-



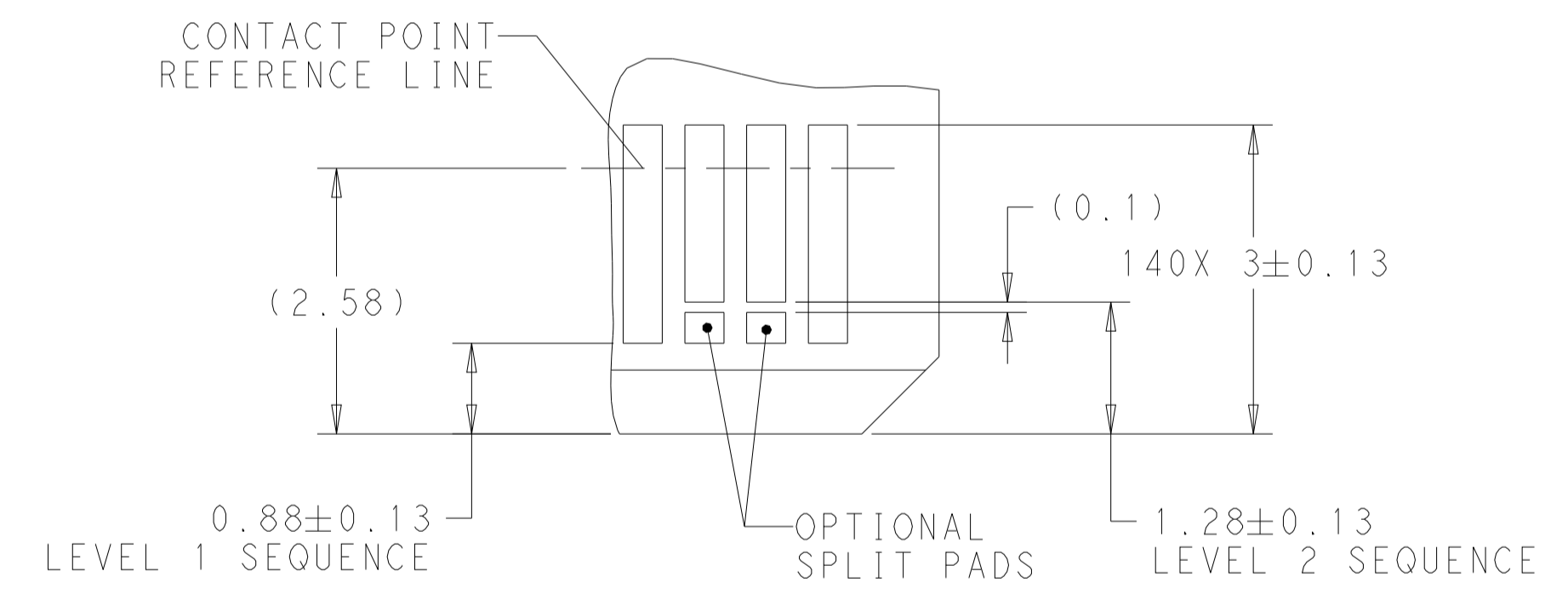
RECOMMENDED PCB LAYOUT
AND KEEP OUT AREA

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: M. SHIRK 22FEB2018	TE Connectivity
DIMENSIONS: mm		CHK: D. HARMON 22FEB2018	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPV: D. HARMON 22FEB2018	NAME: RECEPTACLE ASSEMBLY, RIGHT ANGLE, 140 POSITION, SILVER 2.0 PRODUCT SPEC: 108-130021 APPLICATION SPEC: 114-130008
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±		SIZE: A1 CAGE CODE: 00779 DRAWING NO: C=2327670	
MATERIAL:		WEIGHT:	RESTRICTED TO:
CUSTOMER DRAWING		SCALE: 8:1	SHEET 3 OF 5 REV D1

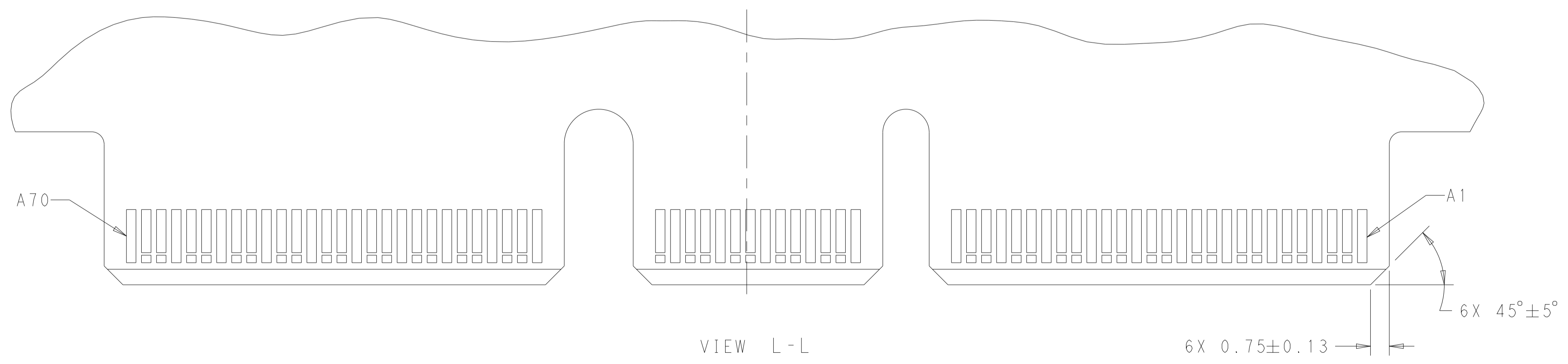
REVISIONS				
P	LTN	DESCRIPTION	DATE	APVD
-	-	SEE SHEET 1	-	-



RECOMMENDED PCB OUTLINE DIMENSIONS:
 TOLERANCE VALUES ARE CRITICAL. PLEASE BE SURE TO DESIGNATE
 TOLERANCE TO PCB SUPPLIER TO ENSURE OPTIMIZED FUNCTIONALITY.



DETAIL J
 SCALE 16:1



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: M. SHIRK 22FEB2018	TE Connectivity
DIMENSIONS: mm		CHK: D. HARMON 22FEB2018	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: D. HARMON 22FEB2018	NAME: RECEPTACLE ASSEMBLY, RIGHT ANGLE, 140 POSITION, SILVER 2.0
0 PLC ±	1 PLC ±	PRODUCT SPEC 108-130021	SIZE: A1
2 PLC ±	3 PLC ±	APPLICATION SPEC 114-130008	CAGE CODE: C=2327670
4 PLC ±	ANGLES ±	WEIGHT: -	RESTRICTED TO: -
MATERIAL FINISH		CUSTOMER DRAWING	SCALE: 8:1 SHEET 4 OF 5 REV: D1

REVISIONS				
P	LTN	DESCRIPTION	DATE	APVD
-	-	SEE SHEET 1	-	-

TABLE 1: CONNECTOR CONTACT IDENTIFICATION $\triangle 5/6$

CONTACT NUMBER	SIDE A	SIDE B	CONTACT NUMBER	SIDE A	SIDE B
1	GROUND	GROUND	36	SIGNAL	SIGNAL
2	SIGNAL	SIGNAL	37	SIGNAL	SIGNAL
3	SIGNAL	SIGNAL	38	GROUND	GROUND
4	GROUND	GROUND	39	SIGNAL	SIGNAL
5	SIGNAL	SIGNAL	40	SIGNAL	SIGNAL
6	SIGNAL	SIGNAL	41	GROUND	GROUND
7	GROUND	GROUND	42	GROUND	GROUND
8	SIGNAL	SIGNAL	43	GROUND	GROUND
9	SIGNAL	SIGNAL	44	SIGNAL	SIGNAL
10	GROUND	GROUND	45	SIGNAL	SIGNAL
11	SIGNAL	SIGNAL	46	GROUND	GROUND
12	SIGNAL	SIGNAL	47	SIGNAL	SIGNAL
13	GROUND	GROUND	48	SIGNAL	SIGNAL
14	SIGNAL	SIGNAL	49	GROUND	GROUND
15	SIGNAL	SIGNAL	50	SIGNAL	SIGNAL
16	GROUND	GROUND	51	SIGNAL	SIGNAL
17	SIGNAL	SIGNAL	52	GROUND	GROUND
18	SIGNAL	SIGNAL	53	SIGNAL	SIGNAL
19	GROUND	GROUND	54	SIGNAL	SIGNAL
20	SIGNAL	SIGNAL	55	GROUND	GROUND
21	SIGNAL	SIGNAL	56	SIGNAL	SIGNAL
22	GROUND	GROUND	57	SIGNAL	SIGNAL
23	SIGNAL	SIGNAL	58	GROUND	GROUND
24	SIGNAL	SIGNAL	59	SIGNAL	SIGNAL
25	GROUND	GROUND	60	SIGNAL	SIGNAL
26	SIGNAL	SIGNAL	61	GROUND	GROUND
27	SIGNAL	SIGNAL	62	SIGNAL	SIGNAL
28	GROUND	GROUND	63	SIGNAL	SIGNAL
29	GROUND	GROUND	64	GROUND	GROUND
30	SIGNAL	SIGNAL	65	SIGNAL	SIGNAL
31	SIGNAL	SIGNAL	66	SIGNAL	SIGNAL
32	GROUND	GROUND	67	GROUND	GROUND
33	SIGNAL	SIGNAL	68	SIGNAL	SIGNAL
34	SIGNAL	SIGNAL	69	SIGNAL	SIGNAL
35	GROUND	GROUND	70	GROUND	GROUND

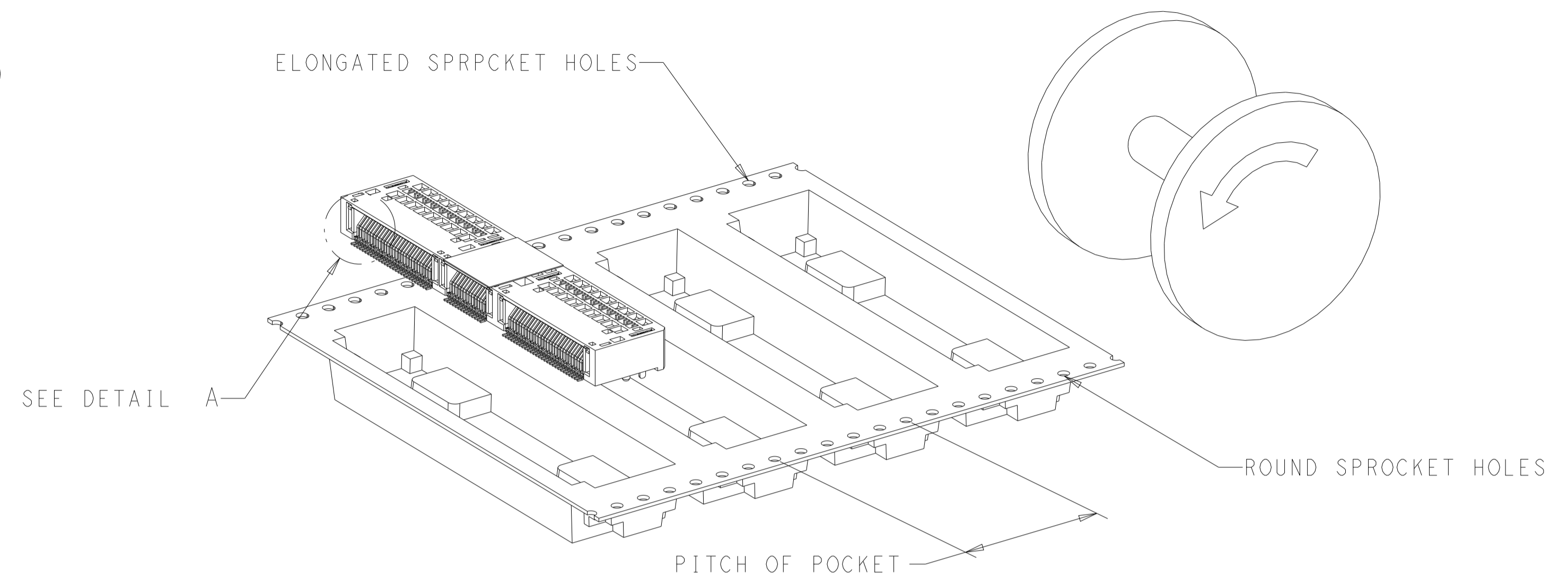
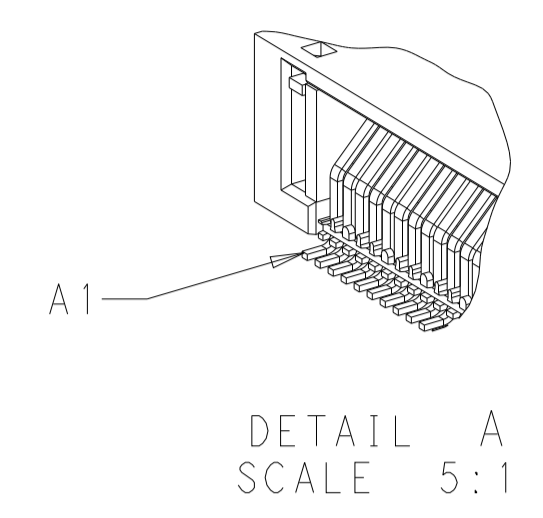


FIGURE 1 $\triangle 8$
 DIRECTION OFF TOP OF REEL
 FOR USER UNREELING
 SHOWN AS 2327670-1 THRU 2327670-6
 SCALE 2:1

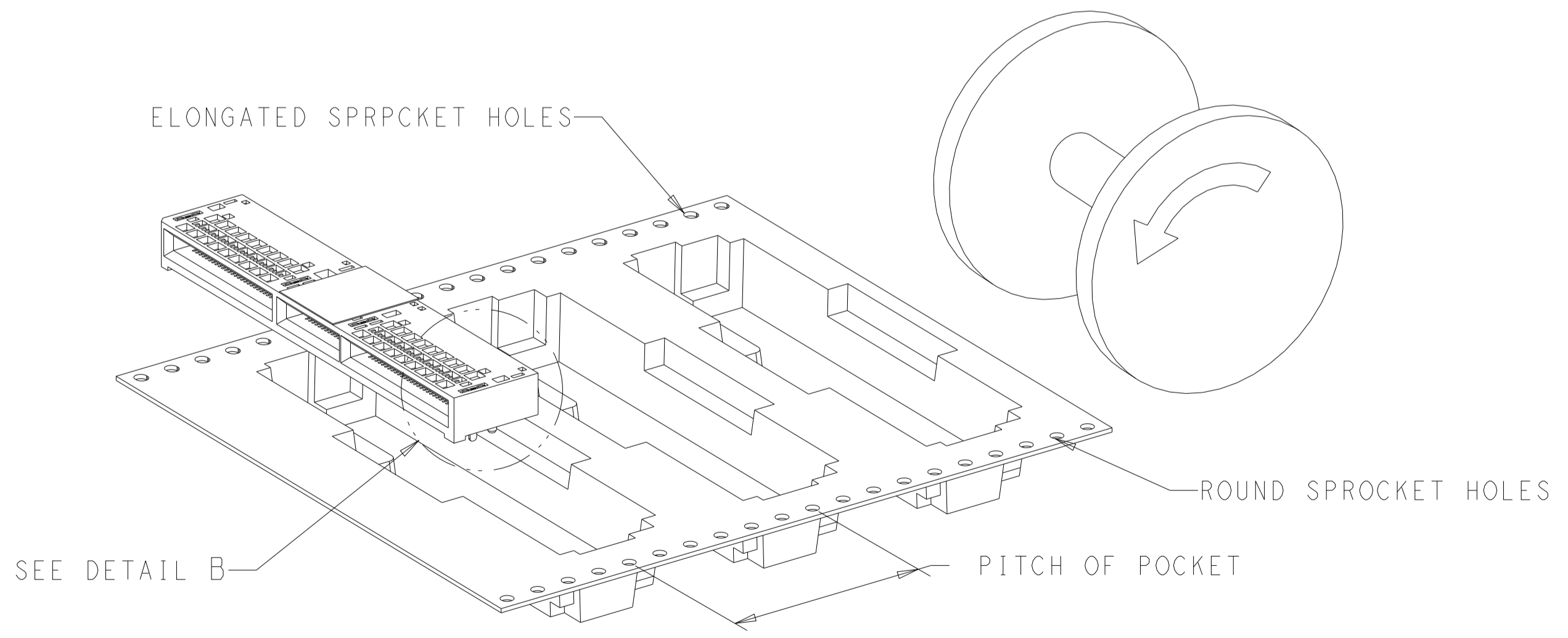
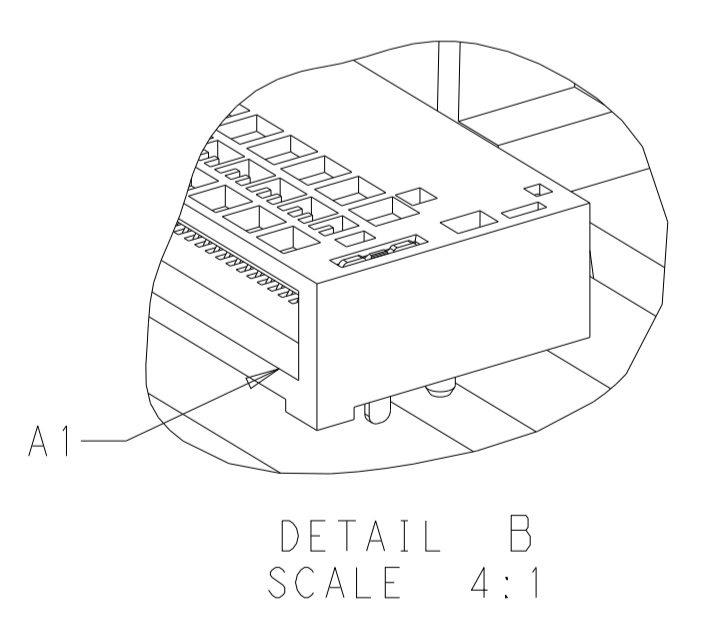


FIGURE 2
 DIRECTION OFF TOP OF REEL
 FOR USER UNREELING
 SHOWN AS 1-2327670-1 THRU 1-2327670-6
 SCALE 2:1

ENDS	PLATING	POCKET TAPE PITCH	REEL QUANTITY	PICK AND PLACE TAPE	MATING CYCLES	PART NUMBER
ENDS 0.76 μ m Au	PLATING	24	400	NO	200	1-2327670-6
ENDS 0.38 μ m Au					100	1-2327670-5
ENDS FLASH Au/PdNi					50	1-2327670-4
ALL 0.76 μ m Au	PLATING	24	400	NO	200	1-2327670-3
ALL 0.38 μ m Au					100	1-2327670-2
ALL FLASH Au/PdNi					50	1-2327670-1
ENDS 0.76 μ m Au	PLATING	20	500	YES	200	2327670-6
ENDS 0.38 μ m Au					100	2327670-5
ENDS FLASH Au/PdNi					50	2327670-4
ALL 0.76 μ m Au	PLATING	20	500	YES	200	2327670-3
ALL 0.38 μ m Au					100	2327670-2
ALL FLASH Au/PdNi					50	2327670-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

APVD: M. SHIRK 22FEB2018
 CHK: D. HARMON 22FEB2018
 APVD: D. HARMON 22FEB2018

RECEPTACLE ASSEMBLY, RIGHT ANGLE, 140 POSITION, SILVER 2.0

SIZE: 114-130008
 WEIGHT: -
 CUSTOMER DRAWING

SCALE: 8:1 SHEET 5 OF 5 REV: D1