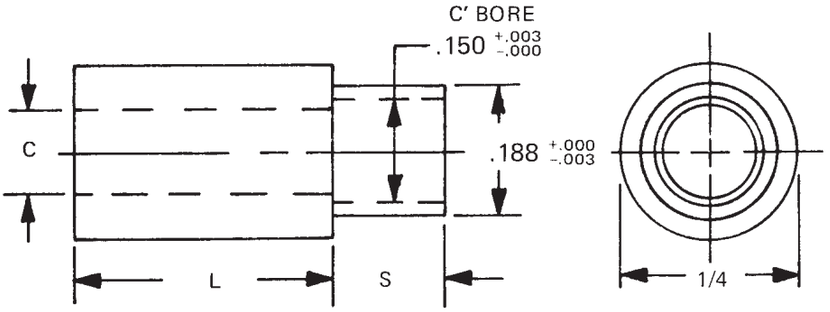
1/4 ROUND SWAGE SPACERS



L = SPACER LENGTH
S = SHANK LENGTH
P = BOARD THICKNESS
C = THREAD CLEARANCE HOLE

See page iv for installation information

See page 9 for finish codes
For non-standard parts contact Sales Office

SWAGE TOOLING		
PUNCH	ANVIL	LENGTH
P-4	AR-22	3/32-3/16
	AR-23	7/32-7/16
	AR-24	15/32-11/16
	AR-25	23/32-1"

ORDERING CODE

XXXX or XXXXX — LENGTH
X — SHANK
X — CLEARANCE HOLE
X — MATERIAL
X — FINISH

SWAGE/PANEL CODE		
±.003	S	P
.075	A	1/32
.105	B	1/16
.135	C	3/32
.165	D	1/8
.230	E	3/16
.290	F	1/4

LENGTH	PART NO.
3/32	**1531A**
1/8	**1531**
5/32	**1531T**
3/16	**1532**
7/32	**1532T**
1/4	**1533**
9/32	**1533T**
5/16	**1534**
11/32	**1534T**
3/8	**1535**
13/32	**1535T**
7/16	**1536**
15/32	**1536T**
1/2	**1537**
17/32	**1537T**

LENGTH	PART NO.
9/16	**1538**
19/32	**1538T**
5/8	**1539**
21/32	**1539T**
11/16	**1540**
23/32	**1540T**
3/4	**1541**
25/32	**1541T**
13/16	**1542**
27/32	**1542T**
7/8	**1543**
29/32	**1543T**
15/16	**1544**
31/32	**1544T**
1"	**1545**

HOLE CLEARANCE CODE	
+.010 −.000	CODE
.090	2
.101	3
.115	4
.140	6

MATERIAL	CODE	RoHS
Aluminum	AL	YES
Brass	B	YES
Stainless Steel	SS	YES
Steel	S	YES

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