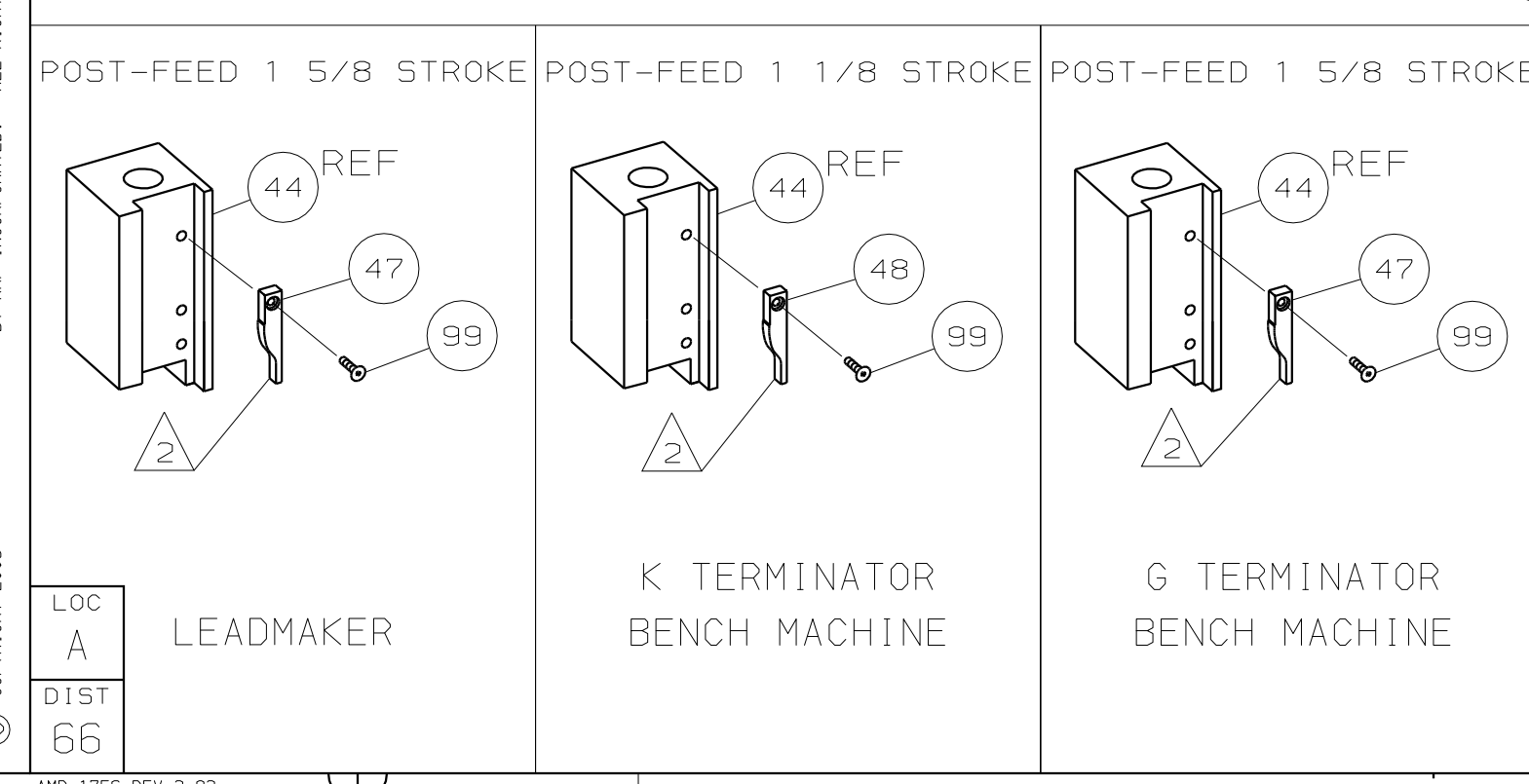
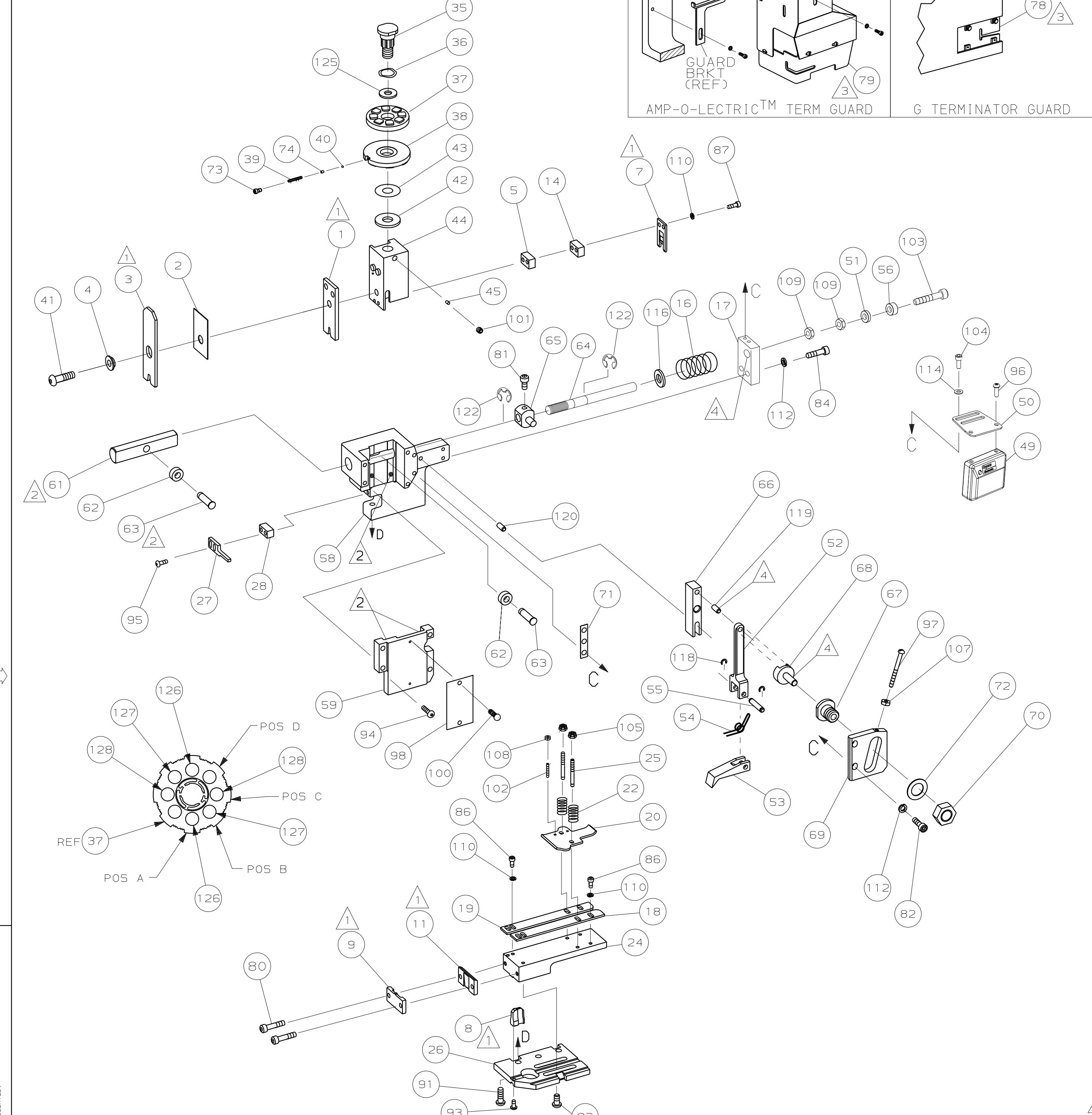


PART NUMBER	REV	FIRST USED
1852087-1	A	122500-1
1852087-2	A	565435-5



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.
- 6 ITEM 78 USED WITH G TERMINATOR ONLY.

AMP TERM PN MFR TERM PN		ESCUBEDO TERMINAL		AMP CRIMP SPECS	
1527247	3375.00	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
		A	.081 ±.002 [2.06 ±0.05mm]	14	
		B	.073 ±.002 [1.85 ±0.05mm]	16	
		C	.068 ±.002 [1.73 ±0.05mm]	18	
		D	NOT	USED	
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.120 [3.05mm]	F	18-14
		INSUL	.160 [4.06mm]	F	.098-.138
WIRE STRIP LENGTH	TERM APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE
.195-.212	NONE		.866	408-8039	458638-1
				LAYOUT	L1852087

QTY	REF	REF	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2	-	C		1-354779-1	PIN, WIRE DISC (.3045)C	129
2	2	-	C		9-354778-9	PIN, WIRE DISC (.2990)B	127
2	2	-	C		8-354778-3	PIN, WIRE DISC (.2910)A	126
1	1	-	A		986950-1	WASHER, FLAT PRECISION	125
1	1	-	A		217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	-		4088039	EF APPL INST 408-8039	123
REF	REF	-	A		1-21046-6	RING, RETAINING, EXT (5/16) FD ADJ ROD	122
							121
REF	REF	-	A		1-21030-6	PIN, DOWEL (Ø.187x1.25) HSG	120
REF	REF	-	A		1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER	119
REF	REF	-	A		21045-3	RING, RET "C" (Ø.187) FD PIN	118
							117
REF	REF	-	A		21899-4	WASHER, FLAT (Ø5/16) SCR ADJ	116
							115
REF	REF	-	A		18028-2	WASHER, FLAT (M4) COUNTER	114
REF	REF	-	A		21024-5	WASHER, LOCK (NO.10) FD ROD GDE	112
							111
6	6	-	A		21024-4	WASHER, LOCK (NO.8) SHEAR BL	110
REF	REF	-	A		22593-1	NUT, HEX (1/4-20) MAGNET	109
2	2	-	A		21018-4	NUT, HEX (4-40) DRAG	108
REF	REF	-	A		21018-5	NUT, HEX (6-32) FD ADJ PL	107
							106
2	2	-	A		21022-2	NUT, HEX SL (8-32) DRAG STUD	105
REF	REF	-	A		9-21000-9	SCR, SHC (8-32x.44) COUNTER	104
REF	REF	-	A		3-21081-3	SCR, SHC (1/4-20x1.25) MAGNET	103
2	2	-	A		2-21006-6	SCR, SKT SET (4-40x.62) DRAG	102
1	1	-	A		21009-2	SCR, SKT SET (1/4-20x.25) RAM	101
2	2	-	A		21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
1	1	-	A		1-21002-7	SCR, BHC (6-32x.38) CAM	99
1	1	-	B		461264-1	PLATE, IDENTIFICATION	98
REF	REF	-	A		6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	97
REF	REF	-	A		994991-5	SCR, OVAL HD (M4X14) COUNTER	96
2	2	-	A		2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95
REF	REF	-	A		2-21002-9	SCR, BHC (10-32x.75) HSG CAP	94
1	1	-	A		22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4	4	-	A		3-21002-3	SCR, BHC (1/4-20x.50) ST GD PL	92
REF	REF	-	A		2-22733-8	SCR, BHC (1/4-20x.62) BASE PL	91
							90
							89
							88
2	2	-	A		2-21000-7	SCR, SHC (8-32x.50) SLUG BLADE	87
4	4	-	A		2-21000-6	SCR, SHC (8-32x.38) STRIP GUIDE	86
							85
REF	REF	-	A		3-21000-7	SCR, SHC (10-32x.75) FEED ROD GDE	84
							83
REF	REF	-	A		3-21000-6	SCR, SHC (10-32x.62) FEED ADJ PL	82
REF	REF	-	A		3-21000-4	SCR, SHC (10-32x.38) PIVOT BLOCK	81
2	2	-	A		2-21002-9	SCR, BHC (10-32x.88) SHEAR PL	80
REF	-	-	A		455745-1	GUARD, WINDOW	79
-	REF	-	A		679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	-	A		690603-1	SPRING, ASSIST	74
1	1	-	A		23030-1	SCR, SKT CAP (6-32x.25) CP DSC	73
REF	REF	-	A		458109-1	WASHER, FLAT (SPECIAL)	72
REF	REF	-	A		690517-1	SPACER	71

QTY	REF	REF	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1						
PARTS LIST							
QTY RECD PER ASSY							

-1	LEADMAKER & BENCH MODEL G	MECH POST FEED				
-2	BENCH MODEL K	MECH POST FEED				
REF	REF	-	A	22594-8	NUT, HEX	70
REF	REF	-	B	240628-1	PLATE, ADJ	69
REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	-	B	240633-1	BUSHING	67
REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	-	A	1804311-1	SCR, ADJ	64
REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	-	B	240658-1	CAM, ROLLER	62
REF	REF	-	B	454398-1	ROD, FEED	61
						60
REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	-	D	453736-1	HOUSING	58
						57
REF	REF	-	A3	1804299-1	SPACER, MAGNET	56
REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	-	B	240635-1	FINGER, FEED	53
REF	REF	-	B	240634-1	LEVER, TERMINAL	52
REF	REF	-	A	1804310-1	MAGNET, RING	51
REF	REF	-	A	1804303-1	BRACKET, COUNTER MOUNTING	50
REF	REF	-	A	1804300-1	APPLICATOR COUNTER ASSEMBLY	49
1	-	-	B	690501-3	CAM, POST FEED 1 1/8 ST	48
-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
						46
1	1	-	A	690191-1	PLUG, NYLON	45
1	1	-	C	455674-1	RAM	44
1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	-	A	690124-1	WASHER, RAM	42
1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
1	1	-	A	23241-6	BALL, STEEL	40
1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	-	C	690142-1	DISC, INSULATION	38
1	1	-	D	354777-1	DISC, WIRE	37
1	1	-	A	22480-5	WASHER, SPRING	36
1	1	-	B	690212-1	POST, RAM	35
						34
						33
1	1	-	D	458980-1	APPLICATOR, BASIC (SUB ASSY)	32
						31
						30
						29
1	1	-	B	3-690451-2	SPACER, STRIPPER	28
1	1	-	A	240639-1	STRIPPER	27
REF	REF	-	C	455676-1	PLATE, BASE	26
2	2	-	A	22354-8	DRAG, STUD	25
1	1	-	B	455678-1	PLATE, STRIP GUIDE	24
						23
2	2	-	A	4-22281-1	SPRING, DRAG	22
						21
1	1	-	A	454177-1	DRAG, STOCK	20
1	1	-	B	1-458030-4	GUIDE, STRIP (REAR)	19
1	1	-	C	1-458031-4	GUIDE, STRIP (FRONT)	18
REF	REF	-	A	1804305-2	GUIDE, FEED ROD	17
REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	16
						15
1	1	-	C	240641-4	SPACER, SLUG BLADE	14
						13
						12
1	1	-	B	240644-1	PLATE, REAR SHEAR	11
						10
1	1	-	B	690482-4	PLATE, FRONT SHEAR	9
1	1	-	D	1-1633098-8	ANVIL	8
1	1	-	B	690474-4	BLADE, SLUG	7
						6
1	1	-	C	1-240641-9	SPACER, SLUG BLADE	5
1	1	-	B	238009-1	SPACER, BLOCK CRIMPER	4
1	1	-	C	9-1213077-4	CRIMPER, INSULATION	3
1	1	-	B	455888-8	SPACER, CRIMPER	2
1	1	-	C	2-456409-7	CRIMPER, WIRE	1

-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)						
PARTS LIST						
QTY RECD PER ASSY						
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.						
TOLERANCES UNLESS OTHERWISE SPECIFIED:						
2 PLC DEC ±						
3 PLC DEC ±						
4 PLC DEC ±						
ANGLES ±						
SURF TEXTURE: ✓						
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX						
MATERIAL: MATL - HT TR - FIN -						
DR: R. KNEPPER 18JUL05 APP: T.ELBIN 18JUL05						
CHK: - REL: -						
NAME: END FEED HDM APPLICATOR MACHINE REF MINI APPL						
SCALE: - DWG NO: 1852087 SHEET 1 OF 1 REV A						
CAGE CODE: 00779 CUSTOMER AND ASSEMBLY DRAWING						

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LOC A LEADMAKER  
DIST 66  
AMP 1756 REV 3-92 04-AUG-05 12:48:50 us024474

1852087

RESTRICTED TO