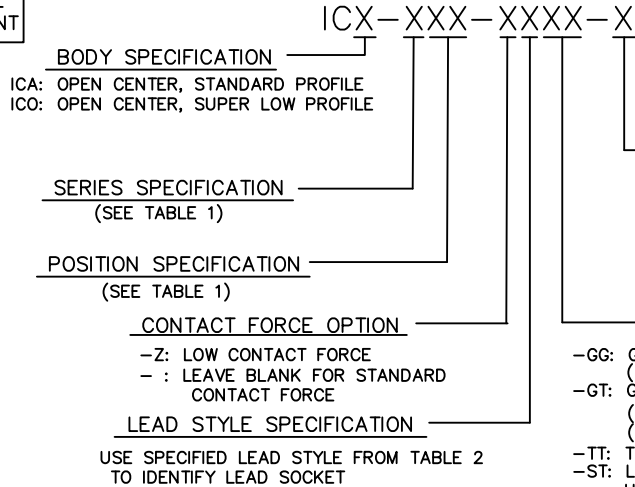


REVISION CR

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:	TITLE:	DWG NO:
ONE PLACE DECIMALS ±	THREE PLACE DECIMALS ±		ANGLES ±	IC ASSEMBLY	ICX-XXX-XXXX-X
TWO PLACE DECIMALS ±	FOUR PLACE DECIMALS ±				SHEET 1 OF 2

DO NOT SCALE FROM THIS PRINT



- OPTION #1**
- L: LOCKING LEAD (USE SC-1L1-GT: STYLE -S, -ZS ONLY)
 - 2: STYLE -W ONLY (SEE TABLE 2)
 - 3: STYLE -W ONLY (SEE TABLE 2)

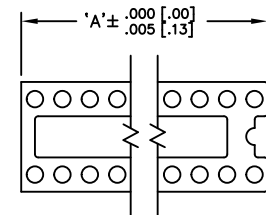
- PLATING SPECIFICATION**
- GG: GOLD/GOLD- SPECIFY -GG IN SOCKET SUFFIX -XX (NOT AVAILABLE ON -F & -K LEAD STYLE)
 - GT: GOLD/TIN- SPECIFY -GT IN SOCKET SUFFIX -XX (-F LEAD STYLE AVAILABLE FOR EXISTING CUSTOMERS ONLY) (-E LEAD STYLE EZ-2P3 AVAILABLE FOR EXISTING CUSTOMERS ONLY)
 - TT: TIN/TIN- SPECIFY -TT IN SOCKET SUFFIX -XX (STYLES -S, -ZS, -W, -ZW, -A, -C, -L, -M, -N ONLY)
 - ST: LOW GOLD/TIN - SPECIFY -ST IN SOCKET SUFFIX -XX(-S & -ZS ONLY)(ON -L OPTION USE SC-1L1-GT OR EZ-1L1-GT ONLY)
 - EE: EXTRA HEAVY GOLD/EXTRA HEAVY GOLD-SPECIFY -EE IN SOCKET SUFFIX -XX(STYLES -S & -ZS ONLY)
 - EG: EXTRA HEAVY GOLD/GOLD- SPECIFY -EG IN SOCKET SUFFIX -XX(STYLES -S & -ZS ONLY)
 - ET: EXTRA HEAVY GOLD/TIN- SPECIFY -ET IN SOCKET SUFFIX -XX(STYLES -S & -ZS ONLY)
 - GE: GOLD/EXTRA HEAVY GOLD- SPECIFY -GE IN SOCKET SUFFIX -XX(STYLES -S & -ZS ONLY)
 - TE: TIN/EXTRA HEAVY GOLD- SPECIFY -TE IN SOCKET SUFFIX -XX(STYLES -S & -ZS ONLY)

- NOTES:**
1. MINIMUM PUSHOUT FORCES:
ICA ASSEMBLY: 5 LBS.
ICO ASSEMBLY: 5 LBS.
 2. MAXIMUM ALLOWABLE BOW:
.003 [.08] INCH PER INCH.
 3. -GG PLATING OPTION NOT AVAILABLE ON EZ-1S1-XX.
-GT PLATING OPTION NOT AVAILABLE ON SC-1S1-XX, SC-1P3-XX & EZ-1S1-XX.
 4. EZ-2P3-GG AND EZ-2P3-GT AVAILABLE TO EXISTING CUSTOMERS ONLY.

TABLE 1 (* : CUT TO LENGTH IN FIG 1)

SERIES	POSITION	ICA	ICO
-3	06	N/R	
	08	SBOA-308	
	10	N/R	
	12	N/R	
	14	SBOA-314	
	16	SBOA-316	
	18	SBOA-318	SBO-318
	20	SBOA-320	SBO-320
	22	SBOA-324*	SBO-324*
-4	24	SBOA-324	SBO-324
	22	SBOA-422	SBO-422
	24	N/R	N/R
-6	10	N/R	N/R
	14	N/R	N/R
	16	N/R	N/R
	18	N/R	N/R
	20	N/R	N/R
	22	N/R	N/R
	24	SBOA-624	SBO-624
	28	SBOA-628	SBO-628
	32	SBOA-632	SBO-632
	40	SBOA-640	SBO-640
-9	48	SBOA-648	SBO-648
	14	N/R	N/R
	24	N/R	N/R
	28	N/R	N/R
	32	N/R	N/R
	40	N/R	N/R
	48	N/R	N/R
	50	N/R	N/R
64	N/R	N/R	

FIGURE 1



REF. PART No.	'A'
ICA-322-XXX	1.100 [27.94]
ICO-322-XXX	1.100 [27.94]

MATERIAL:
INSULATOR:
BLACK G.F. POLYESTER
UL RATED 94V-0
SOCKET:
CONTACT: 1/4 HARD BeCu
SHELL: 1/2 HARD BRASS

samtec

EXISPROD\ASSEMBLY\DIP
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SHEET 1 OF 2