

Low Cost 10-Bit, 6-Channel Output Decimating LCD DecDriver®

AD8383

FEATURES

High voltage drive to within 1.3 V of supply rails Output short-circuit protection High update rates Fast, 100 Ms/s, 10-bit input data update rate Low static power dissipation: 0.7 W Includes STBY function Voltage-controlled video reference (brightness) and full-scale (contrast) output levels INV bit reverses polarity of video signal 3.3 V logic, 9 V to 18 V analog supplies High accuracy voltage outputs Laser trimming eliminates the need for adjustments Flexible logic STSQ/XFR allow parallel AD8383 operation at various resolutions Fast settling into capacitive loads 30 ns settling time to 0.25% into 150 pF load Slew rate 460 V/µs

Available in 48-lead 7 mm × 7 mm LFCSP package

APPLICATIONS

LCD analog column driver

PRODUCT DESCRIPTION

The AD8383 provides a fast, 10-bit latched decimating digital input that drives six high voltage outputs. 10-bit input words are sequentially loaded into six separate, high speed, bipolar DACs. Flexible digital input format allows several AD8383s to be used in parallel for higher resolution displays. STSQ synchronizes sequential input loading, XFR controls synchronous output updating, and R/L controls the direction of loading as either left-to-right or right-to-left. Six channels of high voltage output drivers drive to within 1.3 V of the rail. For maximum flexibility, the output signal can be adjusted for dc reference, signal inversion.

FUNCTIONAL BLOCK DIAGRAM

The AD8383 is fabricated on the 26 V, fast bipolar XFHV process developed by Analog Devices, Inc. This process provides fast input logic, bipolar DACs with trimmed accuracy and fast settling, high voltage, precision drive amplifiers on the same chip.

The AD8383 dissipates 0.7 W nominal static power. The STBY pin reduces power to a minimum with fast recovery.

The AD8383 is offered in a 48-lead, 7 mm \times 7 mm \times 0.85 mm range of 0°C to 85°C.

Rev. 0

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REVISION HISTORY

SPECIFICATIONS

Table 1. @25°C, AVCC = 15.5 V, DVCC = 3.3 V, TMIN = 0°C, TMAX = 75°C, VFS = 5 V, VREFLO = V1 = V2 = 7 V, unless otherwise noted

 1 VDE = Differential Error Voltage = Common-Mode Error Voltage. See Theory of Operation section.

 $2 VFS = 2 \times (VREFHI - VREFLO).$

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³ Maximum input transition time (10% to 90%) = 0.8/(2f) where f is the operating CLK rate.
⁴ Measured from 50% of falling CLK edge to 50% of output change. Measurement is made for both states of INV.

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SPECIFICATIONS (continued)

⁵ Measured on two outputs differentially as CLK and DB(0:9) are driven and STSQ and XFR are held low.
⁶ Measured on two outputs differentially as the other four outputs make a full-scale transition for both states of

ABSOLUTE MAXIMUM RATINGS

Table 2. AD8383 Stress Ratings

Stresses above those listed under the Absolute Maximum Ratings may cause permanent damage to the device. This is a stress rating only; functional operation of the device at these or any other conditions above those indicated in the operational section of this specification is not implied. Exposure to the absolute maximum ratings for extended periods may reduce device reliability.

8 48-Lead LFCSP Package:

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- $\theta_{JA} = 26^{\circ}$ C/W (Still Air): JEDEC STD, 4-layer board with 0 CFM airflow $\theta_{\text{JC}} = 20^{\circ}$ C/W
- ψ_{JB} = 11.0°C/W in Still Air

MAXIMUM POWER DISSIPATION Junction Temperature

The maximum power that can be safely dissipated by the AD8383 is limited by its junction temperature. The maximum safe junction temperature for plastic encapsulated devices as determined by the glass transition temperature of the plastic is approximately 150°C. Exceeding this limit temporarily may cause a shift in the parametric performance due to a change in the stresses exerted on the die by the package. Exceeding a junction temperature of 175°C for an extended period can result in device failure.

Overload Protection

The AD8383 employs a 2-stage overload protection circuit that consists of an output current limiter and a thermal shutdown. The maximum current at any one output of the AD8383 is internally limited to 100 mA, average. In the event of a momentary short-circuit between a video output and a power supply rail (AVCC or AGND), the output current limit is sufficiently low to provide temporary protection.

The thermal shutdown debiases the output amplifier when the junction temperature reaches the internally set trip point. In the event of an extended short-circuit between a video output and a power supply rail, the output amplifier current continues to switch between 0 mA and 100 mA typical with a period determined by the thermal time constant and the hysteresis of the thermal trip point. The thermal shutdown provides longterm protection by limiting the average junction temperature to a safe level. Analog input Voltages

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Operating Temperature Range

Production testing guarantees a minimum thermal shutdown junction temperature (T_J) of at least 125°C.

To ensure operation at $T_1 < 125$ °C, it is necessary to limit the maximum power dissipation as described in the [Applications](#page-8-1) section.

Exposed Paddle

The die paddle must be soldered to AVCC for reliable electrical operation.

See the [Applications](#page-8-1) section for details regarding use of the exposed paddles to dissipate excess heat.

ESD CAUTION

ESD (electrostatic discharge) sensitive device. Electrostatic charges as high as 4000 V readily accumulate on the human body and test equipment and can discharge without detection. Although this product features proprietary ESD protection circuitry, permanent damage may occur on devices subjected to high energy electrostatic discharges. Therefore, proper ESD precautions are recommended to avoid performance degradation or loss of functionality.

PIN CONFIGURATION AND FUNCTION DESCRIPTIONS

Figure 2. 48-Lead LFCSP Pin Configuration

Table 3. Pin Function Descriptions

TIMING DIAGRAMS

Figure 3. Timing Diagram, Even Mode (E/O = HIGH)

THEORY OF OPERATION

TRANSFER FUNCTION AND ANALOG OUTPUT VOLTAGE

The DecDriver has two regions of operation: where the video output voltages are either above or below a reference voltage VMID, and where VMID = $(V1 + V2)/2$. The transfer function defines the analog output voltage as the function of the digital input code as follows:

$$
VIDx(n) = VI - VFS \times \left(1 - \frac{n}{1023}\right) \text{ for INV} = \text{LOW}
$$

$$
VIDx(n) = V2 + VFS \times \left(1 - \frac{n}{1023}\right) \text{ for INV} = \text{HIGH}
$$

where $n =$ input code

$$
VFS = 2 \times (VREFHI - VREFLO)
$$

A number of internal limits define the usable range of the analog output voltages, VIDx, as shown in Figure 5.

To best correlate transfer function errors to image artifacts, the overall accuracy of the DecDriver is defined by two parameters, VDE and VCME.

VDE, the differential error voltage, measures the difference between the rms value of the output and the rms value of the ideal. The defining expression is

$$
VDE(n) = \frac{[VOUTN(n) - V2] - [VOUTP(n) - V1]}{2} - \left(1 - \frac{n}{1023}\right) \times VFS
$$

VCME, the common-mode error voltage, measures ½ the dc bias of the output. The defining expression is

$$
VCME(n) = \frac{1}{2} \left[\frac{1}{2} (VOUTN(n) + VOUTP(n)) - \frac{VI + V2}{2} \right]
$$

APPLICATIONS

The V1 and V2 inputs in these systems are tied together and are normally connected to VCOM, as shown in [Figure 6.](#page-8-2)

Figure 6. Standard Connection Diagram

The transfer function of the AD8383 is shown in Figure 7 for $V2 = V1 = VCOM$.

Figure 7. Output Transfer Function for Standard Connection

EXTERNAL VBIAS GENERATION

In systems that require improved brightness resolution and higher accuracy, the V1 and V2 inputs, connected to external voltage references, provide the necessary VBIAS while allowing the full code range to be used for gamma correction.

V1 sets the white drive voltage while $INV = LOW$ and $V2$ sets the white drive voltage while $INV = HIGH. VI$ and $V2$ are defined as

$$
VI = VCOM - VBIAS
$$

$$
V2 = VCOM + VBIAS
$$

To ensure a symmetrical ac driving voltage, the difference between V2 and VCOM must be equal to the difference between VCOM and V1.

$$
(V2 - VCOM) = (VCOM - V1)
$$

The circuit in [Figure 8](#page-8-4) ensures symmetry to within 1 mV with a minimum component count. Bypass capacitors are not shown for clarity.

The transfer function and the input symmetry error of the AD8383 are shown in [Figure 9](#page-8-5) when the circuit of [Figure 8](#page-8-4) is used to generate VBIAS.

Figure 10. Accuracy for High Accuracy Reference Applications

PCB DESIGN FOR GOOD THERMAL PERFORMANCE

The total maximum power dissipation of the AD8383 is partly dependent on load. In a 6-channel 60 Hz XGA system running at a 65 MHz clock rate, the total maximum power dissipation is 1.08 W at an LCD panel input capacitance of 150 pF.

At the maximum specified clock rate of 100 Ms/s, the total maximum power dissipation can exceed 2 W for large capacitive loads, as shown in [Table 4.](#page-9-1)

Although the maximum safe operating junction temperature is higher, the AD8383 is 100% tested at a junction temperature of 125°C. Consequently, the maximum guaranteed operating junction temperature is 125°C. To limit the maximum junction temperature at or below the guaranteed maximum, the package, in conjunction with the PCB, must effectively conduct heat away from the junction.

The AD8383's LFCSP package is designed to provide superior thermal characteristics, partly achieved by an exposed die paddle on the bottom surface of the package. In order to take full advantage of this feature, the exposed paddle must be in direct thermal contact with the PCB, which then serves as a heat sink.

A thermally effective PCB must incorporate a thermal pad and a thermal via structure. The thermal pad provides a solderable contact surface on the top surface of the PCB. The thermal via structure provides a thermal path to the inner and bottom layers of the PCB to remove heat.

THERMAL PAD DESIGN

Thermal performance of the AD8383 varies logarithmically with the contact area between the exposed thermal paddle and the thermal pad on the top layer of the PCB. See [Figure 11.](#page-9-2)

The θ_{IA} (of the AD8383 mounted on a standard JEDEC PCB) is reduced by approximately 40% as the contact area increases from 0% (no thermal pad) to 50%. It approaches its specified value as the contact area (on the JEDEC standard PCB) approaches 100%.

In order to minimize thermal performance degradation of production PCBs, the contact area between the thermal pad and the PCB should be maximized. Therefore, the size of the thermal pad should match the exposed 5.25 mm \times 5.25 mm paddle size. However, if the PCB design rules require a pad-topad clearance of more than 0.3 mm, the size of the thermal pad may be reduced to 5 mm \times 5 mm. Additionally, a second thermal pad of the same size should be placed on the bottom side of the PCB. At least one thermal pad should be in direct thermal (and electrical) contact with the AVCC plane.

Figure 11. Thermal Performance vs. Contact Area (on a JEDEC PCB)

THERMAL VIA STRUCTURE DESIGN

Effective heat transfer from the top to the inner and bottom layers of the PCB requires thermal vias incorporated into the thermal pad design. Thermal performance increases logarithmically with the number of vias, as shown in [Figure 12.](#page-10-1) With the AD8383 on a standard JEDEC PCB, θ_{IA} reaches its specified value when a total of 16 vias are used. At a via count above 36, θ_{IA} approaches its optimum value as the slope of the curve approaches zero.

Figure 12. Thermal Performance vs. Number of Vias (on a JEDEC PCB)

Near optimum thermal performance of production PCBs is attained when the number of vias is at least 36.

SOLDER MASKING

To minimize the formation of solder voids due to solder flowing into the via holes (solder wicking), the via diameter should be small. Solder masking of the via holes on the top layer of the PCB plugs the via holes, inhibiting solder flow into the holes. To optimize the thermal pad coverage, the solder mask diameter should be no more than 0.1 mm larger than the via diameter.

REFERENCE PCB DESIGN

The top copper layer is shown in [Figure 13.](#page-10-2)

The bottom thermal pad forms AVCC plane.

Thermal Pads

Thermal via structure

Miscellaneous

Perimeter Pads: 0.5 mm × 0.25 mm

Figure 14. Thermal Equivalent Circuit

ESTIMATED JUNCTION TEMPERATURE

Assuming no heat flows through the sides of the AD8383 package, heat flow from the AD8383 is through two paths. While part of the total heat generated dissipates through the top of the case, the remainder flows into the PCB to be dissipated.

Assuming there is no other heat-generating component near the AD8383, the thermal equivalent circuit of a system that consists of one AD8383 mounted on a PCB is shown in Figure 14.

The thermal resistance of the top of the case, θ_{JC} , is constant, independent of the system variables, and well defined. θ_{JC} depends on the thermal resistance of the molding compound.

The thermal resistance of the system, θ_{JA} , is system dependent and therefore cannot be properly estimated. Although it is traditional to provide the thermal resistance of a JEDEC reference system in the data sheet, its value may not be appropriate for all systems and may result in large errors (>>25%).

The thermal resistance of production PCBs, θ_{IC} , depends largely on the particular PCB design, and, to some extent, the environmental conditions specific to the particular system. Although θ_{JB} is traditionally not provided on data sheets, a thermal characterization parameter, ψ_{IB} , of a JEDEC reference system is gaining increasing acceptance. When the PCB thermal design near the AD8383 closely approximates the PCB of the JEDEC reference system, θ_{JA} approaches ψ_{JB} .

For thermally enhanced packages, the thermal resistance of the exposed thermal paddle, $\theta_{\text{JC-BOTTOM}}$, is very low and may therefore be ignored.

Junction Temperature and Maximum Power Dissipation

In a thermal steady state represented by the simplified schematic shown in Figure 15, heat flow from the die is partly through the top of the case, causing a temperature drop $(T_J - T_{CASE})$, and partly through the PCB, causing a temperature drop $(T_J - T_{PCB})$. The junction temperature is calculated as follows:

$$
P = P_{CASE} + P_{PCB} = \frac{(T_I - T_{CASE})}{\theta_{IC}} + \frac{(T_I - T_{PCB})}{\theta_{PCB}}
$$

$$
T_I = \frac{\theta_{IC}\theta_{PCB}P + \theta_{PCB}T_{CASE} + \theta_{IC}T_{PCB}}{\theta_{IC} + \theta_{PCB}}
$$

where:

 T_I is the junction temperature

 T_{CASE} is the temperature of the top of the case (near the output pins for the AD8383)

 T_{PCB} is the PCB temperature on the solder side (directly under the AD8383)

P is the total power dissipated by the AD8383 θ_{IC} is the thermal resistance of the top of the case θ_{PCB} is the thermal resistance of the PCB

At a given maximum allowed junction temperature, the maximum allowed power dissipation is

$$
P_{MAX} = \left[\frac{(\theta_{JC} + \theta_{PCB})}{\theta_{JC} \theta_{PCB}} T_{JMAX} - \frac{T_{CASE}}{\theta_{JC}} - \frac{T_{PCB}}{\theta_{PCB}} \right]
$$

For a thermally optimized PCB, θ_{IC} can be replaced with ψ_{PCB} and the equation can be rewritten as

$$
P_{MAX} = \left[\frac{(\theta_{JC} + \psi_{PCB})}{\theta_{JC} \psi_{PCB}} T_{JMAX} - \frac{T_{CASE}}{\theta_{JC}} - \frac{T_{PCB}}{\psi_{PCB}} \right]
$$

Figure 15. Simplified Thermal Equivalent Circuit

Verification of the Maximum Operating Junction Temperature

In order to verify the system thermal design for compliance with the maximum operating junction temperature specification, temperature measurements T_{CASE} and T_{PCB} are required at the maximum possible total power dissipation in a complete, fully assembled LCD projection system.

Maximum possible total power dissipation of the AD8383 occurs when the video input to the projector is a pattern with 1-pixel-wide white and black vertical lines. An alternative pattern that results in the maximum possible total power dissipation is a 1-pixel checkerboard pattern. The expected total power dissipation of the AD8383 in a 60 Hz, 6-channel XGA projector displaying the 1-pixel-wide vertical line or checkerboard pattern is 1.08 W (at AVCC = 15.5 V, VCOM = 7 V, and LCD capacitance $= 150$ pF). The remainders of the video internal technology and the remaining code range of the state of the state of the state of the remaining code range of the video for gamma and the video for the video for gamma **OBSOLET CONDUCT**

Although the case and PCB temperatures are highly dependent on the PCB design, their measured values are expected to be similar at approximately 40°C above the ambient (on a typical PCB with a minimal airflow whose thermal design follows the recommendations described in this note). The junction temperature then calculates to approximately 10°C above the case and PCB temperatures. At a 70°C ambient temperature, the junction temperature is expected to be at approximately 120°C.

The AD8383 has a relatively small thermal mass. In order to minimize measurement errors due to the thermal mass of the measuring device, a small-gauge thermocouple or a thermal probe with a very small thermal mass is required for the measurement of T_{CASE} and T_{PCB}.

Power-Up and Power-Down Sequencing

As indicated in the [Absolute Maximum Ratings,](#page-4-2) the voltage at any input pin cannot exceed its supply voltage by more than 0.5 V. To ensure compliance with the [Absolute Maximum](#page-4-2) [Ratings,](#page-4-2) power-up and power-down sequencing may be required.

During power-up, initial application of nonzero voltages to any of the input pins must be delayed until the supply voltage ramps up to at least the highest maximum operational input voltage.

During power-down, the voltage at any input pin must reach zero during a period not exceeding the hold-up time of the power supply.

Failure to comply with the [Absolute Maximum Ratings](#page-4-2) may result in functional failure or damage to the internal ESD diodes.

Damaged ESD diodes may cause temporary parametric failures, which may result in image artifacts. Damaged ESD diodes cannot provide full ESD protection, thus reducing reliability.

The recommended sequence is

Power ON

- 1. Apply power to supplies.
- 2. Apply power to other I/Os.

Power OFF

- 1. Remove power from I/Os.
- 2. Remove power from supplies.

VBIAS Generation—V1, V2 Input Pin Functionality

In order to avoid image flicker, a bias voltage of approximately 1 V minimum must be maintained across the pixels of HTPS LCDs. The AD8383 provides two methods of maintaining this bias voltage.

Internal Bias Voltage Generation

Standard systems that internally generate the bias voltage reserve the upper-most code range for the bias voltage and use correction.

OUTLINE DIMENSIONS

Figure 16. 48-Lead Frame Chip Scale Package [LFCSP] (CP-48) Dimensions shown in millimeters

ORDERING GUIDE

 9 Z = Pb-free part.

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NOTES

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