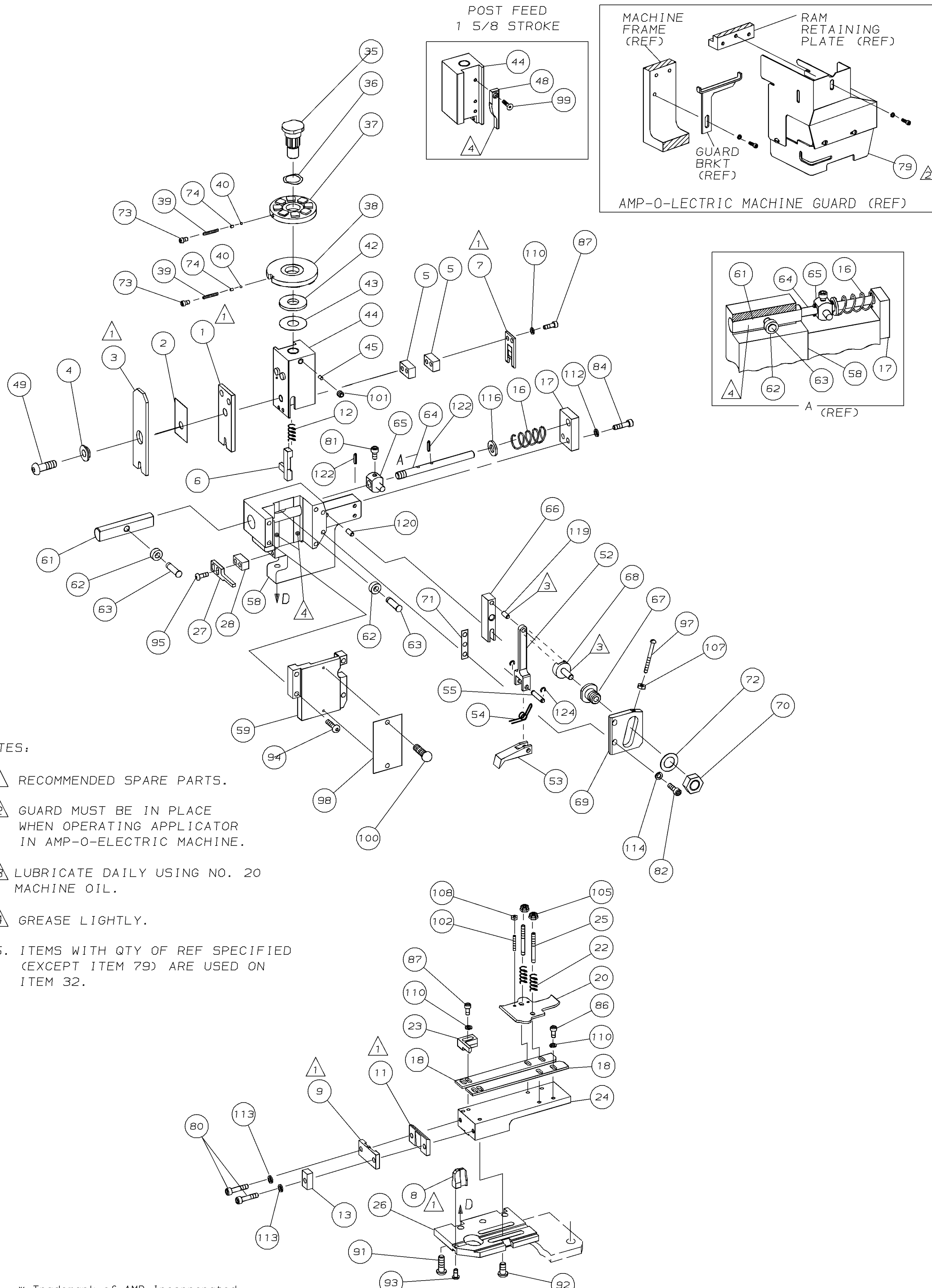


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- NOTES:
- 1 RECOMMENDED SPARE PARTS.
 - 2 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
 - 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - 4 GREASE LIGHTLY.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

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REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF		21045-3	RING, RETAINING (.187 DIA) FEED PIN	124
REF		5-21028-1	PIN, SLOT SPG (.12 DIA) FD ADJ ROD	123
REF		1-21030-7	PIN, DOWEL (.187 DIA x 1.50) HOUSING	121
REF		1-21030-1	PIN, DOWEL (.187 DIA x .50) LEVER	120
REF		21899-4	WASHER, FLAT (5/16 Ø) SCR ADJ	118
REF		21024-5	WASHER, LOCK (NO. 10) FEED ADJ PLATE	117
REF		21024-5	WASHER, LOCK (NO. 10) SHEAR PLATES	116
REF		21024-5	WASHER, LOCK (NO. 10) FEED ROD GUIDE	115
REF		21024-4	WASHER, LOCK (NO. 8) SHEAR BLADE	114
REF		21018-4	NUT, HEX MACH (4-40) DRAG	113
REF		21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	112
REF		21022-2	NUT, HEX SELF-LOCK (8-32) DRAG STUD	111
REF		4-21078-8	SCR, SKT SET OVAL PT (4-40 x .75) DRAG	110
REF		21009-2	SCR, SKT SET (1/4-20 x .25 LOC-WEL) RAM	109
REF		21017-2	SCR, DRIVE (#2 x .19) IDENT PLATE	108
REF		1-21002-7	SCR, BHC (6-32 x .38) CAM	107
REF		461264-1	PLATE, IDENTIFICATION	106
REF		6-23715-5	SCR, PAN HDMACH (6-32 x 1.50) FEED ADJ	105
REF		2-21002-2	SCR, BHC (8-32 x .50) STRIPPER	104
REF		2-21002-9	SCR, BHC (10-32 x .75) HSG CAP	103
REF		22733-8	SCR, BHC (8-32 x .38 LOC-WEL) ANVIL	102
REF		3-21002-3	SCR, BHC (1/4-20 x .50) STR GDE PL	101
REF		2-22733-8	SCR, BHC (1/4-20 x .62) BASE PL	100
REF		3-21000-7	SCR, SKT CAP (10-32 x .75) FD ROD GUIDE	99
REF		3-21000-6	SCR, SKT CAP (10-32 x .62) FD ADJ PLATE	98
REF		3-21000-4	SCR, SKT CAP (10-32 x .38) PIVOT BLOCK	97
REF		2-21000-8	SCR, SKT CAP (10-32 x .88) SHEAR PLATE	96
REF		455750-1	GUARD, ASSY	95
REF		690603-1	SPRING, ASSIST	94
REF		23030-1	SCR, SKT CAP (6-32 x .25) CP DISC	93
REF		458109-1	WASHER, FLAT (SPECIAL)	92
REF		690517-1	SPACER	91
REF		22594-8	NUT, HEX	90
REF		240628-1	PLATE, ADJ	89
REF		240626-1	SHAFT, PIVOT	88
REF		240633-1	BUSHING	87
REF		455680-1	LEVER, INTERMEDIATE	86
REF		240629-1	BLOCK, PIVOT	85
REF		240632-2	SCREW, ADJ	84
REF		240659-3	PIN, CAM ROLLER	83
REF		240658-1	CAM, ROLLER	82
REF		454398-1	ROD, FEED	81
REF		454220-1	CAP, RAM	80
REF		453736-1	HOUSING	79
REF		240624-1	PIN, FEED FINGER	78
REF		691499-1	SPRING, FEED FINGER	77
REF		240635-1	FINGER, FEED	76
REF		240634-1	LEVER, TERMINAL	75
REF		7-21002-9	BOLT, CRIMPER (5/16-24 x 1.00)	74
REF		690501-4	CAM, POST-FEED 1 5/8 STROKE	73
REF		690191-1	PLUG, NYLON	72
REF		455674-1	RAM	71
REF		690125-1	WASHER, LAMINATED	70
REF		690124-1	WASHER, RAM	69
REF		23241-6	BALL, STEEL	68
REF		690170-1	SPRING, COMPRESSION	67
REF		690142-1	DISC, INSULATION	66
REF		9-690692-4	DISC, WIRE	65
REF		22480-5	WASHER, SPRING	64
REF		690212-1	POST, RAM	63
REF		458980-1	APPLICATOR, BASIC (SUB ASSY)	62
REF		3-690451-2	SPACER, STRIPPER	61
REF		240639-1	STRIPPER	60
REF		455676-1	PLATE, BASE	59
REF		22354-8	DRAG, STUD	58
REF		455678-1	PLATE, STRIP GUIDE	57
REF		240825-2	HOLD DOWN	56
REF		4-22281-1	SPRING, DRAG	55
REF		454177-1	DRAG, STOCK	54
REF		454204-2	GUIDE, STRIP (FRONT)	53
REF		454178-1	GUIDE, FEED ROD	52
REF		4-22284-9	SPRING, FEED RETURN	51
REF		690481-2	SPACER, HOLD DOWN	50
REF		23846-1	SPRING, HOLD DOWN	49
REF		240644-1	PLATE, REAR SHEAR	48
REF		690482-5	PLATE, FRONT SHEAR	47
REF		5-683452-4	ANVIL	46
REF		3-690474-6	BLADE, SLUG	45
REF		3-455892-1	HOLD DOWN	44
REF		2-240641-0	SPACER, SHEAR BLADE	43
REF		1-238009-2	BLOCK, CRIMPER SPACER	42
REF		456134-5	CRIMPER, INSULATION	41
REF		455888-9	SPACER, CRIMPER	40
REF		3-456406-3	CRIMPER, WIRE	39

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	170381-1	
A	.073	14			
B	.062	16			
C	.056	18			
D	.052	20			
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.090	F	.938	A1 8039	
INSUL	.130	F			
WIRE RANGE	INSULATION RANGE	MACHINE NO			
20-14	.085-.135	-			

AMPOMATOR
POST FEED

1 of 1

SET UP GAGE	10-1	458638-1	L1392	AMP INCORPORATED	REV
DR	10/12/90	APP	10-30-90	Harrisburg, Pa.	C
P. MATHIAS		T. BEDDICK			
C. ERISHAN	REL 3/4/96	B. MORGAN			
NAME	MINIATURE QUICK CHANGE APPLICATOR				
ECN	A-285891	REVISION RECORD	1-91	END FEED (312 SERIES POSITIVE LOCK REPT)	
CAGE CODE	00779	CUSTOMER AND ASSEMBLY DRAWING			