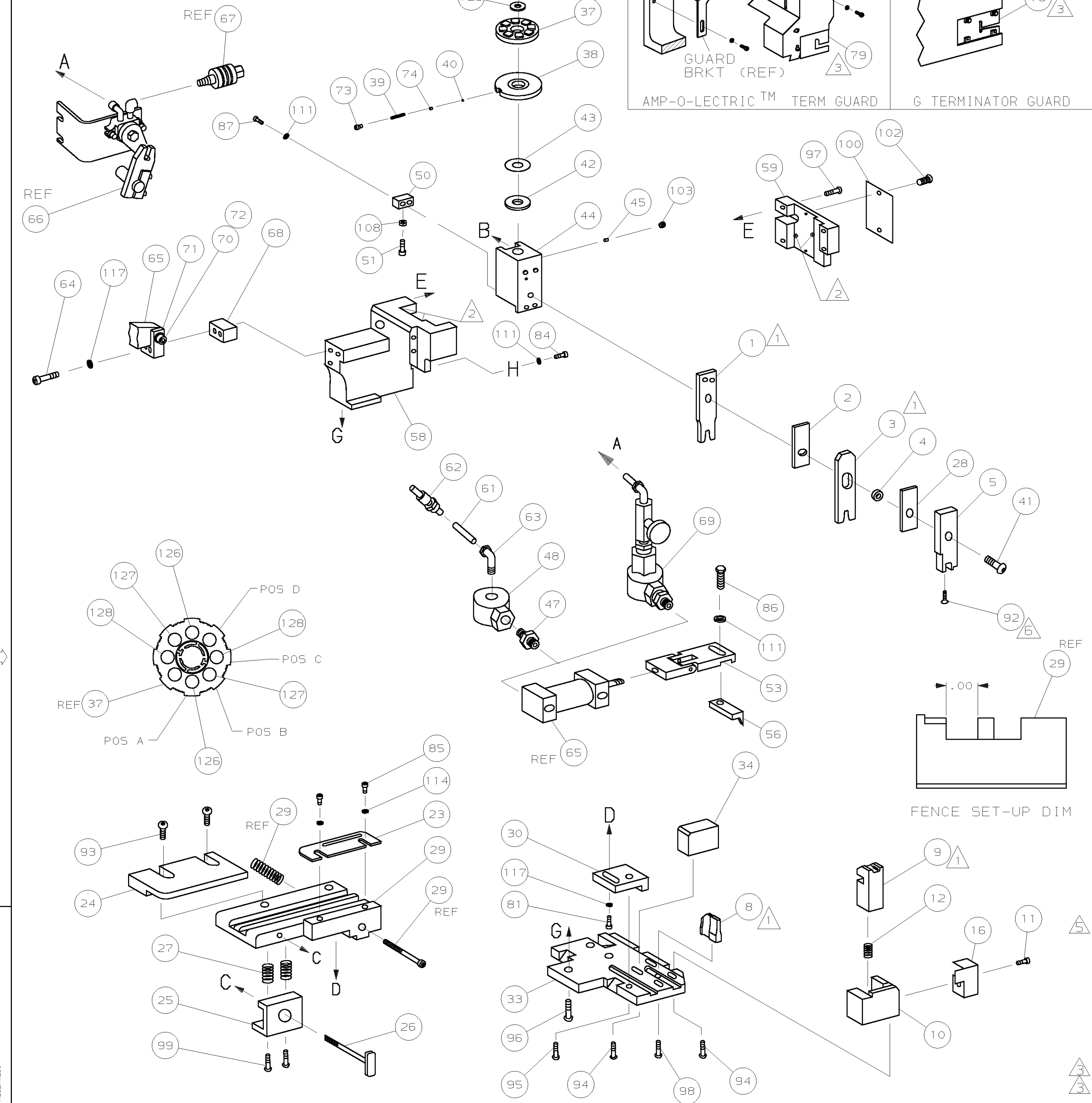
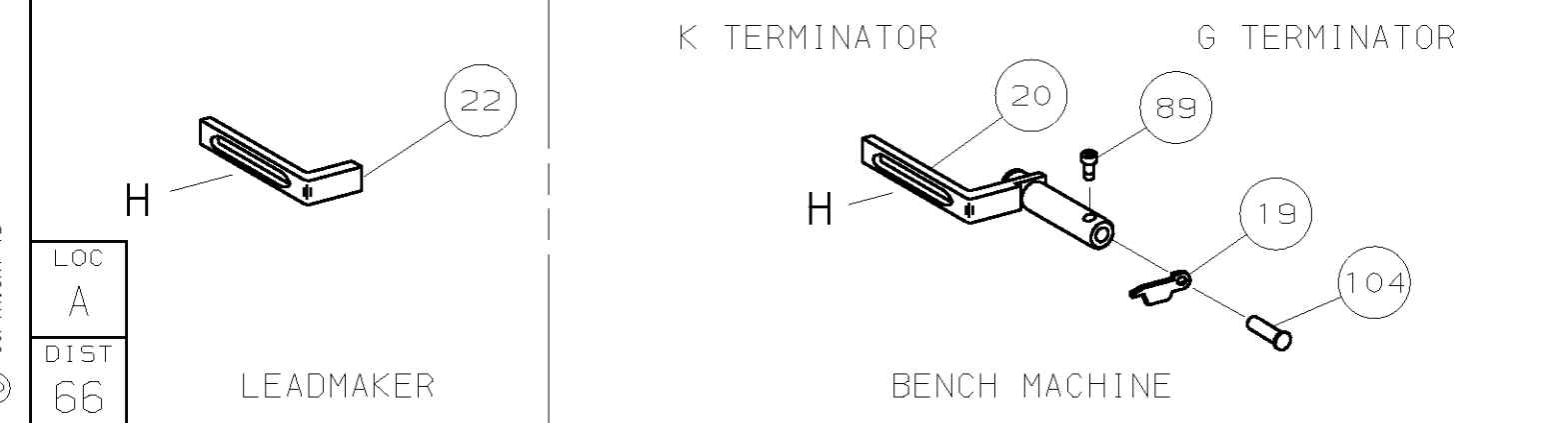


PART NUMBER	REV	FIRST USED
680755-1	A	122500-1
680755-2	A	565435-5
680755-3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 CUT TO LENGTH AT ASSY
- 6 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- 7 THIS TERMINAL APPLIES ø 6mm SEAL.



TERMINAL NAME: FASTIN-FASTON™ RECEPTAL SERIES 6.3			
TERMINAL	PAD LTR	CRIMP HEIGHT	WIRE SIZE
963887	A	.077 ±.002 [1.97 ±0.05mm]	2.5 mm ²
	B	.072 ±.002 [1.82 ±0.05mm]	2 mm ²
	C	.066 ±.002 [1.67 ±0.05mm]	1.5 mm ²
	D	NOT USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	.100 [2.54mm]	F	1.5mm-2.5mm
INSUL	.260 [6.60mm]	0	.160 MAX

QTY	RECD	PER	ASSY	TERM	APPL	SPEC	FEED	APPL	INSTRUCTION	SET UP	GAGE	LAYOUT	ITEM NO
2	2	2	-	C									129
2	2	2	-	C									128
2	2	2	-	C									127
2	2	2	-	C									126
1	1	1	-	A									125
1	1	1	-	A									124
1	1	1	-	-									123
													122
													121
													120
													119
3	3	3	-	A									118
													117
													116
2	2	2	-	A									115
													114
													113
													112
4	4	4	-	A									111
													110
													109
1	1	1	-	A									108
													107
													106
													105
1	1	-	-	A									104
1	1	1	-	A									103
2	2	2	-	A									102
													101
1	1	1	-	B									100
2	2	2	-	A									99
1	1	1	-	A									98
4	4	4	-	A									97
3	3	3	-	A									96
1	1	1	-	A									95
4	4	4	-	A									94
2	2	2	-	A									93
1	1	1	-	A									92
													91
1	1	-	-	A									90
1	1	-	-	A									89
													88
2	2	2	-	A									87
1	1	1	-	A									86
2	2	2	-	A									85
1	1	1	-	A									84
													83
													82
1	1	1	-	A									81
													80
-	1	-	-	B									79
REF	-	-	-	B									78
													77
													76
													75
1	1	1	-	A									74
1	1	1	-	A									73
1	1	1	-	A									72
1	1	1	-	B									71
QTY	RECD	PER	ASSY	U/M	DWG	SIZE	PART NO	DESCRIPTION	ITEM NO				

QTY	RECD	PER	ASSY	U/M	DWG	SIZE	PART NO	DESCRIPTION	ITEM NO
-1								LEADMAKER	AIRFEED
-2								BENCH MODEL K	AIRFEED
-3								BENCH MODEL G	AIRFEED
1	1	1	-	A			21024-8	WASHER, LOCK (#8) FEED BRKT	70
-	1	-	-	C			692655-5	AIR FEED VALVE ASSY	69
1	1	1	-	A			461690-1	SPACER, AIR FEED	68
-	REF	-	-	A			24042-2	VALVE, SHUT OFF	67
-	REF	-	-	C			692655-6	AIR FEED VALVE ASSY	66
1	1	1	-	B			461065-2	AIR FEED ASSY (2 INCH)	65
2	2	2	-	A			4-21000-3	SCR, SHC (10-32x2.00) AIR ASSY	64
1	-	1	-	A			980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
1	-	1	-	A			23238-1	QUICK DISCONNECT	62
21.00	-	21.00	IN	A			27319-4	TUBING, POLY-FLO ø.25	61
									60
1	1	1	-	C			454220-1	CAP, RAM	59
1	1	1	-	D			454485-1	HOUSING	58
									57
									56
1	1	1	-	B			1-694433-6	PAWL, FEED	55
									54
1	1	1	-	B			461062-1	FEED FINGER ASSY	53
									52
1	1	1	-	A			811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	A			690753-1	SPACER, TONKER	50
									49
1	-	1	-	A			22374-7	VALVE, QUICK EXHAUST	48
1	-	1	-	A			22304-1	NIPPLE, HEX 1/8 NPT	47
									46
1	1	1	-	A			690191-1	PLUG, NYLON	45
1	1	1	-	C			819307-5	RAM	44
1	1	1	-	A			690125-1	WASHER, LAMINATED	43
1	1	1	-	A			690124-1	WASHER, RAM	42
1	1	1	-	A			690686-2	BOLT, CRIMPER (5/16x1.00)	41
1	1	1	-	A			23241-6	BALL, STEEL	40
1	1	1	-	A			690170-1	SPRING, COMPRESSION	39
1	1	1	-	C			1-690142-1	DISC, INSULATION	38
1	1	1	-	D			354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A			22480-5	WASHER, SPRING	36
1	1	1	-	B			690212-1	POST, RAM	35
1	1	1	-	B			690786-1	SUPPORT, TERMINAL	34
1	1	1	-	D			455675-1	PLATE, BASE	33
									32
									31
1	1	1	-	B			455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C			318756-1	STRIP GUIDE PLATE ASSY	29
1	1	1	-	C			455888-8	SPACER, FRONT SHEAR DEP	28
2	2	2	-	A			1-22284-0	SPRING, DRAG	27
1	1	1	-	B			690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	B			240792-1	DRAG, TERMINAL	25
1	1	1	-	D			6-690504-9	GUIDE, STRIP (REAR)	24
1	1	1	-	A			690438-4	GUIDE, STRIP (FRONT)	23
-	-	1	-	B			690472-2	STRIPPER	22
									21
1	1	-	-	A			679218-1	STRIPPER WIRE STOP ASSY	20
1	1	-	-	B			458949-1	STRIPPER	19
									18
									17
1	1	1	-	B			318563-1	GUARD, CHIP, FRONT	16
									15
									14
									13
1	1	1	-	A			5-22280-0	SPRING, SHEAR	12
1	1	1	-	B			690461-2	STOP, SHEAR	11
1	1								