

Model Name: T460HVD01.0

Issue Date: 2012/12/28

(*)Preliminary Specifications(*)Final Specifications

Customer Signature	Date	AUO	Date
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Record of Revision

Version	Date	Page	Description
0.0	2011/12/28		First release



1. General Description

This specification applies to the 46.0 inch Color TFT-LCD Module T460HVD01.0. This LCD module has a TFT active matrix type liquid crystal panel 1,920x1,080 pixels, and diagonal size of 46.0 inch. This module supports 1,920x1,080 mode. Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 8-bit gray scale signal for each dot.

The T460HVD01.0 has been designed to apply the 8-bit 2 channel LVDS interface method. It is intended to support displays where high brightness, wide viewing angle, high color saturation, and high color depth are very important.

* General Information

Items	Specification	Unit	Note
Active Screen Size	46.00	inch	
Display Area	1018.08(H) x 572.67(V)	mm	
Outline Dimension	1049(H) x 604.6(V) x 27.4(D)	mm	D: front bezel to D/B cover
Driver Element	a-Si TFT active matrix		
Bezel Opening	1027.2(H) x 581.7(V)	mm	
Display Colors	8 bit, 16.7M	Colors	
Number of Pixels	1,920x1,080	Pixel	
Pixel Pitch	0.53025(H) x 0.53025(W)	mm	
Pixel Arrangement	RGB vertical stripe		
Display Operation Mode	Normally Black		
Rotate Function	Achievable		Note 1
Display Orientation	Signal input with "A"		Note 2

Note 1: Rotate Function refers to LCD display could be able to rotate.

Note 2: LCD display as below illustrated when signal input with "A".

Tcon board

A



Absolute Maximum Ratings

The followings are maximum values which, if exceeded, may cause faulty operation or damage to the unit

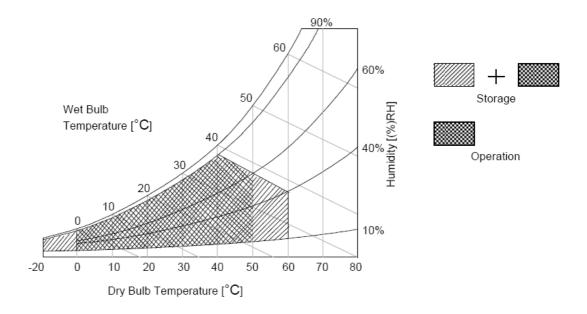
Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	V_{DD}	-0.3	14	[Volt]	Note 1
Input Voltage of Signal	Vin	-0.3	4	[Volt]	Note 1
Operating Temperature	TOP	0	+50	[°C]	Note 2
Operating Humidity	HOP	10	90	[%RH]	Note 2
Storage Temperature	TST	-20	+60	[°C]	Note 2
Storage Humidity	HST	10	90	[%RH]	Note 2
Panel Surface Temperature	PST		65	[°C]	Note 3

Note 1: Duration:50 msec.

Note 2 : Maximum Wet-Bulb should be 39[°]C and No condensation.

The relative humidity must not exceed 90% non-condensing at temperatures of 40° C or less. At temperatures greater than 40° C, the wet bulb temperature must not exceed 39° C.

Note 3: Surface temperature is measured at 50°C Dry condition





3. Electrical Specification

The T460HVD01.0 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The other is to power Back Light Unit.

3.1 Electrical Characteristics

3.1.1: DC Characteristics

	Parameter	Symbol		Value		Unit	Note
	raiametei	Symbol	Min.	Тур.	Max	Offic	Note
LCD							
Power Su	pply Input Voltage	V _{DD}	10.8	12	13.2	V _{DC}	
Power Su	pply Input Current	I _{DD}		0.85	1.2	Α	1
Power Co	nsumption	Pc		10.2	12.24	Watt	1
Inrush Cu	rrent	I _{RUSH}	-		4	Α	2
Permissib	le Ripple of Power Supply Input Voltage	V_{RP}			V _{DD} * 5%	mV_{pk-pk}	3
	Input Differential Voltage	V _{ID}	200	400	600	mV_{DC}	4
LVDS	Differential Input High Threshold Voltage	V _{TH}	+100		+300	mV_{DC}	4
Interface	Differential Input Low Threshold Voltage	V _{TL}	-300		-100	mV_{DC}	4
	Input Common Mode Voltage	V _{ICM}	1.1	1.25	1.4	V _{DC}	4
CMOS	Input High Threshold Voltage	V _{IH} (High)	2.7		3.3	V_{DC}	5
Interface	Input Low Threshold Voltage	V _{IL} (Low)	0		0.6	V_{DC}	5
Backlight	Power Consumption	P _{BL}	64.1	72	76.5	Watt	
Life time (MTTF)		30000			Hour	9,10

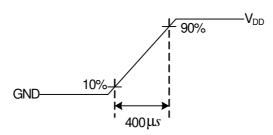


3.1.2: AC Characteristics

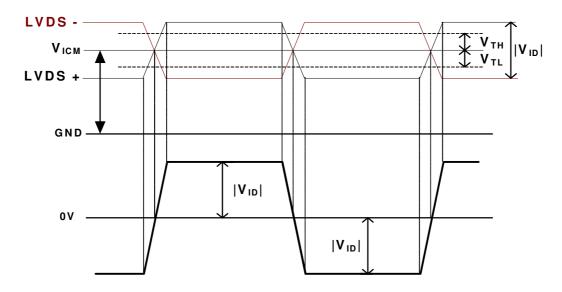
	Parameter	Symbol		Value		Unit	Note	
	Farameter	Symbol	Min.	Тур.	Max	Oill	14016	
	Input Channel Pair Skew Margin	t _{SKEW (CP)}	-500		+500	ps	6	
LVDS Interface	Receiver Clock : Spread Spectrum Modulation range	Fclk_ss	Fclk -3%		Fclk +3%	MHz	7	
	Receiver Clock : Spread Spectrum Modulation frequency	Fss	30	-	200	KHz	7	
	Receiver Data Input Margin Fclk = 85 MHz Fclk = 65 MHz	tRMG	-0.4 -0.5	1 1	0.4 0.5	ns	8	

Note:

- 1. V_{DD} = 12.0V, Fv = 60Hz, Fclk= 82MHz , 25 $^{\circ}$ C , Test Pattern : White Pattern
- 2. Measurement condition: Rising time = 400us

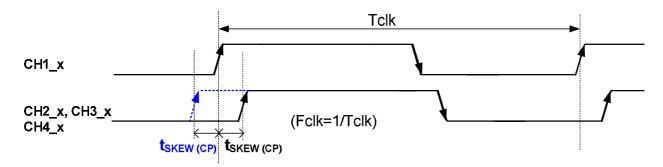


- 3. Test Condition:
 - (1) The measure point of V_{RP} is in LCM side after connecting the System Board and LCM.
 - (2) Under Max. Input current spec. condition.
- **4.** $V_{ICM} = 1.25V$



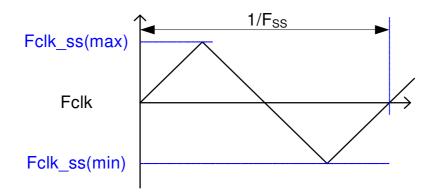


- 5. The measure points of V_{IH} and V_{IL} are in LCM side after connecting the System Board and LCM.
- 6. Input Channel Pair Skew Margin



Note: x = 0, 1, 2, 3, 4

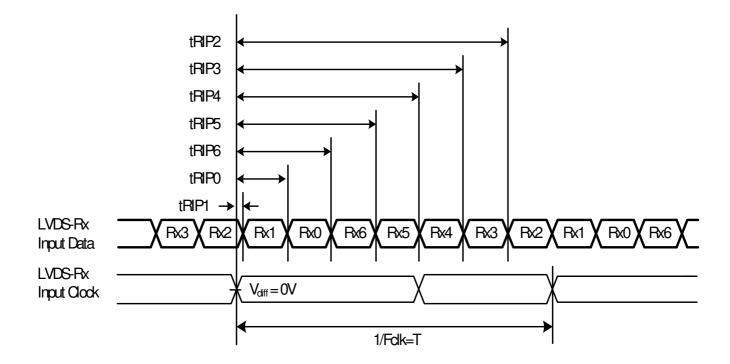
7. LVDS Receiver Clock SSCG (Spread spectrum clock generator) is defined as below figures





8. Receiver Data Input Margin

Parameter	Cymbol			Unit	Note	
Parameter	Symbol	Min	Туре	Max	Ullit	Note
Input Clock Frequency	Fclk	Fclk (min)		Fclk (max)	MHz	T=1/Fclk
Input Data Position0	tRIP1	- tRMG	0	tRMG	ns	
Input Data Position1	tRIP0	T/7- tRMG	T/7	T/7+ tRMG	ns	
Input Data Position2	tRIP6	2T/7- tRMG	2T/7	2T/7+ tRMG	ns	
Input Data Position3	tRIP5	3T/7- tRMG	3T/7	3T/7+ tRMG	ns	
Input Data Position4	tRIP4	4T/7- tRMG	4T/7	4T/7+ tRMG	ns	
Input Data Position5	tRIP3	5T/7- tRMG	5T/7	5T/7+ tRMG	ns	
Input Data Position6	tRIP2	6T/7- tRMG	6T/7	6T/7+ tRMG	ns	



- **9.** The relative humidity must not exceed 80% non-condensing at temperatures of 40° C or less. At temperatures greater than 40° C, the wet bulb temperature must not exceed 39° C. When operate at low temperatures, the brightness of LED will drop and the life time of LED will be reduced.
- **10.** The lifetime (MTTF) is defined as the time which luminance of LED is 50% compared to its original value. [Operating condition: Continuous operating at $Ta = 25\pm2^{\circ}C$]



3.2 Interface Connections

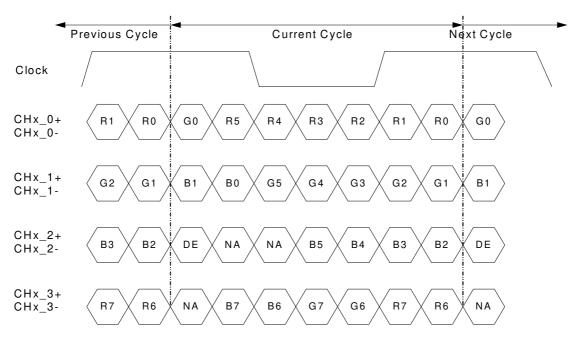
LCD connector: 187059-51221-1 (P-TWO, LVDS connector)

PIN	Symbol	Description	PIN	Symbol	Description
1	N.C.	AUO Internal Use Only	26	N.C.	AUO Internal Use Only
2	N.C.	AUO Internal Use Only	27	N.C.	AUO Internal Use Only
3	N.C.	AUO Internal Use Only	28	CH2_0-	LVDS Channel 2, Signal 0-
4	N.C.	AUO Internal Use Only	29	CH2_0+	LVDS Channel 2, Signal 0+
5	N.C.	AUO Internal Use Only	30	CH2_1-	LVDS Channel 2, Signal 1-
		Panel Rotation Display Control			
6	ROTATE	High(3.3V) : Rotate Enable	31	CH2_1+	LVDS Channel 2, Signal 1+
		Open/Low(GND) : Rotate Disable			
7	IVDO SEI	Open/High(3.3V) for NS,	32	CHO O	LVDS Channel 2 Signal 2
/	LVDS_SEL	Low(GND) for JEIDA	32	CH2_2-	LVDS Channel 2, Signal 2-
8	N.C.	No connection	33	CH2_2+	LVDS Channel 2, Signal 2+
9	N.C.	AUO Internal Use Only	34	GND	Ground
		3D Function Enable			
10	3D_EN	High(3.3V) : 3D	35	CH2_CLK-	LVDS Channel 2, Clock -
		Open/Low(GND) : 2D			
11	GND	Ground	36	CH2_CLK+	LVDS Channel 2, Clock +
12	CH1_0-	LVDS Channel 1, Signal 0-	37	GND	Ground
13	CH1_0+	LVDS Channel 1, Signal 0+	38	CH2_3-	LVDS Channel 2, Signal 3-
14	CH1_1-	LVDS Channel 1, Signal 1-	39	CH2_3+	LVDS Channel 2, Signal 3+
15	CH1_1+	LVDS Channel 1, Signal 1+	40	CH2_4-	LVDS Channel 2, Signal 4-
16	CH1_2-	LVDS Channel 1, Signal 2-	41	CH2_4+	LVDS Channel 2, Signal 4+
17	CH1_2+	LVDS Channel 1, Signal 2+	42	N.C.	AUO Internal Use Only
18	GND	Ground	43	N.C.	AUO Internal Use Only
19	CH1_CLK-	LVDS Channel 1, Clock -	44	GND	Ground
20	CH1_CLK+	LVDS Channel 1, Clock +	45	GND	Ground
21	GND	Ground	46	GND	Ground
22	CH1_3-	LVDS Channel 1, Signal 3-	47	N.C.	No connection
23	CH1_3+	LVDS Channel 1, Signal 3+	48	V_{DD}	Power Supply, +12V DC Regulated
24	CH1_4-	LVDS Channel 1, Signal 4-	49	V_{DD}	Power Supply, +12V DC Regulated
25	CH1_4+	LVDS Channel 1, Signal 4+	50	V_{DD}	Power Supply, +12V DC Regulated
			51	V_{DD}	Power Supply, +12V DC Regulated

Note: N.C.: please leave this pin unoccupied. It can not be connected by any signal (Low/GND/High).

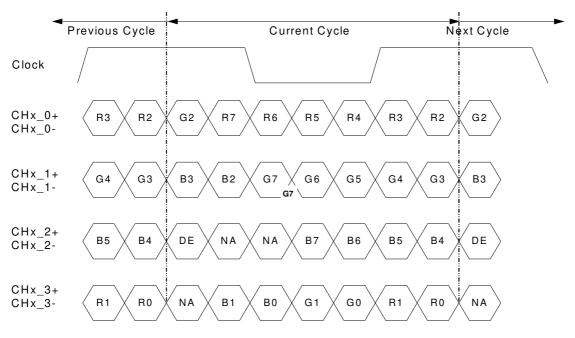


LVDS Option = High/OpenŁ NS



Note: x = 1, 2, 3, 4...

LVDS Option = LowŁ JEIDA



Note: x = 1, 2, 3, 4...



3.3 Signal Timing Specification

This is the signal timing required at the input of the user connector. All of the interface signal timing should be satisfied with the following specifications for its proper operation.

Timing Table (DE only Mode)

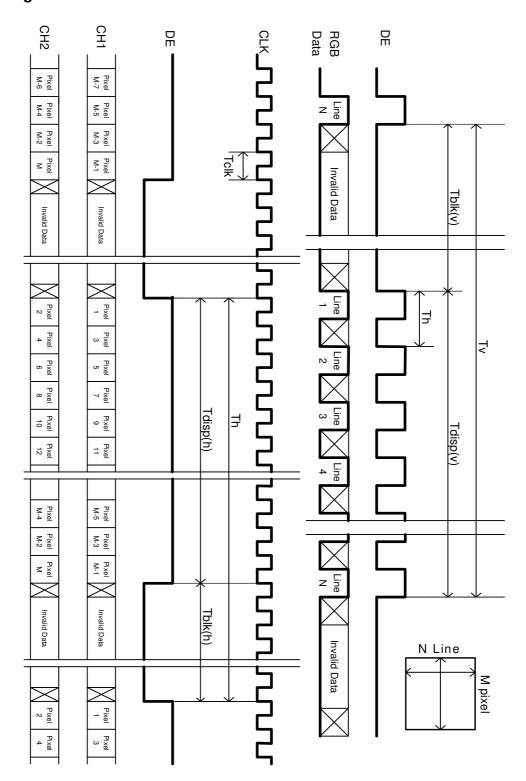
Signal	Item	Symbol	Min.	Тур.	Max	Unit			
	Period	Tv	1096	1125	1480	Th			
Vertical Section	Active	Tdisp (v)		1080					
	Blanking	Tblk (v)	16	45	400	Th			
	Period	Th	1040	1100	1328	Tclk			
Horizontal Section	Active	Tdisp (h)		960					
	Blanking	Tblk (h)	80	140	368	Tclk			
Clock	Frequency	Fclk=1/Tclk	50	74.25	82	MHz			
Vertical Frequency	Frequency	Fv	47	60	63	Hz			
Horizontal Frequency	Frequency	Fh	60	67.5	73	KHz			

Notes:

- (1) Horizontal Blanking must be even number.
- (2) Display position is specific by the rise of DE signal only.
 Horizontal display position is specified by the rising edge of 1st DCLK after the rise of 1st DE, is displayed on the left edge of the screen.
- (3) Vertical display position is specified by the rise of DE after a "Low" level period equivalent to eight times of horizontal period. The 1st data corresponding to one horizontal line after the rise of 1st DE is displayed at the top line of screen.
- (4) If a period of DE "High" is less than 1920 DCLK or less than 1080 lines, the rest of the screen displays black.
- (5) The display position does not fit to the screen if a period of DE "High" and the effective data period do not synchronize with each other.



3.4 Signal Timing Waveforms





3.5 Color Input Data Reference

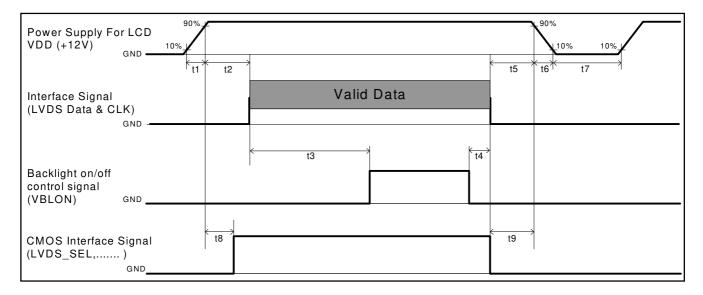
The brightness of each primary color (red, green and blue) is based on the 8 bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

COLOR DATA REFERENCE

											I	npu	t Cc	lor	Data	a									
	Color				RI	ΞD					GREEN					BLUE									
	Coloi	MS	В					L	SB	MS	В					L	SB	MS	В					L	SB
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	В7	B6	B5	B4	ВЗ	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(001)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R																									
	RED(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
G																									
	GREEN(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	GREEN(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	BLUE(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
В																									
	BLUE(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	BLUE(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1



3.6 Power Sequence for LCD



D .				
Parameter	Min.	Type.	Max.	Unit
t1	0.4		30	ms
t2	0.1		50	ms
t3	450			ms
t4	0*1			ms
t5	0			ms
t6			*2 	ms
t7	500			ms
t8	10*3		50	ms
t9	0			ms

Note:

- (1) t4=0 : concern for residual pattern before BLU turn off.
- (2) t6: voltage of VDD must decay smoothly after power-off. (customer system decide this value)
- (3) When CMOS Interface signal is N.C. (no connection), opened in Transmitted end, t8 timing spec can be negligible.



3.7 Backlight Specification

The backlight unit contains 2pcs light bar.

3.7.1 Electrical specification

	Itam	Item Symbol		Condition		Spec		Unit	Note
	item	Буп	Зушьог		Min	Тур	Max	Unit	Note
1	Input Voltage	VDDB		-	22.8	24	25.2	VDC	-
2	Input Current	I _D	DB	VDDB=24V		3.00	3.19	ADC	1
3	Input Power	P)DB	VDDB=24V		72.0	76.5	W	1
4	Inrush Current	I _{RL}	JSH	VDDB=24V			7	ADC	2
5	On/Off control voltage	V	ON	VDDB=24V	2	-	3.3		-
5	On/Off control voltage	V_{BLON}	OFF	- VDDB=24V	0	-	0.8	VDC	3
6	On/Off control current	I _{BLON}		VDDB=24V	-	-	1.5	mA	-
7	Dimming Control Voltage	V_DIM	MAX	VDDB=24V	3.1	-	3.3	VDC	4
7			MIN		-	0	-	VDC	-
8	Dimming Control Current	I_DIM		VDDB=24V	-	-	2	mADC	-
9	Internal Dimming Ratio	DIM_R		VDDB=24V	5	-	100	%	5
10	External PWM	\/ ED\/\\	MAX	VDDB=24V	2	-	3.3	\/DC	-
10	Control Voltage	V_EPWM	MIN	VDDB=24V	0	-	0.8	VDC	-
11	External PWM Control Current	I_EF	NW	VDDB=24V	-	-	2	mADC	-
12	External PWM Duty ratio (input duty ratio)	D_EI	PWM	VDDB=24V	5	-	100	%	5
13	External PWM Frequency	F_EPWM		VDDB=24V	140	180	240	Hz	-
4.4		DET	HI	VDDD 0414	Open Collector		VDC	6	
14	DET status signal		Lo	VDDB=24V	0	-	0.8	VDC	6
15	Input Impedance	Rin		VDDB=24V	300			Kohm	-

Note 1: Dimming ratio= 100% (MAX) (Ta=25±5°C, Turn on for 45minutes)

Note 2: Measurement condition Rising time = 20ms (VDDB : 10%~90%);

Note 3: When BLU off (VDDB = 24V, VBLON = 0V), IDDB (max) = 0.02A

Note 4: V_DIM voltage of 100% duty ratio =3.1 $V_3.3V$ means Burst Mode entry point should be located between 3.1 $V_3.3V$ and 3.3 $V_3.3V$.

Note 5: Less than 5% dimming control is functional well and no backlight shutdown happened

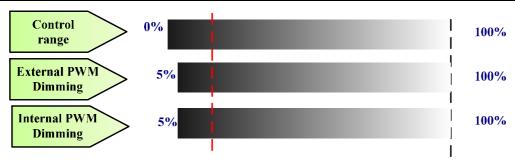
Note 6: Normal: 0~0.8V; Abnormal: Open collector



3.7.2 Input Pin Assignment

LED driver board connector : CI0114M1HR0-NH(CviLux)

Pin	Symbol	Description
1	VDDB	Operating Voltage Supply, +24V DC regulated
2	VDDB	Operating Voltage Supply, +24V DC regulated
3	VDDB	Operating Voltage Supply, +24V DC regulated
4	VDDB	Operating Voltage Supply, +24V DC regulated
5	VDDB	Operating Voltage Supply, +24V DC regulated
6	BLGND	Ground and Current Return
7	BLGND	Ground and Current Return
8	BLGND	Ground and Current Return
9	BLGND	Ground and Current Return
10	BLGND	Ground and Current Return
11	DET	BLU status detection: Normal : 0~0.8V ; Abnormal : Open collector (Recommend Pull high R > 10K, VDD = 3.3V)
12	VBLON	BLU On-Off control: High/Open (2~3.3V) : BL On ; Low (0~0.8V/GND) : BL Off
13	N.C.	AUO Internal Use Only
14	PDIM(*)	External PWM (5%~100% Duty, open for 100%) < NC; when Internal PWM mode>



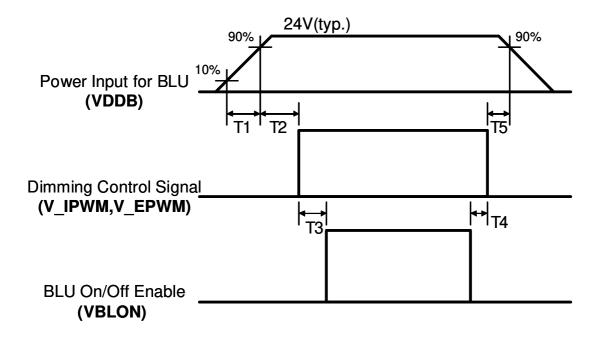
PWM Dimming: include Internal and External PWM Dimming

(Note*) IF External PWM function includes 5% dimming ratio. Judge condition as below:

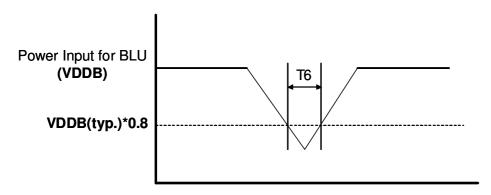
- (1) Backlight module must be lighted ON normally.
- (2) All protection function must work normally.
- (3) Uniformity and flicker could NOT be guaranteed



3.7.3 Power Sequence for Backlight



Dip condition for Inverter



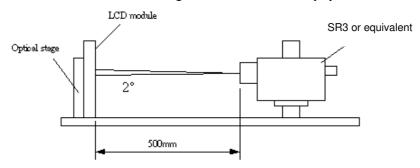
Downwater		Value		Heite
Parameter	Min	Тур	Max	Units
T1	20	-	-	ms
T2	500	-	-	ms
Т3	250	-	-	ms
T4	0	-	-	ms
T5	1	-	-	ms
T6	-	-	10	ms



4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 45 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of φ and θ equal to 0° .

Fig.1 presents additional information concerning the measurement equipment and method.



	Parameter	Symbol		Values			Notes	
	raiametei	Syllibol	Min.	Тур.	Max	Unit	140163	
Contrast	Ratio	CR	2400	3000			1	
Curtosol	in a na a (\A/\nita)	L _{WH} (2D)	280	350		cd/m ²	2	
Surface L	uminance (White)	L _{WH} (3D)		90			6	
Luminand	ce Variation	δ _{WHITE(9P)}			1.33		3	
Response	e Time (G to G)	Тү		6.5		ms	4	
Color Ga	mut	NTSC		72		%		
Color Co	ordinates							
	Red	R _X		0.640				
		R _Y	Тур0.03	0.330	- Typ.+0.03			
	Green Blue	G _X		0.320				
		G _Y		0.620				
		B _X		0.150				
		B _Y		0.050				
	White	W _X		0.280				
		W_{Y}		0.290				
Viewing A	Angle						5	
	x axis, right(φ=0°)	θ_{r}	 !	89		degree		
2D	x axis, left(φ=180°)	θ_{I}		89		degree		
20	y axis, up(φ=90°)	θ_{u}	 	89		degree		
	y axis, down (φ=270°)	$\theta_{\sf d}$	 	89		degree		
3D	y axis, up	θ_{u}	13	30		degree	6	
30	y axis, down	θ_{d}	13	30		!		
3D cross	talk (middle)			1	3	%	6	



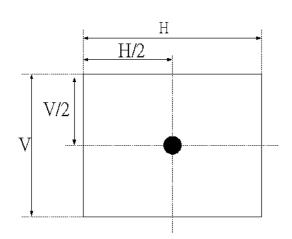
Note:

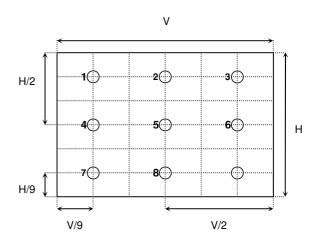
1. Contrast Ratio (CR) is defined mathematically as:

Contrast Ratio=
$$\frac{\text{Surface Luminance of L}_{\text{on5}}}{\text{Surface Luminance of L}_{\text{off5}}}$$

2. Surface luminance is luminance value at point 5 across the LCD surface 50cm from the surface with all pixels displaying white. From more information see FIG 2. When LED input VDDB =24V, I_{DDB}. = 3.00, L_{WH}=Lon5 where Lon5 is the luminance with all pixels displaying white at center 5 location.

FIG. 2 Luminance





3. The variation in surface luminance, δWHITE is defined (center of Screen) as:

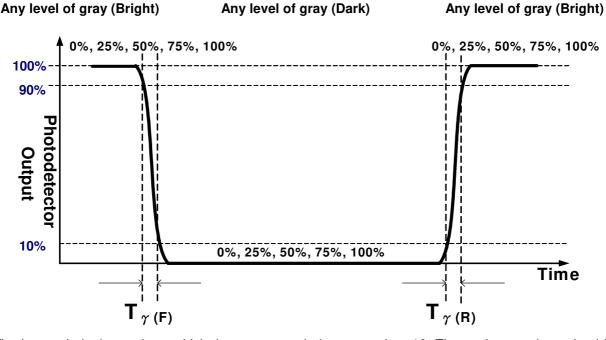
 $\delta_{WHITE(9P)} = Maximum(L_{on1},\ L_{on2}, \ldots, L_{on9}) /\ Minimum(L_{on1},\ L_{on2}, \ldots L_{on9})$

4. Response time T_{γ} is the average time required for display transition by switching the input signal for five luminance ratio (0%,25%,50%,75%,100% brightness matrix) and is based on F_{ν} =60Hz to optimize.

Measured		Target					
Response Time		0%	25%	50%	75%	100%	
	0%		0% to 25%	0% to 50%	0% to 75%	0% to 100%	
	25%	25% to 0%		25% to 50%	25% to 75%	25% to 100%	
Start	50%	50% to 0%	50% to 25%		50% to 75%	50% to 100%	
	75%	75% to 0%	75% to 25%	75% to 50%		75% to 100%	
	100%	100% to 0%	100% to 25%	100% to 50%	100% to 75%		

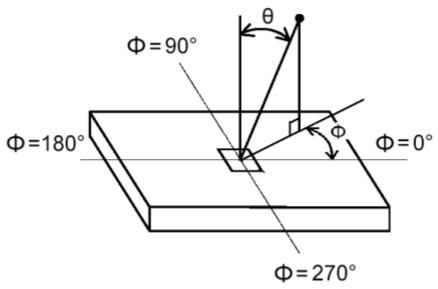
 T_{γ} is determined by 10% to 90% brightness difference of rising or falling period. (As illustrated)

The response time is defined as the following figure and shall be measured by switching the input signal for "any level of grey(bright)" and "any level of gray(dark)".



5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG3.

FIG.3 Viewing Angle

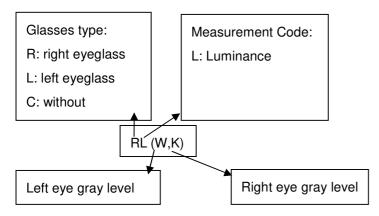


- 6. 3D performance specification is expressed by 3D luminance, 3D Crosstalk and 3D viewing angle. 3D luminance which is defined by summation of left and right eye brightness under wearing glasses condition is measured at panel center point. Also, 3D crosstalk is measured at panel center point.
 - a. Cross talk (middle) is defined by observation position which is 1.7m distance from panel center point and human head in 0 degree steady vertical angle from panel mid axis level.
 - b. Cross talk (in vertical viewing angle) is defined by observation position which is 1.7m distance from panel center point and observation range within specified degrees of vertical angle from panel mid axis level, and the value is limited by 10%.



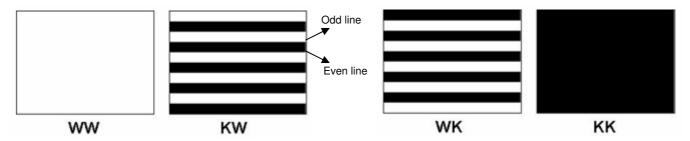
For more information, refer to 6-5 3D Measurement of 3D view angle.

6-1 Notation of measurement.



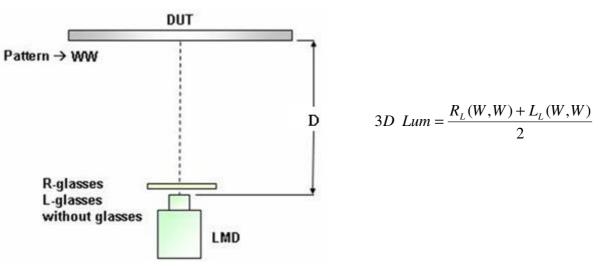
6-2 Measurement Configuration

4-test patterns (first character refers to Left eye gray level; second one refers to Right eye gray level). W is defined as brightness gray level; K is defined as dark state where black and white lines are displayed on even or odd lines.



6-3 Measurement of 3D luminance

- a. Test pattern WW is displayed, measuring distance is 50cm.
- b. Left or right eyeglass are placed in front of SR3 or equivalent equipment (as FIG1 showed) successively and luminance is measured at panel center point where the notation for luminance measurement is RL(W,W) and LL(W,W).

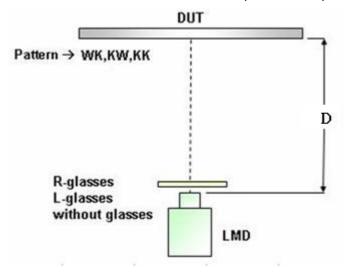


6-4 Measurement of 3D Crosstalk

a. Test patterns KW, WK and KK are displayed, measuring distance is 1.7m.



b. Right or left eyeglass is placed in front of SR3 or equivalent equipment (as FIG1 showed) successively and luminance is measured at panel center point



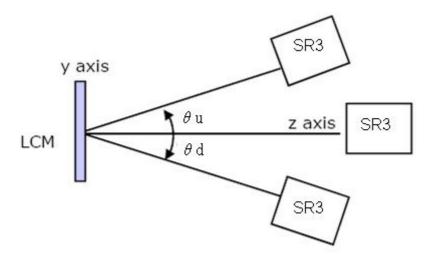
$$Crosstalk_R = \frac{R_L(W, K) - R_L(K, K)}{R_L(K, W) - R_L(K, K)} \times 100\%$$

$$Crosstalk_{L} = \frac{L_{L}(K, W) - L_{L}(K, K)}{L_{L}(W, K) - L_{L}(K, K)} \times 100\%$$

$$Crosstalk = \frac{Crosstalk_R + Crosstalk_L}{2}$$

6-5 Measurement of 3D view angle

The angles are determined for the vertical or y axis with respect to the z axis which is normal to the LCD module surface and measured at panel center position.





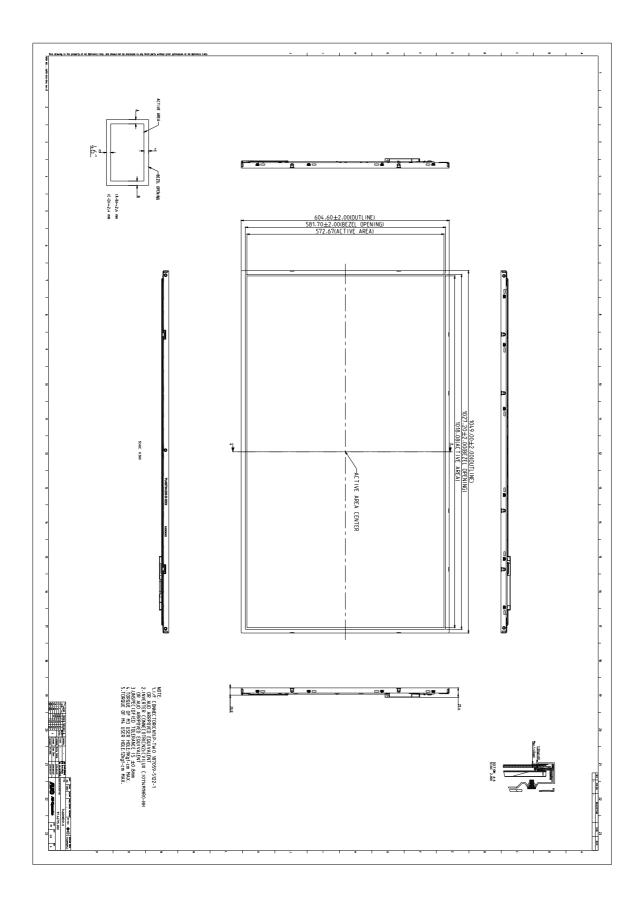
5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model T460HVD01.0. In addition the figures in the next page are detailed mechanical drawing of the LCD.

lt	tem	Dimension	Unit	Note
	Horizontal	1049.0	Mm	
Outline Dimension	Vertical	604.6 mm		
Outline Dimension	Depth (Dmin)	10.8	mm	
	Depth (Dmax)	27.4	mm	to D/B cover
Weight	120	00	g	

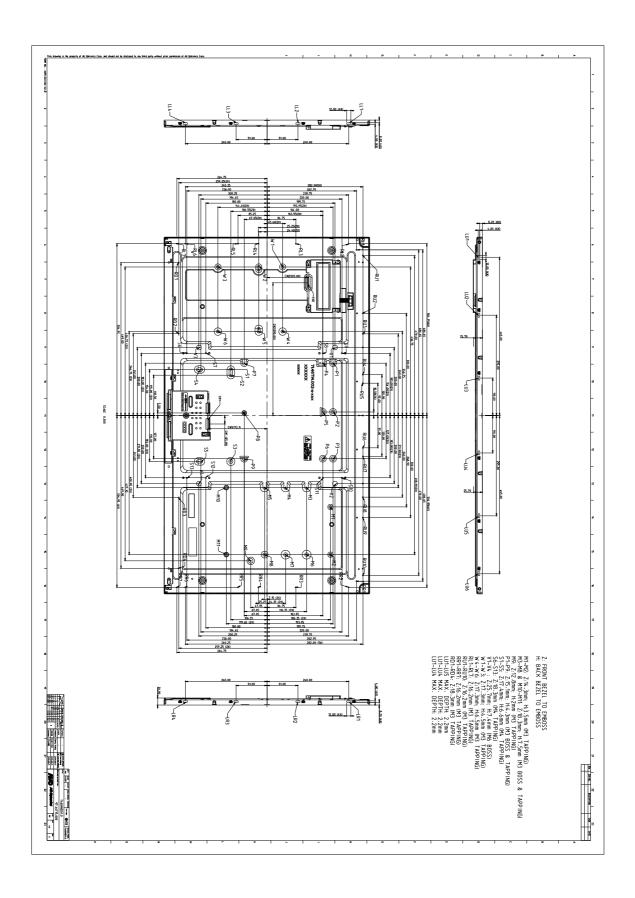


Front View





Back View





6. Reliability Test Items

	Test Item	Q'ty	Condition
1	High temperature storage test	3	60℃, 300hrs
2	Low temperature storage test	3	-20°ℂ, 300hrs
3	High temperature operation test	3	50℃, 300hrs
4	Low temperature operation test	3	-5°ℂ, 300hrs
5	Vibration test (non-operation)	3	Wave form: Random Overall average energy level: 1.0Grms Bandwidth & Level: 10~300Hz X axis, Horizontal, face up, 10min Y axis, Horizontal, face up, 10min Z axis, Horizontal, face up, 10min one time each direction
6	Shock test (non-operation)	3	Wave Form: Half Sine Wave Shock Level, 50G, 11ms in ±X, ±Y axis 35G, 11ms in ±Z axis *One time each direction
7	Vibration test (With carton)	1(PKG)	Random wave (1.05G RMS, 10-200Hz) 10mins/ Per each X,Y,Z axes
8	Drop test (With carton)	1(PKG)	Drop Height: 25.4 cm, Surround four flats and bottom flat twice (ASTMD4169-I)



7. International Standard

7.1 Safety

- (1) UL 60950-1, UL 60065; Standard for Safety of Information Technology Equipment Including electrical Business Equipment.
- (2) IEC 60950-1: 2001, IEC 60065:2001; Standard for Safety of International Electrotechnical Commission
- (3) EN 60950 : 2001+A11, EN 60065:2002+A1:2006; European Committee for Electrotechnical Standardization (CENELEC), EUROPEAN STANDARD for Safety of Information Technology Equipment Including Electrical Business Equipment.

7.2 EMC

- (1) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHz to 40GHz. "American National standards Institute(ANSI), 1992
- (2) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special committee on Radio Interference.
- (3) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization. (CENELEC), 1998

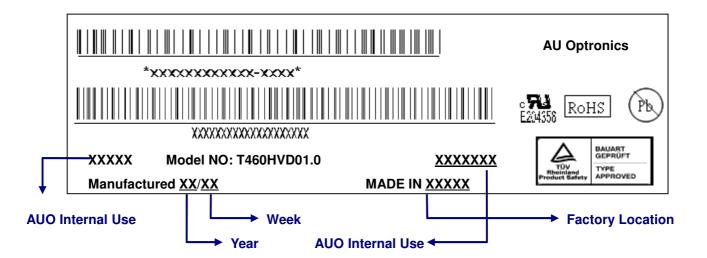


8. Packing

8-1 DEFINITION OF LABEL:

A. Panel Label:





Green mark description

- (1) For Pb Free Product, AUO will add for identification.
- (2) For RoHs compatible products, AUO will add RoHS for identification.

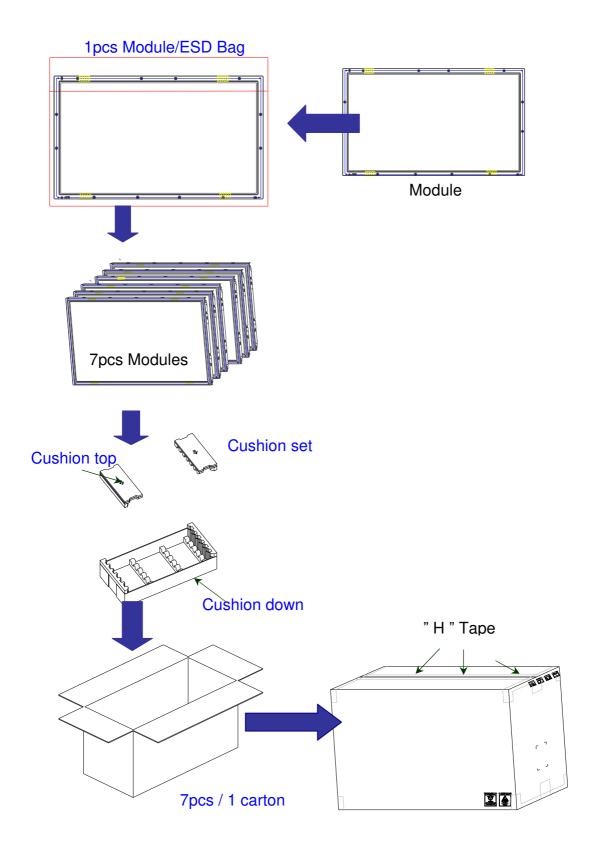
Note: The green Mark will be present only when the green documents have been ready by AUO internal green team. (definition of green design follows the AUO green design checklist.)

B. Carton Label:





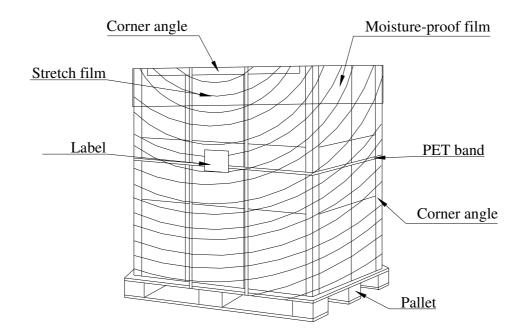
8-2 PACKING METHODS:





8-3 Pallet and Shipment Information

			Specification					
	Item	Qty.	Dimension	Weight (kg)	Remark			
1	Packing Box	7pcs/box	/pcs/box 1160(L)mm*375(W)mm*690(H)mm					
2	Pallet	1	1180(L)mm*1150(W)mm*132(H)mm 18					
3	Boxes per Pallet	3 boxes/Pal	boxes/Pallet (By Air); 3 Boxes/Pallet (By Sea)					
4	Panels per Pallet	21pcs/palle	21pcs/pallet(By Air); 21 pcs/Pallet (By Sea)					
5	Pallet	21(by Air) 1180(L)mm*1150(W)mm*822(H)mm (by Air) 288(by Air)						
	after packing	63(by Sea)	1180(L)mm*1150(W)mm*2466(H)mm (by Sea)	864 (by Sea)	40ft HQ			





9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1 MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. twisted stress) is not applied to module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter cause circuit broken by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizer with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front/ rear polarizer. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2 OPERATING PRECAUTIONS

- (1) The device listed in the product specification sheets was designed and manufactured for TV application
- (2) The spike noise causes the mis-operation of circuits. It should be lower than following voltage: V=±200mV(Over and under shoot voltage)
- (3) Response time depends on the temperature. (In lower temperature, it becomes longer..)
- (4) Brightness of CCFL depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (5) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (6) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (7) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall



be done by system manufacturers. Grounding and shielding methods may be important to minimize the interface.

9-3 ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wristband etc. And don't touch interface pin directly.

9-4 PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5 STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

9-6 HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) The protection film is attached to the bezel with a small masking tape. When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.