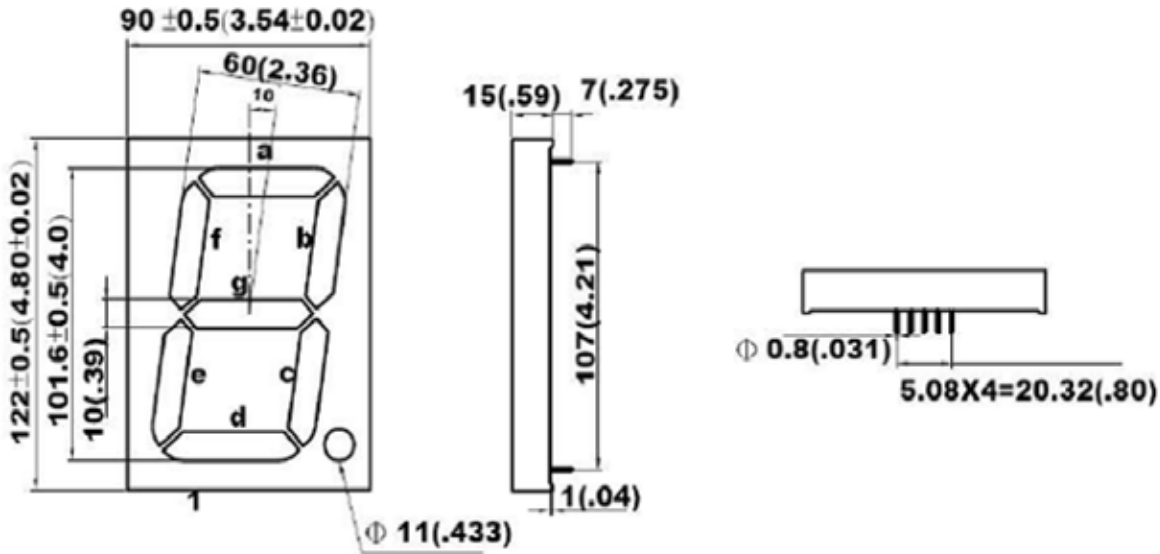
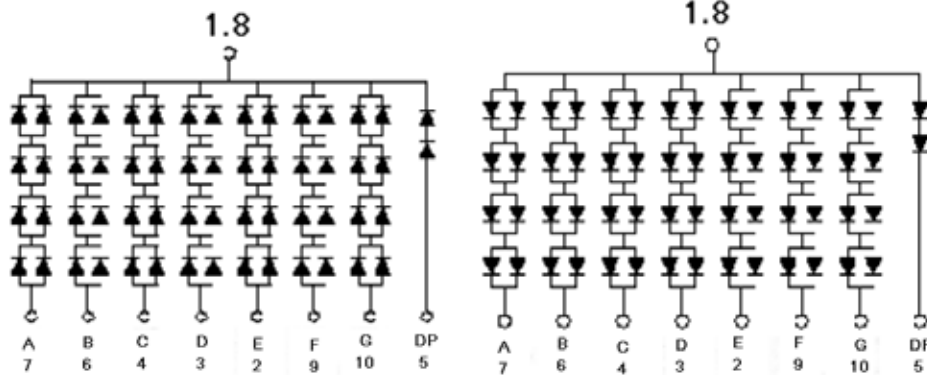


SPECIFICATIONS **CDSX400 SERIES**
PACKAGE DIMENSIONS

CDESC400 SERIES
CDSA400 SERIES

Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.25\text{mm}$ (0.01") unless otherwise noted.
3. Specifications are subject to change without notice.



ChromeLED Corp. reserves the right to make changes at any time in order to supply the best product possible. The most current version of this document will always be available at: www.chromeled.com

PART NUMBER DESCRIPTION

Part Number	Chip Material	Color of Emission	Lens Type	Description
CDSA400R1W	GaAsP	Red	White Segment	Common Anode
CDSC400R1W	GaAsP	Red	White Segment	Common Cathode
CDSA400RR1W	AlGaAs	Super Red	White Segment	Common Anode
CDSC400RR1W	AlGaAs	Super Red	White Segment	Common Cathode
CDSA400Y1W	GaAsP	Yellow	White Segment	Common Anode
CDSC400Y1W	GaAsP	Yellow	White Segment	Common Cathode
CDSA400G1W	GaP	Green	White Segment	Common Anode
CDSC400G1W	GaP	Green	White Segment	Common Cathode

OPTICAL-ELECTRICAL CHARACTERISTICS
(TA=25°C)

Part Number	Wave-length (nm)	Absolute Maximum				Electro-Optical Characteristics					
		$\Delta\lambda$	P_D	I_{AF}	I_{PF}	V_F (V)			I_F	I_v (mcd)	
		nm	mW	mA	(Peak)	Min	Typ	Max	(Rec)	Min	Typ
CDSA400R1W	625	45	70	25	90	-	4.0	5.6	20	35	70
CDSC400R1W	625	45	70	25	90	-	4.0	5.6	20	35	70
CDSA400RR1W	640	20	150	30	200	-	3.6	5.0	20	-	160
CDSC400RR1W	640	20	150	30	200	-	3.6	5.0	20	-	160
CDSA400Y1W	588	35	100	30	160	-	4.2	5.6	20	24	60
CDSC400Y1W	588	35	100	30	160	-	4.2	5.6	20	24	60
CDSA400G1W	568	30	100	30	160	-	4.2	5.6	20	24	60
CDSC400G1W	568	30	100	30	160	-	4.2	5.6	20	24	60

ABSOLUTE MAXIMUM RATINGS
(TA=25°C)

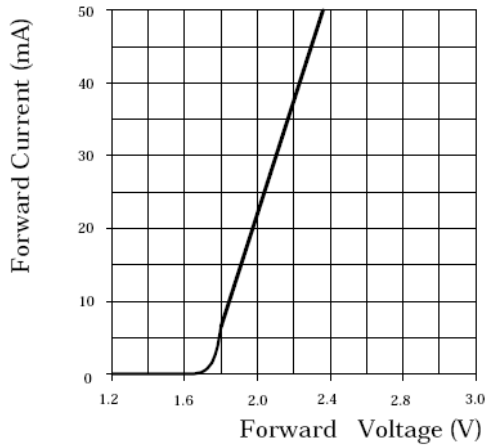
Reverse Voltage	5V	Spectral Line half-width (λ)	nm
Reverse Current ($V_r = 5V$)	100 μ A	Power Dissipation (P_D)	mW
Operating Temperature	-40°C~+85°C	Peak Forward Current (Duty 1/10, @ KHz)	mA
Storage Temperature	-40°C~+85°C	Recommended Operation Current (I_F Rec)	mA
Soldering Temperature	250C~260C for 3 sec.	Average Luminous Intensity ($I_F=10$)	μ A



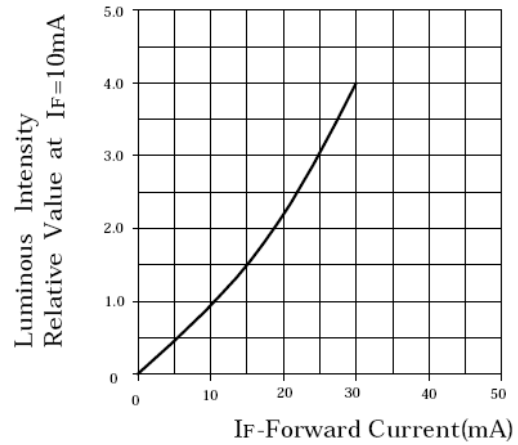
ChromeLED Corp. reserves the right to make changes at any time in order to supply the best product possible. The most current version of this document will always be available at: www.chromeled.com

OPTICAL CHARACTERISTIC CURVES - RED

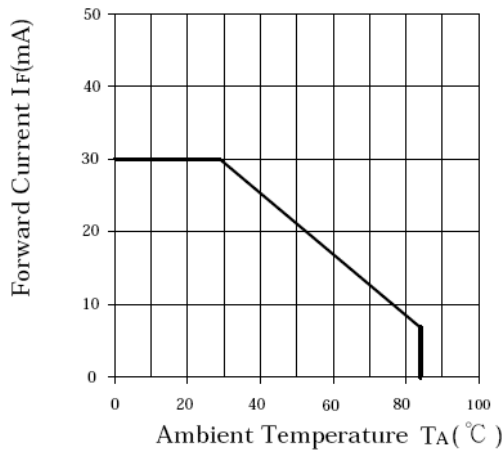
Forward Current vs. Forward Voltage



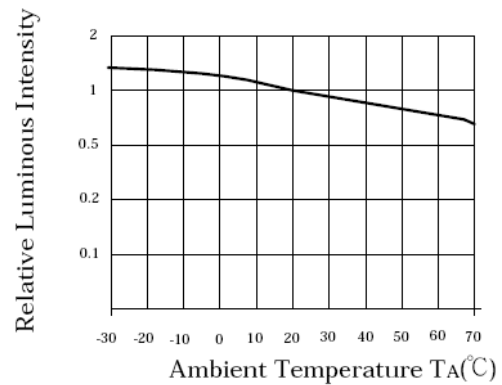
Relative Intensity vs. Forward Current



Forward Current vs. Ambient Temperature



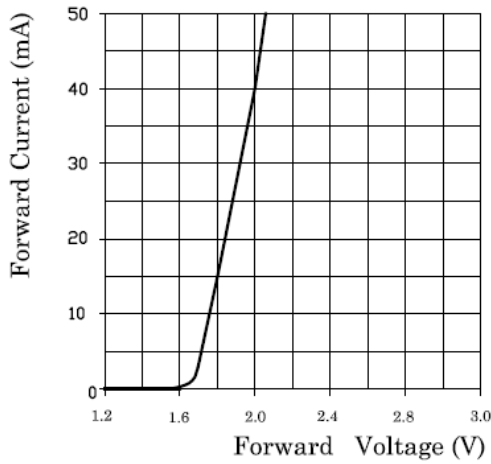
Luminous Intensity vs. Ambient Temperature



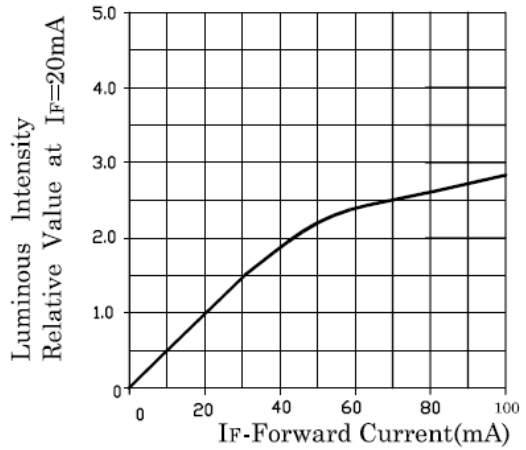
ChromeLED Corp. reserves the right to make changes at any time in order to supply the best product possible. The most current version of this document will always be available at: www.chromeled.com

OPTICAL CHARACTERISTIC CURVES - SUPER RED

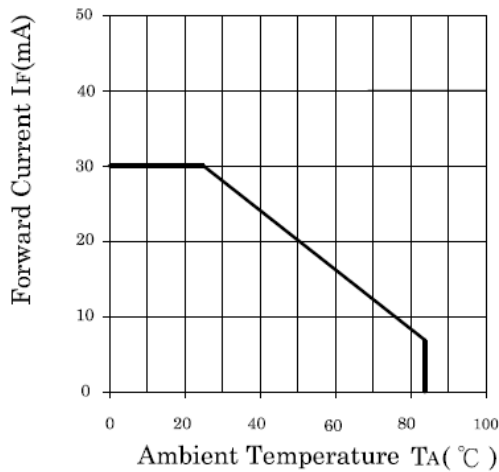
Forward Current vs. Forward Voltage



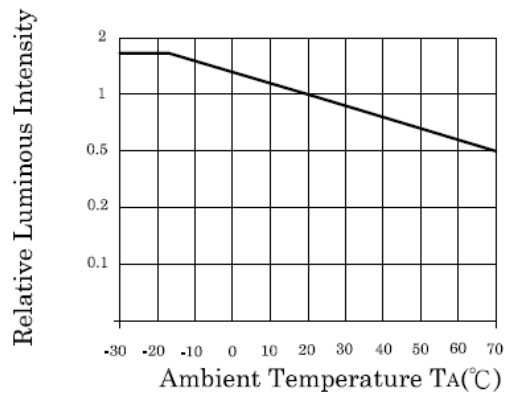
Relative Intensity vs. Forward Current



Forward Current vs. Ambient Temperature



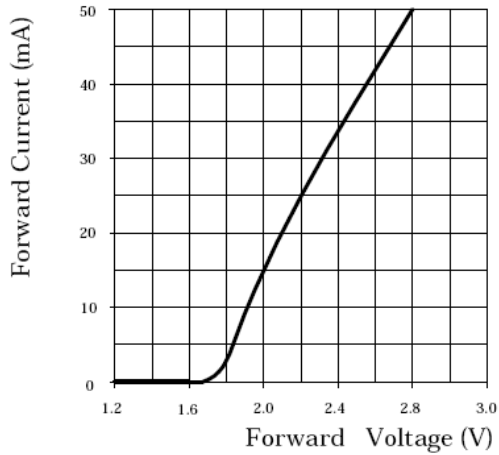
Luminous Intensity vs. Ambient Temperature



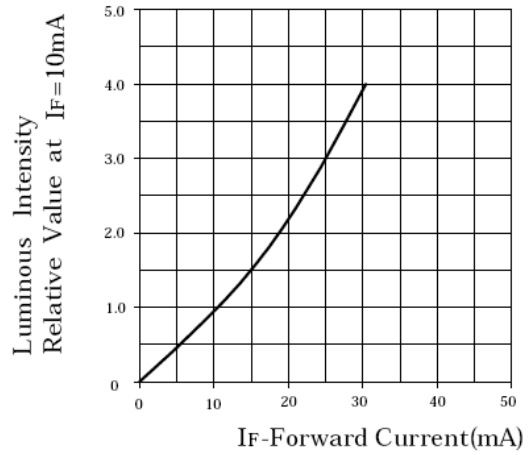
ChromeLED Corp. reserves the right to make changes at any time in order to supply the best product possible. The most current version of this document will always be available at: www.chromeled.com

OPTICAL CHARACTERISTIC CURVES - YELLOW

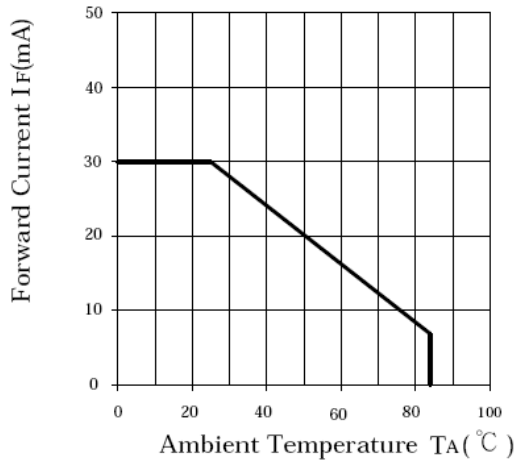
Forward Current vs. Forward Voltage



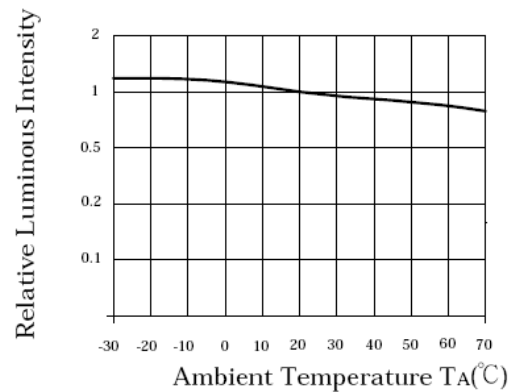
Relative Intensity vs. Forward Current



Forward Current vs. Ambient Temperature



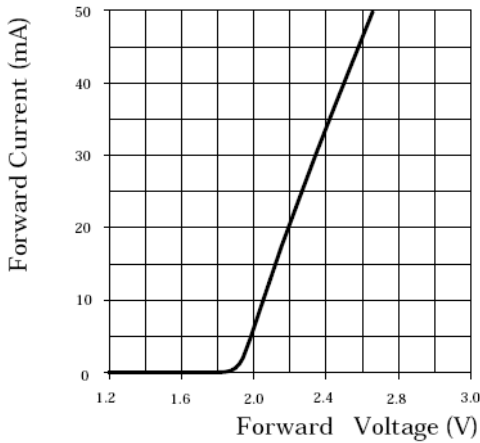
Luminous Intensity vs. Ambient Temperature



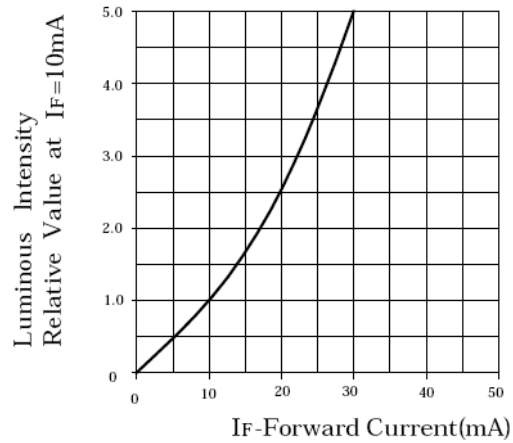
ChromeLED Corp. reserves the right to make changes at any time in order to supply the best product possible. The most current version of this document will always be available at: www.chromeled.com

OPTICAL CHARACTERISTIC CURVES - GREEN

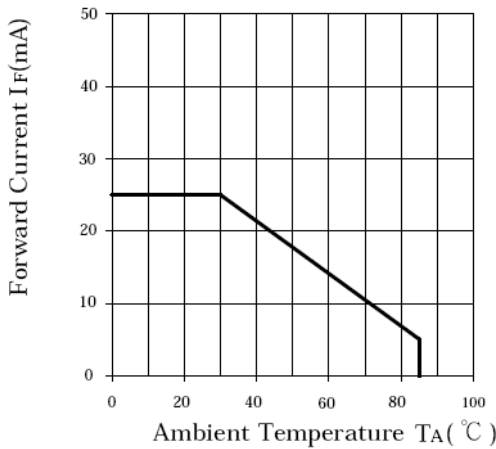
Forward Current vs. Forward Voltage



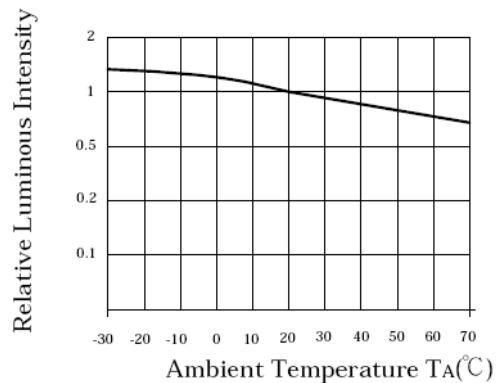
Relative Intensity vs. Forward Current



Forward Current vs. Ambient Temperature



Luminous Intensity vs. Ambient Temperature



ChromeLED Corp. reserves the right to make changes at any time in order to supply the best product possible. The most current version of this document will always be available at: www.chromeled.com

SOLDERING CONDITIONS - DISPLAY

* Solder the LED no closer than 3mm from the base of the epoxy bulb. Soldering beyond the base of the tie bar is recommended.

* Recommended soldering conditions

Dip Soldering	
Pre-Heat	100 °C Max
Pre-Heat Time	60 Second Max
Solder Bath Temperature	260 °C Max
Dipping Time	5 Second Max
Dipping Position	No lower than 3mm from the base of the epoxy

Hand Soldering		
	3mm Series	Others
Temperature Soldering Time Position	300 °C Max 3 Second Max No closer than 3mm from the base of the epoxy	350 °C Max 3 Second Max No closer than 3mm from the base of the epoxy

* Do not apply any stress to the lead. Particularly when heated.

* The LED must not be repositioned after soldering.

* After soldering the LEDs, the epoxy bulb should be protected from mechanical shock or vibration until the LEDs return to room temperature.

* Direct soldering onto a PC board should be avoided. Mechanical stress to the resin may be caused by the PC board warping or from the clinching and cutting of the leadframes. When it is absolutely necessary, the LEDs may be mounted in this fashion, but, the user will assume responsibility for any problems. Direct soldering should only be done after testing has confirmed that no damage, such as wire bond failure or resin deterioration, will occur. LEDs should not be soldered directly to double sided PC boards because the heat will deteriorate the epoxy resin.

* When it is necessary to clamp the LEDs to prevent soldering failure, it is important to minimize the mechanical stress on the LEDs.

* Cut the LED leadframes at room temperature. Cutting the leadframes at high temperature may cause LED failure.



ChromeLED Corp. reserves the right to make changes at any time in order to supply the best product possible. The most current version of this document will always be available at: www.chromeled.com