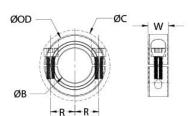




## MSP-20E-AN

Ruland MSP-20E-AN, 1 1/4" International Shaft Collar, Anodized Aluminum, Two-Piece Clamp Style, 54mm OD, 15mm Width





## **Description**

Ruland MSP-20E-AN is a two-piece shaft collar with a 1.2500" bore, 54mm OD, and 15mm width. It is an international series shaft collar that has metric hardware and dimensions with inch bores. The clamp style design does not mar the shaft, is easy to remove, and is indefinitely adjustable. MSP-20E-AN is commonly used for guiding, spacing, stopping, mounting, and component alignment. Equipment manufacturers benefit from the tightly controlled face to bore perpendicularity of Ruland shaft collars, TIR of ? 05mm. Perpendicularity is critical for alignment when the shaft collar is used as a load bearing face, mechanical stop, or for mounting components such as gears or bearings. Proprietary processes have been developed by Ruland to maintain superior fit, finish, and holding power. MSP-20E-AN is stamped with the Ruland name and bore size for ease of identification. Halves are mated throughout the manufacturing process for proper fit and alignment. Forged screws test beyond DIN 912 12.9 standards to ensure maximum holding power. MSP-20E-AN is manufactured from solid bar stock sourced from select North American mills and machined to a fine burr free finish. Ruland uses high grade 2024 aluminum with an anodized finish for increased screw seating torque and added corrosion resistance. MSP-20E-AN is RoHS3 and REACH compliant and manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

**Product Specifications** 

Outer Diameter (OD)54 mmClearance Diameter (C) MAX59.2 mmWidth (W)15 mmWidth Tolerance+0.076 mm / -0.254 mmRecommended Gap1.59 mmRecommended Shaft Tolerance+0.0000 in / -0.0005 inForged Clamp ScrewM6Screw Material18-8 300 Series Stainless SteelHex Wrench Size5.0 mmScrew FinishBrightSeating Torque9.6 NmScrew Location (R)21.49 mmNumber of Screws2 eaMaterial Specification2024-T351 Aluminum BarFinish SpecificationSulfuric Anodized MIL-A-8625 Type ManufacturerRuland ManufacturingII, Class 2 and ASTM B580 Type B Black AnodizeTemperature-40°F to 200°F (-40°C to 93°C)Weight (Ibs)0.143900UPC634529117491Tariff Code8483.60.8000UNSPC31162811Note 1Performance ratings are for guidance only. The user must determine suitability for a particular application.	Product Specifications			
Width (W)  15 mm  Width Tolerance  +0.076 mm / -0.254 mm  Recommended Gap  1.59 mm  Recommended Shaft Tolerance  +0.0000 in / -0.0005 in  18-8 300 Series Stainless Steel  18-8 300 Series Stainless	Bore (B)	1.2500 in	Bore Tolerance	+0.0020 in / +0.0005 in
Recommended Gap  1.59 mm  Recommended Shaft Tolerance +0.0000 in / -0.0005 in  Forged Clamp Screw  M6  Screw Material  18-8 300 Series Stainless Steel  18-8 300 Series Stainless Steel 18-8 300 Series Stainless Steel 18-8 300 Series Stainless Steel 18-8 40-40 Final	Outer Diameter (OD)	54 mm	Clearance Diameter (C) MAX	59.2 mm
Forged Clamp Screw  M6  Screw Material  18-8 300 Series Stainless Steel  Hex Wrench Size  5.0 mm  Screw Finish  Bright  21.49 mm  Number of Screws  2 ea  Material Specification  Sulfuric Anodized MIL-A-8625 Type Manufacturer II, Class 2 and ASTM B580 Type B Black Anodize  Country of Origin  Weight (Ibs)  0.143900  UPC  634529117491  Tariff Code  8483.60.8000  UNSPC  31162811  Performance ratings are for guidance only. The user must determine suitability for a particular application.  Prop 65  ■ WARNING This product can expose you to the chemical Nickel (metallic), known to the State of Californ	Width (W)	15 mm	Width Tolerance	+0.076 mm / -0.254 mm
Hex Wrench Size  5.0 mm  Screw Finish  Seating Torque  9.6 Nm  Screw Location (R)  21.49 mm  2024-T351 Aluminum Bar  Finish Specification  Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize  Country of Origin  USA  Temperature  -40°F to 200°F (-40°C to 93°C)  Weight (Ibs)  0.143900  UPC  634529117491  Tariff Code  8483.60.8000  UNSPC  31162811  Performance ratings are for guidance only. The user must determine suitability for a particular application.  Prop 65	Recommended Gap	1.59 mm	Recommended Shaft Tolerance	+0.0000 in / -0.0005 in
Seating Torque 9.6 Nm Screw Location (R) 21.49 mm Number of Screws 2 ea Material Specification Sulfuric Anodized MIL-A-8625 Type Manufacturer II, Class 2 and ASTM B580 Type B Black Anodize  Country of Origin USA Temperature -40°F to 200°F (-40°C to 93°C) Weight (Ibs) 0.143900 UPC 634529117491 Tariff Code 8483.60.8000 UNSPC 31162811 Performance ratings are for guidance only. The user must determine suitability for a particular application. Prop 65  ■WARNING This product can expose you to the chemical Nickel (metallic), known to the State of Californ	Forged Clamp Screw	M6	Screw Material	18-8 300 Series Stainless Steel
Number of Screws  2 ea  Material Specification  Sulfuric Anodized MIL-A-8625 Type Manufacturer II, Class 2 and ASTM B580 Type B Black Anodize  Country of Origin  USA  Temperature  -40°F to 200°F (-40°C to 93°C)  Weight (Ibs)  0.143900  UPC  634529117491  Tariff Code  8483.60.8000  UNSPC  31162811  Performance ratings are for guidance only. The user must determine suitability for a particular application.  Prop 65  ■WARNING This product can expose you to the chemical Nickel (metallic), known to the State of Californ	Hex Wrench Size	5.0 mm	Screw Finish	Bright
Finish Specification  Sulfuric Anodized MIL-A-8625 Type Manufacturer II, Class 2 and ASTM B580 Type B Black Anodize  Country of Origin  USA  Temperature  -40°F to 200°F (-40°C to 93°C)  Weight (Ibs)  0.143900  UPC  634529117491  Tariff Code  8483.60.8000  UNSPC  31162811  Performance ratings are for guidance only. The user must determine suitability for a particular application.  Prop 65  ★WARNING This product can expose you to the chemical Nickel (metallic), known to the State of Californ	Seating Torque	9.6 Nm	Screw Location (R)	21.49 mm
II, Class 2 and ASTM B580 Type B Black Anodize  Country of Origin  USA  Temperature  -40°F to 200°F (-40°C to 93°C)  Weight (lbs)  0.143900  UPC  634529117491  Tariff Code  8483.60.8000  UNSPC  31162811  Performance ratings are for guidance only. The user must determine suitability for a particular application.  Prop 65  WARNING This product can expose you to the chemical Nickel (metallic), known to the State of Californ	Number of Screws	2 ea	Material Specification	2024-T351 Aluminum Bar
Weight (lbs)  0.143900  UPC 634529117491  Fariff Code 8483.60.8000  UNSPC 31162811  Performance ratings are for guidance only. The user must determine suitability for a particular application.  Prop 65  WARNING This product can expose you to the chemical Nickel (metallic), known to the State of Californ	Finish Specification	II, Class 2 and ASTM B580 Type B	Manufacturer	Ruland Manufacturing
Tariff Code  8483.60.8000  UNSPC  31162811  Note 1  Performance ratings are for guidance only. The user must determine suitability for a particular application.  Prop 65  WARNING This product can expose you to the chemical Nickel (metallic), known to the State of Californ	Country of Origin	USA	Temperature	-40°F to 200°F (-40°C to 93°C)
Note 1 Performance ratings are for guidance only. The user must determine suitability for a particular application.  Prop 65 ▲WARNING This product can expose you to the chemical Nickel (metallic), known to the State of Californ	Weight (lbs)	0.143900	UPC	634529117491
Prop 65WARNING This product can expose you to the chemical Nickel (metallic), known to the State of Californ	Tariff Code	8483.60.8000	UNSPC	31162811
	Note 1	Performance ratings are for guidance only. The user must determine suitability for a particular application.		
	Prop 65	▲ WARNING This product can expose you to the chemical Nickel (metallic), known to the State of California to cause cancer. For more information go to <a href="https://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a> .		

## **Installation Instructions**

- 1. Use the MSP-20E-AN international series shaft collar as it is received.
- 2. Wipe the bore clean.
- 3. Apply a thin coat of light oil to the shaft.
- 4. Place the collar onto the desired shaft location and tighten it using a 5.0 mm hex wrench until a slight resistance is felt.
- 5. Be sure to maintain the gap of 1.59 mm between the two halves of the collar during installation.
- 6. Wring collar into its final position and tighten the screw to the full recommended seating torque of 9.6 Nm using a 5.0 mm torque wrench.