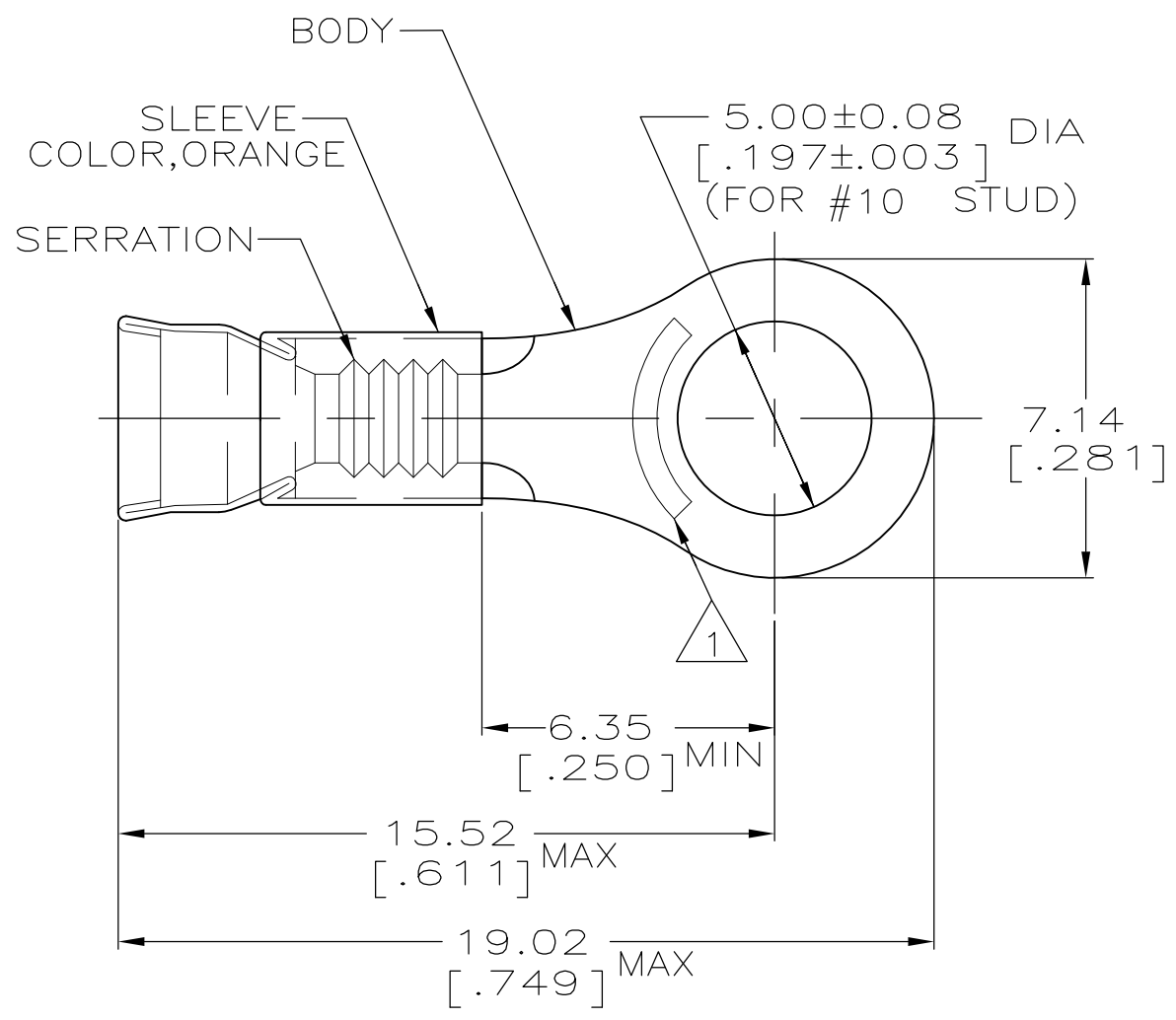


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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
G	14						
		G1		REVISED PER ECR-09-019194	01SEP09	HMR	TM



- 1 STAMP AMP 22-18 APPROX AS SHOWN  
22-16 TERMINALS ARE STAMPED 22-18 IN ACCORDANCE WITH MILITARY SPEC MIL-T-7928  
COMMERCIAL WIRE RANGE IS 22-16
- 2 WIRE INSUL DIA, 2.67-3.56[.105-.140]
- 3 TONGUE MATL THK, 0.79±0.05[.031±.002]

5000	ON TAPE, REEL	2-321894-1
1000	LOOSE PIECE	321894
QTY	PACKAGE TYPE	PART NO

AMP INCORPORATED CUSTOMER SERVICE SYSTEM		MAX RECOMMENDED OPERATING TEMPERATURE: 649°C [1200°F]	THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L OLMEDA 10OCT94	Tyco Electronics Corporation Harrisburg, PA 17105-3608		
FOR ADDITIONAL PRODUCT INFORMATION OR COPIES OF DRAWINGS AND TECHNICAL DOCUMENTS	PRODUCT INFORMATION CENTER 1-800-522-6752		DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK M ELLIS 10OCT94			
FOR APPLICATION TOOLING INFORMATION	TOOLING ASSISTANCE CENTER 1-800-722-1111	VOLTAGE RATING: -		0 PLC ± -	NAME S BORTNER PRODUCT SPEC - APPLICATION SPEC - WEIGHT - CUSTOMER DRAWING			
FOR ORDER ENTRY	1-800-526-5142	CIRCULAR MIL AREA: 0.26mm <sup>2</sup> -1.65mm <sup>2</sup> [509-3260]		1 PLC ± -				
		STRANDED WIRE	MATERIAL BODY, NI PER ASTM B162 SLEEVE, NI SIL PER ASTM B122	3 PLC ± -	SCALE 6:1			
				4 PLC ± -	SHEET 1 OF 1			
				ANGLES ± -	REV G1			
				FINISH -				