

DATA SHEET

SHUNT RESISTOR AUTOMOTIVE GRADE

PU series

5%, 1%

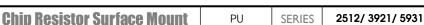
sizes 2512/ 3921/ 5931

RoHS compliant & Halogen free



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SCOPE

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This specification describes shunt resistor PU series made by welding technology.

APPLICATIONS

- Power
- · Telecom base station
- Automotive (Headlight/ Window control/ Engine control unit/ Steering control...)
- Alternative energy

FEATURES

- · AEC-Q200 qualified
- Total lead free without RoHS exemption
- Resistance value down to 0.0001Ω and high power up to 15W
- Welding metal plate construction

YAGEO will eliminate the resistance value marking on the PU3921 on Feb. 8th, 2023 and the samples without marking will be available on Aug. 8th, 2022. The Product Change Notification number is EBR-0176-22070801.

ORDERING INFORMATION - GLOBAL PART NUMBER

Global part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

GLOBAL PART NUMBER

PU XXXX X X X XX XXXX L

) (2) (3) (4) (5) (6) (7)

(I) SIZE

2512/3921/5931

(2) TOLERANCE

 $F = \pm 1\%$ $J = \pm 5\%$

(3) PACKAGING TYPE

K = Embossed taping reel

(4) TEMPERATURE COEFFICIENT OF RESISTANCE

 $M = \pm 75 \text{ ppm/}^{\circ}\text{C}$

 $N = \pm 175 \text{ ppm/}^{\circ}\text{C}$

 $G = \pm 200 \text{ ppm/°C}$

 $H = \pm 225 \text{ ppm/°C}$

 $I = \pm 300 \text{ ppm/°C}$

 $O = \pm 325 \text{ ppm/}^{\circ}C$

(5) TAPING REEL

13 = 13 inch Dia. reel, standard power, 4W for 2512, 3W for 3921 and 5W for 5931

P5 = 5W, 13 inch Dia. reel

P6 = 6W, 13 inch Dia. Reel

P7 = 7W, 13 inch Dia. reel

P9 = 9W, 13 inch Dia. reel

T3 = 3W, High temperature 13 inch Dia. reel

T5 = 5W, High temperature 13 inch Dia. reel

PA = 10W, 13 inch Dia. Reel

PB = 15W, 13 inch Dia. Reel

PC = 12W, 13 inch Dia. Reel

(6) RESISTANCE VALUE

0.1 m Ω to 5 m Ω

There are $3\sim5$ digits indicated the resistance value. Letter R/ U is decimal point. Detailed coding rules of resistance are shown in the table of "Resistance rule of global part number".

(7) DEFAULT CODE

Letter L is the system default code for ordering only. (Note)

Resistance rule of global part number

Resistance code rule	Example
ORXXX	$0R001 = 1 \text{ m}\Omega$
0UX	$0U2 = 0.0002 \Omega$

ORDERING EXAMPLE

The ordering code of a PU3921, value 0.0005Ω with $\pm1\%$ tolerance, 3W and high temperature(275°C) supplied in 13-inch tape reel is : PU3921FKNT30U5L

NOTE

I. All our RSMD products are RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead-Free Process"



Chip Resistor Surface Mount

PU

SERIES

2512/3921/5931

<u>MARKING</u>

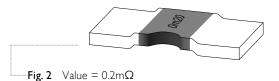
PU2512 / 5931



No marking

Fig. I Value = $0.2 \text{m}\Omega$

PU3921 - 0.1~0.7mΩ

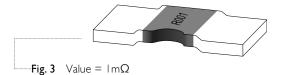


4 digits

The "m" is used as a decimal point; the other 3 digits are significant and the unit is milliohm

 $0.1 m\Omega$ to $0.7 m\Omega$

PU3921 - I~5mΩ



4 digits

The "R" is used as a decimal point ; the other 3 digits are significant $Im\Omega \ to \ 5m\Omega$

NOTE: There will be a short period of time that both types of PU3921, with marking and without marking, exist simultaneously in the market. The exterior of PU3921 without marking is shown in Fig. 1

OUTLINES AND DIMENSION

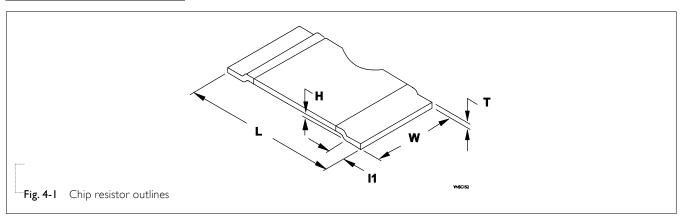
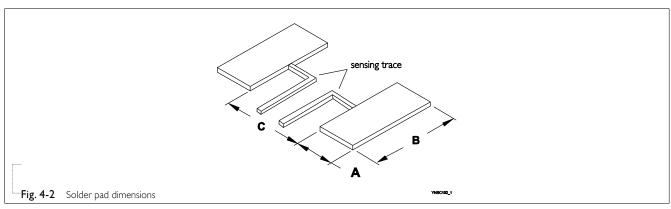


Table I-I For outlines, please refer to Fig. 3-I

TYPE	L (mm)	W (mm)	H (mm)	I1 (mm)
PU2512	6.35±0.25	3.18±0.25	0.35±0.15	1.14±0.25
PU3921	10.0±0.25	5.20±0.25	0.50±0.13	2.00±0.25
PU5931	15.0±0.25	7.75±0.25	0.50±0.13	4.00±0.25

Resistance	· Value	$0.1 m\Omega$	$0.2 \text{m}\Omega$	$0.25 \text{m}\Omega$	$0.3\ m\Omega$	$0.4 \text{m}\Omega$	$0.5\ m\Omega$	$0.7\;\text{m}\Omega$	$I\ m\Omega$	$2\ m\Omega$	$3\ m\Omega$	$4~\text{m}\Omega$	5 m Ω
	PU2512				0.95±0.13	0.75± 0.13	0.84±0.13		0.43±0.13	0.66±0.13	0.44±0.13	0.33±0.13	0.31±0.13
T (mm) Thickness	PU3921		1.35±0.13	1.05±0.10	1.35±0.13	1.05 ±0.13	0.86±0.13	0.60±0.10	0.43±0.13	0.72±0.13	0.48±0.13	0.36±0.13	0.25±0.13
	PU5931	1.42±0.13	1.33±0.13		1.00±0.13		0.60±0.13		0.33±0.13	0.49±0.13	0.33±0.13	0.25±0.13	

ELECTRICAL CHARACTERISTICS



Note: Series resistors are suitable for IR reflow soldering

Table I-2 For outlines, please refer to Fig. 4-2

TYPE	A (mm)	B (mm)	C (mm)
PU2512	1.80±0.15	3.40±0.15	3.40±0.13
PU3921	2.75±0.25	6.20±0.25	5.60±0.13
PU5931	5.20±0.25	8.75±0.25	5.60±0.13

Table SIZE	POWER RATING ⁽⁴⁾	OPERATING TEMP. RANGE	resistance range	TOLERANCE ⁽²⁾	TEMPERATURE COZEFFICIENT OF RESISTANCE ⁽³⁾	
	4W(13)		$3/4/5$ m Ω		0.3/ 0.4/ 0.5mΩ: ±200ppm/°C (G)	
PU2512	5W(P5)	-65°C to 170°C	1/2mΩ	±1% (F) ±5% (J)	$Im\Omega$: ±175ppm/°C (N)	
	6W(P6)		0.3/ 0.4/ 0.5mΩ	= 3/0 ())	$2\sim5m\Omega$: ±75 ppm/°C (M)	
	3W(13)		0.2/ 0.25/ 0.3/ 0.4/ 0.5/ 0.7m Ω 1/ 2/ 3/ 4/ 5m Ω		0.2/ 0.25/ 0.3/ 0.4/ 0.5/ 0.7m Ω : \pm 175ppm/°C (N) 1~5m Ω : \pm 75ppm/°C (M)	
	5W(P5)	_	0.2/ 0.25/ 0.3/ 0.4/ 0.5/ 0.7m Ω 1/ 2/ 3/ 4/ 5m Ω		0.2mΩ: ±325ppm/°C (O) 0.2/ 0.25/ 0.3/ 0.4/ 0.5/ 0.7mΩ: ±175ppm/°C (N)	
PU3921	9W(P9)	-65°C to 170°C	-65°C to 170°C	0.2/ 0.25/ 0.3/ 0.4/ 0.5/ 0.7/ ImΩ	±1% (F)	$1\sim5m\Omega$: $\pm75ppm/^{\circ}C$ (M)
	10W(PA)	_	0,2/ 0,3/ 0,5mΩ	± 5% (J)	0.2mΩ: ±225ppm/°C (H)	
	12W(PC)		0.2/ 0.5/ 0.5/122		$0.3/~0.5$ m Ω : ± 175 ppm/°C (N)	
	3W(T3)	T(T3) -65°C to 275°C 0.5/1/ 2/ 3/ 4mΩ			$0.5 \text{m}\Omega$: $\pm 175 \text{pm/}^{\circ}\text{C (N)}$ $1 \sim 4 \text{m}\Omega$: $\pm 75 \text{ppm/}^{\circ}\text{C (M)}$	
	5W(13)		0.2/ 0.3/ 0.5/ 1/ 2/ 3/ 4mΩ		$0.2 \text{m}\Omega$: $\pm 225 \text{ppm/}^{\circ}\text{C}$ (H) $0.3/$ $0.5 \text{m}\Omega$: $\pm 175 \text{ppm/}^{\circ}\text{C}$ (N) $1 \sim 4 \text{m}\Omega$: $\pm 75 \text{ppm/}^{\circ}\text{C}$ (M)	
	7W(P7)	-65°C to 170°C	0.2/ 0.3/ 0.5/ 1/ 2/ 3/ 4mΩ	. 10/ /5	0.1mΩ: ±300ppm/°C(1)	
PU5931	IOW(PA)	_	0.2/ 0.3/ 0.5mΩ	±1% (F) ±5% (J)	$0.2m\Omega$: ± 225 ppm/°C (H)	
	I5W(PB)	-	0.ImΩ	= = = 0 /	0.3/ 0.5mΩ: \pm 175ppm/°C (N) 1~4mΩ: \pm 75ppm/°C (M)	
	5W(T5) -65°		0.3/ 0.5/ 1/ 2/ 3/ 4mΩ		0.3/ 0.5mΩ: ±175ppm/°C (N) 1~4mΩ: ±75ppm/°C (M)	

Note: I. Please contact with sales offices, distributors and representatives in your region before ordering.

- 2. Global part number (code7)
- 3. Global part number (code 9)
- 4. Global part number (code 10-11)



PU

FUNCTIONAL DESCRIPTION

OPERATING TEMPERATURE RANGE

High Temperature Range Type: -65°C to +275°C (Fig. 5-1)

Normal Temperature Range Type: -65°C to +170°C (Fig. 5-2)

POWER RATING

Standard rated power at 70°C:

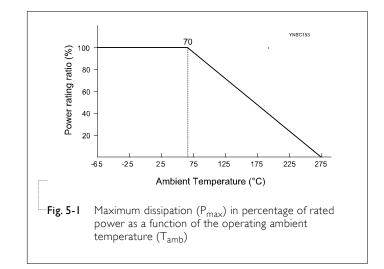
PU2512 = 4W

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PU3921 = 3W

PU5931 = 5W

For detail power value, please refer to Table 2.



RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$$V = \sqrt{(PxR)}$$

Where

V = Continuous rated DC or AC (rms) working voltage (V)

P = Rated power (W)

 $R = Resistance value (\Omega)$

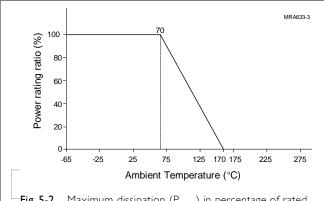


Fig. 5-2 Maximum dissipation (P_{max}) in percentage of rated power as a function of the operating ambient temperature (T_{amb})



Chin Resistor Surface Mount PU SERIES 2512/3921/5931

PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity

PACKING STYLE	REEL DIMENSION	2512	3921	5931
Embossed taping reel (K)	13" (330 mm)	4,000	3,000	1,500

EMBOSSED TAPE

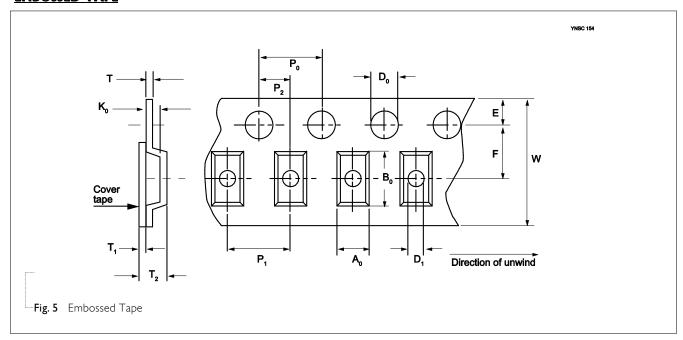


Table 4 Dimensions of embossed tape for relevant chip resistors size

DIMENSION	Ao	B ₀	D ₀	D I MIN.	E	F	K ₀ MAX.	P ₀	Pı	P ₂	Tı MAX.	T ₂	T MAX.	W MAX.
PU2512														
0.3/ 0.4 /0.5 /2mΩ	3.58±0.1	6.7±0.1	1.5±0.1	1.5	1.75±0.1	5.5±0.1	1.52	4±0.1	8±0.1	2±0.1	0.1	1.92	0.3	12.3
I /3 /4 /5mΩ	3.58±0.1	6.7±0.1	1.5±0.1	1.5	1.75±0.1	5.5±0.1	1.14	4±0.1	8±0.1	2±0.1	0.1	1.54	0.3	12.3
PU3921														
0.2/ 0.25/ 0.3/ 0.4 0.5 / 0.7/ 2mΩ	5.59±0.1	10.41±0.1	1.5±0.1	1.5	1.75±0.1	7.5±0.1	2.13	4±0.1	8±0.1	2±0.1	0.1	2.64	0.41	16.3
I /3 /4 /5mΩ	5.59±0.1	10.41±0.1	1.5±0.1	1.5	1.75±0.1	7.5±0.1	1.14	4±0.1	8±0.1	2±0.1	0.1	1.65	0.41	16.3
PU5931														
<u>≤</u> 0.3mΩ	8.3±0.1	15.62±0.1	1.5±0.1	1.5	1.75±0.1	11.5±0.1	2.39	4±0.1	12±0.1	2±0.1	0.1	2.9	0.41	24.3
≥ 0.5mΩ	8.3±0.1	15.62±0.1	1.5±0.1	1.5	1.75±0.1	11.5±0.1	1.22	4±0.1	12±0.1	2±0.1	0.1	1.73	0.41	24.3

Unit : mm



REEL SPECIFICATION

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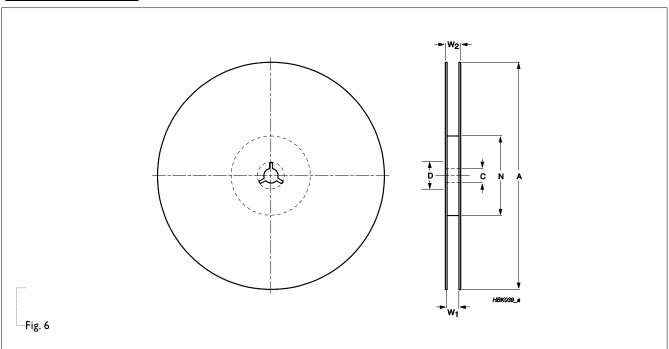
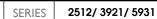


Table 5 Dimensions of reel specification for relevant chip resistors size; see Fig. 6

PRODUCT SIZE CODE	REEL SIZE	SYMBOL							
	REEL SIZE	Α	N	С	D	WI	W2 max.		
2512	13" (Φ330mm)	330+0 /-3	100±0.5	13.5±0.5	21±0.8	13±0.3	17.5		
3921	13" (Φ330mm)	330+0 /-3	100±0.5	13.5±0.5	21±0.8	16.4+2.0/-0	22.4		
5931	13" (Φ330mm)	330+0 /-3	100±0.5	13.5±0.5	21±0.8	24.4+2.0/-0	30.4		

Unit : mm





TESTS AND REQUIREMENTS

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Table 6 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Short Time Overload	IEC60115-1 4.13	5 times of rated power for 5 seconds at room temperature	±(1%+0.0005 Ω) No visible damage
High Temperature Exposure	AEC-Q200 Test 3 MIL-STD-202 method 108A IEC 60115-1 4.25.3	I,000 hours at maximum operating temperature depending on specification, unpowered, Normal Temperature Range Type:170±3°C High Temperature Range Type: 275±5°C	±(1%+0.0005 Ω)
Moisture Resistance	AEC-Q200 Test 6 MIL-STD-202 method 106F	Each temperature / humidity cycle is defined at 8 hours (method 106F), 3 cycles / 24 hours for 10d with 25 °C / 65 °C 95% R.H, without steps 7a & 7b, unpowered Parts mounted on test-boards, without condensation on parts Measurement at 24±2 hours after test conclusion	±(1%+0.0005 Ω)
Biased Humidity	AEC-Q200 Test 7 MIL-STD-202 method 103	1,000 hours; 85 °C / 85% RH 10% of operating power Measurement at 24±4 hours after test conclusion.	±(1%+0.0005 Ω)
Life/ Operational Life/ Endurance	AEC-Q200 Test 8 MIL-STD-202 method 108A IEC 60115-1 4.25.1	1,000 hours at 70±5 °C applied RCWV 1.5 hours on, 0.5 hour off, still air required	±(1%+0.0005 Ω)
- Resistance to Soldering Heat	AEC-Q200 Test 15 MIL-STD-202 method 210F IEC 60115-1 4.18	Condition B, no pre-heat of samples Lead free solder, 260 °C, 10 seconds immersion time Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	±(0.5%+0.0005 Ω) No visible damage
Thermal Shock	AEC-Q200 Test 16 MIL-STD-202 method 107		
Board Flex / Bending	AEC-Q200 Test 21 AEC-Q200-005	Chips mounted on a 90mm glass epoxy resin PCB (FR4) Bending: 2 mm Holding time: minimum 60 seconds	±(1%+0.0005 Ω)

PU



Chip Resistor Surface Mount PU SERIES

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 9	July 08, 2022	-	- Notify our clients YAGEO will eliminate resistance value marking on the $\ensuremath{\text{PU}3921}$
Version 8	Aug. 02, 2021	-	- Notify our clients that \triangle /AGEO will eliminate resistance value marking on the PU593 I $\Omega \subseteq \Omega$
Version 7	Apr. 15, 2021	-	- Extend resistor value fee 2512 and power rating for 3921
Version 6	Apr. 03, 2019	-	- Extend resistor value for 3921
Version 5	Jun. 28, 2018	-	- Update packing quantity for PU2512
Version 4	Nov. 23, 2017	-	- Added in PU2512
Version 3	May 24, 2017	-	- Added in thickness for 3921 0.4m Ω
Version 2	Jan. 16, 2017	-	- Extend resistor value
Version I	Jun. 15, 2016	-	- Extend resistor value O ≤ O +
Version 0	Mar. 16, 2016	-	- New datasheet for shunt resistor PU series

Ω≦ Ω Ω≦≦ Ω Ω≦ Ω

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Chip Resistor Surface Mount

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