

## AA-series: Thermoelectric Coolers



AA Series

August 2022

## Air-to-Air Thermoelectric Cooling System



## Quick Description

The AA series are compact air-to-air thermoelectric coolers with integrated hot and cold-side fans. The unit is formed around dense fin aluminium heatsink extrusions on both the hot and cold sides. The rear face of the hot-side extrusion is covered with a layer of closed-cell neoprene. The unit is particularly well suited to applications where a low temperature is required with a large heat load.

Notes:

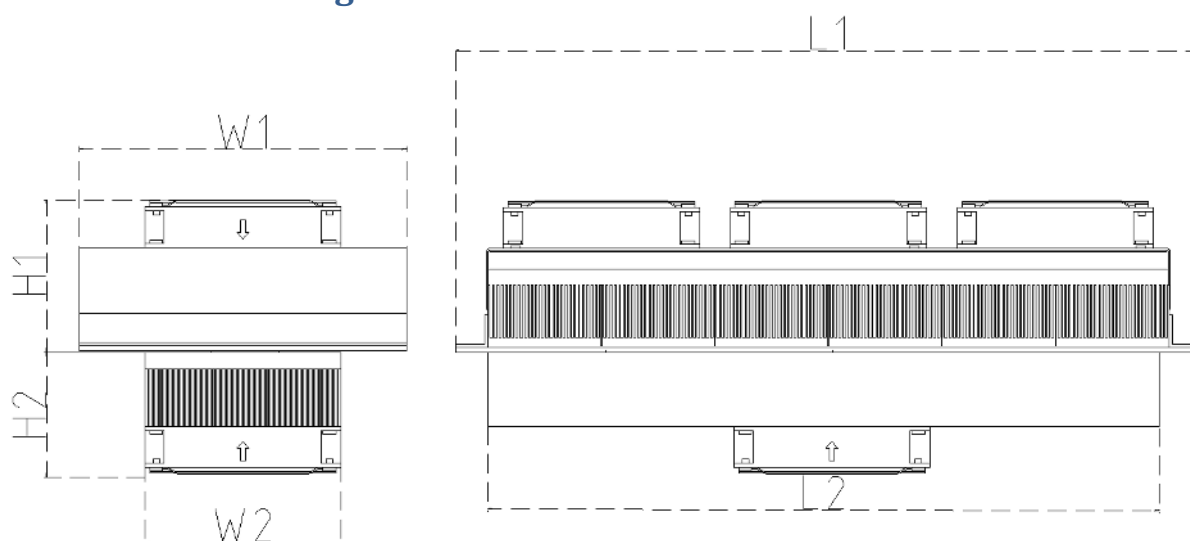
1. All the fans and the Peltier modules are electrically isolated from the extrusions.
2. The cooler can be used as a heater by polarity reversal of the Peltier module current.
3.  $\Delta T$  is  $T_{\text{ambient}} - T_{\text{cold}}$ . Where  $T_{\text{ambient}} = 41^{\circ}\text{C}$

## Specifications

Part Number	AA-100-50	AA-200-50	AA-180-40	AA-300-40	AA-400-40
Cooling Power (W)	100	200	180	300	400
Current (A)	20 / 10	40 / 20	40/20	58 / 29	40
Voltage (Vdc)	12V / 24				24
Maximum Temperature Difference $\Delta T$	50		40		
Weight (kg)	6	7	6	8	14
Length: L1/L2	170 / 105	315 / 250	315 / 250	455 / 410	290 / 250
Width: W1/W2	250 / 250	200 / 125	200 / 125	200 / 125	410 / 410
Height: H1/H2	95 / 65	105 / 75	105 / 75	110 / 85	110 / 105
Number of Fans: Cold side/Hot side	1 / 1	1 / 2	1 / 2	1 / 3	3 / 2

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### Mechanical Drawings



The units are designed for indoor use. Higher IP ratings are available upon request.





### Fans

The cold side fan can be used over the voltage ranges 6-14V for '12V' and 10V to 26V for '24V'. This gives a speed range of approximately 4:1.  $\Delta T(\max)$  is measured with a fan operating voltage of 6V/10V/24V. A slightly lower temperature is available from the unit if the fan is switched off entirely.

NOTE: Providing there is no condensate build-up on the cold side extrusion the unit can be operated in any orientation. If there is a possibility of condensate forming then the unit should be mounted in such a way that condensate cannot fall on to the cold-side fan. If the unit is to be operated below 0°C for extended periods it is recommended the TCS thermoelectric de-humidifier unit is used in conjunction with the AA units to prevent excessive frost build up. Alternatively, the cooler controller should be programmed with a defrost cycle.

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## Wiring Diagram

Product Image	Wiring Schematic																																																																																
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	6	TECs 3&4 -VE	Black	24V
	7	TECs 5&6 +VE	Red	0V
	8	[series conn]	N/A	N/A
	9	TECs 5&6 -VE	Black	24V
	10	Cold Fan +VE	Black	0V
	11	Hot Fans +VE	Red	24V
	12	Fans -VE	Black	24V

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## Notes

1. TCS AA Series Coolers must be secured in chassis using mounting brackets drilled to suit.
2. Rear of hot side of extrusion covered with a layer of closed-cell neoprene.
3. Ensure fan entry free of obstructions withing 50mm of fan guards.
4. Ensure airflow leaving the extrusions is not obstructed. When the unit is mounted with the long side horizontal, the hot side air leaves to the left and right of the unit and the cold air leaves the unit at the top and bottom of the unit.
5. AA-300 & AA400 only: this cross-flow design simplifies the insulation requirements of the cabinet to be cooled.
6. The initial current drawn by the unit is ~ 20% higher than the operating current.

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*This TCS product is not authorised for use as critical component in life support devices.*

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