



# **TWO-PHASE, SYNCHRONOUS BUCK CONTROLLER WITH INTEGRATED MOSFET DRIVERS**

- **Supports 5-V Output**
- **Two-Phase Interleaved Operation**
- **Operates With Pre-Biased Outputs**
- **1-V to 40-V Power Stage Operation Range**
- **Requires VIN5 @ 50 mA (typ) Depending on External MOSFETs and Switching Frequency**
- **10-μA Shutdown Current**
- **Programmable Switching Frequency up to 1 MHz/Phase**
- **Current Mode Control with Forced Current Sharing**
- **Better than 1% Internal 0.7-V Reference**
- **Resistive Divider Sets Direct Output Over Voltage Threshold.**
- **Programmable Input Undervoltage Lockout**
- **True Remote Sensing Differential Amplifier**
- **Resistive or Inductor's DCR Current Sensing**
- **32-Pin QFN Package**
- **Can Be Used with TPS40120 to Provide a 6-Bit** The TPS40131 is a two-phase synchronous buck

### **APPLICATIONS**

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### **DESCRIPTION**

**Digitally Controlled Output controller that is optimized for low-output voltage,** high-output current applications powered from a supply between 1 V and 40 V. A multi-phase **Point-of-Load Converter a single 5 and 1** advantages over a single power stage including lower current ripple on the<br> **Graphic Cards** • **Graphic Cards** input and output capacitors, faster transient response to load steps, improved power handling capabilities, **Networking Equipment and higher system efficiency.** And higher system efficiency.

**Felecommunications Equipment**<br> **DC Power Distributed Systems**<br> **Each phase can be operated at a switching pC Power Distributed Systems** frequency up to 1 MHz, resulting in an effective ripple frequency of up to 2 MHz at the input and the output. The two phases operates 180 degrees out-of-phase.



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.





These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.



### **SIMPLIFIED APPLICATION DIAGRAM**

#### **ORDERING INFORMATION**



#### **ABSOLUTE MAXIMUM RATING**

over operating free-air temperature range unless otherwise noted



#### **RECOMMENDED OPERATING CONDITIONS**

over operating free-air temperature range unless otherwise noted<sup>(1)</sup>



(1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

### **[TPS40131](http://focus.ti.com/docs/prod/folders/print/tps40131.html)**

**SLVS635–FEBRUARY 2007**



#### **ELECTRICAL CHARACTERISTICS**

 $T_A = -40^{\circ}$ C to 85°C, V<sub>IN</sub> = 5.0 V, V<sub>DD</sub> = 12.0 V, R<sub>RT</sub> = 64.9 k $\Omega$ , T<sub>J</sub> = T<sub>A</sub> (unless otherwise noted)



(1) Ensured by design. Not production tested.

**ELECTRICAL CHARACTERISTICS (continued)**

 $T_A$  = -40°C to 85°C,  $V_{IN}$  = 5.0 V,  $V_{DD}$  = 12.0 V,  $R_{RT}$  = 64.9 k $\Omega$ ,  $T_J$  =  $T_A$  (unless otherwise noted)



(1) Ensured by design. Not production tested.

### **ELECTRICAL CHARACTERISTICS (continued)**

 $T_A = -40^{\circ}$ C to 85°C,  $V_{IN} = 5.0$  V,  $V_{DD} = 12.0$  V,  $R_{RT} = 64.9$  k $\Omega$ ,  $T_J = T_A$  (unless otherwise noted)



(1) Ensured by design. Not production tested.



#### **Terminal Functions**



**SLVS635–FEBRUARY 2007**



### **Terminal Functions (continued)**



#### **FUNCTIONAL BLOCK DIAGRAM**



#### **FUNCTIONAL DESCRIPTION**

The TPS40131 uses programmable fixed-frequency, peak current mode control with forced phase current balancing. Phase current is sensed by using either the DCR (direct current resistance) of the filter inductors or current sense resistors installed in series with output. The first method involves generation of a current signal with an R-C circuit (shown in the applications diagram). The R-C values are selected by matching time constants of the RC circuit and the inductor time constant,  $R \times C = L/DCR$ . With either current sense method, the current signal is amplified and superimposed on the amplified voltage error signal to provide current mode PWM control.

Other features include: a true differential output sense amplifier, programmable current limit, programmable output over-voltage set-point, capacitor set soft-start, power good indicator, programmable input undervoltage lockout (UVLO), user programmable operation frequency for design flexibility, external synchronization capability, programmable pulse-by-pulse overcurrent protection, output undervoltage shutdown and restart.

#### **FUNCTIONAL DESCRIPTION (continued)**

#### **Startup Sequence**

Figure 1 shows a typical start up with the VIN5 and BP5 applied to the controller and then the EN/SYNC being enabled. Shut down occurs when the VIN5 is removed



**Figure 1. Startup and Shutdown Sequence**

#### **Differential Amplifier (U7)**

The unity gain differential amplifier with high bandwidth allows improved regulation at a user-defined point and eases layout constraints. The output voltage is sensed between the VOUT and GSNS pins. The output voltage programming divider is connected to the output of the amplifier (DIFFO).

If there is no need for a differential amplifer, the differential amplifier can be disabled by connecting the GSNS pin to the BP5 pin and leaving VOUT and DIFFO open. The voltage programming divider in this case should be connected directly to the output of the converter.



**Figure 2. Differential Amplifier Configuration**

Because of the resistor configuration of the differential amplifier, the input impedance must be kept very low or there will be error in setting the output voltage.

#### **FUNCTIONAL DESCRIPTION (continued)**

#### <span id="page-10-0"></span>**Current Sensing and Balancing (U1, U9 and U18)**

The controller employs peak current mode control scheme, thus naturally provides certain degree of current balancing. With current mode, the level of current feedback should comply with certain guidelines depending on duty factor known as "slope compensation" to avoid the sub-harmonic instability. This requirement can prohibit achieving a higher degree of phase current balance. To avoid the controversy, a separate current loop that forces phase currents to match is added to the proprietary control scheme. This effectively provides high degree of current sharing independent of the controller's small signal response and is implemented in U9,  $I_{\text{CTLR}}$ . The useable range of the controller bandwidth is also extended.

High bandwidth current amplifiers, U1 and U18 can accept as an input voltage either the voltage drop across dedicated precise current sense resistors, or inductor's DCR voltage derived by an RC network. The wide range of current sense arrangements ease the cost/complexity constraints and provides superior performance compared to controllers utilizing the low-side MOSFET current sensing. See the Inductor DCR Current Sense section for more information on selecting component values for the R-C network.

#### **Hiccup Mode**

Hiccup mode is a feature that is invoked when certain faults are detected. Hiccup mode allows a time for a fault to clear itself,for instance, a momentary short circuit on the output. The hiccup mode consists of 7 cycles of charging and discharging the soft-start capacitor and then attempting a re-start. If the fault has been cleared, the re-start will cause the output to come up in regulation. If the fault has not been cleared, Hiccup mode is initiated again and another restart will occure after another 7 soft-start cycles.

#### **PowerGood**

The PGOOD pin indicates when the inputs and output are within their specified ranges of operation. Also monitored are the EN/SYNC and SS pins. PGOOD has high impedance when indicating inputs and outputs are within specified limits and is pulled low to indicate an out-of-limits condition. .

#### **Soft-Start**

A capacitor connected to the soft start pin (SS) sets the power-up time. When EN is high and POR is cleared, the calibrated current source starts charging the external soft start capacitor. The PGOOD pin is held low during the start up. The rising voltage across the capacitor serves as a reference for the error amplifier, U12. When the soft-start voltage reaches the level of the reference voltage, the converter's output reaches the regulation point and further voltage rise of the soft start voltage has no effect on the output. When the soft start voltage reaches 1.0 V, the power good (PGOOD) function is cleared to be reported on the PGOOD pin. Normally the PGOOD pin goes high at this time. Equation 1 is used to calculate the value of the soft-start capacitor.

$$
t_{SS} = \frac{0.7 \times C_{SS}}{5 \times 10^{-6}}
$$
 (1)

#### **Overcurrent Protection**

The overcurrent function, U19, monitors the output of current sense amplifiers U1 and U18. These currents are converted to voltages and compared to the voltage on the ILIM pin. The relationship between the maximum phase current and the current sense resistance is given in the following equation. In case a threshold of  $V_{\text{HIM}}/3.75$  is exceeded the PWM cycle on the associated phase is terminated. The overcurrent threshold,  $I_{PH(max)}$ , and the voltage to set on the ILIM pin is determined by Equation 2 and Equation 3.

$$
V_{\text{ILIM}} = 3.75 \times I_{\text{PH}(\text{max})} \times R_{\text{CS}} \tag{2}
$$

$$
I_{PH(max)} = \frac{I_{OUT}}{2} + \frac{(V_{IN} - V_{OUT}) \times V_{OUT}}{2 \times L_{OUT} \times f_{SW} \times V_{IN}}
$$
\n(3)

where

- $I_{PH(max)}$  is a maximum value of the phase current allowed
- $I_{\text{OUT}}$  is the total maximum DC output current
- $R_{CS}$  is a value of the current sense resistor used or the DCR value of the output inductor,  $L_{OUT}$

#### **FUNCTIONAL DESCRIPTION (continued)**

If the overcurrent condition persists, both phases have PWM cycles terminated by the overcurrent signals. This puts a converter in a constant current mode with the output current programmed by the ILIM voltage. A counter is incremented for each PWM cycle in which an overcurrent event is detected. The counter is reset every 32 PWM cycles. If the counter accumulates a count of 7 before being reset, the converter enters a hiccup mode. The HDRV and LDRV signals are set low during the hiccup mode.

The SS capacitor serves as a hiccup timing capacitor controlled by U20, the fault control circuit. The soft-start pin is periodically charged and discharged by U20. After seven hiccup cycles, the controller attempts another soft-start cycle to restore normal operation. If the overload condition persists, the controller returns to the hiccup mode. This condition may continue indefinitely. In such conditions the average current delivered to the load is approximately 1/8 of the set overcurrent value.

#### **Overvoltage Protection, Non-Latching**

The voltage on OVSET is compared with 0.817 V, 16% higher than VREF, in U25 to determine the output overvoltage point. When an overvoltage is detected, the output drivers command the upper MOSFETs off and the lower MOSFETs on. If the overvoltage condition has been cleared, the output comes up and normal operation continues. Turning the lower MOSFET on may cause the output to reach an undervoltage condition and enter the hiccup mode. Using a voltage divider with the same ratio, that sets the output voltage, an output overvoltage is declared when the output rises 16% above nominal.

#### **Output Undervoltage Protection**

If the output voltage, as sensed by U19 on the FB pin becomes less than 0.588 V, the undervoltage protection threshold (84% of VREF), the controller enters the hiccup mode.

#### **Programmable Input Undervoltage Lockout Protection**

A voltage divider that sets 1V on the UVLO pin determines when the controller starts operating. Operation commences when the voltage on the UVLO pin exceeds 1.0 V. If the voltage on the UVLO pin falls to 0.81 V, the controller is turned off and the HDRV and LDRV signals are set low.

#### **Power-On Reset (POR)**

The power-on reset (POR) function, U22, insures the VIN5 and BP5 voltages are within their regulation windows before the controller is allowed to start.

#### **Fault Masking Operation**

If the SS pin voltage is externally limited below the 1-V threshold, the controller does not respond to most faults and the PGOOD output is always low. Only the overcurrent function remains active. The overcurrent protection still continues to terminate PWM cycle every time when the threshold is exceeded but the hiccup mode is not entered.

#### **Fault Conditions and MOSFET Control**

Table 1 shows a summary of the fault conditions and the state of the MOSFETs.

### **FAULT MODE UPPER MOSFET LOWER MOSFET** EN/SYNC = LOW OFF OFF FIXED UVLO, V<sub>BP5</sub> < 4.25 V  $\qquad \qquad$  OFF OFF OFF Programmable UVLO, < 1.0 V  $\qquad \qquad$  OFF OFF OFF Output undervoltage OFF, Hiccup mode OFF, Hiccup mode Output overvoltage and the control of the CON CONSUMER OFF CONSUMING ON CONSUMI Output overcurrent **OFF, Hiccup mode** OFF, Hiccup mode OFF, Hiccup mode

#### **Table 1. Fault Condifions**

(4)

#### **Setting the Switching Frequency**

The clock frequency is programmed by the value of the timing resistor connected from the RT pin to ground. See Equation 4.

$$
R_T = 0.8 \times \left[ \left( \frac{36 \times 10^3}{f_{PH}} \right) - 9 \right]
$$

 $f_{PH}$  is a single phase frequency, kHz. The RT resistor value is expressed in kΩ. See Figure 3.



**Figure 3. Phase Switching Frequency vs. Timing Resistance**

#### **EN/SYNC Function**

The output ripple frequency is twice that of the single-phase frequency. The switching frequency of the controller can be synchronized to an external clock applied to the EN/SYNC pin. The external clock synchronizes the rising edge of HDRV and the falling edge of an external clock source. The switching frequency is one-eighth of the external clock frequency.

#### **Setting Overcurrent Protection**

Setting the overcurrent protection is given in the following equations. Care must be taken when calculating  $V_{ILM}$ to include the increase in  $R_{CS}$  caused by the output current as it approaches the overcurrent trip point. The DCR  $(R_{CS}$  in the equation) of the inductor increases approximately 0.39% per degree Centigrade.

$$
V_{ILIM} = 3.75 \times I_{PH(max)} \times R_{CS}
$$

(5)

$$
I_{PH(max)} = \frac{I_{OUT}}{2} + \frac{(V_{IN} - V_{OUT}) \times V_{OUT}}{2 \times L_{OUT} \times f_{SW} \times V_{IN}}
$$
(6)

where

- $\bullet$  I<sub>PH(max)</sub> is a maximum value of the phase current allowed
- $I<sub>OUT</sub>$  is the total maximum DC output current
- $L<sub>OUT</sub>$  is the output inductor value
- $f<sub>SW</sub>$  is the switching frequency
- $V_{\text{OUT}}$  is the output voltage
- $V_{IN}$  is the input voltage
- $R_{CS}$  is a value of the current sense resistor used or the DCR value of the output inductor,  $L_{OUT}$

#### **Resistor Divider Calculation for VOUT, ILIM, OVSET and UVLO**

Use Figure 4 for setting the output voltage, current limit voltage and overvoltage setting voltage. Select RBIAS using Equation 7. With a voltage divider from  $V_{REF}$ , select R6 using Equation 8. With a voltage from DIFFO select R4 using Equation 9. With a voltage divider from  $V_{IN}$ , select R8 using Equation 10.

$$
R_{BIAS} = 0.7 \times \frac{R1}{(V_{OUT} - 0.7)}
$$
\n
$$
V_{ILIM}
$$
\n(7)

$$
R6 = R5 \times \frac{V_{\text{ILIM}}}{(0.7 - V_{\text{ILIM}})}
$$
\n
$$
R3 \tag{8}
$$

$$
R4 = 0.812 \times \frac{R3}{\left(V_{\text{OUT(ov)}} - 0.812\right)}
$$
\n(9)

$$
R8 = 1.0 \times \frac{R7}{(V_{IN} - 1.0)}
$$
 (10)



**Figure 4. Use for Resistor Divider Calculations**

#### **INDUCTOR DCR CURRENT SENSE**

The preferred method for sampling the output current for the TPS40131 is known as the *inductor DCR* method. This is a lossless approach, as opposed to using a discrete current sense resistor which occupies board area and impacts efficiency as well. The inductor DCR implementation is shown in [Figure 5](#page-14-0).

<span id="page-14-0"></span>

**Figure 5. Inductor DCR Current Sense Approach**

The inductor L1 consists of inductance, L, and resistance, DCR. The time constant of the inductor: L / DCR should equal the R1×C1 time constant. Then choosing a value for C1 (0.1 μF is a good choice) solving for R1 is shown in Equation 11.

$$
R1 = \frac{L1}{DCR \times C1}
$$
 (11)

The voltage into the current sense amplifier of the controller,  $V_c$ , is calculated in Equation 12.

$$
V_C = (V_{IN} - V_{OUT}) \times \frac{V_{OUT}}{R1 \times C1 \times f_{SW} \times V_{IN}} + I_{OC} \times DCR
$$
\n(12)

As the DC load increases the majority of the voltage,  $\rm V_C$ , is determined by (l<sub>OC</sub> ×DCR), where l<sub>OC</sub> is the per phase DC output current. It is important that at the overcurrent set point that the peak voltage of  $V_C$  does not exceed 60 mV, the maximum differential input voltage. If the voltage V<sub>C</sub> exceeds 60 mV, a resistor, R2,can be added in parallel with C1 as shown in Figure 6. Adding R2 reduces the equivalent inductor DCR by the ratio shown in Equation 14



**Figure 6. Using Resistor R2 to Reduce the Current Sense Amplifier Voltage**

The parallel combination of R1 and R2 is shown in Equation 13.

$$
R1 \parallel R2 = \frac{L1}{DCR \times C1}
$$
 (13)

The ratio shown in Equation 14 provides the required voltage attenuation.

$$
\frac{R2}{R1 + R2} \tag{14}
$$



#### **APPLICATION INFORMATION**

#### **LAYOUT CONSIDERATIONS**

#### **Power Stage**

A synchronous BUCK power stage has two primary current loops. One is the input current loop that carries high AC discontinuous current . The other is the output current loop that carries high DC continuous current.

The input current loop includes the input capacitors, the main switching MOSFET, the inductor, the output capacitors and the ground path back to the input capacitors. To keep this loop as small as possible, it is generally good practice to place some ceramic capacitance directly between the drain of the main switching MOSFET and the source of the synchronous rectifier (SR) through a power ground plane directly under the MOSFETs.

The output current loop includes the SR MOSFET, the inductor, the output capacitors, and the ground return between the output capacitors and the source of the SR MOSFET. As with the input current loop, the ground return between the output capacitor ground and the source of the SR MOSFET should be routed under the inductor and SR MOSFET to minimize the power loop area.

The SW node area should be as small as possible to reduce the parasitic capacitance and minimize the radiated emissions. The gate drive loop impedance (HDRV-gate-source-SW and LDRV-gate-source- GND) should be kept to as low as possible. The HDRV and LDRV connections should widen to 20 mils as soon as possible out from the device's pin.

#### **Device Peripheral**

The TPS40131 provides separate signal ground (GND) and power ground (PGND) pins. It is required to separate properly the circuit grounds. The return path for the pins associated with the power stage should be through PGND. The other pins especially for those sensitive pins such as FB, RT and ILIM should be through the low noise GND. The GND and PGND plane are suggested to be connected at the output capacitor with single 20 mil trace.

A minimum 0.1-μF ceramic capacitor must be placed as close to the VDD pin and GND as possible with at least 15-mil wide trace from the bypass capacitor to the GND. A 1-μF ceramic capacitor should be placed as close to VIN5 pin and GND as possible.

BP5 is the filtered input from the VIN5 pin. A 10 Ω resistor should be connected between VIN5 and BP5 and a 1-μF ceramic capacitor should be connected from BP5 to GND. Both components should be as close to BP5 pin as possible.

When DCR sensing method is applied, the sensing resistor is placed close to the SW node. It is connected to the inductor with Kelvin connection. The sensing traces from the power stage to the device should be away from the switching components. The sensing capacitor should be placed very close to the CS and CSRT pins. The frequency setting resistor should be placed as close to RT pin and GND as possible.

The VOUT and GSNS pins should be directly connected to the point of load where the voltage regulation is required. A parallel pair of 10-mil traces connects the regulated voltage back to the chip. They should be away from the switching components. The PowerPAD should be electrically connected to GND. [Figure 7](#page-16-0) shows the device peripheral schematic and [Figure 8](#page-16-0) shows the suggested layout.

#### **APPLICATION INFORMATION (continued)**

<span id="page-16-0"></span>

**Figure 7. TPS40131 Peripheral Schematic**



**Figure 8. TPS40131 Recommended Layout for Peripheral Components**



#### **APPLICATION INFORMATION (continued)**

#### **PowerPAD™ Layout**

The PowerPAD™ package provides low thermal impedance for heat removal from the device. The PowerPAD™ derives its name and low thermal impedance from the large bonding pad on the bottom of the device. The circuit board must have an area of solder-tinned-copper underneath the package. The dimensions of this area depend on the size of the PowerPAD™ package.

Thermal vias connect this area to internal or external copper planes and should have a drill diameter sufficiently small so that the via hole is effectively plugged when the barrel of the via is plated with copper. This plug is needed to prevent wicking the solder away from the interface between the package body and the solder-tinned area under the device during solder reflow. Drill diameters of 0.33 mm (13 mils) works well when 1-oz. copper is plated at the surface of the board while simultaneously plating the barrel of the via. If the thermal vias are not plugged when the copper plating is performed, then a solder mask material should be used to cap the vias with a diameter equal to the via diameter plus 0.1 mm minimum. This capping prevents the solder from being wicked through the thermal vias and potentially creating a solder void under the package. Refer to PowerPAD™ Thermally Enhanced Package (SLMA002) for more information on the PowerPAD™ package.

#### **DESIGN EXAMPLE**

#### **Two Phase Single Output Configuration from 12 V to 1.5 V DC/DC Converter Using a TPS40131**

The following example illustrates the design process and component selection for a two phase single output synchronous buck converter using TPS40131. The design goal parameters are given in the table below.

#### **Design Goal Parameters**



#### **Setp 1: Inductor Selection**

The inductor is determined by the desired ripple current. The required inductor is calculated using Equation 15.

$$
L = \frac{V_{IN(max)} - V_{OUT}}{I_{RIPPLE}} \times \frac{V_{OUT}}{V_{IN(max)}} \times \frac{1}{f_{SW}}
$$

(15)

Typically the peak-to-peak inductor current  $I_{RIPPLE}$  is selected to be around 20% of the rated output current. In this design,  $I_{RIPPLE}$  is targeted at 23% of  $I_{PHASE}$ . The calculated inductor is 0.815 µH and in practical a 0.82-µH, 30-A inductor with 2-mΩ DCR from Vishay is selected. The real inductor ripple current is 4.63 A.

#### **Step 2: Output Capacitor Slection**

The output capacitor is typically selected by the output load transient response requirement. Equation 16 estimates the minimum capacitor to reach the undervoltage requirement with load step up. Equation 17 estimates the minimum capacitor for overvoltage requirement with load step down. When  $V_{IN(min)} < 2 \times V_{OUT}$ , the minimum output capacitance can be calculated using Equation 16. Otherwise, Equation 17 is used.

$$
C_{OUT(min)} = \frac{\frac{1}{2} \times (I_{TRAN(max)} \hat{)}^2 \times L}{(V_{IN(min)} - V_{OUT}) \times V_{UNDER}}
$$
\n
$$
C_{OUT(min)} = \frac{\frac{1}{2} \times (I_{TRAN(max)} \hat{)}^2 \times L}{(V_{OUT} \times V_{OVER})}
$$
\n(17)

In this design, V<sub>IN(min)</sub> is much larger than  $2 \times V_{\text{OUT}}$ , so Equation 17 is used to determine the minimum capacitance. Based on a 15-A load transient with a maximum of 80-mV deviation, a minimum 1-mF output capacitor is required. In the design, six 180-μF, 6.3-V SP capacitors are selected to meet this requirement. Each capacitor has an ESR of 5 m $\Omega$ .

Due to the interleaving of channels, the total output ripple current is smaller than the ripple current from a single phase. The ripple cancellation factor is expressed in Equation 18.

$$
\Delta I_{\text{OUT}}(D) = \frac{|1 - 2 \times D| \times |2 - 2 \times D|}{|1 - 2 \times D| + 1}
$$
\n(18)

where

• D is the duty cycle for a single phase

The maximum output ripple current is calculated in [Equation 19](#page-19-0).

(19)

(25)

<span id="page-19-0"></span>
$$
I_{RIPPLE} = \frac{V_{OUT}}{L \times f_{sw}} \times \Delta I_{OUT}(D) = 4.04 \text{ A}
$$

With 1.08-mF output capacitance, the ripple voltage at the capacitor is calculated to be 1.34 mV. In the specification, the output ripple voltage should be less than 30 mV, so based on the following equation, the required maximum ESR is 7.1 mΩ. The selected capacitors can meet this requirement.

$$
ESR_{Co} = \frac{V_{RIPPLE(TotoOUT)} - V_{RIPPLE(COUT)}}{I_{RIPPLE}} = \frac{V_{RIPPLE(TotoOUT)} - \left(\frac{I_{RIPPLE}}{8 \times C_{OUT} \times f_{SW}}\right)}{I_{RIPPLE}}
$$
(20)

#### **Step 3: Input Capacitor Selection**

The input voltage ripple depends on input capacitance and ESR. The minimum capacitor and the maximum ESR can be estimated using Equation 21.

$$
C_{IN(min)} = \frac{I_{OUT} \times V_{OUT}}{V_{RIPPLE(CIN)} \times V_{IN} \times f_{SW}}
$$
\n
$$
ESR_{Cin} = \frac{V_{RIPPLE(CinESR)}}{I_{OUT} + ((\frac{1}{2}) \times I_{RIPPLE})}
$$
\n(22)

For this design, assume  $V_{RIPPLE(Cin)}$  is 60 mV and  $V_{RIPPLE(CinESR)}$  is 30 mV, so the calculated minimum capacitance is 120-μF and the maximum ESR is 1.35 mΩ. Choosing six 22-μF, 16V, 2-mΩ ESR ceramic capacitors meets this requirement.

Another important thing for the input capacitor is the RMS ripple current rating. Due to the interleaving of multi-phase, the input RMS current is reduced. The input ripple current RMS value over load current is calculated using Equation 23.

$$
\Delta I_{IN}(D) = \sqrt{D \times (0.5 - D)} \times I_{OUT}
$$
\n(23)

So in this design, the maximum input ripple RMS current is calculated to be 8.96 A with the minimum input voltage. It is about 35% reduction compared with a 40-A single-phase converter design. Each selected ceramic capacitor has a RMS current rating of 4.3 A, so it is sufficient to meet this requirement.

#### **Step 4: MOSFET Selection**

The MOSFET selection determines the converter efficiency. In this design, the duty cycle is very small so that the high-side MOSFET is dominated with switching losses and the low-side MOSFET is dominated with conduction loss. To optimize the efficiency, choose smaller gate charge for the high-side MOSFET and smaller  $R_{DS(on)}$  for the low-side MOSFET. Renesas HAT2167H and HAT2164H are selected as the high-side and low-side MOSFET respectively.

In the following calculations, only the losses for one phase are shown. The power losses in the high-side MOSFET is calculated with the following equations.

The RMS current in the high-side MOSFET is shown in Equation 24.

$$
I_{\text{SWrms}} = \sqrt{D \times \left( (I_{\text{OUT}})^2 + \frac{(I_{\text{RIPPLE}})^2}{12} \right)} = 7.08
$$
 (24)

The R<sub>DS(on)(sw)</sub> is 9.3 mΩ when the MOSFET gate voltage is 4.5 V. The conduction loss is shown in Equation 25.

$$
P_{\text{SWcond}} = (I_{\text{SWrms}})^2 \times R_{\text{DS(on)(sw)}} = 0.467 \,\text{W}
$$

The switching loss is shown in [Equation 26](#page-20-0).

<span id="page-20-0"></span>
$$
P_{SW(sw)} = \frac{I_{PK} \times V_{IN} \times f_{SW} \times R_{DRV} \times (Qgd_{sw} + Qgs_{sw})}{Vgtdrv} = 0.438 W
$$
\n(26)

The calculated total loss is the high-side MOSFET is shown in Equation 27.

$$
P_{SW(tot)} = Psw_{(cond)} + P_{SW(SW)} = 0.935 W
$$
\n
$$
(27)
$$

The power losses in the low-side SR MOSFET is calculated using <CR>.

The RMS current in the low-side MOSFET is calculated using Equation 28.

$$
I_{SRrms} = \sqrt{(1 - D) \times \left( (I_{OUT})^2 + \frac{(I_{RIPPLE})^2}{12} \right)} = 18.7A
$$
 (28)

The R<sub>DS(on)(sr)</sub> of each HAT2164H is 4.4mΩ when the gate voltage is 4.5 V. Two HAT2164H are used in parallel to reduce the conduction loss. The conduction loss in the low-side MOSFETs is shown in Equation 29.

$$
P_{SR(cond)} = (I_{SRrms})^2 \times \left(\frac{R_{DS(on)(sr)}}{2}\right) = 0.77 \text{ W}
$$
\n(29)

The total power loss in the body diode is shown in Equation 30.

$$
P_{DIODE} = 2 \times I_{OUT} \times I_D \times V_f \times f_{SW} = 0.49 W
$$
\n(30)

Therefore, the calculated total loss in the SR MOSFETs is as described in Equation 31.

$$
P_{\text{SR}(tot)} = P_{\text{SR}(cond)} + P_{\text{DIODE}} = 1.26 \,\text{W}
$$
\n(31)

#### **Step 5: Peripheral Component Design**

**RT (Pin 17) Switching Frequency Setting**

$$
R_{T} = 0.8 \times \left(\frac{36 \times (10)^{3}}{f_{SW}} - 9\right) = 75k\Omega
$$
\n(32)

In Equation 32, the phase switching frequency and it is 350 kHz here.

#### **SS (Pin 23) Soft-Start**

To obtain a 3-ms soft-start time, calculate  $C_{SS}$  which is connected between SS and GND.

$$
C_{SS} = \frac{t_{SS}}{140 \times (10)^3} = \frac{3 \times (10)^{-3}}{140 \times (10)^3} = 21nF
$$
\n(33)

#### **FB (Pin 11) Output Voltage Setting**

Select the top resistor to be 10 kΩ, calculate the bottom resistor  $R_{BAS}$  using Equation 34.

$$
R_{BIAS} = 0.7 \times \left(\frac{10 \times (10)^3}{(V_{OUT} - 0.7)}\right) = 8.75 \text{k}\Omega
$$
\n(34)

#### **(Pin 6, Pin 7, Pin 18 and Pin 19) Current Sensing Network Design**

In this design, the lossless inductor DCR sensing is applied. Choose the sense capacitor a value for 0.1 μF, and calculate the sense resistor R with [Equation 35](#page-21-0) and [Equation 36](#page-21-0).

<span id="page-21-0"></span> $R = \frac{L}{DCR \times C} = 6k\Omega$ (35)

The simplified equation to determine if the design produces sub-harmonics is shown in Equation 35.

$$
\frac{L}{DCR} > \frac{V_{IN} \times 6}{2 \times V_{RAMP} \times f_{SW}}
$$
(36)

This condition is satisfied in this design. Both CSRT1 and CSRT2 are recommended to connect to GND with a 1-μF capacitor for the purpose of eliminating noise.

#### **ILIM (Pin 15) Current Limit**

The overcurrent protection level is calculated with equations below.

$$
I_{PK} = I_{OC(dc)} + \frac{(V_{IN} - V_{OUT}) \times V_{OUT}}{2 \times L \times f_{SW} \times V_{IN}} = 27.32 \text{ A}
$$
\n
$$
V_{ILIM} = 3.75 \times I_{PK} \times DCR = 205 \text{ mV}
$$
\n(38)

I<sub>OC(dc)</sub> is the DC overcurrent protection level for each phase. In this design, it is 25 A per phase. DCR is 2 mΩ. A resistor divider is connected from  $V_{REF}$  (pin 9) to GND to provide an accurate  $V_{ILM}$  voltage. Choose a value of 10 kΩ for the top resistor, and then the bottom resistor is calculated using Equation 39.

$$
R_{\rm B} = V_{\rm LIM} \times \left( \frac{10 \times (10)^3}{V_{\rm REF} - V_{\rm LIM}} \right) = 4.02 k\Omega
$$
\n(39)

#### **OVSET (Pin 2) Output Voltage Setting**

A resistor divider is connected from  $V_{\text{OUT}}$  to GND to set the overvoltage protection threshold. In this design, the resistor divider is the same as the output voltage setting resistor divider, so the OVSET level is 16% of the set output voltage.

#### **UVLO (Pin 22) Undervoltage Lockout**

UVLO is connected to the input voltage and GND with a resistor divider. The resistor connected to  $V_{IN}$  is chosen to be 10 kΩ and the resistor connected to GND is selected to be a value of 2.49 kΩ. When the input voltage is higher than 5 V, the chip is enabled.

#### **PGOOD (Pin 16) Powergood**

PGOOD is connected to BP5 with a 10-kΩ resistor.

#### **VOUT, GSNS and DIFFO (Pin 3) (Pin 4) (Pin 5)**

VOUT and GSNS are connected to the remote sensing output connector. DIFFO is connected to the feedback resistor divider. If the differential amplifier is not used, VOUT and GSNS should be grounded, and DIFFO is left open.

#### **BOOT1, BOOT2, SW1, SW2 (Pin 1) (Pin 24) (Pin 31) (Pin 26)**

A bootstrap capacitor is connected between the BOOT1 and SW1 pin or between BOOT2 and SW2 pin. The bootstrap capacitor depends on the total gate charge of the high-side MOSFET and the amount of droop allowed on the bootstrap capacitor.

$$
C_{\text{BOOT}} = \frac{\text{Qg}}{\Delta V} = 85 \text{ nF} \tag{40}
$$

where

- Qg is 17nC
- ΔV is 0.2 V

For this application, a 0.1-μF capacitor is selected. To reduce the turn on speed of the high-side MOSFET and control the ringing, a 2- $\Omega$  resistor is placed in series with the BOOT pin.

#### **EN/SYNC (Pin 14) Enable and Synchronization**

This pin is either tied to BP5 to enable the chip or connected to an external clock.

#### **VREF EA+ (Pin 9) (Pin 10) Voltage Reference and Error Amplifier**

VREF and EA+ are directly connected together. A 0.1-μF decoupling capacitor is recommended.

#### **VDD, VIN5, BP5, BP8, AGND, PGND, PwPd (Pin 12) (Pin 30) (Pin 21) (Pin 13) (Pin 20) (Pin 28) (Pin 33)**

VDD is directly connected to VIN and a 0.1-μF decoupling capacitor is recommended.

VIN5 is connected to external +5 V and a 100-μF bulk capacitor and a 1-μF decoupling capacitor are recommended.

BP5 is filtered from VIN5. A 10-Ω resistor and a 0.1-μF capacitor are recommended for the low pass filter.

BP8 is decoupled with a 0.1-μF capacitor to GND. A

GND and PwPd are tied to analog GND and PGND is tied to power GND.

#### **Feedback Compensator Design**

Peak current mode control method is employed in the controller. A small signal model is developed from the COMP signal to the output.

$$
G_{VC(s)} = \frac{1}{DCR \times Ac} \times \frac{1}{s \times \tau_s + 1} \times \frac{(s \times C_{OUT} \times ESR + 1) \times R_{OUT}}{s \times C_{OUT} \times R_{OUT} + 1}
$$
(41)

The time constant,  $\tau_{\rm S}$ , is defined by Equation 42.

$$
\tau_{s} = \frac{T}{\ell n \left( \frac{\left( \frac{V_{RAMP}}{T} \right) + \left( \frac{V_{IN} - V_{OUT}}{L} \right) \times DCR \times Ac \right)}{\left( \frac{V_{RAMP}}{T} \right) - \left( \frac{V_{OUT}}{L} \right) \times DCR \times Ac} \tag{42}
$$

The low frequency pole is calculated in Equation 43.

$$
f_{VCP1} = \frac{1}{2 \times \pi \times C_{OUT} \times R_{OUT}} = 3.84 \,\text{kHz}
$$
\n(43)

Another pole from control to output is calculated in Equation 44.

$$
f_{VCP2} = \frac{1}{2 \times \pi \times \tau_S} = 46.3 \, \text{kHz} \tag{44}
$$



The ESR zero is calculated in Equation 45.

$$
f_{\text{ESR}} = \frac{1}{2 \times \pi \times C_{\text{OUT}} \times \text{ESR}} = 176.8 \,\text{kHz}
$$
\n
$$
\tag{45}
$$

In this design, a Type III compensator is employed to compensate the loop.



**Figure 9. Type III Compensator**

The compensator transfer function is shown in Equation 46.

$$
G_{C(s)} = \left(\frac{1}{(R1 \times (C2 + C3))}\right) \times \frac{(s \times (R1 + R3) \times C1 + 1) \times (s \times R2 \times C2 + 1)}{s \times (s \times R3 \times C1 + 1) \times (s \times R2 \times (\frac{C2 \times C3}{C2 + C3}) + 1)}
$$
(46)

The loop gain transfer function is shown in Equation 47.

$$
T_{V(s)} = G_{C(s)} \times G_{VC(s)}
$$
\n<sup>(47)</sup>

Assume the desired crossover frequency is 20 kHz. Place one zero at  $f_{VCP1}$  and another zero at  $f_{VCP2}$ , then place one pole at f<sub>ESR</sub>and another pole at f<sub>SW</sub>. The compensator gain is then calculated to achieve the desired bandwidth. In this design, the compensator gain, pole and zero are selected using the following equations:

$$
f_{\mathsf{P1}} = \frac{1}{2 \times \pi \times \mathsf{R3} \times \mathsf{C1}} = f_{\mathsf{ESR}} \tag{48}
$$

$$
f_{P2} = \frac{1}{2 \times \pi \times R2 \times \left(\frac{C2 \times C3}{C2 + C3}\right)} = f_{SW}
$$
\n(49)

$$
f_{Z1} = \frac{1}{2 \times \pi \times R2 \times C2} = f_{VCP1}
$$
 (50)

$$
f_{Z2} = \frac{1}{2 \times \pi \times (R1 + R3) \times C1} = f_{VCP2}
$$
\n(51)

$$
\left|T_V(j \times 2 \times \pi \times f_C)\right| = 1\tag{52}
$$

From Equation 52 the compensator gain is solved as  $2.09 \times 10^4$ .

$$
A_{CM} = \left(\frac{1}{R1 \times (C2 + C3)}\right) = 2.09 \times (10)^4
$$
\n(53)

Set R1 equal to 10 k $\Omega$ , and then calculate all the other components.

- R2 =  $8.4 \text{ k}\Omega$
- R3 =  $3.5 \text{ k}\Omega$
- $C1 = 260 pF$ •  $C2 = 4.7 nF$
- $C3 = 50 pF$

In the real lab practice, the final components are selected as following to increase the phase margin and reduce PWM jitter.

- $R1 = 10 k\Omega$
- R2 =  $5 k\Omega$
- R3 =  $3 k\Omega$
- $C1 = 470 pF$
- $C2 = 4.7 nF$
- $C3 = 47 pF$

## **[TPS40131](http://focus.ti.com/docs/prod/folders/print/tps40131.html)**

**SLVS635–FEBRUARY 2007**

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### **Design Example Summary**

[Figure 10](#page-26-0) shows the schematic summarizes the above design.

<span id="page-26-0"></span>



**[TPS40131](http://focus.ti.com/docs/prod/folders/print/tps40131.html) SLVS635–FEBRUARY 2007**





**T** - Time - 200 µs/div

**Figure 13. 0 A to 15 A Load Step**

**I**<sub>OUT</sub> **(10 A / div)**

#### **12 V to 5 V Converter Application**

The following schematic shows an application that converts 12 V to 5 V. The 5-V output is used to power up the device after start up.



Figure 14. Converting from 12 V to 5 V Output for  $I_{OUT} = 20$  A





Figure 15. Efficiency vs. Load Current **Figure 16. Load Regulation** 

#### **5 V to 1.5 V Converter Application**

The following schematic shows an application that converts 5 V to 1.5 V.



**Figure 17. Converting from 5 V to 1.5 V Output for**  $I_{OUT} = 30$  **A** 





Figure 18. Efficiency vs. Load Current **Figure 19. Load Regulation** 

#### **Table 2. Definitions**





#### **PACKAGING INFORMATION**



**(1)** The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

<sup>(2)</sup> RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt:** TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the  $\leq$ =1000ppm threshold requirement.

**(3)** MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

**(4)** There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

**(5)** Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

**(6)** Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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#### **TAPE AND REEL INFORMATION**

**ISTRUMENTS** 





#### **QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE**







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# **PACKAGE MATERIALS INFORMATION**



\*All dimensions are nominal



# **GENERIC PACKAGE VIEW**

# **RHB 32 VQFN - 1 mm max height**

**5 x 5, 0.5 mm pitch** PLASTIC QUAD FLATPACK - NO LEAD



Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.



4224745/A



# **PACKAGE OUTLINE**

# **RHB0032E VQFN - 1 mm max height**

PLASTIC QUAD FLATPACK - NO LEAD



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



# **EXAMPLE BOARD LAYOUT**

# **RHB0032E VQFN - 1 mm max height**

PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).

5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



# **EXAMPLE STENCIL DESIGN**

# **RHB0032E VQFN - 1 mm max height**

PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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