3M Science.
Applied to Life.™

Your everyday challenges solved.
Every day.

Industrial solutions. MRO essentials.

3M Industrial Adhesives and Tapes

April 2017

3M knows efficiency is key.
# For you, your team, and your bottom line.

From ultra-strong adhesives that hold parts together, to futuristic materials that reduce cost and save time. Our innovative solutions keep your business and your employees working smoothly.

Easy to identify.
Easy to buy.
Easy to use.

Easy to *grasp* packaging:

Color coding to quickly identify products

🟨	Specialty
🟦	High Performance
🟩	Performance
⬜	General Use
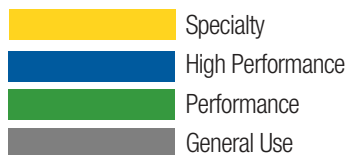
Multilingual, individually labeled

Customer preferred content

Easier for breaking cases

Great for vending machines and counters sales

UPC codes

For better inventory tracking and vending machine sales

I.S.C.P.

Industrial Strength.
Conveniently Packaged.

Industrial solutions. MRO essentials.

Distribution Facility Guide – Index

Distribution Facility Guide

There are many places throughout your facility where 3M Maintenance and Repair Product solutions can help you run an efficient operation.

11 Maintenance Closet

5 Safety Room

9 Heating/Air and Power Generation

12 Maintenance Shop

2 Restrooms

3 Cafeteria/ Break Room

8 Loading Dock/ Shipping and Receiving

4 Conveyors and Belts

10 Production Floor

10 Tool Crib

1 Lobby and Common Areas

7 Facility Grounds/ Outdoor

6 Office and Meeting Rooms

Education Facility Guide – Index

Education Facility Guide

There are many places throughout your facility where 3M Maintenance and Repair Product solutions solve everyday challenges.

3 Cafeteria/Break Room

9 Gymnasium and Field House

10 Locker Rooms

2 Restrooms

13 Repair Shop

1 Lockers and Common Area

12 HVAC

5 Laboratory

7 Health Care Station

6 Safety Room

11 Janitorial Closet

8 Facility Grounds/Outdoor

4 Classrooms and Meeting Area

14 Loading Dock /Shipping and Receiving

Food Processing Facility Guide – Index

Food Processing Facility Guide

There are many places throughout your facility where 3M Maintenance and Repair Product solve everyday challenges.

7 **Facility Grounds/Outdoor**

8 **Loading Dock/Shipping and Receiving**

4 **Food Processing Area**

10 **Stockroom**

Heating/Air and Power Generation

Safety Supplies Room

6

11

2 **Restrooms**

Maintenance Shop 12

4 **Food Processing Area**

Lobby and Common Areas

1

9 **Office and Meeting Rooms**

3 **Cafeteria/Break Room**

5 **R&D/Quality Control**

5 **R&D/QC**

Healthcare Facility Guide – Index

Healthcare Facility Guide

There are many places throughout your facility where 3M Maintenance and Repair Product solutions can help you run an efficient operation.

- **8** Facility Grounds/Outdoor
- **9** Loading Dock/Shipping and Receiving
- **2** Restrooms
- **7** Nurse's Station
- **1** Lobby and Common Areas
- Heating/Air and Power Generation
- **11** Maintenance Closet
- **6** Safety Supplies Room
- **12**
- **13** Maintenance Shop
- **10** Office and Patient Rooms
- **4** Conference Room
- **10** Office and Patient Rooms
- **10** Office and Patient Rooms
- **3** Cafeteria/Break Room
- **5** Laboratory

Manufacturing Facility Guide

There are many places throughout your facility where 3M Maintenance and Repair Product solutions can help you run an efficient operation.

13 Production Floor/Tool Crib/Warehouse

12 Stainless Steel Equipment

10 Loading Dock/Shipping and Receiving

14 Maintenance Closet

6 Conveyors and Belts

5 Cold Storage Products

7 Safety Room

2 Restrooms

3 Cafeteria/Break Room

15 Maintenance Shop

9 Facility Grounds/Outdoor

11 Heating/Air and Power Generation

1 Lobby and Common Areas

4 Laboratory

9 Facility Grounds/Outdoor

8 Office and Meeting Rooms

8 Office and Meeting Rooms

There's a 3M solution that will help you mark, protect, seal, repair, attach and so much more.

It's the brand you can count on to complete everyday jobs quickly and reliably.

Mark safety lanes: 3M™ Vinyl Tape 5702 and the 3M™ Lane Marking Applicator M-1 (pg 67)

Marking for visibility and safety:
3M™ Vinyl Tape 471 (pg 66)

Temporary masking for wall protection:
3M™ Masking Tapes
(pgs 57-60)

Sealing cracks and crevices:
3M™ Polyurethane Construction Sealant 525 (pg 28)

Permanent attachments:
3M™ Double Coated Foam Tape 4496B or 3M™ VHB™ Heavy Duty Mounting Tape 5952 (pgs 68-69)

Attaching, holding and repeated opening and closing:
3M™ Reclosable Fasteners
(pgs 75-78)

Self-leveling concrete repair:
3M™ Concrete Repair 600
(pgs 27)

Equipment Maintenance Solutions

Clean, lubricate, re-assemble, repair. There's a 3M solution that's close at hand.

For all those everyday jobs that need to be completed, quickly and reliably.

Lubricate and clean moving parts: 3M™ 5-Way Penetrant (pg 22)

Quick repairs:
3M™ Duct Tapes (pgs 61-63)

Reassemble parts:
3M™ Anaerobic Adhesives (pg 24-25)

Clean up grease and oil:
3M™ Adhesive Remover (pg 22)

Strong, flexible bonds:
3M™ Rubber and Gasket Adhesives (pg 26)

Simple versatility:
3M™ Masking Tapes (pgs 57-60)

Heads up—Marking for safety:
3M™ Vinyl Tapes (pgs 66-67)

Electrical Maintenance Solutions

3M™ Fire Protection Products are an integral part of a well-designed fire protection system.

Wrap, fill or mark. There's a 3M solution that can help you make buildings safer.

Fill pipe and cable spaces 5x faster:
3M™ Fire Barrier Rated Foam FIP 1-Step (pg 33)

Firestop multiple penetrations:
3M™ FCS-195+ Composite Sheet with 3M™ Fire Barrier Moldable Putty Stix MP+ (pgs 36-37)

Easy through-penetration firestop:
3M™ Fire Barrier Self-Locking Pillows (pg 36)

A wrap of protection:
3M™ Interam™ Endothermic Mat E-5A-4 (pg 39)

Maintain electrical components:
3M™ Duct Tapes (pgs 61-63)

Label electrical components:
3M™ Masking Tapes (pgs 57-60)

Superior, low VOC firestop sealing:
3M™ Fire Barrier Sealant CP 25WB+ (pg 32)

HVAC Maintenance Solutions

Easy-to-install fire barrier products designed to take the guess work out of firestopping.

Wrap, fill or mark. There's a 3M solution that can help you make buildings safer.

Flexible protection for grease and air ducts: 3M™ Fire Barrier Duct Wrap 615+ (pg 38)

Firestop HVAC line sets: 3M™ Fire Barrier Rated Foam FIP 1-Step (pg 33)

For permanent fastening: 3M™ Scotch-Weld™ Threadlocker TL77 (pg 25)

For rigid and flexible ductwork: 3M™ Venture Tape 1581A (pg 65)

Sealing metal duct lines: 3M™ Fire Barrier Sealant CP 25WB+ (pg 32)

Bond polystyrene with no surface degradation: 3M™ Polystyrene Insulation 78 Spray Adhesive (pg 20)

Protection for return air plenums: 3M™ Fire Barrier Plenum Wrap 5A+ (pg 38)

Metal Repair and Maintenance Solutions

Bond, seal, attach, clean, repair. There's a variety of 3M solutions designed for metal components.

Keep these popular products on hand for everyday jobs and quick repairs.

Dependability and versatility on a roll: 3M™ Venture Tapes™ (pgs 64-65)

Immediately bond and seal: 3M™ Neoprene High Performance Rubber and Gasket Adhesive 1300 (pg 26)

Replace rivets, bolts, screws and welds: 3M™ VHB™ Tapes (pg 68-69)

Quickly attach signage: 3M™ Mounting Tapes (pg 68-69)

Interior sealing: 3M™ Polyurethane Sealant 540 (pg 30)

Free frozen threaded parts: 3M™ 5-Way Penetrant (pg 22)

Adhere and seal threaded assemblies: 3M™ Scotch-Weld™ Threadlockers (pg 24-25)

General Facility Maintenance Solutions

Repairs go faster when you've got the right products for the job. Whether for short-term use or long-term performance, 3M has a solution.

Keep these popular products on hand for everyday jobs from clean-ups to emergency fixes.

Clean up gunk and grime: 3M™ Adhesive Remover (pg 22)

Reliable bonding of dissimilar substrates: 3M™ Scotch-Weld™ Structural Adhesive DP8010 (pg 28-29)

Industrial paint masking and more: 3M™ Masking Tape 301+ (pg 58)

Pallet unitizing keeps boxes together: 3M™ High Strength Tapes (pgs 47-48)

Quick, reliable box sealing: 3M™ Box Sealing Tapes and Dispensers (pgs 40-46)

Firestop metal or CPVC fire sprinkler lines: 3M™ Fire Barrier Sealant IC 15WB+ (pg 32)
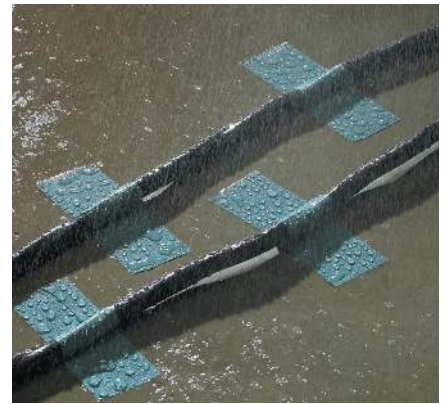
Waterproof backing resists moisture: 3M™ Performance Plus Duct Tape 8979 (pg 62)

Facility Solutions Checklist
Your everyday challenges solved. Every day.

**Maintenance,
Production Floor,
Paint Booth,
Tool Crib**

Product		Product	
☐ Adhesives		☐ Hot Melt Adhesives	
☐ Adhesive Transfer Tapes		☐ Instant Adhesives	
☐ Aerosols		☐ Masking Tapes	
☐ Anaerobic/Threadlockers		☐ Reclosable Fasteners	
☐ Cleaners/Lubricants		☐ Sealants	
☐ Concrete Repair		☐ Structural Adhesives	
☐ Duct Tapes		☐ Vinyl Tapes	
☐ Foam/3M™ VHB™ Tapes		☐	
☐ Foil/HVAC Tapes		☐	

**Loading Dock,
Offices, Shipping
and Receiving**

Product		Product	
☐ Box Sealing Dispensers		☐ Light Duty Packaging Tapes	
☐ Box Sealing Tapes		☐ Masking Tapes	
☐ Filament & Strapping Tapes		☐ Packaging Aerosols	
☐ Filament Tape Dispensers		☐ Packing List Envelopes	
☐ Hot Melt Adhesives		☐ Pouch Tapes	
☐ Filament Tape Dispensers		☐ Security Use Tapes	
☐ Label Protection Tapes		☐ Tape Pads and Sheets	

**Breakroom,
Restroom, Outdoor,
General Facility**

Product		Product	
☐ Aerosols		☐ Mounting Tapes	
☐ Cleaners/Lubricants		☐ Reclosable Fasteners	
☐ Concrete Repair		☐ Sealants	
☐ Duct Tapes		☐ Vinyl Tapes	
☐ Fire Barrier Solutions		☐	
☐ Masking Tapes		☐	

Other

_____

_____

_____

_____

_____

_____   _____   _____

Customer/Location   Key Contact   Date

Aerosol Adhesives

Performance. Productivity. Portability.

3M™ Super 77™ Multipurpose Spray Adhesive

An extremely versatile, fast-drying spray adhesive that bonds a wide range of lightweight materials. Our permanent bond provides fast results to keep projects moving ahead.

- Fast, aggressive tack for a quick bond that reduces set time
- Extended bond time allows 15 seconds to 30 minutes after application before attaching surfaces
- Bonds paper, cardboard, fabric, insulation, plastic, metal, wood and more

New sizes

	UPC	Size	Net Wt.	Color	Case Qty	Units
Lead Product	0-00-21200-**21210**-9	24 fl oz	16.75 oz	Clear	12	CN
	0-00-76308-**86234**-3	20 fl oz	13.44 oz	Clear	12	CN
	0-00-21200-**96474**-9	6 fl oz	4.4 oz	Clear	12	CN

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

3M™ Super 77™ CA Multipurpose Spray Adhesive – Low VOC <25%

This fast-drying adhesive bonds a wide range of lightweight materials quickly. A low-VOC version of 3M™ Super 77.

- Low soak-in and long open time
- Bonds paper, cardboard, fabric, cushion foam, plastic, metal, wood and more
- Low VOC, <25%, aerosol is GREENGUARD Children and Schools Certified[SM], meets CARB, OTC and LADCO requirements, and helps contribute to LEED® credits

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-51111-**97956**-3	24 fl oz	18 oz	Clear	12	CN

3M™ Hi-Strength 90 Spray Adhesive

A versatile, fast-drying adhesive that forms extremely strong bonds on a wide array of materials and works well with plastic, metal, wood and much more.

- A very aggressive tack for high initial grab plus sufficient open time to position materials properly
- Variable-width spray pattern for more control, minimum waste
- Provides higher coverage than competing spray adhesives
- Creates soft, non-dimpling glue lines for clean appearance

New size

	UPC	Size	Net Wt.	Color	Case Qty	Units
Lead Product	0-00-21200-**30023**-3	24 fl oz	17.6 oz	Clear	12	CN
	0-00-76308-**86235**-0	20 fl oz	12.23 oz	Clear	12	CN
	0-00-51111-**07278**-3	24 fl oz	17.6 oz (Inverted)	Clear	12	CN

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

3M™ Hi-Strength 90 CA Spray Adhesive – Low VOC <25%

An all-around adhesive capable of forming extremely strong bonds on a wide array of materials. A low VOC version of 3M™ High Strength 90.

- Bonds woods, laminates, polyethylene, polypropylene, metals and more
- High coverage, variable-width lace spray pattern
- Low VOC, <25%, aerosol is GREENGUARD Children and Schools Certified[SM], meets CARB, OTC and LADCO requirements, and helps contribute to LEED® credits

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-51111-**97957**-0	24 fl oz	19 oz	Clear	12	CN

3M Low-VOC Line

Meets California Air Resources Board (CARB), Ozone Transport Commission (OTC) and Lake Michigan Air District Consortium (LADCO) VOC requirements, is GREENGUARD Children & Schools Certified[SM], and helps contribute to Leed® credits.

For industrial or professional use only.

3M™ Pressure Sensitive Spray Adhesive 72

A permanently tacky, industrial grade spray adhesive ideal for many one-surface bond applications. A touch of blue color helps with precise application.

- Adhesive remains permanently tacky for easy repositioning
- Very long open time allows bonds to be made hours or days after application
- Variable spray pattern minimizes waste and overspray

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-21200-**30025**-7	24 fl oz	17.3 oz	Blue	12	CN

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

3M™ Foam Fast 74 Spray Adhesive

A fast-drying spray adhesive that bonds foam and fabric to a wide range of substrates. Its permanent bond provides fast results to keep projects moving ahead.

- Non-yellowing formula dispenses easily in a lace-spray pattern optimized for foam bonding
- Provides professional, industrial strength for demanding applications
- Offers a fast, aggressive tack for a quick assembly of high-stress bonds
- Allows for a bond time of 15 seconds to 30 minutes

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-21200-**50045**-9	24 fl oz	16.9 oz	Clear	12	CN
0-00-21200-**82242**-1	24 fl oz	16.9 oz	Orange	12	CN
0-00-51111-**07277**-6	24 fl oz	16.9 oz (Inverted)	Orange	12	CN

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

3M™ Foam Fast 74 Spray Adhesive – Low VOC <25%

A low-VOC version of 3M™ Foam & Fabric 74 used for bonding flexible urethane or latex foam together and to bond other materials such as wood, metal and plastics.

- Non-yellowing formula dispenses easily in a lace-spray pattern optimized for foam bonding
- Low VOC, <25%, aerosol is GREENGUARD Children and Schools Certified℠, meets CARB, OTC and LADCO requirements, and helps contribute to LEED® credits

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-51111-**97967**-9	24 fl oz	19 oz	Clear	12	CN
0-00-51111-**97958**-7	24 fl oz	19 oz	Orange	12	CN

3M™ Repositionable 75 Spray Adhesive

Pressure sensitive adhesive spray suitable for temporary holding or positioning of lightweight materials. It adheres in seconds, yet has an extra-long tack range that allows lifting and repositioning of materials.

- Finger-touch, targeted control ensures minimal overspray, waste and cleanup
- Low soak-in formula allows it to bond delicate substrates without damaging the material
- Formula resists bleeding or staining
- Dries clear, produces a smooth glue line and resists wrinkling on most materials

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-21200-**30067**-7	16 fl oz	10.25 oz	Clear	12	CN

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

3M™ Polystyrene Insulation 78 Spray Adhesive

A high strength, high temperature resistant, industrial grade spray adhesive effective for bonding most insulation: fiberglass, expanded polystyrene foam, and extruded polystyrene foam.

- Inverted spray technology for less waste, better coverage
- Bonds polystyrene foam without dissolving or degrading
- Fast-drying formula helps speed assembly

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-21200-**41593**-7	24 fl oz	17.9 oz	Clear	12	CN
0-00-51111-**07279**-0	24 fl oz	17.9 oz (Inverted)	Clear	12	CN

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

3M™ Rubber and Vinyl 80 Spray Adhesive

A high performance, neoprene-based contact aerosol spray adhesive ideal for bonding rubber and vinyl sheets, including weather stripping.

- Features exceptional heat resistance for long-term durability
- Fast-setting contact adhesive produces rapid results
- Resistance to plasticizing oils allows for bond resilience

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-21200-**82618**-4	24 fl oz	19 oz	Yellow	6	CN

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

3M™ Hi-Strength 94 ET Spray Adhesive - Low VOC < 20%

Creates an aggressive, postformable bond for attaching decorative laminate, metal and some rubber substrates.

- Features longer open time and more aggressive tack than comparable adhesives
- Effectively bond metals, wood, rubber, carpet and flooring
- Low VOC, <20%, aerosol is GREENGUARD Children and Schools Certified℠, meets CARB, OTC and LADCO requirements, and helps contribute to LEED® credits

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-51111-**97977**-8	24 fl oz	19.8 oz	Clear	12	CN

For industrial or professional use only.

Designed for Cost Sensitive Applications
20, 24, 27

3M™ Heavy Duty 20 Spray Adhesive

Forms a powerful, permanent bond to wood, laminate, metal, plastic and more. Simply spray the adhesive on one or both surfaces, wait 15 seconds to 30 minutes, and press surfaces together to form a tight bond.

- Fast, aggressive tack and low soak-in eliminates clamping and dry time
- Variable lace spray pattern allows precision placement
- Extended bond time allows 60 seconds to 30 minutes before attaching surfaces

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-51111-**07861**-7	20 fl oz	13.8 oz	Clear	12	CN

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

3M™ Foam & Fabric 24 Spray Adhesive

An economical, fast-drying spray adhesive that bonds foam and fabric to a wide range of substrates. Permanent bond provides fast results to keep projects moving ahead. Non-yellowing formula.

- Dispenses with a lace-spray pattern optimized for foam bonding
- Provides industrial strength for demanding applications at an economical price
- Offers a fast, aggressive tack for a quick assembly of high-stress bonds
- Allows for a bond time of 15 seconds to 30 minutes

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-51111-**07862**-4	20 fl oz	13.8 oz	Orange	12	CN

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

3M™ Multi-Purpose 27 Spray Adhesive

Quickly bonds paper, cardboard, fabrics, soft foams, plastic films, fiberglass insulation and other lightweight materials. Simply spray the adhesive on one or both surfaces, wait 15 seconds to 10 minutes, and press surfaces together to form a tight bond.

- Fast tack helps eliminate dry time
- Mist spray pattern helps ensure better coverage
- Extended bond time helps reduce waste and keep assembly lines moving
- Portable, easy to use and requires no additional equipment

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-51111-**07832**-7	20 fl oz	13.05 oz	Clear	12	CN

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

Aerosols for Packaging

3M™ Shipping-Mate™ Case Sealing Adhesive

Features a clear, fast tack adhesive that permanently seals closure flaps on many corrugated shipping containers.

- Holds securely
- Quick drying
- Long lasting

UPC	Size	Net Wt	Color	Case Qty	Units
0-00-21200-**30024**-0	24 fl oz	17.3 oz	Clear	12	CN

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

3M™ Shipping-Mate™ Palletizing Adhesive

This clear, fast tacking adhesive holds plastic bags or coated cartons onto pallets.

- Low mist formula
- Easy separation after shipment

UPC	Size	Net Wt	Color	Case Qty	Units
0-00-21200-**85844**-4	24 fl oz	16.7 oz	Clear	12	CN

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

Cleaners and Lubricants

3M™ Adhesive Remover

Ideal for removing adhesive residue or for surface preparation prior to use of adhesive and can be used for cleaning heavy oils, greases, silicone, tar and paraffinic materials such as Cosmoline™ and wax.

- Removes a variety of adhesives and other substances
- Non-corrosive formula is safe for most equipment
- Cleans oil, grease, tar, and grime quickly and easily to keep processes moving forward

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-21200-**49142**-9	1 gal	1 gal	Pale Yellow	4	CN
0-00-21200-**49048**-4	24 fl oz	18.5 oz	Pale Yellow	6	CN
0-00-21200-**39296**-2	6.25 fl oz	5 oz	Pale Yellow	6	CN

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

3M™ Adhesive Remover – Low VOC <20%

A low-VOC version of 3M™ Adhesive Remover. Removes a variety of adhesives and other substances.

- Non-corrosive formula is safe for most equipment
- Cleans oil, grease, tar, and grime quickly and easily to keep processes moving forward
- Low VOC, <20%, aerosol is GREENGUARD Children and Schools Certified℠ , meets CARB, OTC and LADCO requirements, and helps contribute to LEED® credits

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-51111-**97974**-7	24 fl oz	18.7 oz	Clear	12	CN

Scotch® Sticker & Marker Remover 6042

A citrus base adhesive remover in the form of a pH neutral, easy-to-control pen. Used for removing adhesives, marker and crayon from walls, lockers, desks, glass, folders and more. Lifts grime and grease from garage areas or work sites.

UPC	Net Wt.	Color	Case Qty	Units
0-00-21200-**50021**-3	0.29 oz	Yellow	12	CS

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

3M™ Citrus Base Cleaner

This liquid cleaner/degreaser cleans without streaking and has a fresh citrus scent.

- Contains no chlorinated or petroleum based solvents
- Removes grease, oil, ink and most adhesives without harsh chemicals or hours of soaking
- Can help prepare surfaces for adhesive bonding

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-21200-**76394**-6	24 fl oz	18.5 oz	Transparent	12	CN

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

3M™ 5-Way Penetrant

A versatile, silicone-free product that lubricates, cleans, inhibits rust and corrosion, and demoisturizes.

- Helps free rusted and frozen nuts and bolts
- Excellent light duty lubricant for many delicate or precision instruments
- Ideal tapping lubricant for stainless steel and aluminum
- Displaces moisture and "dries out" electrical apparatus, generators and motors

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-21200-**21305**-2	24 fl oz	16.8 oz	Light Amber	12	CN

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

3M™ Silicone Lubricant

This high quality silicone lubricant works for many applications. Formulated for extreme conditions, it will not freeze at -28°F nor degrade at 350°F. Contains no petroleum oils to stain fabrics.

- Lubricates moving parts and seals out moisture
- Eliminates squeaks caused by friction
- Protects against rust and corrosion
- Prevents buildup of glues, waxes, inks and paints

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-21200-**85822**-2	24 fl oz	13.25 oz	Clear	12	CN

Not for Retail/Consumer sale or use in CA & other states. Consult local air quality rules before use.

3M™ Silicone Spray – Low VOC 60%

The same great features as 3M™ Silicone Lubricant with a low VOC formulation that is GREENGUARD Children and Schools Certified℠, meets CARB, OTC and LADCO requirements, and helps contribute to LEED® credits

- Fast drying, non-staining
- FDA listed ingredients

UPC	Size	Net Wt.	Color	Case Qty	Units
0-00-51111-**07732**-0	24 fl oz	13.4 oz	Clear	12	CN

For industrial or professional use only.

Hot Melt Adhesives

3M™ Hot Melt Adhesive 3762

GO-TO for Packaging

An economical, fast-setting resin solid hot melt adhesive designed for general purpose applications.

- Aggressive hot tack rapidly achieves handling strength for packaging and other applications
- Medium open time allows for positioning and fit adjustment
- Securely bonds difficult to seal substrates such as lightly waxed surfaces
- Use on corrugate, paperboard cartons and POP displays
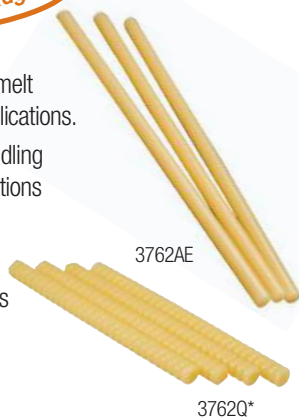
3762AE

3762Q*

UPC	Stick ID	Size	Color	Case Qty	Units
0-00-21200-**82596**-5	3762AE	1/2" x 12"	Tan	11	LB
0-00-21200-**65261**-5	3762Q*	5/8" x 8"	Tan	11	LB

* Special size designed for use with the Quadrack converter.

3M™ Hot Melt Adhesive 3792

GO-TO for Woodworking

A low-volatile-organic compound (VOC) hot melt adhesive produces minimal odor when heated, helping to support a comfortable work environment.

- Dries clear for clean appearance
- 40-50 second open bond time allows for fit adjustment and positioning
- Excellent "Go-to" adhesive for woodworking, particle board, chipboard and cushioning foams
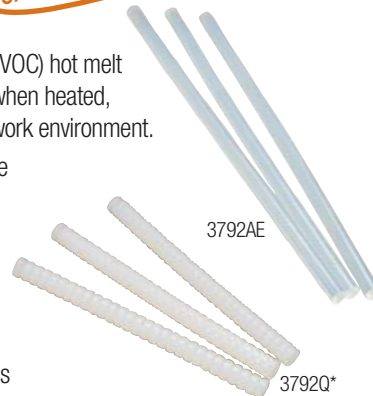
3792AE

3792Q*

UPC	Stick ID	Size	Color	Case Qty	Units
0-00-21200-**82583**-5	3792AE	1/2" x 12"	Clear	11	LB
0-00-21200-**65263**-9	3792Q*	5/8" x 8"	Clear	11	LB

* Special size designed for use with the Quadrack converter.

3M™ Hot Melt Applicator AE II

It is a high volume, self-contained applicator featuring an industrial grade 250-watt PTC (positive temperature coefficient) system for a consistent 400°F (204°C) for application.

- Delivers up to 4 lbs. of adhesive per hour
- Contoured grip and wide trigger provide operator comfort and precise control
- Positive check valve nozzle helps minimize dripping
- Built-in stand helps keep applicator upright, stable and ready for use
- Designed for use with 1/2" x 12" sticks

UPC	Use with these sticks	Case Qty	Units
0-00-21200-**96594**-4	3762AE & 3792AE	5	EA*

* A general purpose tip (.090) is supplied with each applicator.

3M™ Hot Melt Applicator TC with Quadrack Converter and Palm Trigger

Unique design quickly grips the adhesive stick and smooths the melt flow.

- Delivers up to 3.5 lbs. of adhesive per hour
- Palm trigger improves operator comfort
- Quadrack converter provides positive feed-through
- Maintains a steady 385°F (196°C)
- Designed for use with 5/8" x 8" Quadrack (Q) sticks

UPC	Product #	Use with these sticks	Case Qty	Units
0-00-21200-**89445**-9	9990	3762Q & 3792Q	1	EA*

* A general purpose tip (0.093") is supplied with each applicator.

For use with AE sticks only.

For use with Quadrack "Q" sticks only.

Anaerobic Adhesives

One-component anaerobic adhesives that cure and seal threaded assemblies that meet a wide range of applications to prevent vibration loosening and/or leakage. All products provide excellent vibration, corrosion, and shock resistance.

3M™ Scotch-Weld™ Threadlocker TL22

Purple – Screwlock. For low removal torque fasteners less than a 1/4" (6 mm).

- Prevents nuts and bolts from loosening with vibration
- Fills and seals threads completely to help stop corrosion, rust and leaks
- Eliminates the need for lock washers and other locking components
- Long open time that cures quickly

UPC	Size	Color	Case Qty	Units
0-00-48011-**62601**-7	0.33 fl oz/10 mL	Purple	10	BO
0-00-48011-**62602**-4	1.69 fl oz/50 mL	Purple	10	BO

3M™ Scotch-Weld™ Threadlocker TL42

Blue – Nutlock. Provides vibration, corrosion, and shock resistance for fasteners in assembled form.

- Fills and seals threads completely to help stop corrosion, rust and leaks
- Helps maintain torque
- Removable with hand tools
- Securely holds dissimilar metals

UPC	Size	Color	Case Qty	Units
0-00-48011-**62604**-8	1 mL pipette	Blue	100	BO
0-00-48011-**62605**-5	0.33 fl oz/10 mL	Blue	10	BO
0-00-48011-**62606**-2	1.69 fl oz/50 mL	Blue	10	BO

3M™ Scotch-Weld™ Threadlocker TL43

Blue – Provides vibration, corrosion, and shock resistance for 1/4"– 3/4" (6.4-19 mm) fasteners in assembled form

- Oil tolerant formula prevents vibration and provides shock resistance
- Fills and seals threads completely to help stop corrosion, rust and leaks
- Helps maintain torque
- Removable with hand tools

UPC	Size	Color	Case Qty	Units
0-00-51115-**25138**-2	0.33 fl oz/10 mL	Blue	10	BO
0-00-51115-**25139**-9	1.69 fl oz/50 mL	Blue	10	BO

Threadlockers Selection Guide

What strength do you require?

LOW | MEDIUM | HIGH

MEDIUM → Does it need to be oil tolerant? → NO | YES

HIGH → Are the parts pre-assembled? → NO | YES

NO → Do you require high temp? → NO | YES

NO → Is the bolt size > 1"? → NO | YES

| TL22 | TL42 | TL43 | TL71 | TL62 | TL77 | TL72 | TL90 |
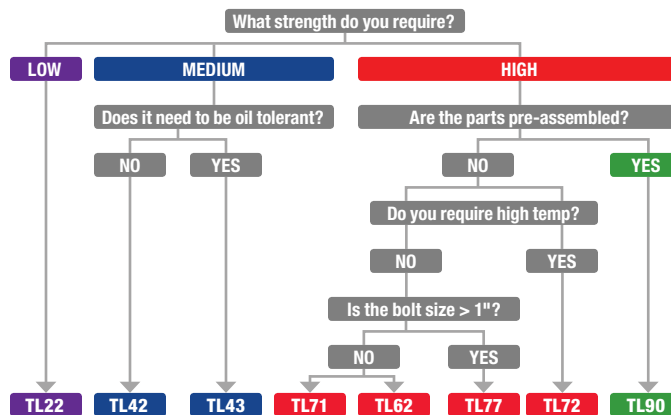
3M™ Scotch-Weld™ Threadlocker TL62

Red – Studlock. High strength with controlled torque tension.

- Long open time anaerobic adhesive that cures quickly
- Prevents nuts and bolts from loosening with vibration
- Fills and seals threads completely to help stop corrosion, rust and leaks
- Eliminates the need for lock washers and other locking components

UPC	Size	Color	Case Qty	Units
0-00-48011-**62609**-3	0.33 fl oz/10 mL	Red	10	BO
0-00-48011-**62610**-9	1.69 fl oz/50 mL	Red	10	BO

3M™ Scotch-Weld™ Threadlocker TL71

Red – Permanent studlock for bolts and studs up to 1" (25 mm).

- Prevents nuts and bolts from loosening with vibration
- Fills and seals threads completely to help stop corrosion, rust and leaks
- Eliminates the need for lock washers and other locking components
- Long open time anaerobic adhesive that cures quickly

UPC	Size	Color	Case Qty	Units
0-00-51115-**25125**-2	1 mL pipette	Red	100	BO
0-00-48011-**62612**-3	0.33 fl oz/10 mL	Red	10	BO
0-00-48011-**62613**-0	1.69 fl oz/50 mL	Red	10	BO

For industrial or professional use only.

3M™ Scotch-Weld™ Threadlocker TL90

Green – Penetrating adhesive for pre-assembled fasteners and porosity sealing of welds.

- Low viscosity provides wicking action that helps lock and seal small compression and ferrule fittings
- Fills and seals threads completely to help stop corrosion, rust and leaks
- Vibration and shock resistant
- Works on parts that reach a service temperature up to 400°F/204°C

UPC	Size	Color	Case Qty	Units
0-00-48011-**62615**-4	0.33 fl oz/10 mL	Green	10	BO
0-00-48011-**62616**-1	1.69 fl oz/50 mL	Green	10	BO

Instant Adhesives

3M™ Scotch-Weld™ Plastic & Rubber Instant Adhesive PR100

This low viscosity instant adhesive is formulated to give exceptional performance on difficult-to-bond substrates such as EPDM, nylon, polypropylene and polyethylene, with use of an appropriate primer.

- Fast curing to keep projects moving quickly
- Typically reaches handling strength in under 20 seconds; full cure in 24 hours
- Achieves a strong, durable and lasting bond, with overlap shear strength over 2,000 psi

Lead Product

UPC	Size	Color	Case Qty	Units
0-00-51115-**25214**-3	20 gram bottle	Clear	10	BO
0-00-51115-**25213**-6	500 gram bottle	Clear	1	BO

3M™ Scotch-Weld™ Threadlocker TL72

Red – High temperature studlock with gap filling for larger diameter coarse threaded parts.

- Locks and seals bolts and studs up to 1" and under high-temperature conditions (up to 450°F)
- Fills and seals threads completely to help stop corrosion, rust and leaks
- Helps maintain torque
- High viscosity prevents dripping and migrating after assembly
- Tested Military Specification: MIL-S-46163A

UPC	Size	Color	Case Qty	Units
0-00-51115-**25133**-7	0.33 fl oz/10 mL	Red	10	BO
0-00-51115-**25137**-5	1.69 fl oz/50 mL	Red	10	BO

3M™ Scotch-Weld™ Instant Adhesive CA40H

A clear, medium viscosity instant adhesive formulated for better void filling capabilities than lower viscosity instant adhesives.

- Enables more controlled and precise application with less mess and run off
- High strength and impact resistance
- Reaches handling strength in under 40 seconds
- Achieves a strong, durable and lasting bond, with overlap shear strength over 2,000 psi

UPC	Size	Color	Case Qty	Units
0-00-21200-**21073**-0	1 fl oz bottle	Clear	12	BO

3M™ Scotch-Weld™ Threadlocker TL77

Red – Heavy duty, permanent for fasteners up to 1.5" (38mm) with coarse threads.

- Securely holds dissimilar and coarse metals, including up to 1-1/2 inch diameter bolts
- Permanently fills and seals threads completely to help stop corrosion, rust and leaks
- Fixture time as little as 20 minutes; fully cures in 24 hours to help reduce lengthy downtime
- Can be disassembled with localized heat

UPC	Size	Color	Case Qty	Units
0-00-51115-**25142**-9	0.33 fl oz/10 mL	Red	10	BO
0-00-51115-**25143**-6	1.69 fl oz/50 mL	Red	10	BO

Instant Adhesives (cont.)

3M™ Scotch-Weld™ Super Fast Instant Adhesive SF100

A low viscosity instant adhesive with exceptional performance on difficult-to-bond plastics and rubbers, acidic and/or contaminated surfaces such as: woods, leathers, cardboard and oil surfaces.

- Super fast cure for high speed production
- Typically reaches handling strength in under 5 seconds; full cure in 24 hours
- Pinch a precise drop or squeeze for a steady bead
- Achieves a strong, durable and lasting bond, with overlap shear strength over 2,000 psi

UPC	Size	Color	Case Qty	Units
0-00-48011-**62631**-4	20 gram bottle	Clear	10	BO

Solvent Based Adhesives

3M™ Nitrile High Performance Plastic Adhesive 1099

This fast drying adhesive forms a durable bond at room temperature, but also has optional heat-initiated chemical reaction to achieve even higher bond properties.

- Forms strong bonds on most vinyls and plastics
- Resists weathering, water, oil, plasticizer migration and fuels
- Provides strong, quick drying flexible bonds

UPC	Size	Color	Case Qty	Units
0-00-21200-**19808**-3	5 oz	Tan	36	TB

3M™ Neoprene High Performance Rubber and Gasket Adhesive 1300

A versatile, solvent based adhesive offering high immediate strength and good heat resistance.

- Adheres neoprene, SBR, butyl, and other types of rubbers to other various substrates
- Excellent moisture and heat resistance performing up to 300°F/148°C
- Can be used as a contact or wet-bond adhesive

UPC	Size	Color	Case Qty	Units
0-00-21200-**19868**-7	5 oz	Yellow	36	TB

3M™ Nitrile High Performance Rubber and Gasket Adhesive 847

A versatile, solvent based adhesive with comparatively low viscosity for easy application.

- High performance adhesive intended to bond gaskets
- Adheres to nitrile rubber (BUNA), neoprene, SBR, butyl, leather, vinyl and various rubbers
- Excellent fuel, oil and water resistance
- Offers resistance to heat and moisture, performing in temperatures up to 300°F/148°C

UPC	Size	Color	Case Qty	Units
0-00-21200-**19718**-5	5 oz	Brown	36	TB

3M™ Industrial Adhesive 4799

A brushable, heat resistant adhesive that develops strength rapidly providing good creep resistance.

- Bonds to rubber (including EPDM) and many materials such as canvas and linoleum to metal, wood and concrete
- Dries rapidly to a water and heat resistant bond
- Low soak-in on porous surfaces

UPC	Size	Color	Case Qty	Units
0-00-21200-**21354**-0	5 oz	Black	36	TB

For industrial or professional use only.

Contact Adhesives

3M™ Neoprene High Performance Contact Adhesive 1357

A versatile, solvent based adhesive offering high immediate handling strength and good heat resistance.

- High performance, sprayable laminating contact adhesive
- Adheres, sheet metals, such as stainless steel, aluminum, cold rolled steel and many plastics to numerous other substrates
- Excellent moisture and heat resistance and will perform up to 300°F (148°C)

UPC	Size	Color	Case Qty	Units
0-00-21200-**19887**-8	5 oz.	Gray-Green	36	TB
0-00-21200-**19890**-8	Pint	Gray-Green	12	PT
0-00-21200-**19892**-2	QT	Gray-Green	12	QT
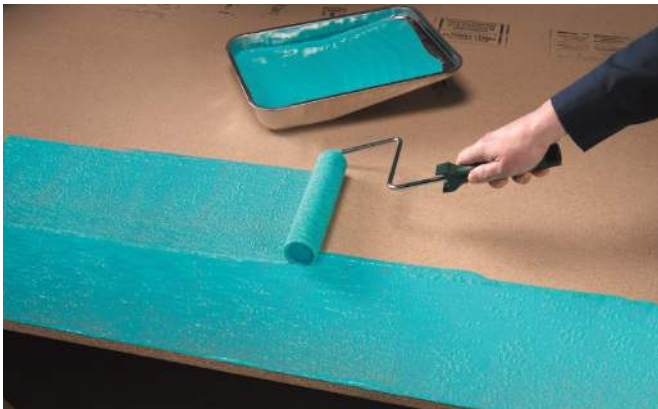
3M™ Fastbond™ Contact Adhesive 30NF

Water-based

A water-dispersed, high-strength adhesive that has high coverage, immediate bond strength, a long bonding range and good heat resistance.

- Bonds most foamed plastics, plastic laminate, wood, plywood, and canvas to themselves and to each other
- Creates a very high strength, high temperature resistant bond with up to a 4 hour bonding range
- Non-flammable in the wet state
- Color changes from white to clear when dry

Lead Product

UPC	Size	Color	Case Qty	Units
0-00-21200-**21185**-0	QT	Green	12	QT
0-00-21200-**21186**-7	Gal	Green	4	GA
0-00-21200-**21187**-4	5 gal	Green	5	GA
0-00-21200-**21180**-5	QT	Neutral	12	QT
0-00-21200-**21181**-2	Gal	Neutral	4	GA
0-00-21200-**21182**-9	5 gal	Neutral	5	GA

Concrete Repair
Fast for Safety & Appearance

3M™ Scotch-Weld™ Concrete Repair Self-Leveling 600

- Quick set formula and bubble-free liquid is low in viscosity and self-levels for ease of installation - floor is ready to use in minutes
- Dispenses with a regular caulk gun or the duo-pack cartridge system to provide maximum working time and precise application
- Chemical reaction hardens to any depth without cracking or an increase in curing time
- Can be sanded to remove rough edges and allow for refinement and smooth finishes
- Bonds dissimilar substrates including concrete, masonry, ceramic, wood and metal - eliminating the need for multiple applications with additional products
- Ideal for minor repairs on building construction, walkways, stairways, pools, decks, patios, and general maintenance and repair

UPC	Description	Size	Color	Case Qty	Units
0-00-21200-**96596**-8	Cartridge/ 2 Mix Tips	8.4 fl oz	Gray	6	CQ
0-00-48011-**53382**-7	Cartridge Mix Tip	8.4 oz	-	3 nozzles per bag 12 bags	CS

Not for Consumer sale or use per CPSC, FHSA, NIST 130 or other requirements.

For smaller jobs, see Duo-Pak cartridge DP600 and DP600NS in 50mL size, page 29.

Nozzle automatically and precisely meters, mixes, and dispenses two-part urethane formulation. Apply material precisely where needed to conserve material.
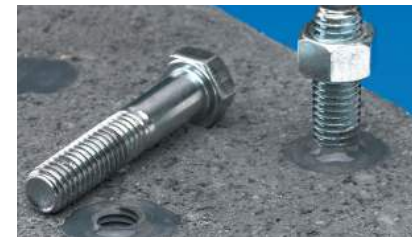
3M™ Concrete Repair hardens to any depth without cracking for custom threading and anchoring.

Cartridge Mix Tip.

3M™ Scotch-Weld™ Structural Adhesives

Two-part adhesives, in Duo-Pak cartridges, are precisely proportioned and cure when the two components mix.

Adhesive		Product (Color)	Key Features	Mix Ratio	Approximate Mixed Work Life at 75°F	Size	Case qty	UPC	Use with these dispensers	Mixing Nozzles
High strength. Excellent environmental resistance	Flexible Epoxies	DP100 Plus (Clear) Lead Product	**Very flexible**, colorless. Low viscosity. Bonds metals, ceramics and glass, wood, and many plastics.	1:1	4 min.	50mL	12/cs	0-00-21200-**87195**-5	EPX Plus II, 1:1 plunger	50mL Square Gold or Helical White
						200mL	12/cs	0-00-21200-**87266**-2	EPX	200mL Square Gold or Helical White
						400mL	6/cs	0-00-21200-**87267**-9	EPX	400mL Square Gold or Helical White
		DP125 (Gray) Lead Product	High performance, very flexible. Ideal for applications involving **dissimilar surfaces**.	1:1	25 min.	50mL	12/cs	0-00-21200-**87215**-0	EPX Plus II, 1:1 plunger	50mL Square Gold or Helical White
						200mL	12/cs	0-00-21200-**87844**-2	EPX	200mL Square Gold or Helical White
						400mL	6/cs	0-00-21200-**87845**-9	EPX	400mL Square Gold or Helical White
	Toughened Epoxies	DP420NS (Black) Lead Product	**Tough durable bonds**. Non-sag. Bonds extremely well to metals, ceramics, wood and some plastics.	2:1	20 min.	37mL	12/cs	0-00-21200-**39285**-6	EPX Plus II, 2:1 plunger	37mL Square Gold or Helical White
						200mL	12/cs	0-00-21200-**39286**-3	EPX	200mL Square Gold or Helical White
						400mL	6/cs	0-00-21200-**39287**-0	EPX	400mL Square Gold or Helical White
		DP460 (Off-White)	**Toughened for impact resistance**. Bonds extremely well to metals, ceramics, wood and some plastics.	2:1	60 min.	37mL	12/cs	0-00-21200-**82225**-4	EPX Plus II, 2:1 plunger	37mL Square Gold or Helical White
						200mL	12/cs	0-00-21200-**87830**-5	EPX	200mL Square Gold or Helical White
						400mL	6/cs	0-00-21200-**87831**-2	EPX	400mL Square Gold or Helical White
		DP460NS (Off-White)	Tough durable bonds. Non-sag. **Ideal for vertical applications.**	2:1	60 min.	37mL	12/cs	0-00-21200-**43670**-3	EPX Plus II, 2:1 plunger	37mL Square Gold or Helical White
						200mL	12/cs	0-00-21200-**43671**-0	EPX	200mL Square Gold or Helical White
						400mL	6/cs	0-00-21200-**43672**-7	EPX	400mL Square Gold or Helical White
	Rigid Epoxies	DP100 (Clear)	**General purpose**. Rigid bonds. Low viscosity. Bonds metals, ceramics, and wood.	1:1	5 min.	50mL	12/cs	0-00-21200-**22648**-9	EPX Plus II, 1:1 plunger	50mL Square Gold or Helical White
						200mL	12/cs	0-00-21200-**87260**-0	EPX	200mL Square Gold or Helical White
						400mL	6/cs	0-00-21200-**87261**-7	EPX	400mL Square Gold or Helical White
		DP100FR (Cream)	**Flame retardant**. Low viscosity and fast setting. UL94 V-0 rating. Bonds metals, ceramics, and wood.	1:1	6 min.	50mL	12/cs	0-00-48011-**56742**-6	EPX Plus II, 1:1 plunger	50mL Square Gold or Helical White
						200mL	12/cs	0-00-48011-**56744**-0	EPX	200mL Square Gold or Helical White
						400mL		0-00-48011-**56743**-3	EPX	400mL Square Gold or Helical White
		DP100NS (Translucent)	General purpose. **Non-sag**. Bonds metals, ceramics, and wood.	1:1	5 min.	50mL	12/cs	0-00-21200-**82255**-1	EPX Plus II, 1:1 plunger	50mL Square Gold or Helical White
						200mL	12/cs	0-00-21200-**87264**-8	EPX	200mL Square Gold or Helical White
						400mL	6/cs	0-00-21200-**87265**-5	EPX	400mL Square Gold or Helical White

3M™ EPX™ Applicators and Plungers
Select the applicator model for the adhesive package size and plunger.

3M™ EPX™ Plus II Applicator
For use with 3M™ Scotch-Weld™ Structural Adhesives in 37mL, 45mL, and 50mL sizes.
0-00-76308-**86383**-8 (10/CS)

3M™ EPX™ Plungers (for use with EPX Plus II)
1:1 plunger   0-00-76308-**86389**-0 (10/CS)
2:1 plunger   0-00-76308-**86390**-6 (10/CS)
10:1 plunger 0-00-76308-**86391**-3 (10/CS)

3M™ EPX™ Manual Applicator
For use with 3M™ Scotch-Weld™ Structural Adhesives in 200mL and 400mL sizes.
0-00-51111-**98073**-6 (1/CS)

3M™ EPX™490mL Manual Applicator
For use with 3M™ Scotch-Weld™ Structural Adhesives 490mL size.
0-00-51115-**71115**-2 (1/CS)

For industrial or professional use only.

	Adhesive	Product (Color)	Key Features	Mix Ratio	Approximate Mixed Work Life at 75°F	Size	Case qty	UPC	Use with these dispensers	Mixing Nozzles
Easy use. Fast cure speed. Versatile. Bonds most plastics.	Low Odor Acrylic	DP8805NS (Green) **Lead Product**	Non-sag, toughened adhesive. Low odor. Bonds difficult surfaces such as powder coats and oily surfaces.	10:1	5 min.	45mL	12/cs	0-00-76308-**98433**-5	EPX Plus II, 10:1 plunger	45mL Square Orange
						490mL	6/cs	0-00-76308-**98439**-7	EPX 490mL Manual	490mL Square Green or Helical Orange
		DP8810NS (Green)	Non-sag, toughened adhesive. Low odor. Bonds difficult surfaces such as powder coats and oily surfaces. Longer worklife.	10:1	10 min.	45mL	12/cs	0-00-51128-**99432**-0	EPX Plus II, 10:1 plunger	45mL Square Orange
						490mL	6/cs	0-00-51128-**99431**-3	EPX 490mL Manual	490mL Square Green or Helical Orange
	LSE Plastic Acrylic	DP8010 (Blue) **Lead Product**	Tough bonds, high impact resistance. Bonds many LSE plastics.	10:1	10 min.	45mL	12/cs	0-00-51115-**71600**-3	EPX Plus II, 10:1 plunger	45mL Square Orange
						490mL	6/cs	0-00-51115-**71601**-0	EPX 490mL Manual	490mL Square Green or Helical Orange
		DP8010NS (Blue)	Bonds polyolefins and low surface energy materials. Non-sag.	10:1	10 min.	45mL	12/cs	0-00-51115-**81451**-8	EPX Plus II, 10:1 plunger	45mL Square Orange
						490mL	6/cs	0-00-51115-**81453**-2	EPX 490mL Manual	490mL Square Green or Helical Orange
	MMA Acrylic	DP8410NS (Green) **Lead Product**	High impact resistance. Non-sag. Adhesion to most plastics.	10:1	10 min.	45mL	12/cs	0-00-51115-**70994**-4	EXP Plus II, 10:1 plunger	45mL Square Orange
						490mL	6/cs	0-00-51115-**70995**-1	EPX 490mL Manual	490mL Square Green or Helical Orange
	Metal Bonder Acrylic	DP8407NS (Gray)	Bonds permanently to bare metals with minimal surface prep. Non-sag. **Metal bonder**	10:1	7 min.	45mL	12/cs	0-00-76308-**86273**-2	EPX Plus II, 10:1 plunger	45mL Square Orange
						490mL	6/cs	0-00-76308-**86285**-5	EPX 490mL Manual	490mL Square Green or Helical Orange
Flexible	Urethane	DP604NS (Black) **Lead Product**	Low temperature flexibility. Non-sag. Bonds dissimilar substrates.	1:1	4 min.	50mL	12/cs	0-00-21200-**96412**-1	EPX Plus II, 1:1 plunger	50mL Square Gold or Helical White
						400mL	6/cs	0-00-51111-**98301**-0	EPX 400mL Manual	400mL Square Gold or Helical White
	Semi-rigid Urethane	DP600 (Gray)	Self-leveling concrete repair.	1:1	1 min.	50mL	12/cs	0-00-21200-**56602**-8	EPX Plus II, 1:1 plunger	50mL Square Gold or Helical White
						400mL	6/cs	0-00-51111-**98303**-4	EPX 400mL Manual	400mL Square Gold or Helical White
		DP600NS (Gray)	Non-sag concrete repair.	1:1	1 min.	50mL	12/cs	0-00-21200-**56606**-6	EPX Plus II, 1:1 plunger	50mL Square Gold or Helical White
						400mL	6/cs	0-00-51111-**98312**-6	EPX 400mL Manual	400mL Square Gold or Helical White

3M™ Scotch-Weld™ EPX™ Mixing Nozzles

Choose a mixing nozzle that fits the cartridge size.

Product	Size	UPC	Case Qty
Square Gold	37mL & 50ML	0-00-21200-**50008**-4	72
Square Gold	200mL & 400mL	0-00-21200-**97331**-4	36
Helical White	37mL & 50ML	0-00-21200-**81449**-5	72
Helical White	200mL & 400mL	0-00-21200-**87982**-1	36

Product	Size	UPC	Case Qty
Square Orange	45mL	0-00-51115-**69043**-3	36
Helical Orange High Throughput	490mL	0-00-51115-**69042**-6	36
Square Green Low Waste	490mL	0-00-51115-**81619**-2	36

For industrial or professional use only.

Adhesive Sealants

Avoid the elements with these flexible bonding and sealing solutions.

3M™ Polyurethane Construction Sealant 525

A single component sealant that forms the most flexible and resilient joint with excellent adhesion on most materials.

- Creates flexible seals on heavy and light precast panel expansion joints, wood, aluminum and PVC
- Cures within 24 hours under normal outside humidity; 90-minute plus skin time
- Use for heavy and light precast panel expansion joints, joinery seams and concrete roof tiles

UPC	Size	Color	Case Qty	Units
0-00-48011-**62823**-3	300mL/10.1 fl oz	Gray	12	EA

Not for Consumer sale or use per CPSC, FHSA, NIST 130 or other requirements.

3M™ Polyurethane Sealant 540

Interior Sealing

A high performance, single-component, moisture-curing sealant that forms permanently elastic bonds.

- Fast-curing adhesive offers rapid results
- High tensile strength produces high-strength bonds
- Excellent weather resistance for long-term performance

UPC	Size	Color	Case Qty	Units
0-00-21200-**49054**-5	300mL/10.1 fl oz cartridge	White	12	EA
0-00-21200-**41594**-4	300mL/10.1 fl oz cartridge	Gray	12	EA
0-00-21200-**41595**-1	300mL/10.1 fl oz cartridge	Black	12	EA

Not for Consumer sale or use per CPSC, FHSA, NIST 130 or other requirements.

3M™ Adhesive Sealant 740 UV

Exterior Sealing

- A single-component, elastomeric sealant that cures without isocyanates
- Seals concrete, wood, aluminum, most lacquered metals, polyester, glass, stone and ceramic
- This hybrid technology is paintable when wet and will not degrade when exposed to UV
- Low VOC, 50 minute skin time

UPC	Size	Color	Case Qty	Units
0-00-48011-**62812**-7	290 mL cartridge	White	12	EA
0-00-48011-**62813**-4	290 mL cartridge	Gray	12	EA
0-00-51111-**08024**-5	290 mL cartridge	Black	12	EA

Not for Consumer sale or use per CPSC, FHSA, NIST 130 or other requirements.

Marine Sealants

3M™ Marine Adhesive Sealant 5200

Permanent Bonding

A one-part polyurethane sealant formulated to chemically react with moisture in order to provide strong, flexible bonds in a marine environment.

- Provides excellent resistance to saltwater and weathering
- Tough and flexible polyurethane polymer forms strong bonds
- Bonds dissimilar materials without shrinking
- Retains strong bond during vibration, swelling, shrinking or shock
- Offers extended working time through longer cure

UPC	Size	Color	Case Qty	Units
0-00-51135-**05203**-7	3 oz tube	White	6	TB
0-00-51135-**05205**-1	3 oz tube	Black	6	TB
0-00-51135-**06500**-6	295mL/10 fl oz cartridge	White	12	EA
0-00-51135-**06501**-3	295mL/10 fl oz cartridge	Tan	12	EA
0-00-51135-**06502**-0	295mL/10 fl oz cartridge	Mahogany	12	EA
0-00-51135-**06504**-4	295mL/10 fl oz cartridge	Black	12	EA

3M™ Marine Adhesive Sealant 5200 Fast Cure

A one-part polyurethane formulated for applications where a fast, long-term seal is required for above or below the waterline.

Permanent Bonding 24 hour Cure

- Fast-curing adhesive sealant that is tack-free in 1 hour; cures within 24 hours
- Provides excellent resistance to saltwater and weathering
- Tough and flexible polyurethane polymer forms strong bonds
- Retains strong bonds during vibration, swelling, shrinking or shock
- Designed to bond dissimilar materials without shrinking

UPC	Size	Color	Case Qty	Units
0-00-51135-**05220**-4	3 oz. Tube	White	12	TB
0-00-51135-**06520**-4	295mL/10 fl oz cartridge	White	12	EA

3M™ Marine Adhesive Sealant 4000 UV

Exterior Bonding

A one-part adhesive sealant that cures to form a firm, rubbery and waterproof seal, making it well-suited for marine applications above or below the waterline.

- Forms very high strength seal for durability
- Excellent UV resistance for glazing applications
- Low VOC for more environmentally sustainable product
- 20 minute skin time helps keep jobs moving quickly

UPC	Size	Color	Case Qty	Units
0-00-51135-**05280**-8	3 oz tube	White	6	EA
0-00-51135-**06580**-8	295mL/10 fl oz cartridge	White	12	EA
0-00-51135-**05503**-8	295mL/10 fl oz cartridge	Black	12	EA

3M™ Marine Adhesive Sealant 3000 UV

Exterior Sealing

A single component, silane terminated polymer (STP) sealant that works on concrete, wood, aluminum, most lacquered metals, polyester, glass, stone, ceramic and more.

- Paintable when wet
- Will not degrade when exposed to UV
- Isocyanate free

UPC	Size	Color	Case Qty	Units
0-00-76308-**98241**-6	290 mL/10 fl oz cartridge	White	12	EA
0-00-76308-**98242**-3	290 mL/10 fl oz cartridge	Black	12	EA

3M™ Marine Grade Silicone Sealant

A high-quality, one-component cure, silicone sealant designed for the harsh marine environment.

- Mildew and high-temperature resistant to provide a durable and long-lasting seal
- Non-shrinking and non-sagging properties provide simple and efficient application
- Permanently elastic design features long-lasting flexibility

UPC	Size	Color	Case Qty	Units
0-00-51135-**08027**-6	295mL/10 fl oz cartridge	White	12	EA
0-00-51135-**08029**-0	295mL/10 fl oz cartridge	Clear	12	EA

3M™ Manual Applicator 310M

A high-quality, manual-driven applicator designed to dispense adhesive sealants in cartridges.

- Features a 18:1 mechanical advantage
- All-metal construction for durability
- Offers fast metering, mixing and application of adhesives
- Mobile design provides convenient and portable adhesive application

UPC	Case Qty
0-00-48011-**62830**-1	1 per Case

3M™ Pneumatic Applicator 34A

A high quality pneumatic applicator designed for dispensing cartridges for 290, 295, 300, 310mL and 400mL sausage packs. 120 PSI rated.

- Variable flow control
- 3 piece telescoping piston

UPC	Case Qty
0-00-48011-**62834**-9	1 per Case

For industrial or professional use only.

Fire Barrier Solutions

Making buildings safer.

3M is proud to be the industry leader in firestopping materials. Our dedication to stringent testing and code developments help make buildings safer today than they were even 10 years ago. You can trust the 3M brand for proven reliability and outstanding service.

3M™ Fire Barrier Sealant IC 15WB+

A one-part, gun-grade, intumescent firestop sealant that forms a monolithic seal after drying, CPVC compatible and bonds to concrete, metals, wood, plastic and cable jacketing.

- Up to 3-hour fire ratings per ASTM E 814 (UL 1479)
- Designed to help minimize sound transfer
- Water-based and paintable sealant provides easy application and clean-up
- Sag-resistant properties offer clean application as well as strong adhesion

UPC	Size	Color	Case Qty	Units
0-00-51115-**16557**-3	Cartridge 10.1 fl oz	Yellow	12	CQ
0-00-51115-**16560**-3	Sausage Pack 20 fl oz	Yellow	10	EA
0-00-51115-**16558**-0	Pail 4.5 gallon	Yellow	1	PA

3M™ Fire Barrier Sealant CP 25WB+

600+ Tested & Listed Systems

Our most popular latex-based intumescent firestop sealant with more than 600 tested and listed systems. Dries to a red color, no mixing required.

- Our most popular latex-based intumescent firestop sealant with more than 600 tested and listed systems. Dries to a red color, no mixing required.
- Superior adhesion – bonds to concrete, metals, wood, plastic and cable jacketing
- Extensive library of UL Classified fire protection systems
- Intumescent – expands when heated to seal around items exposed to fire
- Low VOC – meets the intent of LEED NC-EQ Credit 4.1 for Low-Emitting Materials – contains <250 g/L VOC content (less H20 and exempt solvents)

UPC	Size	Color	Case Qty	Units
0-00-51115-**11638**-4	Cartridge 10.1 fl oz	Red	12	CQ
0-00-51115-**11641**-4	Cartridge 27 fl oz	Red	6	CQ
0-00-51115-**11642**-1	Sausage Pack 20 fl oz	Red	10	EA
0-00-51115-**11639**-1	Pail 2 gallon	Red	1	PA
0-00-51115-**11640**-7	Pail 5 gallon	Red	1	PA

3M™ Fire Barrier Rated Foam FIP 1-Step

New technology enables this firestop foam to expand up to 5 times in volume after dispensing, This intumescent foam is used to fill the annular space created by pipes and cables penetrating through fire-rated construction.

- Firestop tested up to 2 hours in accordance with ASTM E 814 (UL 1479) and CAN/ULC S115
- Expands up to 5X when dispensed. One cartridge FIP 1-Step equals up to 6 tubes of 10.1 oz. caulk cartridges
- Expansive UL systems for blank openings, metal pipe, cables, cable trays, combos, insulated pipe
- Excellent adhesion. Can be installed in wall or floor applications with no backing material
- Meets the intent of LEED VOC regulations, <250 g/L VOC contents (less H2O and exempt solvents)

UPC	Size	Color	Case Qty	Units
0-00-51115-**54925**-0	Cartridge 12.85 fl oz	Red	6	CQ

Dispensing	UPC	Packaging	Case Qty	Units
HandyMax® HMS-G4C2 Manually-operated Dispenser	0-00-51115-**54927**-4	1	1	EA
PowerMax® HPS-4C2 Battery-operated Dispenser	0-00-51115-**54928**-1	1	1	EA
Replacement Nozzles	0-00-51115-**54933**-0	12/bag; 5 bags/case	60	BG

Through-Penetration Sealants

3M™ Fire Barrier Sealant FD 150+

This halogen-free sealant is sag-resistant and has an excellent caulk rate. It dries to the touch in 30–60 minutes and can be painted.

- Acrylic latex caulk with up to 3-hour fire rating per ASTM E 814 (UL 1479)
- Up to 4-hour fire rating per ASTM E 1966 (UL 2079)
- Continuous seal remains pliable and allows for typical pipe movement
- Water-based for easy installation, cleanup and disposal
- High-solids formula means limited shrinkage

Available Colors

Limestone   Red   Blue

UPC	Size	Color	Case Qty	Units
0-00-51115-**18812**-1	Cartridge 10.1 fl oz	Red	12	CQ
0-00-51115-**18810**-7	Sausage Pack 20 fl oz	Red	12	EA
0-00-51115-**18811**-4	Cartridge 28 fl oz	Red	6	CQ
0-00-51115-**18813**-8	Pail 4.5 gallon	Red	1	PA
0-00-51115-**16564**-1	Cartridge 10.1 fl oz	Limestone	12	TB
0-00-51115-**16567**-2	Sausage Pack 20 fl oz	Limestone	12	EA
0-00-51115-**16565**-8	Pail 4.5 gallon	Limestone	1	PA
0-00-51115-**11574**-5	Cartridge 10.1 fl oz	Blue	12	TB
0-00-51115-**11634**-6	Sausage Pack 20 fl oz	Blue	12	EA
0-00-51115-**11602**-5	Cartridge 28 fl oz	Blue	6	CQ
5-00-51115-**11575**-7	Pail 4.5 gallon	Blue	1	PA

Through-Penetration Sealants (cont.)

3M™ Fire Barrier Silicone Sealant 2000+

An elastomeric, ready-to-use, single-component, neutral-cure silicone sealant that cures upon exposure to atmospheric humidity. Forms a flexible firestop seal that also acts as a barrier to airborne sound transmission.

- Up to 3-hour fire rating per ASTM E 814 (UL 1479)
- Up to 4-hour rating for construction joint systems per ASTM E 1966 (UL 2079)
- Provides optimum adhesion to a wide variety of construction materials
- Excellent weatherability during construction

UPC	Size	Color	Case Qty	Units
0-00-51115-**11558**-5	Cartridge 10.3 fl oz	Lt Gray	12	CQ
5-00-51115-**11559**-7	Pail 4.5 gallon	Lt Gray	1	PA

Through-Penetration Water Tight Sealants

3M™ Fire Barrier Water Tight Sealant 3000 WT

A high-performance, intumescent silicone firestop that also acts as a barrier to water leakage and airborne sound transmission.

- Up to 4-hour fire ratings per ASTM E 814 (UL 1479)
- Excellent weatherability – ideal for fast track construction
- Cures upon exposure to atmospheric humidity
- Fungal growth inhibited in the product per ASTM G 21

UPC	Size	Color	Case Qty	Units
0-00-51115-**16593**-1	Cartridge 10.1 fl oz	Gray	12	CQ
0-00-51115-**18788**-9	Sausage Pack 20 fl oz	Gray	12	EA
5-00-51115-**16594**-3	Pail 4.5 gallon	Gray	1	PA

3M™ Fire Barrier Water Tight Sealant 1003 SL

A self-leveling silicone sealant firestop that creates a flexible seal and resists moisture across floors and other horizontal surfaces.

- Up to 3-hour fire ratings for joint systems per ASTM E 1966 (UL 2079)
- Up to 3-hour fire ratings for through penetrations per ASTM E 814 (UL 1479)
- Compression/extension recovery of + 31% of original joint width

UPC	Size	Color	Case Qty	Units
0-00-51115-**11538**-7	Cartridge 10.1 fl oz	Lt Gray	12	CQ
0-00-51115-**18789**-6	Sausage Pack 20 fl oz	Lt Gray	12	EA
0-00-51115-**11540**-5	Pail 4.5 gallon	Lt Gray	1	PA

3M™ Fire Barrier Water Tight Sealant 1000 NS

This non-slump firestop sealant was designed as a re-enterable and repairable solution primarily used on vertical surfaces.

- Up to 3-hour fire ratings for joint systems per ASTM E 1966 (UL 2079)
- Up to 3-hour fire ratings for through penetrations per ASTM E 814 (UL 1479)
- Compression/extension recovery of + 31% of original joint width

UPC	Size	Color	Case Qty	Units
0-00-51115-**11535**-6	Cartridge 10.1 fl oz	Lt Gray	12	CQ
0-00-51115-**18790**-2	Sausage Pack 20 fl oz	Lt Gray	12	EA
0-00-51115-**11537**-5	Pail 4.5 gallon	Lt Gray	1	PA

3M™ Firestop Identification Label

Adhesive-backed, bright red label for easy identification of through penetration or joint firestop systems in fire-rated construction.

UPC	Size	Case Qty	Units	Labels per roll
0-00-51115-**54917**-5	3 in x 5 in	4	RL	250

Through-Penetration Devices and Kits

3M™ Fire Barrier Ultra Plastic Pipe Device

A one-piece, metal collar assembly that makes installation fast and easy.

- Firestop up to 6" non-metallic pipe in new and retrofit installations
- Up to 3-hour fire ratings per ASTM E 814 (UL 1479)
- Proven technology - Intumescent action quickly seals around the penetrating item in a fire

UPC	Prod ID	Size	Case Qty	Units
0-00-51115-**08378**-5	PPD1.5	1.5 in	10	EA
0-00-51115-**08379**-2	PPD2	2 in	10	EA
0-00-51115-**08380**-8	PPD3	3 in	10	EA
0-00-51115-**08381**-5	PPD4	4 in	10	EA
0-00-51115-**08253**-5	PPD6	6 in	5	EA

3M™ Fire Barrier Putty Sleeve Kits

Kit allows for both new and retrofit data and telecom cable firestop installations. Ideal for high traffic cable penetrations.

- 4-hour fire-rating per ASTM E 814 (UL 1479)
- Suitable for installation in gypsum wall board and concrete walls or floors
- No gasket required

UPC	Size	Case Qty	Units
0-00-51115-**18809**-1	1 in	1	KT
0-00-51115-**18808**-4	2 in	1	KT
0-00-51115-**18806**-0	4 in	4	KT

3M™ Ultra Fast Anchors UFA-16

These unique anchor straps replace the need for power tools, mounting screws, washers and other fasteners—all you need are pliers.

- Used in up to 12" concrete or 12" gypsum floor or wall assemblies
- Takes about one minute to install

UPC	Size	Case Qty	Units
0-00-51115-**11530**-1	16 in	400	EA

3M™ Fire Barrier Foam Plugs

These pre-formed foam blocks are used in conjunction with 3M™ Fire Barrier Pass-Through Devices.

4 in. Square   4 in. Round   2 in. Round

- Effectively seal larger openings against smoke, toxic gas and flame
- Help reduce sound transmission
- Easy to install

UPC	Size	Case Qty	Units
0-00-51115-**18791**-9	4 in round	24	EA
0-00-51115-**18793**-3	2 in round	24	EA
0-00-51115-**18794**-0	4 in square	24	EA

3M™ Fire Barrier Pass-Through Devices

Use with Mounting Brackets

One-piece hinged metal enclosures designed to prevent the passage of fire, smoke and toxic gas.

- Cable management solution for electrical, data and communication applications
- Fast and easy installation
- Up to 4-hour fire rating per ASTM E 814 (UL 1479)

Use with Mounting Brackets shown below.

UPC	Size	Case Qty	Units
0-00-51115-**18773**-5	2 in Round	6	EA
0-00-51115-**16598**-6	4 in Round	6	EA
0-00-51115-**16597**-9	4 in Square	6	EA

3M™ Fire Barrier Pass-Through Mounting Brackets

Used in conjunction with 3M™ Fire Barrier Pass-Through Devices, these metal brackets support and strengthen firestop through penetration installations. Brackets come in pairs for securing the device on each side of the floor or wall assembly.

UPC	Size	Case Qty	Units
0-00-51115-**18774**-2	2 in Round Single Mount (Pair)	24	PR
0-00-51115-**18754**-4	4 in Round Single Mount (Pair)	24	PR
0-00-51115-**18752**-0	4 in Square Single Mount (Pair)	24	PR
0-00-51115-**18753**-7	4 in Square Triple Mount (Pair)	24	PR
0-00-51115-**18777**-3	4 in Square Sixplex Mount (Pair)	6	PR

Through-Penetration Specialty Products

3M™ Fire Barrier Packing Material PM4

An easy-to-dispense, non-asbestos, inorganic material designed to be used as an alternative packing material to mineral wool, fiberglass and backer rod.

- Convenient, hand-tear dispensing
- Excellent strength and flexibility characteristics
- Meets ASTM C 1338 Standard Test Method for determining fungi resistance of insulation materials and facings

UPC	Size	Case Qty	Units
0-00-51115-**18764**-3	1/2 in thick x 4 in wide x 20.5 ft long	5	RL

3M™ Fire Barrier Self-Locking Pillows

Self-contained firestops ideal for medium to large through penetrations. Intumescent fire-rated pillows are designed to expand during a fire, locking themselves around vital components.

- Easy to install, remove and reconfigure to help save time and labor
- No wire mesh or additional support required
- Up to 3-hour fire ratings per ASTM E 814 (UL 1479)
- Available in multiple sizes and can be cut for precise fill and compression

UPC	Prod ID	Size	Case Qty	Units
5-00-51115-**16578**-3	FB249SL	2 in x 4 in x 9 in	24	EA
5-00-51115-**16579**-0	FB269SL	2 in x 6 in x 9 in	16	EA
5-00-51115-**16580**-6	FB369SL	3 in x 6 in x 9 in	20	EA

3M™ Fire Barrier Pillows

Self-contained, intumescent products designed for use in through-penetration firestops such as cable trays, conduit and blank openings.

- Up to 3-hour fire ratings per ASTM E 814 (UL 1479)
- Re-enterable and re-useable for new or retrofit installations
- Graphite-free composition does not conduct electricity
- No wire mesh required and easy to install, inspect, remove and reuse as needed
- Excellent aging properties for long-lasting durability and performance

UPC	Prod ID	Size	Case Qty	Units
0-00-51115-**16530**-6	FB249	2 in x 4 in x 9 in	24	EA
0-00-51115-**16531**-3	FB269	2 in x 6 in x 9 in	16	EA
0-00-51115-**16532**-0	FB369	3 in x 6 in x 9 in	20	EA

3M™ Fire Barrier Blocks, Plugs and Planks

Stack, seal, done fire barrier products—no special tools needed. They're designed for easy installation, effectively sealing larger openings against smoke, toxic gas and flame.

7.87" Block   4" Plug   2" Plug   39.37" Plank

- Fits medium to large openings in wall and floor through-penetrations
- Easy trim material achieves a tight fit
- No cure time for faster completion
- Paintable with primer

UPC	Size	Case Qty	Units
3M™ Fire Barrier Block B258			
0-00-76308-**97939**-3	2.36 in x 5.12 in x 8 in	12	Block
3M™ Fire Barrier Plank PK39			
0-00-76308-**98231**-7	39.37 in x 5.12 in x 2.36 in	3	Plank
3M™ Fire Barrier Plug PLG2			
0-00-76308-**98126**-6	2" diameter	4	Plug
3M™ Fire Barrier Plug PLG4			
0-00-76308-**98203**-4	4" diameter	4	Plug

3M™ Fire Barrier Composite Sheet CS-195+

A thin, one-part composite system designed to firestop blank openings and larger penetrations such as cable trays and conduit and HVAC ductwork through rated construction.

- Up to 4-hour fire ratings per ASTM E 814
- Thermally conductive, allowing unwanted heat build-up to escape
- Re-enterable for new or retrofit installations
- Easy to install using common trade tools, cut and form to desired shape

UPC	Size	Case Qty	Units
0-00-51115-**07437**-0	16 in x 28 in, Boxed	1	EA
0-00-51115-**08260**-3	28 in x 52 in, Boxed	1	EA
0-00-51115-**07220**-8	36 in x 24 in, Boxed	1	EA
0-00-51115-**07222**-2	36 in x 36 in, Boxed	1	EA
0-00-51115-**07224**-6	36 in x 41 in, Boxed	1	EA

3M™ Fire Barrier Moldable Putty Stix MP+

A one-part, ready-to-use, re-enterable, intumescent putty that can be easily formed to firestop through penetrations and blank openings in fire-rated assemblies. Often used to fill voids in large openings and/or complex firestop systems.

- Up to 4-hours fire ratings per ASTM E 814 (UL 1479)
- Provides draft and cold smoke seal
- Helps reduce noise transfer (STC-Rating of 56 when tested in STC 56-rated wall assembly)
- Noncorrosive to metal and compatible with synthetic cable jackets
- Will not dry out or crumble, re-enterable

UPC	Size	Case Qty	Units
0-00-51115-**16526**-9	1.4 in x 11 in, Sticks	10	EA
0-00-51115-**16526**-9	1.45 in x 6 in, Sticks	12	EA

3M™ Fire Barrier Moldable Moldable Putty Pads MPP+

A one-part firestop material used in various fire-rated assemblies, such as electrical box protection and wall openings. Ready to use in convenient, thick pads.
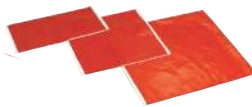
- Provides draft and cold smoke seal, helps reduce noise transfer
- Up to 4-hour fire ratings per ASTM E 814 (UL 1479)
- Excellent adhesion to a wide range of construction materials

UPC	Size	Case Qty	Units
0-00-51115-**16508**-5	4 in x 8 in, Pads	10	PD
0-00-51115-**16509**-2	7 in x 7 in, Pads	20	PD
0-00-51115-**16510**-8	9.5 in x 9.5 in, Pads	20	PD

3M™ Fire Barrier Mortar

A cost-effective, lightweight, cementitious firestop with variable mix ratios for use in through penetration applications. Excellent adhesion—bonds to concrete, metals, wood, plastic and cable jacketing.

- Up to 3-hour fire ratings per ASTM E 814 (UL 1479)
- Halogen-free formula
- Water clean up

UPC	Size	Case Qty	Units
0-00-51115-**54901**-4	5 gallon	1	PA
0-00-51115-**54900**-7	44 lb. Bag	1	BG

Construction Joint Spray

3M™ FireDam™ Spray 200

Sprayable coating is a quick and easy method for firestopping fire rated construction joints, including head-of-wall, wall-to-wall, floor-to-floor and perimeter joints.

- Up to 4-hour fire ratings for joint systems per ASTM E 1966 (UL 2079)
- Up to 2-hour fire ratings for through penetrations per ASTM E 814 (UL 1479)
- Elastomeric – forms a flexible seal with compression/extension of up to + 50% of nominal joint width
- High coverage rate reduces installation time
- Fast-drying, low-sag formula
- Applied with conventional airless spray equipment
- Paintable when cured
- Easy clean up with water

UPC	Size	Color	Case Qty	Units
0-00-51115-**18797**-1	5 gallon pail	Dark Gray	1	PA
0-00-51115-**18798**-8	5 gallon pail	Red	1	PA

Flexible Wraps

Flexible solutions for the protection of grease ducts, ventilation air ducts, return air plenums, emergency circuits, structural steel and more. These flexible wrap products make installation easy, even around corners. Ideal for use in a wide variety of commercial and industrial applications.

3M™ Fire Barrier Duct Wrap 615+

The only fire-rated duct wrap product you'll need to help protect both grease ducts and air ducts, in an easy to install format.

- Lightweight (6 lbs per cu ft) and thin (1.5" - in accordance with the tolerances in ASTM C 892) for easier application
- 2-hour fire protection
- Third-party certified to ASTM E 2336 (grease duct test standard) and ISO 6944 (air duct test standard)
- Tested and listed with UL and Intertek, meets IBC, IMC, UMC, NFPA and other key life safety codes
- Listed by California State Fire Marshal (Listing No. 2440-0941:5555)
- Supports maximum temperatures of up to 2192°F (1200°C)
- Apply in 2 layers for grease ducts, 1 layer for air ducts
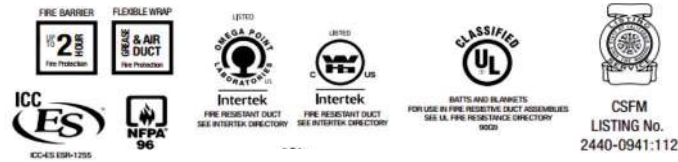
UPC	Size	Case Qty	Units
0-00-51115-**54906**-9	48 in x 25 ft	1	RL
0-00-51115-**54905**-2	24 in x 25 ft	1	RL
0-00-51115-**18804**-6	1.5 in x 6 in x 25 ft	4	Collar

3M™ Fire Barrier Plenum Wrap 5A+

Applied 1-layer thick, this wrap creates a fire-resistant enclosure that can reduce the flame spread and smoke spread ratings to acceptable levels for return air plenums. It is tested to UL 910 (NFPA 262), UL 1887, and ASTM E 84.

UPC	Size	Case Qty	Units
0-00-51115-**18802**-2	24 in x 50 ft (0.5 in thick)	1	RL
0-00-51115-**18805**-3	48 in x 25 ft (0.5 in thick)	2	RL

3M™ Venture Tape™ FSK Facing Tape 1525CW

For use with Duct Wrap 615+ and Plenum Wrap 5A+

Foil/kraft lamination coated with a cold weather acrylic pressure sensitive adhesive.

- UL723 Classified (5/10 Flame/Smoke Rating)
- ASTM C1136, Type II and IV
- Tri-directional reinforcement

9.5 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-07-50351-**50014**-7	Ind. Labeled	48 mm x 45.7 m	Natural Aluminum	24	RL
0-07-50351-**15253**-7	Ind. Labeled	72 mm x 45.7 m	Natural Aluminum	16	RL
0-07-50351-**50015**-4	Ind. Labeled	99 mm x 45.7 m	Natural Aluminum	12	RL

3M™ Interam™ Endothermic Mat E-5A-4

Flexible mat with endothermic technology that, when exposed to high temperatures or flame, releases chemically bound water to slow heat transfer and help protect critical electrical and structural components from fire. Non-flame supporting, low-smoke evolution and fast installation make this an excellent fire barrier for structural steel and electrical circuitry.

- ASTM E 84 (UL 723) Surface Burning Characteristics of Building Materials
- ASTM E 119 (UL 263) Fire Tests of Building Construction and Materials
- ASTM E 1529 (UL 1709) Determining Effects of Large Hydrocarbon Pool Fires on Structural Members and Assemblies
- ASTM E 1725 Fire Tests of Fire-Resistive Barrier Systems for Electrical System Components
- NBN 713-20/ISO TC 92 Simulated Jet-Fire Test

UPC	Size	Case Qty	Units
0-00-51115-**54913**-7	2/5 in. thick x 24.5 in wide x 20 ft long	1	RL

Wraps easily around existing structures. Multiple layers can be applied, allowing you to tailor the amount of fire protection required.

3M™ Aluminum Foil Tape 425
Most Versatile Aluminum Tape

Use this versatile tape to seal the cut edges on 3M™ Interam™ Endothermic Mat E-5A-4.

- Thermally conductive tape helps dissipate heat and improves heating and cooling efficiency to protect temperature sensitive materials
- Resistant to chemicals to protect surfaces during de-paint process and other chemical masking operations
- Highly engineered acrylic adhesive provides long term durability
- Withstands exposure to flame, weathering, moisture and UV
- Heat and light reflective tape protects surfaces and enhances lighting efficiency
- Dead soft aluminum foil backing conforms to curved and uneven surfaces
- Recognized by UL to UL 746C and Classified by UL to UL 723, Class "L" for low flammability rating

4.6 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51125-**85388**-0	Bulk	1 in x 60 yd	Silver	36	RL
0-00-51125-**85311**-8	Bulk	2 in x 60 yd	Silver	24	RL
0-00-51125-**85312**-5	Bulk	3 in x 60 yd	Silver	12	RL

Scotch® Box Sealing Tapes

High tack. High performance.

Scotch® Box Sealing Tapes offer 3M's very best performance in packaging tapes. They are made with an abrasion-resistant, polyester backing that resists moisture and scuffing. These tapes also offer high edge-tear and split resistance.

Choosing the Best Tape for your Application

Step 1. Select Tape Backing

Scotch® and Tartan™ Box Sealing Tapes offer backing choices for specific performance properties:

Polyester
- Strongest backing
- Excellent abrasion resistance
- Moisture and chemical resistance
- Highest temperature resistance
- Transparency

Polypropylene
- Strong backing
- Good abrasion resistance
- Good conformability
- Most economical
- Transparency

Step 2. Select Tape Adhesive

With the Scotch® and Tartan™ Box Sealing Tapes you have two choices of pressure sensitive adhesive, each with a different combination of properties. Both seal cartons reliably without the mess, dwell time and equipment maintenance of hot melt adhesive.

Synthetic Rubber (Hot Melt)
- Excellent holding power
- Good initial adhesion above 40°F
- Meets ASTM D-5486 government specification

Acrylic
- Excellent initial adhesion over a broad temperature range
- Extremely long performance life
- UV and chemical resistance

Performance levels to match your job

PRODUCT		Total mils	Backing mils	TAPE BACKING		TAPE ADHESIVE	
				Polyester	Poly-propylene	Synthetic Rubber (Hot Melt)	Acrylic
Go To Tapes	371	1.8	1.2		●	●	
	311	2.05	1.1		●		●
High Performance Tapes	375	3.1	2.0		●	●	
	373	2.5	1.6		●	●	
	372	2.2	1.4		●	●	
	355	3.43	2.0	●		●	
	353	1.9	1.0	●		●	
	351	3.43	2.0	●		●	
General Tape	369	1.6	1.0		●	●	
Cold Temp Tapes	311+	2.05	1.1		●		●
Recycled Corrugate Tapes	3073	2.6	1.6		●	●	
	3072	2.3	1.2		●	●	

It's not Sealed until it's Scotch® Sealed.

Problem Solving Solutions

Easy unwind and high initial adhesion of Scotch® Box Sealing Tapes reduce tabbing downtime and rework.

Initial adhesion and subsequent holding power of Scotch® Box Sealing Tapes resist popping for secure sealing throughout a supply chain.

Scotch® Box Sealing Tapes close securely without the holes, waste, appearance, sharp points and disposal of staples.
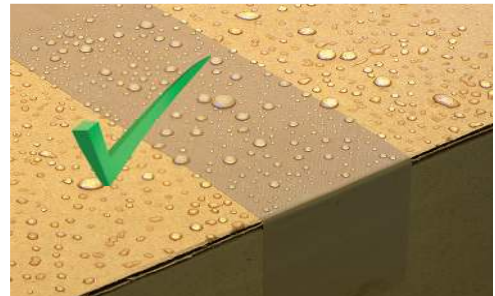
Scotch® Box Sealing Tapes resist moisture encountered in storage and shipping through the supply chain.

GO-TO Packaging Tapes

Scotch® Box Sealing Tape 371

GO-TO HOT MELT

An economical and reliable, medium duty sealing tape popular with manufacturers of food and beverages, sporting goods, piping, metal fabrications, automotive parts and furniture. Securely closes regular slotted containers (RSC) and packages used for moving, shipping and distribution.

- Rubber resin adhesive sticks quickly to a variety of materials, including fiberboard
- Tape resists nicks, abrasions, moisture and scuffing for long lasting hold
- Backing conforms around edges and rough areas for a tight seal
- Resists edge tears and splits to help keep contents secure

1.8 mil
Hot Melt

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**13679**-5	Bulk	48 mm x 50 m	Clear	36	RL
0-00-51115-**68802**-7	6 Rolls per Labeled Pack	48 mm x 50 m	Clear	6	PH
0-00-21200-**15873**-5	Bulk	48 mm x 100 m	Clear	36	RL
0-00-21200-**19279**-1	Bulk	72 mm x 50 m	Clear	24	RL
0-00-21200-**19280**-7	Bulk	72 mm x 100 m	Clear	24	RL
0-00-51115-**68803**-4	6 Rolls per Labeled Pack	72 mm x 50 m	Clear	4	PH
0-00-21200-**14105**-8	Bulk	48 mm x 50 m	Tan	36	RL
0-00-51115-**68801**-0	6 Rolls per Labeled Pack	48 mm x 50 m	Tan	6	PH
0-00-21200-**15872**-8	Bulk	48 mm x 100 m	Tan	36	RL
0-00-51115-**68798**-3	6 Rolls per Labeled Pack	48 mm x 100 m	Tan	6	PH
0-00-21200-**18197**-9	Bulk	72 mm x 50 m	Tan	24	RL
0-00-51115-**68797**-6	6 Rolls per Labeled Pack	72 mm x 50 m	Tan	4	PH
0-00-21200-**61525**-2	Bulk	72 mm x 100 m	Tan	24	RL

Scotch® Box Sealing Tape 311

GO-TO ACRYLIC

Securely closes a wide variety of lighter weight box materials. Its polypropylene backing is easy to handle and will maintain its performance and appearance better than most products when exposed to fluorescent and UV light. The backing easily conforms around edges and on rough surfaces for a tight seal.

2.05 mil
Acrylic

- High adhesion and holding power resists popping for a secure seal throughout the supply chain
- Closes recycled corrugated boxes instantly and holds through wide temperature swings
- Resists nicks, abrasions, moisture and scuffing for long-lasting performance
- Closes boxes securely without the holes, waste, sharp points and disposal of staples
- Easy unwind makes tape convenient to use

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**69367**-0	Bulk	48 mm x 50 m	Clear	36	RL
0-00-51115-**68813**-3	6 Rolls per Labeled Pack	48 mm x 50 m	Clear	6	PH
0-00-21200-**88292**-0	Bulk	48 mm x 100 m	Clear	36	RL
0-00-51115-**68815**-7	6 Rolls per Labeled Pack	48 mm x 100 m	Clear	6	PH
0-00-21200-**69397**-7	Bulk	72 mm x 100 m	Clear	24	RL
0-00-51115-**68814**-0	6 Rolls per Labeled Pack	72 mm x 100 m	Clear	6	PH
0-00-21200-**88290**-6	Bulk	48 mm x 100 m	Tan	36	RL
0-00-21200-**69396**-0	Bulk	72 mm x 100 m	Tan	24	RL
0-00-76308-**86544**-3	Bulk	48 mm x 100 m	White	36	RL
0-00-76308-**86545**-0	Bulk	72 mm x 100 m	White	24	RL
0-00-76308-**86540**-5	Bulk	48 mm x 100 m	Red	36	RL
0-00-76308-**86541**-2	Bulk	72 mm x 100 m	Red	24	RL
0-00-76308-**86536**-8	Bulk	48 mm x 100 m	Yellow	36	RL
0-00-76308-**86537**-5	Bulk	72 mm x 100 m	Yellow	24	RL
0-00-76308-**86531**-3	Bulk	48 mm x 100 m	Blue	36	RL
0-00-76308-**86533**-7	Bulk	72 mm x 100 m	Blue	24	RL

Packaging Solutions

High Performance Tapes

Scotch® Box Sealing Tape 375

The very best performer in the Scotch brand packaging tape line. The tape's high strength, combined with its quick stick and resistance to splitting or tearing, makes it popular for overseas and export shipping.

- Ideal for tightly sealing over-packed and heavy-weight packages
- Adhesive sticks to a variety of surfaces on contact, including recycled content
- Backing resists nicks, abrasions, moisture and scuffing for lasting hold
- Easily conforms around edges and on rough surfaces for a tight seal

3.1 mil
Hot Melt

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**72406**-0	Bulk	48 mm x 50 m	Clear	36	RL
0-00-21200-**72407**-7	Bulk	72 mm x 50 m	Clear	24	RL
0-00-51115-**68764**-8	Ind. Labeled	48 mm x 50 m	Clear	36	RL
0-00-51115-**68765**-5	Ind. Labeled	72 mm x 50 m	Clear	24	RL
0-00-21200-**72401**-5	Bulk	48 mm x 50 m	Tan	36	RL
0-00-21200-**72402**-2	Bulk	72 mm x 50 m	Tan	24	RL
0-00-51115-**68762**-4	Ind. Labeled	48 mm x 50 m	Tan	36	RL
0-00-51115-**68763**-1	Ind. Labeled	72 mm x 50 m	Tan	24	RL

Scotch® Box Sealing Tape 373

Securely closes double and triple walled corrugated cartons, including those with high recycled content, saving time and reducing closure failures. Suitable for use on large cartons weighing up to 100 lbs., shipped individually.

- Adhesive sticks quickly to a variety of materials, including corrugated fiberboard
- Bonds instantly and resists tearing and splitting for added security
- High performance tape resists nicks, abrasions, moisture and scuffing
- Conformable backing ensures a tight seal around corners and rough areas

9 Colors!

2.5 mil
Hot Melt

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**72366**-7	Bulk	36 mm x 50 m	Clear	48	RL
0-00-21200-**72368**-1	Bulk	48 mm x 50 m	Clear	36	RL
0-00-21200-**69605**-3	Bulk	72 mm x 50 m	Clear	24	RL
0-00-21200-**73079**-5	Bulk	48 mm x 100 m	Clear	36	RL
0-00-21200-**73080**-1	Bulk	72 mm x 100 m	Clear	24	RL
0-00-51115-**68786**-0	Ind. Labeled	48 mm x 50 m	Clear	36	RL
0-00-51115-**68781**-5	Ind. Labeled	72 mm x 50 m	Clear	24	RL
0-00-51115-**68785**-3	Ind. Labeled	72 mm x 100 m	Clear	24	RL
0-00-21200-**72385**-8	Bulk	48 mm x 50 m	Blue	36	RL
0-00-51115-**68792**-1	Ind. Labeled	48 mm x 50 m	Blue	36	RL
0-00-21200-**72397**-1	Bulk	48 mm x 50 m	Green	36	RL
0-00-21200-**72359**-9	Bulk	48 mm x 50 m	Tan	36	RL
0-00-21200-**72361**-2	Bulk	72 mm x 50 m	Tan	24	RL
0-00-21200-**73081**-8	Bulk	48 mm x 100 m	Tan	36	RL
0-00-21200-**73082**-5	Bulk	72 mm x 100 m	Tan	24	RL
0-00-51115-**68795**-2	Ind. Labeled	48 mm x 50 m	Tan	36	RL
0-00-51115-**68780**-8	Ind. Labeled	72 mm x 50 m	Tan	24	RL
0-00-21200-**72381**-0	Bulk	48 mm x 50 m	Red	24	RL
0-00-21200-**72399**-5	Bulk	48 mm x 50 m	Yellow	36	RL
0-00-21200-**72389**-6	Bulk	48 mm x 50 m	White	36	RL
0-00-51115-**68791**-4	Ind. Labeled	48 mm x 50 m	White	36	RL
0-00-21200-**72395**-7	Bulk	48 mm x 50 m	Orange	36	RL
0-00-51115-**68789**-1	Ind. Labeled	48 mm x 50 m	Orange	36	RL
0-00-51115-**68783**-9	Ind. Labeled	48 mm x 100 m	Charcoal Gray	36	RL

Scotch® Box Sealing Tape 372

This professional-grade tape easily conforms around edges, sticks to rough surfaces and flexes under stress to maintain a strong, durable seal.

- Sticks instantly to double and triple wall corrugated cartons
- Built tough to resist score line breaking and center seam splitting
- Conforms around edges and on rough surfaces for a tight seal
- Resists abrasion, moisture, chemicals and scuffing for lasting hold
- Easy unwind makes tape convenient to use

2.2 mil
Hot Melt

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**72344**-5	Bulk	48 mm x 50 m	Clear	36	RL
0-00-21200-**72346**-9	Bulk	72 mm x 50 m	Clear	24	RL
0-00-21200-**73047**-4	Bulk	48 mm x 100 m	Clear	36	RL
0-00-21200-**73076**-4	Bulk	72 mm x 100 m	Clear	24	RL
0-00-51115-**68757**-0	Ind. Labeled	48 mm x 50 m	Clear	36	RL
0-00-51115-**68759**-4	Ind. Labeled	72 mm x 100 m	Clear	24	RL
0-00-21200-**72335**-3	Bulk	48 mm x 50 m	Tan	36	RL

Scotch® Box Sealing Tape 355

This tape withstands score line breaking and center seam splitting, making it ideal for use in heavy duty box and carton sealing operations.

- Extra sturdy polyester backing resists abrasion, moisture and scuffing for lasting hold
- Adhesive sticks quickly to a variety of materials, including those with high recycled content
- Securely closes double and triple walled corrugated cartons and fiberboard
- Provides high quality, consistent performance with easy unwind

3.43 mil
Hot Melt

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**72330**-8	Bulk	48 mm x 50 m	Clear	36	RL
0-00-21200-**72331**-5	Bulk	72 mm x 50 m	Clear	24	RL
0-00-51115-**68752**-5	Ind. Labeled	36 mm x 50 m	Clear	48	RL
0-00-51115-**68756**-3	Ind. Labeled	48 mm x 50 m	Clear	36	RL
0-00-51115-**68751**-8	Ind. Labeled	72 mm x 50 m	Clear	24	RL
0-00-51131-**06651**-9	Bulk	48 mm x 50 m	Tan	36	RL
0-00-51115-**68755**-6	Ind. Labeled	48 mm x 50 m	Tan	36	RL
0-00-21200-**72327**-8	Bulk	72 mm x 50 m	Tan	24	RL

Scotch® Box Sealing Tape 353

This tape is suitable for use on single and double walled corrugated boxes weighing up to 100 lbs., including those with high recycled content. It complies with environmental considerations of ASTM D1974-92 and meets CID A-A-1684B.

- Built tough to resist score line breaking and center seam splitting
- Resists abrasion, moisture, chemicals and scuffing for lasting hold
- High edge tear and split resistance keeps packages secure
- Sticks instantly to corrugated boxes with high recycled content
- Easy unwind makes tape convenient to use

1.9 mil
Hot Melt

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**72324**-7	Bulk	48 mm x 50 m	Clear	36	RL
0-00-51115-**68750**-1	Ind. Labeled	48 mm x 50 m	Clear	36	RL

Scotch® Box Sealing Tape 351

This tape is recommended for heavy box sealing (weighing up to 100 lbs.) and other demanding packaging applications. It features high edge tear and split resistance and complies with environmental considerations of ASTM D1974-92.

- Ideal strength for heavy-weight packages and overseas/export packing and shipping
- Built tough to resist score line breaking and center seam splitting
- High performance tape resists nicks, abrasions, moisture and scuffing
- Sticks instantly and resists tearing for added security
- Easy unwind makes tape convenient to use

3.43 mil
Hot Melt

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**72318**-6	Bulk	48 mm x 50 m	Clear	36	RL
0-00-21200-**72319**-3	Bulk	72 mm x 50 m	Clear	24	RL
0-00-51115-**68748**-8	Ind. Labeled	48 mm x 50 m	Clear	36	RL

See dispensers on page 46

Cold Temperature Tapes

Scotch® High Tack Box Sealing Tape 311+

High Tack

Offers excellent performance over broad temperature ranges, specifically in colder and damper applications. Use for box sealing, splicing, recouperage and other demanding packaging applications.

2.05 mil
Acrylic

- Adheres to a variety of surfaces, including corrugated boxes with over 70% recycled content
- Can be applied at freezer and refrigeration temperatures of 20°F to 50°F (-6.6°C to 10°C)
- Once applied, performs well on fiberboard boxes subjected to temperatures below 32°F (0°C)

UPC	Packaging	Size	Color	Case Qty	Units
0-00-76308-**86493**-4	Bulk	48 mm x 100 m	Clear	36	RL
0-00-76308-**86494**-1	Bulk	72 mm x 100 m	Clear	24	RL

General Use Packaging Tape

Tartan™ Box Sealing Tape 369

A general purpose tape used for non-critical box sealing applications.

1.6 mil
Hot Melt

- For lightweight envelopes and boxes exposed to minimal shipping hazards
- Hot melt adhesive sticks to a variety of surfaces on contact, including fiberboard
- Meets FDA requirements for indirect food contact

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**61551**-1	Bulk	48mm x 50 m	Clear	36	RL
0-00-21200-**61553**-5	Bulk	48mm x 100 m	Clear	36	RL
0-00-21200-**61554**-2	Bulk	72mm x 100 m	Clear	36	RL
0-00-51115-**68807**-2	6 Rolls per Labeled Pack	48 mm x 50 m	Clear	6	PH
0-00-51115-**68805**-8	6 Rolls per Labeled Pack	72 mm x 100 m	Clear	4	PH
0-00-51115-**68809**-6	6 Rolls per Labeled Pack	48 mm x 50 m	Tan	6	PH

Recycled Corrugate Tapes

Scotch® Recycled Corrugate Tape 3073

This tape quickly and securely sticks to a wide variety of substrates, including recycled corrugate and fiberboard. Biaxially-orientated polypropylene backing resists abrasion, moisture, chemicals and scuffing.

2.6 mil
Hot Melt

- 10 times stickier than other box sealing tapes
- Softer adhesive penetrates shorter fibers of highly recycled content for a strong hold
- Consistent unwind with minimal waste
- Contains over 10% bio-based content

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51111-**92900**-1	Bulk	48 mm x 100 m	Clear	36	RL
0-00-51111-**92901**-8	Bulk	72 mm x 100 m	Clear	24	RL
0-00-51115-**68767**-9	Ind. Labeled	48 mm x 100 m	Clear	36	RL
0-00-51115-**68766**-2	Ind. Labeled	72 mm x 100 m	Clear	24	RL

Scotch® Recycled Corrugate Box Sealing Tape 3072

This strong, adaptable tape quickly and securely sticks to a wide variety of substrates, including corrugate and fiberboard. It meets the demands of challenging packaging applications.

2.3 mil
Hot Melt

- Aggressive, synthetic rubber adhesive bonds instantly
- Softer adhesive penetrates shorter fibers of highly recycled content for a strong hold
- Fast-sealing adhesive is ideal for underfilled boxes

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51115-**64805**-2	Bulk	48 mm x 100 m	Clear	36	RL
0-00-51115-**64807**-6	Bulk	72 mm x 100 m	Clear	24	RL

Security Use Tapes

Scotch® Security Tape 3199

Ideal for sealing packages and securing loads with high value contents. Printed with CHECK SEAL BEFORE ACCEPTING and diagonal lines.

- High adhesion and holding power to recycled paper liner and fiberboard
- Tamper evident tape is designed to reduce product theft
- Provides easy handling and smooth dispensing in cold temperatures
- FDA approved for indirect food contact

2.05 mil
Acrylic

UPC	Packaging	Color	Size	Case Qty	Units
0-00-48011-**58528**-4	Bulk	Clear*	48 mm x 100 m	36	RL
0-00-51115-**68811**-9	6 Rolls per Labeled Pack	Clear*	48 mm x 100 m	36	RL

*Red Lettering

Security Use Tapes Properties

PRODUCT	Total mils	Backing mils	TAPE BACKING	TAPE ADHESIVE	
			Polypropylene	Synthetic Rubber (Hot Melt)	Acrylic
3199	2.05	1.1	●		●
3732	2.5	1.6	●	●	
3771	1.8	1.2	●	●	
3772	1.8	1.2	●	●	
3775	1.8	1.2	●	●	
3779	1.8	1.2	●	●	

Scotch® Security Message Box Sealing Tapes

These tapes are nearly impossible to realign once the package has been opened, helping to reduce product pilfering and keeping contents secure through the shipping process. The moisture-resistant backing defies abrasion, chemicals, and scuffing to hold strongly through rough handling. Choice of preprinted messages and tape colors.

Hot Melt

3732 — 2.5 mil
3771 — 1.8 mil
3772 — 1.8 mil
3775 — 1.8 mil
3779 — 1.8 mil
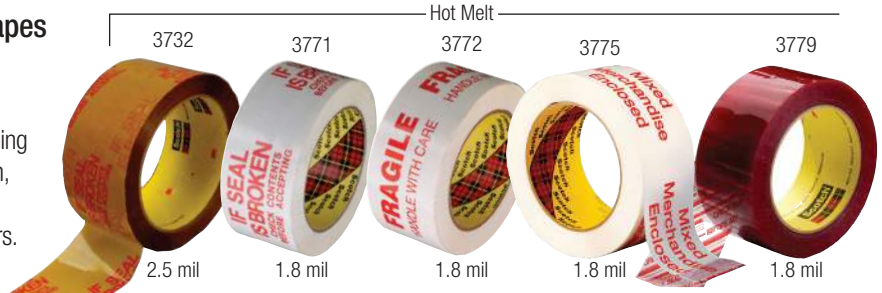
UPC	Prod Number	Packaging	Color	Size	Extra Desc	Case Qty	Units	Message
0-00-21200-**72415**-2	3732	Bulk	Tan	48 mm x 50 m	Red Lettering	36	RL	IF SEAL IS BROKEN, CHECK CONTENTS
0-00-51115-**68770**-9	3732 IW	Ind. Labeled	Tan	48 mm x 50 m	Red Lettering	36	RL	IF SEAL IS BROKEN, CHECK CONTENTS
0-00-21200-**72301**-8	3771	Bulk	White	48 mm x 100 m	Red Lettering	36	RL	IF SEAL IS BROKEN, CHECK CONTENTS BEFORE ACCEPTING
0-00-51115-**68774**-7	3771 IW	Ind. Labeled	White	48 mm x 100 m	Red Lettering	36	RL	IF SEAL IS BROKEN, CHECK CONTENTS BEFORE ACCEPTING
0-00-21200-**72304**-9	3772	Bulk	White	48 mm x 100 m	Red Lettering	36	RL	FRAGILE HANDLE WITH CARE
0-00-51115-**68772**-3	3772 IW	Ind. Labeled	White	48 mm x 50 m	Red Lettering	36	RL	FRAGILE HANDLE WITH CARE
0-00-51115-**68773**-0	3775 IW	Ind. Labeled	White	48 mm x 100 m	Red Lettering	36	RL	Mixed Merchandise Enclosed
0-00-21200-**72458**-9	3775	Bulk	White	48 mm x 100 m	Red Lettering	36	RL	Mixed Merchandise Enclosed
0-00-21200-**46447**-8	3779	Bulk	Clear	48 mm x 100 m	Red Lettering	36	RL	CHECK SEAL BEFORE ACCEPTING
0-00-21200-**46449**-2	3779	Bulk	Clear	72 mm x 100 m	Red Lettering	24	RL	CHECK SEAL BEFORE ACCEPTING
0-00-51115-**68775**-4	3779 IW	Ind. Labeled	Clear	48 mm x 100 m	Red Lettering	36	RL	CHECK SEAL BEFORE ACCEPTING
0-00-51115-**68777**-8	3779 IW	Ind. Labeled	Clear	72 mm x 100 m	Red Lettering	24	RL	CHECK SEAL BEFORE ACCEPTING

Tape and Dispenser Combo Packs

PSD1

Scotch® Box Sealing Tape with Dispenser

The **PSD1 Combo Pack** combines a hand-held Scotch® Box Sealing Tape Dispenser H122 with Scotch® Box Sealing Tape 375*– the very best performer in the Scotch brand packaging tape line. The easy-handling dispenser has metal teeth to prevent the tape edge from sticking back on the roll, so you can keep on taping (48 mm x 50 m).

UPC	Product ID	Packaging Sets	Case Qty	Units
0-00-21200-**72308**-7	PSD1	1 dispenser, 2 tape rolls	18	PH
0-00-51115-**71050**-6	PSD2	4 pre-loaded dispensers	24	RL

* See page 42 for description of Tape 375 attributes.

The **PSD2 Combo Pack** includes four rolls of Scotch® Box Sealing Tape 375 (48 mm x 50 m), each pre-loaded into a built-in red dispenser.

PSD2

Scotch® Box Sealing Tape Dispensers

These durable dispensers can also be used with filament tapes.

HR80   Retractable Blade

- One-hand, pistol-grip design allows for easy application
- Tack, roll, buff and tear in one fluid motion
- Plastic and metal construction creates a rugged, durable tool
- Retractable metal blade provides added safety when not in use

UPC	Max Tape Width	Case Qty	Units
0-00-51111-**91575**-2	2" (48 mm)	6	CS

HR83   Retractable Blade

- Adjustable tape brake for controlled tape tension and delivery
- High-impact plastic construction provides durability
- Retractable blade prevents accidental nicks and cuts
- Dispenses tapes up to 3" wide

UPC	Max Tape Width	Case Qty	Units
0-00-51111-**91589**-9	3" (72 mm)	6	CS

H100

- Lightweight, compact hand-held dispenser
- Built-in brake for tight, precise package sealing
- High-impact plastic construction provides durability
- Available in three stand-out colors

UPC	Max Tape Width	Case Qty	Units
Blaze Orange 0-00-76308-**86239**-8	2" (48 mm)	6	CS
Lime Green 0-00-76308-**86227**-5	2" (48 mm)	6	CS
Hot Pink 0-00-76308-**86226**-8	2" (48 mm)	6	CS

H122

- Lightweight, compact design provides maneuverability and control
- High-impact, gray plastic for durability and long-life
- Built-in brake for tight, precise package sealing

UPC	Max Tape Width	Case Qty	Units
0-00-21200-**06925**-3	2" (48 mm)	6	CS

H128

- Heavy-duty steel construction for tough work environments
- Compact, hand-held design is comfortable to use
- Provides tighter, more precise seals

UPC	Max Tape Width	Case Qty	Units
0-00-21200-**06909**-3	2" (48 mm)	6	CS

H150   Low Noise

- Operates smoothly and quietly for use in noise sensitive places
- Pistol-grip style allows easy one-hand operation
- High-impact plastic and metal is lightweight for easy handling and control

UPC	Max Tape Width	Case Qty	Units
0-00-21200-**39518**-5	2" (48 mm)	6	CS

H180

- One-hand, pistol-grip design for easy application
- Plastic and metal construction creates a rugged and durable tool
- Adjustable, hub-mounted tape brake offers control of tension and delivery

UPC	Max Tape Width	Case Qty	Units
0-00-21200-**19008**-7	2" (48 mm)	6	CS

H183

- Pistol-grip style allows easy one-hand operation
- Dispenses tapes up to 3" wide
- Adjustable tape brake allows tension control and delivery

UPC	Max Tape Width	Case Qty	Units
0-00-21200-**61850**-5	3" (72 mm)	5	CS

Packaging Aerosols Shown on page 21

High Strength Tapes– Filament and Strapping

For Packaging and Non-Packaging Applications

When you need a tape as strong as your reputation, you can count on 3M's consistently reliable, market-leading high strength tapes that are engineered to meet virtually any strapping, bundling or reinforcing challenge.

Streamlined Selection for Application Success

STRONG Up to 100 lbs./in.

Bundling for Shipping and Handling

Product	Description	Tensile Strength*
8934	Glass yarn reinforced	100 lbs./in.

* ASTM Test Method D-3759

STRONGER Up to 175 lbs./in.

Bulk Bin or Skid Box Banding

Product	Description	Tensile Strength*
8959	Fiberglass reinforced - both directions	150 lbs./in.
8898	Tensilized polypropylene, clean removal	160 lbs./in.
8899HP	High performance, tensilized polypropylene, clean removal	170 lbs./in.
8651	Reinforced strapping tape with ideal strength and clarity for L-clip closures	175 lbs./in.

STRONGEST Up to 600 lbs./in.

Rebar Bundling

Product	Description	Tensile Strength*
898	Glass yarn reinforced, first choice for L- or U-clip closure of non-RSC boxes	380 lbs./in.
8919 MSR	MSR Glass yarn reinforced, clean removal	380 lbs./in.
890 MSR	Glass yarn reinforced, modified santhetic rubber adhesive for oily surfaces	600 lbs./in.

Tartan™ Filament Tape 8934   GO-TO TAPE

A general purpose, fiberglass-reinforced tape with a synthetic rubber resin adhesive. Ideal for light-duty strapping, bundling and reinforcing.

- Transparency provides clear visibility of box graphics, printing and illustrations
- Resists nicks, abrasions, moisture and scuffing

4.0 mil
100 lbs./in.

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**86519**-0	Bulk	18 mm x 55 m	Clear	48	RL
0-00-21200-**86520**-6	Bulk	24 mm x 55 m	Clear	36	RL
0-00-21200-**73999**-6	Bulk	36 mm x 55 m	Clear	24	RL
0-00-21200-**86521**-3	Bulk	48 mm x 55 m	Clear	24	RL
0-00-51115-**32143**-6	Bulk	48 mm x 100 m	Clear	24	RL
0-00-21200-**39476**-8	Bulk	72 mm x 55 m	Clear	12	RL
0-00-51125-**74890**-2	12 Rolls per Labeled Pack	18 mm x 55 m	Clear	4	PH
0-00-51125-**74891**-9	9 Rolls per Labeled Pack	24 mm x 55 m	Clear	4	PH
0-00-51125-**74892**-6	Ind. Labeled	48 mm x 55 m	Clear	24	RL

Scotch® Bi-Directional Filament Tape 8959

A heavy-duty tape formulated to provide good adhesion to a wide variety of surfaces including metal, plastic and fiberboard. Ideal for light-duty strapping, bundling and reinforcing.

- Transparency provides clear visibility of box graphics, printing and illustrations
- Resists nicks, abrasions, moisture and scuffing

5.7 mil
150 lbs./in.

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**88226**-5	Bulk	19 mm x 50 m	Clear	48	RL
0-00-21200-**88227**-2	Bulk	25 mm x 50 m	Clear	36	RL
0-00-21200-**88228**-9	Bulk	50 mm x 50 m	Clear	18	RL
0-00-51125-**74901**-5	Ind. Labeled	50 mm x 50 m	Clear	18	RL

High Strength Tapes (cont.)

Scotch® Film Tape 8898 Blue

A general-purpose tape with high initial adhesion and holding power on metal, plastic, fiberboard and glass surfaces.

- Bonds firmly
- Synthetic rubber adhesive won't stain substrate

4.6 mil
160 lb/in

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**42300**-0	Bulk	18 mm x 55 m	Blue	48	RL
0-00-21200-**42301**-7	Bulk	24 mm x 55 m	Blue	36	RL
0-00-21200-**42302**-4	Bulk	48 mm x 55 m	Blue	24	RL
0-00-21200-**42485**-4	Bulk	72 mm x 55 m	Blue	12	CS
0-00-51125-**74922**-0	9 Rolls per Labeled Pack	24 mm x 55 m	Blue	4	PH

Scotch® Clean Removal Strapping Tape 8899HP Blue

Clean Removal

A high-performance, clean removal tape for a wide variety of surfaces.

- Bonds firmly and removes cleanly
- Provides high tensile strength for long-lasting hold
- Resists breaking or tearing even if nicked or punctured during handling

4.8 mil
170 lb/in

UPC	Packaging	Size	Color	Case Qty	Units
0-00-76308-98892-0	Bulk	18 mm x 55 m	Blue	48	CS
0-00-76308-98893-7	Bulk	24 mm x 55 m	Blue	36	CS
0-00-76308-98895-1	Bulk	48 mm x 55 m	Blue	24	CS
0-00-76308-98896-8	Bulk	72 mm x 55 m	Blue	12	CS

Scotch® Reinforced Strapping Tape 8651

Ultra Clear

The clearest high-strength tape available —no filaments that reduce tape clarity and obstruct carton graphics or marketing content.

- Adhesive formulated to withstand cold temperature applications
- Polypropylene backing with monofilament "ribs" for tape strength

5.6 mil
175 lb/in

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**42352**-9	Bulk	18 mm x 55 m	Clear	48	RL
0-00-51125-**74923**-7	6 Rolls per Labeled Pack	18 mm x 55 m	Clear	8	PH

Scotch® Filament Tape 898

GO-TO TAPE

Provides 380 lbs./in. width tensile strength for strapping, bundling and reinforcing applications.

- Synthetic rubber adhesive has good shear strength to fiber board surfaces
- Ideal for L-clip box closures

6.6 mil
380 lb/in

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51131-**06897**-1	Bulk	18 mm x 55 m	Clear	48	RL
0-00-51131-**06898**-8	Bulk	24 mm x 55 m	Clear	36	RL
0-00-21200-**39868**-1	Bulk	36 mm x 55 m	Clear	24	RL
0-00-51111-**91756**-5	Bulk	36 mm x 110 m	Clear	24	RL
0-00-21200-**39869**-8	Bulk	48 mm x 55 m	Clear	24	RL
0-00-21200-**39870**-4	Bulk	72 mm x 55 m	Clear	12	RL
0-00-51125-**74916**-9	Ind. Labeled	48 mm x 55 m	Clear	24	RL

Scotch® Filament Tape 8919MSR

Great for Metalworking

A high-performance tape reinforced with continuous fiberglass yarn filaments.

- 380 lbs./in. width of tensile strength for metalworking applications
- Modified synthetic rubber resin (MSR) adhesive sticks to oily metal surfaces
- Heavy backing provides excellent abrasion, moisture and scuff resistance

7.0 mil
380 lb/in

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51125-**74051**-7	Bulk	18 mm x 55 m	Clear	48	RL
0-00-51125-**74052**-4	Bulk	24 mm x 55 m	Clear	36	RL
0-00-51125-**74054**-8	Bulk	48 mm x 55 m	Clear	24	RL
0-00-51125-**74055**-5	Bulk	72 mm x 55 m	Clear	12	RL
0-00-51125-**74940**-4	Ind. Labeled	48 mm x 55 m	Clear	24	RL
0-00-51125-**74941**-1	Ind. Labeled	72 mm x 55 m	Clear	12	RL

Scotch® Filament Tape 890MSR

Great for Metalworking

Features a modified synthetic rubber resin (MSR) specifically formulated for optimum oily metal bonding, high adhesion and stain resistance.

- 600 lbs./in. width of tensile strength for heavy-duty metal working applications
- For metal bundling, coil tabbing, high strength reinforcing, and heavy-duty strapping

8.0 mil
600 lb/in

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51125-**74063**-0	Bulk	18 mm x 55 m	Clear	48	RL
0-00-51125-**74059**-3	Bulk	24 mm x 55 m	Clear	36	RL
0-00-51125-**74061**-6	Bulk	48 mm x 55 m	Clear	24	RL

Filament Tape Dispensers

Scotch® Filament Tape Dispenser H10

- Constructed of high-impact, lightweight plastic
- Carbon steel blade is recessed for added safety
- For tapes width from ½ in. to 1 in. (12 mm to 24 mm)

UPC	Size	Case Qty	Units
0-00-21200-**06910**-9	1 in. (24 mm)	6	EA

Scotch® Filament Tape Dispenser H12

- High-impact, durable plastic construction
- Thumb control provides easy operation of hand brake
- Recessed carbon steel blade
- For tapes width from ½ in. to 1 in. (12 mm to 24 mm)

UPC	Size	Case Qty	Units
0-00-21200-**06953**-6	1 in. (24 mm)	6	EA

Scotch® Filament Tape Dispenser H121

- Metal construction withstands rugged environments
- Thumb control provides easy operation of hand brake
- Recessed carbon steel blade
- For tapes width from ¼ in. to 1 in. (6 mm to 24 mm)

UPC	Size	Case Qty	Units
0-00-51111-**97744**-6	1 in. (24 mm)	6	EA

Stretchable Tape

Scotch® Stretchable Tape 8884

A specialty-performance, transparent stretchable tape designed to contain A- and B-type pallets for internal and external shipping.

- Unique tape construction stretches 650% maximizing the number of applications when applied with automated equipment
- Provides extremely good pallet stability
- Elastic memory tightly bundles loads during shipment
- Rubber resin adhesive does not tear labels or graphics when removed after shipping

5.0 mil

UPC	Extra Desc	Size	Color	Case Qty	Units
0-00-21200-**69313**-7	Bulk	36 mm x 55 m	Clear	24	RL
0-00-51125-**74902**-2	2 Rolls per Labeled Pack	36 mm x 55 m	Clear	12	PH

Scotch® Stretchable Tape Dispenser H38

- Designed for applying Scotch® Stretchable Tapes
- Controls the tension with a squeeze of the hand brake to hold and stretch the tape
- Sharp, steel blade cuts tape cleanly and quickly

UPC	Size	Case Qty	Units
0-00-21200-**73217**-1	1 1/2 in. (36 mm)	6	CS

It's not Sealed until it's Scotch® Sealed.

Light Duty Packaging Tapes

At-a-glance Reference

Product	Backing Material	Typical Use	Comments
600	UPVC	L-Clip closure, attaching, tabbing and holding	Excellent handling, high clarity and long aging
605	Polypropylene	Cold temperature packaging	Cold temperature applications; Complies to FDA Regulations for indirect food contact
610	Cellophane	Splicing	High heat applications up to 300°F
660	Cellophane	Splicing and easy detection	High heat applications up to 300°F; High adhesion

Product	Backing Material	Typical Use	Comments
681	UPVC	Sealing	Resists moisture and chemicals; Heat shrinkable; Complies to FDA Regulations for indirect food contact
690	UPVC	Color coding	Resists moisture and chemicals; Heat shrinkable
5910	Polypropylene	Utility grade for light duty packaging applications	Conforms easily

Scotch® Light Duty Packaging Tape 600 Clear High Clarity

GO-TO TAPE

A highly transparent tape with excellent visual properties.

- Acrylic adhesive offers moisture and chemical resistance
- Non-staining and sunlight resistant
- Good resistance to edge tear and breakage
- Removes cleanly from fabric without leaving residue

2.3 mil

UPC	Packaging	Color	Size	Case Qty	Units
0-00-51131-**06679**-3	Bulk	Clear	½" x 72 yd	72	RL
0-00-51131-**06680**-9	Bulk	Clear	¾" x 72 yd	48	RL
0-00-51131-**06681**-6	Bulk	Clear	1" x 72 yd	36	RL
0-00-51131-**06683**-0	Bulk	Clear	2" x 72 yd	24	RL

Scotch® Light Duty Packaging Tape 610 Clear Heat Resistant

This transparent cellophane tape holds strong in temperatures up to 300°F, making it ideal for use in temperature-resistant packaging and splicing applications.

- Natural rubber resin adhesive sticks to a wide variety of surfaces
- Tears easily by hand—no applicator necessary
- Backing resists moisture, abrasion and scuffing

2.3 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51125-**74947**-3	Ind. Labeled	¾" x 72 yd	Clear	48	RL
0-00-21200-**85441**-5	Bulk	½" x 72 yd	Clear	72	RL
0-00-21200-**07017**-4	Bulk	¾" x 72 yd	Clear	48	RL
0-00-21200-**07020**-4	Bulk	1" x 72 yd	Clear	36	RL

Scotch® Light Duty Packaging Tape 605 Clear Cold Temperature

Acrylic adhesive adheres immediately on contact to a variety of substrates.

- Good cold temperature stability
- Conformable backing adheres to curved and irregular surfaces
- Good aging in sunlight and fluorescent lighting
- FDA approved for indirect food contact

2.5 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**71360**-6	Bulk	½" x 72 yd	Clear	72	RL
0-00-21200-**71361**-3	Bulk	¾" x 72 yd	Clear	48	RL
0-00-21200-**71362**-0	Bulk	1" x 72 yd	Clear	36	RL

Scotch® Light Duty Packaging Tape 660 Red Heat Resistance/Splicing

A high-performance, red film backing coated with a high tack rubber resin adhesive. For splicing, high-temperature applications, carton closure and decorative packaging.

- Bright red color for easy identification
- Rubber resin adheres immediately, provides good aging
- High-temperature resistance up to 350°F (149°C)

2.5 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51115-**64034**-6	Bulk	1" x 72 yd	Red	36	RL

Scotch® Light Duty Packaging Tape 681 Clear Moisture & Chemical Resistant

Designed with a transparent UPVC backing, this tape is a great solution for sealing or temporary holding applications.

- High-tack rubber resin adhesive offers immediate adhesion to a variety of surfaces
- Moisture and chemical resistance for durability
- UPVC backing resists turning brittle with age

2.4 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**03482**-4	Bulk	¾" x 72 yd	Clear	48	RL
0-00-51125-**74875**-9	Ind. Labeled	¾" x 72 yd	Clear	48	RL
0-00-21200-**03483**-1	Bulk	1" x 72 yd	Clear	36	RL

Scotch® Color Coding Tape 690

A decorative tape that quickly and easily color codes your products while providing a secure and durable closure.

- Good "wet grab" adhesion bonds immediately to a variety of surfaces
- Resists turning brittle with age for an extended life
- Moisture- and chemical-resistant for improved durability
- Heat shrinks bidirectionally to provide a secure closure

2.3 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**61633**-4	Bulk	12 mm x 66 m	Black	144	RL
0-00-21200-**61637**-2	Bulk	12 mm x 66 m	Blue	144	RL
0-00-21200-**61655**-6	Bulk	12 mm x 66 m	White	144	RL
0-00-21200-**61660**-0	Bulk	12 mm x 66 m	Yellow	144	RL
0-00-21200-**61648**-8	Bulk	12 mm x 66 m	Red	144	RL
0-00-51125-**74885**-8	Ind. Labeled	48 mm x 66 m	Red	36	RL
0-00-21200-**61640**-2	Bulk	12 mm x 66 m	Green	144	RL

3M™ Utility Grade Light Duty Packaging Tape 5910 High Conformability

A utility grade, transparent tape designed for light-duty packaging applications.

- Good stability in cold and damp conditions
- Conformable backing for curved and irregular surfaces
- Polypropylene backing is transparent for easy read through
- Good aging in sunlight and fluorescent lighting

2.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**16937**-3	Bulk	½" x 72 yd	Clear	72	RL
0-00-21200-**16938**-0	Bulk	¾" x 72 yd	Clear	48	RL

Tabletop Dispensers

Scotch® Mainline Dispenser P56W

Holds multiple rolls tape up to 6" in total width, eliminating multiple dispensers in one area.

- Saves time and increases efficiency in high-volume work areas
- Weighted, rubber base for scratch-free stability
- Dispenses film backed, filament enforced and general tapes

UPC	Case Qty	Units
0-00-51131-**06965**-7	1	EA

Scotch® Definite Length Dispenser M96

Saves tape by dispensing only the length needed—ideal for high volume and rapid carton closure applications.

- Weighted base ensures dispenser remains in a fixed position, yet remains portable for easy relocation
- Durable high-impact construction will stand up to years of use
- Handles tape up to 1" (24 mm) wide on a 3" core
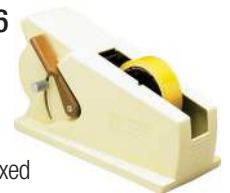
UPC	Case Qty	Units
0-00-21200-**13463**-0	6	EA

Scotch® Definite Length Dispenser M920

Adjusts to dispense predetermined lengths of ½" to 4" tape with the push of a lever—just the right amount with no waste or worry.

- For applications where repeated and frequent taping is required
- Weighted base for easy one-hand dispensing
- Handles tape up to 1" (24 mm) wide on a 3" core

UPC	Case Qty	Units
0-00-21200-**11093**-1	6	EA

3M™ Packing List Envelopes

Wide Variety of Choices for Document Control and Protection

- Convenient peel-and-stick document protection
- Non-printed and printed with standard messages
- Custom sizes and/or custom printed messages
- Reclosable 3M™ Zipper Closure Envelope is available in two sizes
- Polyethylene backing/synthetic rubber adhesive/paper liner
- Backing thickness: 2.0 mil; Total thickness: 5.0 mil

Easy Inspection — For cross border shipping and other inspection situations, zipper closure envelopes open easily and close securely. Tough construction resists moisture and abrasion.

Secure Adhesion — High tack pressure sensitive adhesive on the back of the envelope grabs on contact and holds securely even to curved and flexible surfaces.

T (Top Printed)

PLE-T1
PACKING LIST/
INVOICE ENCLOSED
4.5" x 5.5"
1,000/case
side-load

PLE-T1 INV
INVOICE ENCLOSED
4.5" x 5.5"
1,000/case
side-load

PLE-T3
PACKING LIST/
INVOICE ENCLOSED
7" x 5.5"
1,000/case
TOP SELLER
top-load

PLE-T1 PL
PACKING LIST
ENCLOSED
4.5" x 5.5"
1,000/case
side-load

PLE-T2
PACKING LIST/
INVOICE ENCLOSED
4.5" x 6"
1,000/case
side-load

PLE-T4
PACKING LIST/
INVOICE ENCLOSED
5.5" x 10"
1,000/case
side-load

NP (Non-Printed)

NP1
NO PRINT (CLEAR)
4.5" x 5.5"
1,000/case
side-load

NP2
NO PRINT (CLEAR)
4.5" x 6"
1,000/case
side-load

NP3
NO PRINT (CLEAR)
5.5" x 7"
1,000/case
top-load

NP4
NO PRINT
(CLEAR)
5.5" x 10"
1,000/case
TOP SELLER
side-load

NP5
NO PRINT
(CLEAR)
7" x 10"
1,000/case
side-load

NP6
NO PRINT
(CLEAR)
9.5" x 12"
1,000/case
side-load

NP9
NO PRINT (CLEAR)
7" x 6"
1,000/case
top-load

FED1
NO PRINT
(PERFED)
6.75" x 10.75"
500/case
top-load

F (Full Face Printed)

F1
PACKING LIST/
INVOICE ENCLOSED
4.5" x 5.5"
1,000/case
side-load

Zipper Closure Envelope

NPZ-L
NO PRINT (CLEAR)
8.5" x 11.5"
500/case

NPZ-XL
NO PRINT (CLEAR)
10" x 12.5"
500/case

Got the zip!
side-load

3M™ Packing List Envelopes

Product ID	UPC	Description	Packaging*	Size	Case Qty	Units
TOP PRINTED						
PLE-T1	0-00-48011-**53423**-7	Side-load, PACKING LIST/INVOICE ENCLOSED	Bulk	4½" x 5½"	1000	CS
PLE-T1 PK500	0-00-51125-**74924**-4		CP	4½" x 5½"	2 pks, 500/pk	PH
PLE-T1 PL	0-00-21200-**37593**-4	Side-load, PACKING LIST ENCLOSED	Bulk	4½" x 5½"	1000	EA
PLE-T1 INV	0-00-21200-**37594**-1	Side-load, INVOICE ENCLOSED	Bulk	4½" x 5½"	1000	EA
PLE-T2	0-00-21200-**73784**-8	Side-load, PACKING LIST/INVOICE ENCLOSED	Bulk	4½" x 6"	1000	EA
PLE-T3	0-00-21200-**73712**-1	Top-load, PACKING LIST/INVOICE ENCLOSED	Bulk	7" x 5½"	1000	EA
PLE-T4	0-00-21200-**73785**-5	Side-load, PACKING LIST/INVOICE ENCLOSED	Bulk	5½" x 10"	1000	EA
PLE-T4 PK250	0-00-51125-**74933**-6		CP	5½" x 10"	4 pks, 250/pk	PH
FULL FACE PRINTED						
PLE-F1	0-00-21200-**73711**-4	Side-load, PACKING LIST/INVOICE ENCLOSED	Bulk	4½" x 5½"	1000	EA
NON-PRINTED						
PLE-NP1	0-00-21200-**73709**-1	Side-load, No Print (clear)	Bulk	4½" x 5½"	1000	CS
PLE-NP1 PK500	0-00-51125-**74928**-2		CP	4½" x 5½"	2 pks, 500/pk	PH
PLE-NP2	0-00-21200-**73778**-7	Side-load, No Print (clear)	Bulk	4½" x 6"	1000	EA
PLE-NP3	0-00-21200-**73708**-4	Top-load, No Print (clear)	Bulk	5½" x 7"	1000	EA
PLE-NP4	0-00-21200-**73706**-0	Side-load, No Print (clear)	Bulk	5½" x 10"	1000	EA
PLE-NP4 PK250	0-00-51125-**74930**-5		CP	5½" x 10"	4 pks, 250/pk	PH
PLE-NP5	0-00-21200-**73779**-4	Side-load, No Print (clear)	Bulk	7" x 10"	1000	EA
PLE-NP6	0-00-21200-**73780**-0	Side-load, No Print (clear)	Bulk	9½" x 12"	1000	EA
PLE-NP6 PK100	0-00-51125-**74927**-5		CP	9½" x 12"	10 pks, 100/pk	PH
PLE-NP9	0-00-21200-**37589**-7	Top-load, No Print (clear)	Bulk	7" x 6"	1000	EA
PLE-FED1	0-00-21200-**73777**-0	Top-load, No Print, Perforated	Bulk	6¾" x 10¾"	500	CS
PLE-FED1 PK100	0-00-51125-**74925**-1		CP	6¾" x 10¾"	10 pks, 100/pk	PH
ZIPPER CLOSURE						
PLE-NPZL	0-00-48011-**58044**-9	Side-load, No Print (clear)	Bulk	8½" x 11½"	500	EA
PLE-NPZXL	0-00-51115-**24817**-7	Side-load, No Print (clear)	Bulk	10" x 12½"	500	EA
PLE-NPZXL PK50	0-00-51125-**74938**-1		CP	10" x 12½"	10 pks, 50/pk	PH

* CP = Conveniently packaged products

Tape Sheets

3M™ Tape Sheet 822 and 822P

Pre-cut, high-performance padded tape sheets small enough to place in pockets, drawers, tool boxes and on desktops.

• For label protection, patching and mending of packaging

• Removable liner tab allows for easy handling and application

• Abrasion- and weather-resistant with a strong and long aging adhesive

3.1 mil

UPC	Prod ID	Packaging	Size	Color	Case Qty	Units
0-00-21200-**61618**-1	822	40 pads of 25 sheets per pack	4" x 6"	Clear	5 Packs	CS
0-00-51131-**06991**-6	822P	2 pads per pack	4" x 6"	Clear	60 Packs	PH

3M™ Tape Sheets 3750P

Pre-cut for convenient carrying and dispenserless taping. Perfect for in-field repair of damaged packaged goods.

• Strong rubber adhesive sticks to bags, boxes, plastic film, powder coats, metals and glass

• Weather resistant and long aging for indoor/outdoor use

3.1 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51131-**06990**-9	2 pads of 25 sheets per pack	2" x 6"	Clear	20 Packs	CS
0-00-51125-**74888**-9	40 pads of 25 sheets per labeled pack	2" x 6"	Clear	5 Packs	CS

Scotch® Pouch Tapes

Fast, Easy plus Reduces Waste

- "Trap it" with unique 3M tape construction — strong adhesive tape area on the edges frame the large, clear non-tack center
- Attach documents, packing lists, invoices, literature, catalogs, brochures, or even product samples, small part packets or other merchandise
- Polypropylene backing/synthetic rubber adhesive sticks well to corrugate and many other substrates
- Low profile design reduces label sheer off in transit

On a roll for the greatest time savings

Improve throughput by up to 40% by pairing Scotch® Pouch Tape with companion dispensers M797 or M727.

2.6 mil

Product ID	UPC	Individual Pouch Size (h x w)	Printed Message	Message Color	Applications	Dispenser Options	Case Qty	Units
824	0-00-21200-**22913**-8	5" x 6"	"Documents Enclosed"	Orange	333 per roll	M727 or M797	12	RL
827	0-00-21200-**61840**-6	5" x 8"	"Documents Enclosed"	Orange	500 per roll	M727 or M797	8	RL
	0-00-21200-**61844**-4	6" x 8"	"Documents Enclosed"	Orange	500 per roll	M797	8	RL
829	0-00-51131-**06961**-9	5" x 8"	"Packing List Enclosed"	Orange	333 per roll	M727 or M797	12	RL

Scotch® RCT Pouch Tapes

10X Stickier

NEW Adhesive Technology

The proprietary adhesive on these tapes is 10x stickier than other solutions—designed specifically for hard-to-stick-to surfaces, keeping documents secure from starting point to the finish. And there are no tricky liners to remove—applies fast and reduces clutter in work areas.

- For great times savings, choose the tape on a roll – Tape 824RCT
- For portability and pre-cut convenience, choose the padded format – Tape 830RCT

Roll format:
Scotch® Pouch
Tape 824RCT

Padded format:
Scotch® Pouch
Tape Sheets 830RCT

Product ID	UPC	Individual Pouch Size (h x w)	Printed Message	Message Color	Applications	Dispenser Options	Case Qty	Units
824RCT	0-00-76308-**86376**-0	5" x 6"	"Documents Enclosed"	Green	500 per roll	M727 or M797	12	RL
824RCT	0-00-76308-**86377**-7	5" x 8"	"Documents Enclosed"	Green	500 per roll	M727 or M797	8	RL
830RCT	0-00-76308-**86326**-5	5" x 6"	"Documents Enclosed"	Green	25 sheets	M727 or M797	200	Pads
830RCT	0-00-76308-**86370**-8	6" x 10"	"Documents Enclosed"	Green	25 sheets	M797	160	Pads
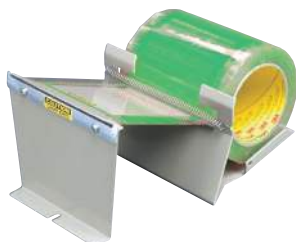
Scotch® Pouch Tape Dispenser M727
Metal Construction – Maximum width 5"
0-00-21200-**06944**-4   6 per case, EA

Scotch® Pouch Tape Dispenser M797
Metal Construction – Maximum width 6"
0-00-21200-**61872**-7   1 per case, EA

Label Protection Tapes

Protect Labeled Shippers, Mailers, Envelopes, Tubes, Drums, Tubs

- Multiple options for use on wide range of substrates, in many applications including outdoor use
- High clarity for sharp read-through accuracy
- Brightly colored tape draws attention to important label content

Scotch® Label Protection Tape 821

Keeps address labels safe and secure.

- Protects labels from damage caused by abrasion and moisture
- Dispenses and hand tears easily for convenient use
- Low-glare, matte surface enables easy scanning of barcodes
- Write-on surface accepts permanent markers, ballpoint pens, even pencil

2.5 mil   Acetate acrylic

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**04563**-9	Bulk	2" x 72 yd	Pink	24	RL
0-00-21200-**04133**-4	Bulk	4" x 72 yd	Pink	8	RL

Scotch® Label Protection Tape 3565

Sticks instantly to fiberboard and many treated and finished surfaces, and offers real protection for shipping labels.

- High performance tape resists nicks, abrasions, moisture and scuffing
- Excellent transparency makes labels easy to read
- Bonds instantly and resists tearing and splitting for added security
- Holds strong through rough handling during shipping
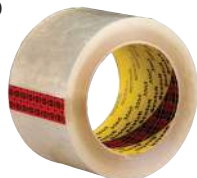
1.9 mil   Acrylic Hot Melt

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51131-**17855**-7	Bulk	96 mm x 100 m	Clear	18	RL
0-00-51131-**17856**-4	Bulk	120 mm x 100 m	Clear	12	RL

Tartan™ Label Protection Tape 3765

A utility grade tape featuring a transparent, strong polypropylene film backing paired with an acrylic adhesive.

- Protects labels from smudging, moisture and tearing in shipping, storage and manufacturing applications
- Adheres instantly and conforms well to a wide range of treated and finished surfaces
- A transparent tape that keeps labels easy to read and allows sharp bar code read-through

1.5 mil Acrylic

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**73160**-0	Bulk	96 mm x 132 m	Clear	12	RL
0-00-21200-**73161**-7	Bulk	120 mm x 132 m	Clear	8	RL

Scotch® Label Protection Dispenser M707

Platform design allows label protection and easy pouch tape application

- Durable metal construction withstands rugged working conditions
- Pull-and-cut design dispenses and hand tears with ease
- 4" maximum tape width capacity

UPC	Max Tape Width	Case Qty	Units
0-00-21200-**06923**-9	4" (96 mm)	6	CS

Carry Handles and Hang Tabs

3M™ Carry Handles (White)

Conveniently practical. These durable, pre-cut strips with adhesive at each end create a loop that transforms almost anything into a travel-friendly package.

- One-handed carrying for large, awkward or heavier items
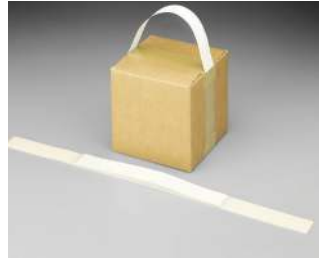- A cost-effective replacement for additional paper or plastic bags
- Strong synthetic rubber adhesive adheres to a wide variety of package surfaces
- Convenient pads are available in choice of strengths

UPC	Product ID	Extra Desc	Size	Case Qty	Units
0-00-51115-**71389**-7	8310	25 handles/pad, 110 pads/case	1" x 17" x 3" Holds up to 10 lbs.	1	CS
0-00-51115-**71383**-5	8315	25 handles/pad, 80 pads/case	1-3/8" x 23" x 3" Holds up to 15 lbs.	1	CS
0-00-51115-**71385**-9	8320	25 handles/pad, 110 pads/case	1" x 17" x 3" Holds up to 20 lbs.	1	CS
0-00-51115-**71386**-6	8330	25 handles/pad, 80 pads/case	1-3/8" x 23" x 6" Holds up to 30 lbs.	1	CS

Hole Styles

Round Hole
For single-wire pegs

Delta Hole
For wider double-wire pegs or self-centers on standard pegs
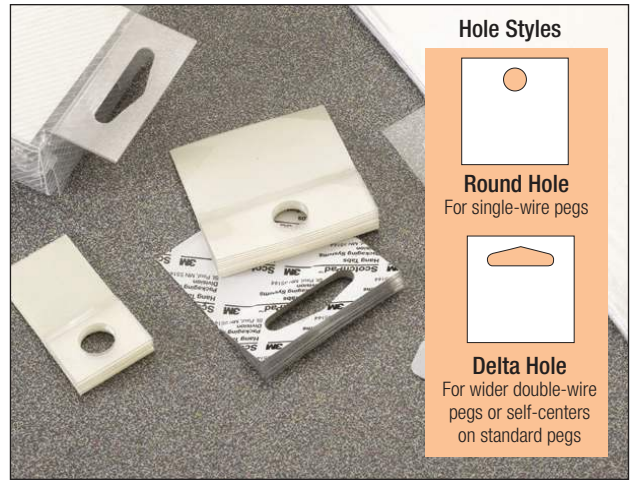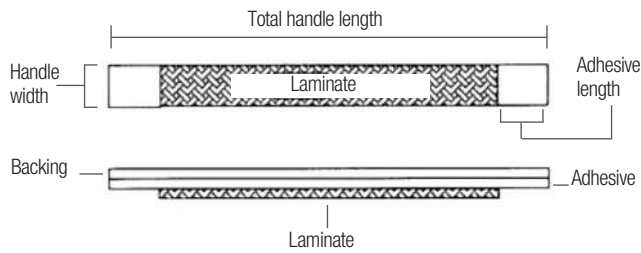
3M™ Hang Tabs (Clear)

Sturdy, pressure sensitive adhesive tabs that stick to most surfaces and enable products and packages to hang on display pegs.

- Clear plastic allows graphics to show through retail packaging
- Use for in-store repair of damaged packaging such as torn punches in chipboard header cards

UPC	Product ID	Extra Desc	Size	Case Qty	Units
0-00-21200-**62225**-0	1074	100 pads of 10 hang tabs/ pad; (1000 hang tabs/carton)	1" x 2" (Round Hole)	1 carton	CS
0-00-51125-**74950**-3	1075 PK50	50 pads of 10 hang tabs/ pack; 5 packs/ box (500 hang tabs)	2" x 2" (Delta Hole)	5	BX
0-00-51125-**74951**-0	1076 PK50	50 pads of 10 hang tabs/ pack; 5 packs/ box (500 hang tabs)	2" x 2" (Round Hole)	5	BX

Total handle length

Handle width

Laminate

Adhesive length

Backing

Adhesive

Laminate

Masking Made Simple

Now it's easy to choose the best tape to get industrial jobs done right. This simplified 5-tape system is built on increasing levels of performance and the common goal of helping you *finish jobs worth finishing*.

3M™ Value Masking Tape

101+

The basic tape for basic jobs

Marking, temporary holding, wrapping and sealing.

3M™ General Use Masking Tape

201+

The tough tape for everyday jobs

Bundling, labeling and identifying.

3M™ Performance Yellow Masking Tape

301+

The dependable choice for industrial performance

Paint masking, marking, color coding and sealing.

3M™ High Performance Green Masking Tape

401+

Industrial strength with clean removal

Ideal for two-tone paint applications on vehicles.

3M™ Specialty High Temperature Purple Masking Tape

501+

The highest degree of industrial performance

Super-sharp paint lines for high temperature masking jobs.

3M™ Value Masking Tape 101+

A cost-effective crepe paper tape that holds, bundles, seals and performs other non-critical taping jobs where a pressure-sensitive tape is needed.

- Cost-effective solution for indoor light-duty applications
- Crepe paper backing provides easy tearing
- Provides conformability on irregular surfaces and around corners
- Hand tearable and sliver resistance with one-piece removal for easy use
- Ideal for marking, temporary holding, wrapping and sealing

5.1 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51115-**68707**-5	Bulk	18 mm x 55 m	Tan	48	RL
0-00-51115-**68708**-2	Bulk	24 mm x 55 m	Tan	36	RL
0-00-51115-**68709**-9	Bulk	36 mm x 55 m	Tan	24	RL
0-00-51115-**68710**-5	Bulk	48 mm x 55 m	Tan	24	RL
0-00-51115-**68711**-2	Bulk	72 mm x 55 m	Tan	12	RL
0-00-51115-**68712**-9	Bulk	96 mm x 55 m	Tan	8	RL

3M™ General Use Masking Tape 201+

Sticks and holds to a variety of surfaces such as paper, fiberboard, glass, rubber, plastic and metal and removes cleanly with no residue.

- Crepe paper backing is hand tearable, medium conformability
- Unwinds smoothly for easy to control application and removal
- Dependable for use in temperatures up to 200°F (93°C) for 30 minutes
- Tough masking tape seals, holds, bundles, labels, wraps, splices and protects

4.4 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51115-**64739**-0	Bulk	18 mm x 55 m	Tan	48	RL
0-00-51115-**64740**-6	Bulk	24 mm x 55 m	Tan	36	RL
0-00-51115-**64741**-3	Bulk	36 mm x 55 m	Tan	24	RL
0-00-51115-**64742**-0	Bulk	48 mm x 55 m	Tan	24	RL
0-00-51115-**64743**-7	Bulk	72 mm x 55 m	Tan	12	RL
0-00-51115-**64744**-4	Bulk	96 mm x 55 m	Tan	8	RL
0-00-51115-**64746**-8	Ind. Wrapped	24 mm x 55 m	Tan	36	RL
0-00-51115-**64747**-5	Ind. Wrapped	36 mm x 55 m	Tan	24	RL
0-00-51115-**64748**-2	Ind. Wrapped	48 mm x 55 m	Tan	24	RL

3M™ High Performance Green Masking Tape 401+

Ideal for critical paint masking applications where strong holding and high temp performance is required.

- Adhesive formula removes cleanly in one piece with no adhesive residue
- Remains in place around corners, over contours and irregular surfaces
- Resists paint bleed-through to help create sharp paint lines
- Green backing improves visibility and accuracy during paint masking
- Withstands surface temperatures up to 250°F (121°C) for 30 minutes in paint bake operations

6.7 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51115-**64760**-4	Bulk	18 mm x 55 m	Green	48	RL
0-00-51115-**64761**-1	Bulk	24 mm x 55 m	Green	36	RL
0-00-51115-**64762**-8	Bulk	36 mm x 55 m	Green	24	RL
0-00-51115-**64763**-5	Bulk	48 mm x 55 m	Green	24	RL
0-00-51115-**64764**-2	Bulk	72 mm x 55 m	Green	12	RL
0-00-51115-**64765**-9	Bulk	96 mm x 55 m	Green	8	RL
0-00-51115-**64767**-3	Ind. Wrapped	24 mm x 55 m	Green	36	RL
0-00-51115-**64769**-7	Ind. Wrapped	48 mm x 55 m	Green	24	RL

3M™ Performance Yellow Masking Tape 301+

An industrial strength masking tape that sticks instantly to most surfaces including metal, rubber, glass, plastic and removes easily to create sharp paint lines.

6.3 mil

- Easily identifiable, industrial-strength tape for paint masking, bundling, holding and identifying
- Proprietary, solvent-free adhesive sticks to most surfaces and removes cleanly in one piece
- Thick backing resists bleed through
- Yellow color improves visibility during masking process
- Crepe-paper backing conforms over irregular surfaces, contours and around corners
- Withstands surface temperatures up to 225°F (107°C) for 30 minutes in paint bake operations

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51115-**64750**-5	Bulk	18 mm x 55 m	Yellow	48	RL
0-00-51115-**64751**-2	Bulk	24 mm x 55 m	Yellow	36	RL
0-00-51115-**64752**-9	Bulk	36 mm x 55 m	Yellow	24	RL
0-00-51115-**64753**-6	Bulk	48 mm x 55 m	Yellow	24	RL
0-00-51115-**64754**-3	Bulk	72 mm x 55 m	Yellow	12	RL
0-00-51115-**64755**-0	Bulk	96 mm x 55 m	Yellow	8	RL
0-00-51115-**64756**-7	Ind. Wrapped	24 mm x 55 m	Yellow	36	RL
0-00-51115-**64757**-4	Ind. Wrapped	36 mm x 55 m	Yellow	24	RL
0-00-51115-**64758**-1	Ind. Wrapped	48 mm x 55 m	Yellow	24	RL

Scotch® Fine Line Masking Tapes

Scotch® Ultimate Paint Edge Masking Tape 2460

Features a unique acrylic adhesive technology for good, instant adhesion that is temperature-resistant and capable of withstanding paint bake operations of up to 300°F (149°C) for up to 30 minutes.

- Peels off cleanly, without leaving adhesive residue
- Ultra-thin backing provides a low paint ridge for sharp, smooth paint lines
- Adhesive maintains good holding power that resists lifting and curling
- Acrylic adhesive provides UV resistance, which allows outdoor use for up to 21 days with clean removal from most surfaces
- Solvent and moisture resistance prevents paint bleed-through

3..3 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51111-**91928**-6	Bulk	1" x 60 yd	Yellow	36	RL

3M™ Specialty High Temperature Purple Masking Tape 501+

A premium, high performance crepe paper masking tape designed to create super-sharp paint lines in most industrial painting situations.

- Provides instant adhesion to metal and other surfaces and resists lifting or curling for super-sharp paint lines
- Conforms and maintains integrity when formed around a corner
- Backing is easy to tear, resists slivering and provides one piece removal
- Smooth, controlled unwind dispenses evenly and is less likely to tear off roll
- Tape is heat resistant for high-temperature paint bake cycles up to 300ºF (149ºC) for 30 minutes

7.3 mil

UPC	Packaging	Size	Color	Case Qty	Units
3M™ Specialty High Temperature Purple Masking Tape 501+					
0-02-05459-**61188**-7	Bulk	18 mm x 55 m	Purple	48	RL
0-02-05459-**61133**-7	Bulk	24 mm x 55 m	Purple	36	RL
0-02-05459-**61161**-0	Bulk	36 mm x 55 m	Purple	24	RL
0-02-05459-**61171**-9	Bulk	48 mm x 55 m	Purple	24	RL
0-02-05459-**61126**-9	Bulk	72 mm x 55 m	Purple	12	RL
0-02-05459-**61154**-2	Bulk	96 mm x 55 m	Purple	8	RL
3M™ Specialty High Temperature Tan Masking Tape 501+					
0-00-51115-**64773**-4	Bulk	18 mm x 55 m	Tan	48	RL
0-00-51115-**64774**-1	Bulk	24 mm x 55 m	Tan	36	RL
0-00-51115-**64775**-8	Bulk	36 mm x 55 m	Tan	24	RL
0-00-51115-**64776**-5	Bulk	48 mm x 55 m	Tan	24	RL
0-00-51115-**64777**-2	Bulk	72 mm x 55 m	Tan	12	RL

Scotch® Fine Line Masking Tape 218 Green

A low profile, high-performance polypropylene plastic film with natural rubber adhesive for quick adhesion.

- Tape thinness provides excellent color line separation
- Performs well for long straight lines and smooth curves
- Offers excellent moisture and solvent resistance
- Backing allows taping over fresh paint sooner than paper tapes with less chance of damage

5.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**16028**-8	Bulk	1/4 in x 60 yd	Green	144	RL
0-00-21200-**06301**-5*	12/box	1/4 in x 60 yd	Green	12	BX
0-00-21200-**04698**-8	Bulk	1/2 in x 60 yd	Green	72	RL
0-00-21200-**06303**-9*	12/box	1/2 in x 60 yd	Green	6	BX
0-00-21200-**04699**-5	Bulk	3/4 in x 60 yd	Green	48	RL
0-00-21200-**06305**-3*	12/box	3/4 in x 60 yd	Green	4	BX
0-00-21200-**04700**-8	Bulk	1 in x 60 yd	Green	36	RL
0-00-51138-**94710**-1	Bulk	2 in x 60 yd	Green	24	RL
0-00-21200-**05500**-3	Bulk	4 in x 60 yd	Green	8	RL

* Minimum order of one box is available (inner carton).

Tape Solutions

Masking Tapes

3M™ Masking Tape 2308

This general purpose masking tape is designed with a natural rubber adhesive that sticks easily and instantly. Provides good holding power that resists lifting or curling and is an excellent, easy-to-use solution for a wide variety of applications.

5.3 mil

Suggested alternative
Tape 301+

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51131-**06545**-1	Bulk	18 mm x 55 m	Tan	48	RL
0-00-51131-**06546**-8	Bulk	24 mm x 55 m	Tan	36	RL
0-00-51131-**06547**-5	Bulk	36 mm x 55 m	Tan	24	RL
0-00-51131-**06548**-2	Bulk	48 mm x 55 m	Tan	24	RL
0-00-51131-**06549**-9	Bulk	72 mm x 55 m	Tan	12	RL
0-00-51131-**05571**-3	Bulk	96 mm x 55 m	Tan	8	RL

3M™ High Performance Masking Tape 232

Helps produce sharp paint lines in paint bake operations up to 250°F (121°C) for 30 minutes. Provides clean removal, even on difficult to remove from surfaces. The thick crepe paper backing contains a solvent-resistant saturant that helps resist paint bleed-through against latex and oil-based paints.

6.3 mil

Suggested alternative
Tape 401+

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**02853**-3	Bulk	18 mm x 55 m	Natural	48	RL
0-00-21200-**02854**-0	Bulk	24 mm x 55 m	Natural	36	RL
0-00-21200-**02855**-7	Bulk	36 mm x 55 m	Natural	24	RL
0-00-21200-**04240**-9	Bulk	48 mm x 55 m	Natural	24	RL
0-00-21200-**02858**-8	Bulk	72 mm x 55 m	Natural	12	RL
0-00-21200-**02859**-5	Bulk	96 mm x 55 m	Natural	8	RL

3M™ High Performance Masking Tape 2693

A smooth, heavy-duty tape well suited to most paint masking operations. Designed for automotive, truck and bus applications where very aggressive room temperature and high temperature holding is required. Easy, clean removal from most surfaces without adhesive transfer. Functions up to 325°F (163°C) for 30 minutes.

7.9 mil

Suggested alternative
Tape 501+

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**42974**-3	Bulk	18 mm x 55 m	Tan	48	RL
0-00-21200-**37629**-0	Bulk	24 mm x 55 m	Tan	36	RL
0-00-21200-**41121**-2	Bulk	36 mm x 55 m	Tan	24	RL
0-00-21200-**37630**-6	Bulk	48 mm x 55 m	Tan	24	RL
0-00-21200-**42979**-8	Bulk	72 mm x 55 m	Tan	12	RL

Flatback Tape

3M™ High Performance Flatback Tape 2519

Competitively Priced

A high performance tape for splicing liner boards, bundling, holding, packaging applications, reinforcing, wrapping and protecting. Features a strong, heavy-duty paper backing and a proprietary high strength adhesive for critical applications.

7.1 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51128-**98282**-2	Bulk	18 mm x 55 m	Brown	48	RL
0-00-51128-**98283**-9	Bulk	24 mm x 55 m	Brown	36	RL
0-00-51128-**98284**-6	Bulk	36 mm x 55 m	Brown	24	RL
0-00-51128-**99446**-7	Bulk	48 mm x 55 m	Brown	24	RL
0-00-51128-**99447**-4	Bulk	72 mm x 55 m	Brown	12	RL
0-00-51128-**99448**-1	Bulk	96 mm x 55 m	Brown	8	RL

Duct Tapes. Simplified.
We've got this pegged.

Three tapes that handle 90% of your projects.

3M™ All Purpose Duct Tape DT8

Conformable with instant bond

The most stretchable of 3M's duct tapes.
Its unique design offers high instant adhesion
coupled with maximum conformability.

- Great for contoured surfaces and quick labeling
- Tightly woven scrim with high tensile strength
  for light-duty bundling
- Use for poly abatement, quick repairs, and fast attachments

8.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-76308-**98118**-1	Ind. Wrapped	48 mm x 54.8 m	Silver	24	RL

3M™ Heavy Duty Duct Tape DT11

GO-TO TAPE

Versatility with holding power

High holding power with a broad attribute
performance for demanding jobs.

- Sticks immediately and stays on irregular
  surfaces without lifting—even on plastics
- Polyethylene, water-resistant backing resists wear and light
  abrasion—great for securing temporary floor coverings
- Long-lasting, moisture-resistant seal in many containment situations,
  such as attaching heavy poly draping and pipe sealing

11.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-76308-**98119**-8	Ind. Wrapped	48 mm x 54.8 m	Black	24	RL
0-00-76308-**98120**-4	Ind. Wrapped	48 mm x 54.8 m	Silver	24	RL

3M™ Super Duty Duct Tape DT17

Super thick for super tough jobs

Ultra-thick, water-resistant backing resists
wear and abrasion yet tears easily by hand.

- Aggressive, natural rubber adhesive grips
  instantly to a variety of surfaces including metal,
  glass, plastic and sealed concrete
- Excellent for repairing, seaming and protecting metal
  parts and surfaces
- Maximum strength for the most demanding applications

17.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-76308-**98121**-1	Ind. Wrapped	48 mm x 32 m	Black	24	RL

3M DT Series Duct Tapes.
Right Performance. Right Price.

Tape Solutions

61

Duct Tapes (cont.)

Clean Removal

3M™ Performance Plus Duct Tape 8979

Up to 6 mo. Clean Removal

Designed for both permanent and temporary applications indoor and outdoor. It is removable with little or no adhesive residue from most opaque surfaces up to 6 months after application.

12.1 mil

- Resists UV, sunlight, and weather—stays on up to one year without deterioration
- Special adhesive sticks immediately and reliably to most surfaces
- Protects against light abrasion including overspray from bead blasting, sand blasting and shot peening
- Good choice for hanging polyethylene drapes for containment activities
- Protects against grime, UV and weather, then removes cleanly

UPC	Packaging	Size	Color	Case Qty	Units
0-00-48011-**53918**-8	Ind. Wrapped	48 mm x 54.8 m	Black	24	RL
0-00-51131-**17819**-9	Ind. Wrapped	48 mm x 54.8 m	Olive	24	RL
0-00-48011-**53851**-8	Ind. Wrapped	48 mm x 22.8 m	Slate Blue	12	RL
0-00-21200-**56468**-0	Ind. Wrapped	48 mm x 54.8 m	Slate Blue	24	RL
0-00-21200-**56469**-7	Bulk	72 mm x 54.8 m	Slate Blue	12	RL

3M™ Outdoor Masking Poly Tape 5903

Comprised of a UV and weather-resistant polyethylene film and a durable synthetic rubber adhesive.

- Tears off the roll by hand for easy application
- Moisture and weather resistant for durability in outdoor applications
- Red color provides clear visibility for easy application, adjustment and removal
- Clean removal for up to 30 days outdoors preserves quality and aesthetics of finished work

7.5 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51115-**31842**-9	Ind. Wrapped	48 mm x 54.8 m	Red	24	RL

Professional Grade

3M™ Multi-Purpose Duct Tape 3900

Our general purpose, low-profile, industrial-strength duct tape. Its aggressive, natural rubber adhesive provides instant adhesion to a wide variety of surfaces.

7.6 mil

- Polyethylene backing resists moisture, prolonging the tape bond in moist and humid environments
- Cloth scrim tears straight in both directions for easy handling and application
- Conformable tape works well on curved and irregular surfaces
- Withstands temperatures up to 200°F (93°C) for up to 30 minutes

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**49833**-6	Ind. Wrapped	48 mm x 54.8 m	Black	24	RL
0-00-21200-**49832**-9	Ind. Wrapped	48 mm x 54.8 m	Blue	24	RL
0-00-21200-**49831**-2	Ind. Wrapped	48 mm x 54.8 m	Olive	24	RL
0-00-21200-**49830**-5	Ind. Wrapped	48 mm x 54.8 m	Red	24	RL
0-00-51131-**06976**-3	Ind. Wrapped	48 mm x 54.8 m	Silver	24	RL
0-00-21200-**49829**-9	Ind. Wrapped	48 mm x 54.8 m	White	24	RL
0-00-21200-**49828**-2	Ind. Wrapped	48 mm x 54.8 m	Yellow	24	RL

3M™ Heavy Duty Duct Tape 3939

Has the tensile strength and adhesion for splicing, masking, patching, seaming, hanging poly sheeting, sealing PVC pipes, covering trip hazards and a host of other industrial applications.

8.6 mil

- High tensile strength for a secure hold under stress
- Thick rubber adhesive bonds to most rough and smooth surfaces for a tight seal
- Silver polyethylene surface resists wear, abrasion and water

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51131-**06975**-6	Ind. Wrapped	48 mm x 54.8 m	Silver	24	RL
0-00-21200-**85562**-7	Bulk	72 mm x 54.8 m	Silver	12	RL
0-00-21200-**85563**-4	Bulk	96 mm x 54.8 m	Silver	12	RL

3M™ Extra Heavy Duty Duct Tape 6969

This industrial strength tape is ideal for heavy bundling, joining and sealing.

- Aggressive rubber adhesive provides a strong bond and clean removal, even on rough surfaces
- Water-resistant polyethylene backing seals out moisture; resists abrasion and wear
- Thick tape handles easily and tears cleanly and evenly without splintering
- Meets burn test requirements for UL 723, ASTM E-84, NFPA 255, UBC 8-1

10.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**22773**-8	Ind. Wrapped	48 mm x 54.8 m	Black	24	RL
0-00-21200-**22780**-6	Ind. Wrapped	48 mm x 54.8 m	Olive	24	RL
0-00-51131-**06969**-5	Ind. Wrapped	48 mm x 54.8 m	Silver	24	RL

Utility Grade

3M™ Vinyl Duct Tape 3903

This tape is ideal for temporary repairs, identification, contrast, securing wiring, bundling, sealing, holding and protecting.

6.5 mil

- Embossed vinyl backing seals out dust, dirt, and moisture, and resists abrasion and many chemicals
- Peels off cleanly after 30 minutes on painted steel as hot as 200ºF (93ºC)
- Easy to tear and conforms to irregular surfaces
- Available in 7 colors for coding, process tagging, highlighting trip hazards, and enhancing decor

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51131-**06995**-4	Ind. Wrapped	2 in x 50 yd	Black	24	RL
0-00-51131-**06978**-7	Ind. Wrapped	2 in x 50 yd	Blue	24	RL
0-00-51131-**06984**-8	Ind. Wrapped	2 in x 50 yd	Gray	24	RL
0-00-21200-**44989**-5	Ind. Wrapped	3 in x 50 yd	Gray	18	RL
0-00-51131-**06986**-2	Ind. Wrapped	2 in x 50 yd	Green	24	RL
0-00-51131-**06992**-3	Ind. Wrapped	2 in x 50 yd	Red	24	RL
0-00-51131-**06981**-7	Ind. Wrapped	2 in x 50 yd	White	24	RL
0-00-51131-**06982**-4	Ind. Wrapped	2 in x 50 yd	Yellow	24	RL

3M™ General Use Duct Tape 2929

An economical tape designed for general, everyday duties where strength and moisture resistance are necessary.

5.5 mil

- Great for applications requiring a thin tape, such as wiring
- Removes cleanly for up to three months when applied indoors
- Water-resistant backing resists wear and light abrasion

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51115-**24883**-2	Ind. Wrapped	1.88 in x 50 yd	Silver	24	RL

3M™ Value Duct Tape 1900

For light-duty sealing, bundling, marking and temporary repairs in non-critical applications.

- Synthetic rubber adhesive sticks on contact to metal, glass, plastic, concrete and other surfaces
- Water-resistant polyethylene coating seals well in moist and humid environments
- Its surface readily accepts writing with markers for temporary labeling

5.8 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51111-**97814**-2	Ind. Wrapped	1.88 in x 60 yd	Silver	24	RL
0-00-51115-**23421**-7	Ind. Wrapped	1.88 in x 50 yd	Silver	24	RL
0-00-51115-**23422**-4	Ind. Wrapped	2.83 in x 50 yd	Silver	12	RL

High Strength Cloth Tapes

3M™ Premium Matte Cloth (Gaffers) Tape

Features a cotton cloth backing with a natural rubber adhesive system for use in high-strength and highly conformable applications.

- Indoor and outdoor applications
- High strength, conformable, abrasion and weather resistant backing
- Hand tearable

11.0 mil

- Low light reflectance backing for entertainment and video productions

UPC	Ind. Wrapped Prod ID	Size	Color	Case Qty	Units
0-00-76308-**98495**-3	GT1	24 mm x 50 m	Black	48	RL
0-00-76308-**98514**-1	GT2	48 mm x 50 m	Black	24	RL
0-00-76308-**98534**-9	GT3	72 mm x 50 m	Black	16	RL
0-00-76308-**98503**-5	GT1	24 mm x 50 m	Grey	48	RL
0-00-76308-**98523**-3	GT2	48 mm x 50 m	Grey	24	RL
0-00-76308-**98542**-4	GT3	72 mm x 50 m	Grey	16	RL

Foil, HVAC and Seaming Tapes

Common Tape Solutions for Heating, Ventilation and Insulation

At-a-glance Reference

Product ID	Leading Application	Total Thickness	Temperature Range	UL Listings
425	Most versatile aluminum tape	4.6 mils	-65°F to 300°F (-54°C to 149°C)	L-T-80C, SAE AMS-T-23397, UL 723 Classified, UL 746C Recognized, F.A.R. 25.853(a)
1520CW	Excels in cold and humid conditions	3.3 mils	-40°F to 250°F (-40°C to 121°C)	UL723 Classified (5/10 Flame/Smoke Rating), ULC S102 Classification (10/0 Flame/Smoke Rating)
1521CW	Reflective insulation and duct wraps	2.7 mils	-40°F to 250°F (-40°C to 121°C)	UL723 Classified (5/10 Flame/Smoke Rating)
1525CW	Tri-directional facing tape	9.5 mils	-40°F to 240°F (-40°C to 116°C)	UL723 Classified (5/10 Flame/Smoke Rating); ASTM C1136, Type II and IV
1580-P	For demanding environments	2.0 mils	-20°F to 200°F (-29°C to 93°C)	UL181B-FX Listed
1581A	Rigid and flexible ductwork	4.0 mils	-40°F to 300°F (-40°C to 149°C)	UL181A-P & UL181B-FX Listed, ULC S102 Listed (0/0 Flame/Smoke)
1599B	Seams and seals flexible ductwork	3.1 mils	-40°F to 185°F (-40°C to 85°C)	UL 181B-FX listed
8087	Seal, seam, splice and repair	3.0 mils	-40°F to 220°F (-40°C to 105°C)	

3M™ Aluminum Foil Tape 425

Most Versatile Aluminum Tape

GO-TO TAPE

Comprised of a dead soft aluminum foil backing and coated with a highly engineered pressure sensitive acrylic adhesive. Ideal for heat shielding, heat reflecting, chemical masking, light enhancement, chemical milling, seaming, sealing and de-paint operations.

4.6 mil

- Thermally conductive tape helps dissipate heat and improves heating and cooling efficiency to protect temperature sensitive materials
- Acrylic adhesive provides long term durability, but removes cleanly after harsh masking applications
- Withstands exposure to flame, weathering, moisture and UV
- Recognized by UL to UL746C and Classified by UL to UL723, Class "L" for low flammability rating

CLASSIFIED UL 746C

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51125-**85388**-0	Bulk	1 in x 60 yd	Silver	36	RL
0-00-51125-**85311**-8	Bulk	2 in x 60 yd	Silver	24	RL
0-00-51125-**85312**-5	Bulk	3 in x 60 yd	Silver	12	RL

3M™ Venture Tape™ Aluminum Foil Tape 1520CW

Excels in Cold and Humid Conditions

A high strength, dead soft aluminum foil coated with a cold weather solvent acrylic pressure sensitive adhesive.

3.3 mil

- Excels in demanding temperature and humidity applications
- UL723 Classified (5/10 flame/smoke rating)
- ULC S102 Classification (10/0 flame/smoke rating)
- Conforms well to irregular surfaces

CLASSIFIED UL 723

UPC	Packaging	Size	Color	Case Qty	Units
0-07-50351-**15203**-2	Ind. Labeled	72 mm x 45.7 m	Silver	16	RL

3M™ Venture Tape™ Aluminum Foil Tape 1521CW

For Reflective Insulation and Duct Wraps

A dead soft aluminum foil coated with an acrylic pressure sensitive adhesive for superior temperature, UV and solvent resistance.

- Excellent barrier against moisture, dust, flame and certain chemicals
- Multi-use, hand tearable

CLASSIFIED UL 723

2.7 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51128-**95561**-1	Ind. Labeled	48 mm x 45.7 m	Natural Aluminum	24	RL
0-00-51128-**95560**-4	Ind. Labeled	72 mm x 45.7 m	Natural Aluminum	16	RL

3M™ Venture Tape™ FSK Facing Tape 1525CW

Tri-directional Facing Tape

Foil/kraft lamination coated with a cold weather acrylic pressure sensitive adhesive. Vapor seal for fibrous and sheet metal ducts as well as FSK systems.

- UL723 Classified (5/10 Flame/Smoke Rating)
- ASTM C1136, Type II and IV
- Tri-directional reinforcement

9.5 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-07-50351-**50014**-7	Ind. Labeled	48 mm x 45.7 m	Natural Aluminum	24	RL
0-07-50351-**15253**-7	Ind. Labeled	72 mm x 45.7 m	Natural Aluminum	16	RL
0-07-50351-**50015**-4	Ind. Labeled	99 mm x 45.7 m	Natural Aluminum	12	RL

3M™ Venture Tape™ UL181B-FX Polypropylene Duct Tape 1599B

Seams and Seals Flexible Ductwork

A UV resistant, bi-axially oriented polypropylene (BOPP) coated tape with a cold weather acrylic adhesive. This conformable tape is flame resistant, chemical resistant, and thermally conductive for heating and cooling efficiency.

- UL Listed, meets requirements of UL181B-FX
- Performs well in hot and cold conditions
- Linered and hand tearable

3.1 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-07-50351-**15996**-3	Ind. Labeled	48 mm x 109.7 m	Silver	24	RL
0-07-50351-**15998**-7	Ind. Labeled	48 mm x 109.7 m	Black	24	RL
0-07-50351-**50017**-8	Ind. Labeled	72 mm x 109.7 m	Silver	16	RL
0-07-50351-**50016**-1	Ind. Labeled	72 mm x 109.7 m	Black	16	RL

3M™ Venture Tape™ UL181B-FX Mastik Foil Tape 1580-P

For Demanding Environments

A printed, annealed aluminum foil coated with a heavy mastik adhesive for superior performance and durability.

- Applies easily to fibrous, flexible and sheet metal ducts
- Excels in demanding temperature and humidity environments
- Water resistant bond on most surfaces

17.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-07-50351-**50023**-9	Bulk	2 in x 100 ft	Aluminum	24	RL
0-07-50351-**50011**-6	Bulk	3 in x 100 ft	Aluminum	16	RL

3M™ Venture Tape™ UL181A-P Aluminum Foil Tape 1581A

For Rigid and Flexible Ductwork

Ideal for sealing rigid fiberglass duct boards and flexible (non-metallic) air duct and connector systems.

- UL Listed, meets requirements of UL181A-P and UL181B-FX
- Conformable tape resists flame, moisture, weather, UV degradation, and many chemicals
- Performs well in hot and cold conditions
- Linered for easy use

4.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-07-50351-**15813**-3	Ind. Labeled	72 mm x 55 m	Natural Aluminum	16	RL
0-07-50351-**15817**-1	Ind. Labeled	2.5" x 60 yd	Natural Aluminum	20	RL

3M™ Construction Seaming Tape 8087

Seaming Batted Insulation

Acrylic adhesive adheres on contact to housewrap, insulated sheathing, vapor barrier film and unfinished wood. Red color provides contrast for quick visual inspection.

3.0 mil

- Excellent cold temperature adhesion in temperatures as low as 14°F (-10°C)
- UV resistant film helps protect against degradation by sunlight
- Conformable backing adheres to curved and irregular surfaces
- Low moisture vapor transmission rate does not compromise performance of vapor barriers

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51111-**91774**-9	Ind. Labeled	48 mm x 50 m	Red	16	RL
0-00-51111-**91776**-3	Bulk	72 mm x 50 m	Red	16	RL

Tape Solutions

65

Marking and Safety Tapes

Identifying hazards with colors that comply with OSHA and ANSI*

3M™ Vinyl Tape 471

GO-TO TAPE

Solve a variety of challenges, including floor and safety marking, color coding and industrial applications with this durable tape designed to resist wear, scrapes and moisture. Unique stretch properties enable tape to remain stretched to conform to uneven surfaces without lifting and retracting. One-piece, clean removal from many surfaces helps reduce clean-up and labor costs.

5.2 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51115-**68866**-9	Ind. Labeled	2" x 36 yd	Red	24	RL
0-00-21200-**03106**-9	Bulk	3/4" x 36 yd	Red	48	RL
0-00-21200-**04305**-5	Bulk	2" x 36 yd	Red	24	RL
0-00-21200-**06469**-2	Bulk	3" x 36 yd	Red	12	RL
0-00-51115-**68843**-0	Ind. Labeled	3/4" x 36 yd	Blue	48	RL
0-00-51115-**68863**-8	Ind. Labeled	2" x 36 yd	Blue	24	RL
0-00-21200-**03120**-5	Bulk	3/4" x 36 yd	Blue	48	RL
0-00-21200-**04308**-6	Bulk	2" x 36 yd	Blue	24	RL
0-00-21200-**03122**-9	Bulk	3" x 36 yd	Blue	12	RL
0-00-51115-**68864**-5	Ind. Labeled	3/4" x 36 yd	White	48	RL
0-00-21200-**03135**-9	Bulk	3/4" x 36 yd	White	48	RL
0-00-21200-**04311**-6	Bulk	2" x 36 yd	White	24	RL
0-00-21200-**06466**-1	Bulk	3" x 36 yd	White	12	RL

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51115-**68852**-2	Ind. Labeled	3/4" x 36 yd	Yellow	48	RL
0-00-51115-**68856**-0	Ind. Labeled	2" x 36 yd	Yellow	24	RL
0-00-21200-**03127**-4	Bulk	3/4" x 36 yd	Yellow	48	RL
0-00-21200-**04310**-9	Bulk	2" x 36 yd	Yellow	24	RL
0-00-21200-**06470**-8	Bulk	3" x 36 yd	Yellow	12	RL
0-00-21200-**03131**-1	Bulk	4" x 36 yd	Yellow	8	RL
0-00-51115-**68824**-9	Ind. Labeled	2" x 36 yd	Black	24	RL
0-00-21200-**03114**-4	Bulk	3/4" x 36 yd	Black	48	RL
0-00-21200-**04306**-2	Bulk	2" x 36 yd	Black	24	RL
0-00-21200-**06467**-8	Bulk	3" x 36 yd	Black	12	RL
0-00-21200-**04309**-3	Bulk	2" x 36 yd	Brown	24	RL
0-00-21200-**48424**-7	Bulk	2" x 36 yd	Purple	24	RL
0-00-51128-**99379**-8	Ind. Labeled	2" x 36 yd	Orange	24	RL
0-00-21200-**04312**-3	Bulk	2" x 36 yd	Orange	24	RL
0-00-51115-**68871**-3	Ind. Labeled	3/4" x 36 yd	Green	48	RL
0-00-51115-**68822**-5	Ind. Labeled	2" x 36 yd	Green	24	RL
0-00-21200-**04313**-0	Bulk	2" x 36 yd	Green	24	RL
0-00-21200-**06468**-5	Bulk	3" x 36 yd	Green	12	RL

3M™ Vinyl Tape Safety & 5S Color Coding Pack

A pack of eight 2" x 36 yd rolls of our Go-To vinyl tapes. Ideal for organizing and identifying traffic lanes, material areas, and areas of potential health risks for employees. Colors include: Yellow, orange, red, green, blue, black, black/yellow, black/white.

UPC	Packaging	Size	Color	Case Qty	Units
0-00-76308-**97971**-3	Ind. Labeled	2" x 36 yd	Variety	8	RL

* Occupational Safety and Health Act, American National Standards Institute, Inc.

OSHA Regulations Color Guide

The colors and applications shown here comply with OSHA (Specification 1910-144, and are recommended by the American National Standards Institute, Inc. (Color scheme from booklets ANSI Z53.1-1979 and ANSI A13.1-1981)

Lane Marking
Black/white or black/yellow diagonal striped, and black and yellow solid colored tapes are the basic colors for lane marking.

Fire Safety
Red immediately identifies fire protection equipment and apparatus, including fire alarm boxes, fire blanket boxes, fire extinguishers, and emergency stop bars, buttons and switches.

Physical Hazards
Yellow or yellow/black stripes is used for marking physical hazards, such as low pipes, beams, handrails, pillars, posts and fixtures that extend into work areas. Yellow is also used to warn against using equipment under repair.

Danger
Orange identifies dangerous machine and equipment parts that may cause serious injury. Orange should be used to mark hazardous parts that are exposed when enclosure doors are open or guards are removed.

Safety/First Aid
Green designates safety and first-aid equipment, such as air tanks, eye washes and first-aid kits.

3M™ General Purpose Vinyl Tape 764 Color Coding Pack

An economical vinyl tape option for color coding, bundling, and safety marking applications. This tape resists wear, weathering and light abrasion while providing good instant adhesion to many surfaces. Pack colors include: yellow, red, white, green, blue and black.

5.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-48011-**58896**-4	Pack	1" x 22 yd	Multiple	6	PK

3M™ Hazard Warning Tape 766 Black/Yellow

This striped vinyl tape features good, instant adhesion to many surfaces. Used for marking of equipment pinch points or gears for warning purposes, temporary floor marking around equipment, or spills.

5.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**43181**-4	Bulk	2" x 36 yd	Black/Yellow	24	RL
0-00-21200-**43182**-1	Bulk	3" x 36 yd	Black/Yellow	12	RL

3M™ Safety Stripe Tape 766DC Black/Yellow

Use as a marking tape for a variety of warning applications. The rubber adhesive offers quick stick and good holding strength on many substrates. These individually wrapped tape rolls come in a convenient display case.

5.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51115-**64448**-1	Ind. Wrapped/ Display Case	2" x 36 yd	Black/Yellow	12	RL

3M™ Safety Stripe Tape 5702

Ideal for marking lanes, hazardous areas, protruding equipment, and low hanging objects in factories, warehouses and hospitals. Yellow and black color is embedded into the tape construction to provide long-term high visibility and abrasion resistance.

- One-piece, clean removal from many surfaces helps reduce clean-up and labor costs
- Unique stretch properties enable tape to remain stretched to conform to uneven surfaces without lifting and retracting

5.5 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**42892**-0	Bulk	1" x 36 yd	Black/Yellow	36	RL
0-00-21200-**04585**-1	Bulk	2" x 36 yd	Black/Yellow	24	RL
0-00-21200-**03951**-5	Bulk	3" x 36 yd	Black/Yellow	12	RL
0-00-51115-**68827**-0	Ind. Labeled	2" x 36 yd	Black/Yellow	24	RL

3M™ Safety Stripe Tape 765DC Black/White

A distinctive white and black striped vinyl tape coated with a rubber adhesive and designed for use as a marking tape for a variety of warning applications. Individually wrapped tape rolls come in a convenient display case.

5.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-76308-**98094**-8	Bulk	2" x 36 yd	Black/White	12	RL

3M™ Safety Stripe Tape 5700

Tape resists most common chemicals and solvents. Used to identify or mark traffic areas and physical hazards. The clear vinyl over the colored stripes help protect stripes from abrasion. The 5.5 mil total tape thickness resists snagging often associated with thicker products.

5.5 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**04367**-3	Bulk	2" x 36 yd	Black/White	24	RL
0-00-76308-**97934**-8	Ind. Labeled	2" x 36 yd	Black/White	24	RL

3M™ Hazard Warning Tape 767 Red/White

5.0 mil (0.125 mm) vinyl backing with rubber adhesive. Stripes promote employee safety by marking pinch points or gears on equipment. Provides temporary floor marking around equipment or spills. Mark risers on stairways or low-clearance areas.

5.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**43186**-9	Bulk	2" x 36 yd	Red/White	24	RL

3M™ Safety Stripe Tape 767DC Red/White

5.0 mil

A bright vinyl backed tape providing high visibility, promoting safety and resisting water. The rubber adhesive sticks tightly adhering to most surfaces, ideal for straight or curved lines.

UPC	Extra Desc	Size	Color	Case Qty	Units
0-00-51115-**63745**-2	Ind. Wrapped/ Display Case	2" x 36 yd	Red/White	12	RL

3M™ Lane Marking Applicator M-1

Helps you apply safety tape to floors quickly and easily. Our handy walk-behind tape dispenser is the easiest way to mark warehouse traffic lanes and hazard areas without crawling around on the floor.

Use this applicator to dispense 3M™ Safety Stripe and Vinyl Tapes to help improve workplace safety.

UPC	Case Qty	Units
0-00-51115-**80886**-9	1	EA

Foam Tapes

3M™ Double Coated Urethane Foam Tape 4026 & 4026W

Short Roll Length

A thick, double-coated, open-cell urethane foam tape with a paper liner. Bonds surfaces and provides handling convenience and cushioning.

- High shear strength
- Durable on interior mounting applications
- Clean appearance

62 mil

UPC	Packaging	Size	Color	Case Qty	Units
3M™ Double Coated Urethane Foam Tape 4026W					
0-00-51128-**98844**-2	Ind. Labeled	½ in x 5 yd	White	12	RL
0-00-51128-**98845**-9	Ind. Labeled	¾ in x 5 yd	White	12	RL
3M™ Double Coated Urethane Foam Tape 4026					
0-00-21200-**17056**-0	Bulk	¾ in x 36 yd	Natural	12	RL
0-00-21200-**17057**-7	Bulk	1 in x 36 yd	Natural	9	RL

3M™ Polyethylene Foam Tape 4496 & 4496B

Short Roll Length

A polyethylene, double-coated, closed-cell foam tape. Bonds to a variety of surfaces for light duty applications.

- Quick stick
- Conformable
- Bonds to irregular surfaces

62 mil

UPC	Packaging	Size	Color	Case Qty	Units
3M™ Polyethylene Foam Tape 4496					
0-00-21200-**24307**-3	Bulk	¾ in x 36 yd	White	12	RL
0-00-21200-**24306**-6	Bulk	1 in x 36 yd	White	9	RL
3M™ Polyethylene Foam Tape 4496B					
0-00-51115-**81760**-1	Ind. Labeled	½ in x 5 yd	Black	36	RL
0-00-51115-**81761**-8	Ind. Labeled	¾ in x 5 yd	Black	12	RL
0-00-21200-**30423**-1	Bulk	1 in x 36 yd	Black	9	RL

3M™ Double Coated Urethane Foam Tape 4008

A thick, double-coated open-cell urethane foam tape with a 62 lb. densified kraft paper liner. Ideal for applications such as mounting interior signage and nameplates. Off-white color provides a clean appearance.

125 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**06451**-7	Bulk	¾ in x 36 yd	Off-White	12	RL
0-00-21200-**06452**-4	Bulk	1 in x 36 yd	Off-White	9	RL

3M™ Double Coated Urethane Foam Tape 4016

A thick, double-coated open-cell urethane foam tape with a 62 lb. densified kraft paper liner. Ideal for applications such as mounting interior signage and nameplates. Its 62 mil. foam provides handling convenience and cushioning.

62 mil

- High shear strength on metal and high surface energy plastics
- Durable foam is ideal for interior mounting applications
- Thick foam dampens and prevents vibration and open-cell structure aids component cooling long term temperature resistance: 220°F (104°C).

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**06454**-8	Bulk	¾" x 36 yd	Off-White	12	RL
0-00-21200-**06455**-5	Bulk	1" x 36 yd	Off-White	9	RL
3M™ Extra-thick Multipurpose Indoor Mounting Tape 4016					
0-00-51115-**25524**-3	Clamshell	¾" x 15 yd	Off-White	12	RL

3M™ VHB™ Tape RP45

Short Roll Length

Multi-purpose acrylic adhesive with a conformable foam core. Bonds to a variety of surfaces including glass, metal, many plastics, composites and more.

- Fast and easy to use
- Permanent bonding method provides good strength and durability

45 mil

- Offers design flexibility with its viscoelasticity and bonds even at lower temperatures

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51115-**81752**-6	Ind. Labeled	½" x 5 yd	Gray	12	RL
0-00-51115-**81755**-7	Ind. Labeled	¾" x 5 yd	Gray	36	RL

3M™ VHB™ Tape 4910 Clear

Ideal for transparent materials or wherever a clear bond is needed. Effectively replaces screws, rivets and studs when bonding materials.

- Bonds high surface energy substrates
- Provides cushioning, damping, and impact resistance
- UL listing 746C

40 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**84152**-1	Bulk	¾ in x 36 yd	Clear	12	RL
0-00-21200-**84153**-8	Bulk	1 in x 36 yd	Clear	9	RL

3M™ VHB™ Heavy Duty Mounting Tape 5952

Indoor/Outdoor

Modified acrylic adhesive and very conformable acrylic foam core bonds to a wide variety of substrates including powder coated paints and irregular surfaces.

- Creates a permanent seal against water, moisture and more by offering better gap filling capabilities
- Pressure sensitive adhesive bonds on contact to provide immediate handling strength
- Allows the use of thinner, lighter weight and dissimilar materials

45 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**97056**-6	Bulk	¾ in x 36 yd	Black	12	RL
0-00-21200-**56229**-7	Bulk	1 in x 36 yd	Black	9	RL
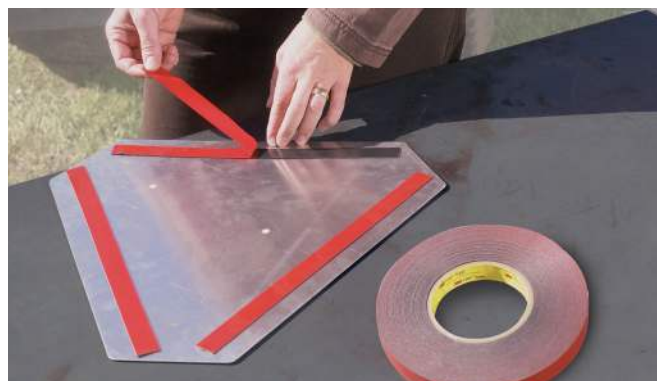
3M™ VHB™ Heavy Duty Mounting Tape 5952 Black

A very conformable foam that bonds and seals simultaneously to withstand vibration, impact and weathering. Bonds high, medium, and medium/low surface energy substrates. Provides handling convenience, cushioning, damping, and impact resistance.

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51115-**25522**-9	Clamshell	¾" x 15 yd	Black	12	RL

3M™ Extreme Sealing Tape 4411

40 mil thick tape featuring a flexible backing that easily conforms over screw heads, rivets, joints, splices, and other protrusions to provide protection from water intrusion.

- Sticks on contact to many metals, plastics and other hard-to-stick-to surfaces
- Provides immediate seal with no wait time or oozing associated with liquid sealants
- Tough, yet flexible clear ionomer backing is abrasion resistant and instantly paintable
- Acrylic adhesive provides excellent sealing qualities and good outdoor durability

40 mil

UPC	Packaging	Size	Color	Case Qty	Units
3M™ Extreme Sealing Tape 4411G					
0-00-51115-**63195**-5	Bulk	2" x 36 yd	Gray	6	RL
3M™ Extreme Sealing Tape 4411N					
0-00-51128-**98846**-6	Ind. Labeled	1½" x 5 yd	Translucent	12	RL

3M™ Extreme Sealing Tape 4412

80 mil thick tape is ideal for vent stacks and windows, gutters, downspouts, parapet walls, trailer home roofs, metal buildings and much more.

- Sticks on contact to many metals, plastics and other hard-to-stick-to surfaces
- Tough, yet flexible clear ionomer backing is abrasion resistant and instantly paintable
- Acrylic adhesive provides excellent sealing qualities and good outdoor durability

80 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51115-**63197**-9	Bulk	2" x 18 yd	Gray	6	RL
0-00-51111-**92277**-4	Bulk	1" x 18 yd	Translucent	9	RL
0-00-51111-**92278**-1	Bulk	2" x 18 yd	Translucent	6	RL
0-00-51111-**92279**-8	Bulk	2½" x 18 yd	Translucent	3	RL
0-00-51111-**92280**-4	Bulk	3" x 18 yd	Translucent	3	RL
0-00-51111-**92281**-1	Bulk	4" x 18 yd	Translucent	2	RL

Specialty Tapes

3M™ Polyethylene Tape 483

A high performance, versatile tape with a wide operational temperature range. Used for general sealing of containers, electroplating, color coding and moisture proofing.

5.0 mil

- Remains flexible to -20°F (-28°C) for cold temperature applications
- Stretches and conforms to irregular surfaces
- Polyethylene backing provides good solvent resistance
- Meets MIL-STD-2041D for nuclear and corrosion sensitive applications

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51115-**68865**-2	Ind. Labeled	1" x 36 yd	Black	36	RL
0-00-21200-**05167**-8	Bulk	1" x 36 yd	Black	36	RL
0-00-21200-**04321**-5	Bulk	2" x 36 yd	Black	24	RL
0-00-21200-**05153**-1	Bulk	1" x 36 yd	Blue	36	RL
0-00-21200-**03771**-9	Bulk	1" x 36 yd	Red	36	RL
0-00-51115-**68841**-6	Ind. Labeled	2" x 36 yd	Red	24	RL
0-00-21200-**04320**-8	Bulk	2" x 36 yd	Red	24	RL
0-00-51115-**68854**-6	Ind. Labeled	1" x 36 yd	White	36	RL
0-00-21200-**05163**-0	Bulk	1" x 36 yd	White	36	RL
0-00-51115-**68857**-7	Ind. Labeled	2" x 36 yd	White	24	RL
0-00-21200-**05165**-4	Bulk	2" x 36 yd	White	24	RL
0-00-21200-**05166**-1	Bulk	3" x 36 yd	White	12	RL
0-00-51115-**68837**-9	Ind. Labeled	1" x 36 yd	Yellow	36	RL
0-00-51115-**68850**-8	Ind. Labeled	2" x 36 yd	Yellow	24	RL
0-00-21200-**05170**-8	Bulk	1" x 36 yd	Transparent	36	RL

3M™ Preservation Sealing Tape 4811

A conformable and stain resistant tape that offers excellent performance as a short term preservation tape.

- Pressure sensitive adhesive resists weathering in hot and cold temperatures
- Quick, clean removal up to six months from surfaces
- Excellent for securing polyethylene film, sealing and protecting

9.5 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**62334**-9	Bulk	2" x 36 yd	White	24	RL
0-00-21200-**62335**-6	Bulk	3" x 36 yd	White	12	RL
0-00-21200-**42426**-7	Bulk	4" x 36 yd	White	12	RL

3M™ Glass Cloth Tape 361

Offers exceptional stability in harsh conditions. Withstands 450°F (232°C) and intermittent temperatures up to 550°F (287°C) or higher, depending on heat source.

6.4 mil

- Used for permanent sealing of high temperature ducts or chambers
- Very strong abrasion resistant backing for use as masking protection in thermal spray operations
- Silicone adhesive provides long aging, good holding power

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**04275**-1	Bulk	2" x 60 yd	White	24	RL

3M™ Impact Stripping Tape 500

Specially formulated rubber backing withstands impact against common blasting media including aluminum oxide, steel shot, glass bead and plastic.

- Green colored backing and 36 mil thickness create clean visible cut lines

33.0 mil

- Clean, even cutting and easy alignment is ideal for lettering
- Acrylic adhesive provides strong adhesion to various surfaces

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**60895**-7	Bulk	2" x 10 yd	Green	6	RL

3M™ UHMW Film Tape 5423

The ultra-high molecular weight of this tape significantly reduces friction to create an effective solution for anti-stick and easy-release requirements.

- Translucent, abrasion resistant backing helps protect surfaces from wear
- Can help reduce squeaks, rattles and other noises that occur with movement

11.7 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**14456**-1	Boxed	1½" x 18 yd	Transparent	6	RL

3M™ PTFE Film Tape 5490 Gray

Offers an extremely low coefficient of friction which, in combination with a pressure sensitive silicone adhesive, creates a smooth, non-stick surface over a variety of substrates to assist in the movement of materials in many types of lay-flat applications.

3.7 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**07281**-9	Boxed	1" x 36 yd	Gray	9	RL
0-00-21200-**07283**-3	Boxed	2" x 36 yd	Gray	6	RL

3M™ PTFE Film Tape 5498

Offers an extremely low coefficient of friction which, in combination with a pressure sensitive rubber adhesive, creates a smooth, non-stick surface over a variety of substrates.

- Reduces friction between moving surfaces
- Non-stick PTFE film provides an exceptionally slick surface for easy clean-up

4.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**24965**-5	Bulk	2" x 36 yd	Beige	24	RL

Repositionable Tapes

These double coated tapes feature a permanent adhesive on the face side of the tape and a removable, repositionable adhesive on the back side. Perfect for repositioning or multiple openings and closings.

3M™ Removable Repositionable Tape 9415PC

This tape has a high tack acrylic adhesive 400 on one side and low tack adhesive 1000 on the other side on a 78 lb. polycoated kraft paper liner with a polyester film carrier.

- Use for core starting/end tabbing, holds credit cards in mailers
- Ultra low tack allows for removal without residue from many films, foils, papers

2.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**14536**-0	Bulk	½" x 72 yd	Clear	72	RL
0-00-21200-**14537**-7	Bulk	¾" x 72 yd	Clear	48	RL
0-00-21200-**14538**-4	Bulk	1" x 72 yd	Clear	36	RL

3M™ Removable Repositionable Double Coated Tape 9425

This tape has high tack acrylic adhesive 420 on one side and medium tack acrylic adhesive 1050 on the other side on a 58 lb. polycoated kraft paper liner with a UPVC carrier.

- The UPVC film carrier provides differential stability which offers improved handling for laminating and die-cutting
- Use to close polybags and envelopes, backlit signs, attaching labels, novelties, posters, P.O.P. displays and more

5.5 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**67709**-0	Bulk	½" x 72 yd	Clear	18	RL
0-00-21200-**67710**-6	Bulk	¾" x 72 yd	Clear	12	RL
0-00-21200-**67708**-3	Bulk	1" x 72 yd	Clear	9	RL

Tape Solutions

Adhesive Transfer Tapes
-Scotch® ATG Tapes Family

Finger Touch of Pressure Sensitive Adhesive

Scotch® ATG Adhesive Transfer Tape 924 (General Purpose)

GO-TO TAPE

A great go-to general purpose adhesive transfer film tape with an acrylic, reverse wound, pressure sensitive adhesive on a densified kraft paper liner.

- High adhesion, good solvent resistance, and excellent UV resistance
- Bonds on contact, works on a variety of substrate or material combinations

2.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**03331**-5	Bulk	½" x 36 yd	Clear	72	RL
0-00-21200-**03332**-2	Bulk	¾" x 36 yd	Clear	48	RL
0-00-21200-**38442**-4	Bulk	¼" x 60 yd	Clear	72	RL
0-00-21200-**05865**-3	12 Rolls per Inner, 6 Inners per Box	½" x 36 yd	Clear	6 Boxes	RL
0-00-21200-**15680**-9	Bulk	½" x 60 yd	Clear	72	RL

Scotch® ATG Adhesive Transfer Tape 926

High Temp Applications

Ideal for applications requiring high bond strength, high shear strength and high temperature performance.

- Excellent temperature and solvent resistance
- Use to attach nameplates on award plaques, bonding foam insulation, difficult to bond folders and boxes

5.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**67669**-7	Bulk	¼" x 18 yd	Clear	12	RL
0-00-21200-**63102**-3	Bulk	½" x 18 yd	Clear	72	RL
0-00-21200-**63101**-6	Bulk	¾" x 18 yd	Clear	12	RL
0-00-21200-**62735**-4	Bulk	½" x 36 yd	Clear	72	RL
0-00-21200-**62736**-1	Bulk	¾" x 36 yd	Clear	48	RL

Scotch® ATG Adhesive Transfer Tape 969 (Hi-Tack Acrylic)

Heavy-duty Attachment

A soft, pressure sensitive adhesive system that features high initial adhesion and good holding power to a variety of materials.

- Good adhesion to low surface energy materials
- Bonds materials with glossy coatings
- Use on folders and boxes, attach fabric swatches in sample books, and assemble point-of-purchase displays

5.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**05671**-0	Bulk	½" x 18 yd	Clear	72	RL
0-00-21200-**05672**-7	Bulk	¾" x 18 yd	Clear	48	RL
0-00-21200-**15682**-3	Bulk	½" x 36 yd	Clear	72	RL
0-00-21200-**15683**-0	Bulk	¾" x 36 yd	Clear	48	RL

Scotch® ATG Applicator 700

A touch of the finger triggers a quick, controlled application of Scotch® ATG Adhesive Transfer Tape at the same time as the liner rewinds into the applicator. There is no mess and no cleanup.

For 1/2" and 3/4" wide tape.

UPC	Case Qty	Units
0-00-51131-**06505**-5	6	EA

Scotch® ATG 700 Adapter Kit

Use this adapter kit for Scotch® ATG 700 Adhesive Applicator when you need the flexibility of a 1/4 inch wide application.

UPC	Case Qty	Units
0-00-21200-**73672**-8	6	EA

Adhesive Transfer Tapes

Neat, Precise Application and High Performance

3M™ Adhesive Transfer Tapes are rolls of pressure sensitive adhesive pre-applied to a special release line. For application, the tape is simply pressed, adhesive side down, to a surface and the liner is peeled off.

3M™ Adhesive Transfer Tape 950

GO-TO TAPE

Offers high strength 300 acrylic adhesive on a 3.5 mil, 60 lb densified kraft liner.

- Excellent for high tack, thin applications
- Attaches similar and dissimilar materials
- Bonds high and low surface energy plastics, textured plastics, foams, fabrics and coated papers
- Good UV and chemical resistance

5.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**04849**-4	Bulk	½" x 60 yd	Clear	72	RL
0-00-21200-**04553**-0	Bulk	¾" x 60 yd	Clear	48	RL
0-00-21200-**04850**-0	Bulk	1" x 60 yd	Clear	36	RL
0-00-21200-**04851**-7	Bulk	2" x 60 yd	Clear	24	RL

3M™ Adhesive Transfer Tape 927

Features high strength 300 acrylic adhesive on a 2.0 mil, 60 lb densified kraft liner.

- Use to attach gaskets and a variety of industrial foam materials
- High bond strength at elevated temperatures
- Bonds high and low surface energy plastics, metal or plastic nameplates
- Good UV and chemical resistance

2.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**05277**-4	Bulk	¾" x 60 yd	Clear	48	RL
0-00-21200-**05278**-1	Bulk	1" x 60 yd	Clear	36	RL

3M™ Adhesive Transfer Tape 465

Features high tack acrylic adhesive 400 with a 3.5 mil, 60 lb densified kraft paper liner.

- Easy liner release for manual or hand applications
- High tack, excellent adhesion to most paper stocks
- Good low temperature performance and peel strength on many surfaces

2.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**03333**-9	Bulk	¼" x 60 yd	Clear	144	RL
0-00-21200-**03335**-3	Bulk	½" x 60 yd	Clear	72	RL
0-00-21200-**03336**-0	Bulk	¾" x 60 yd	Clear	48	RL
0-00-21200-**03337**-7	Bulk	1" x 60 yd	Clear	36	RL
0-00-21200-**03338**-4	Bulk	1½" x 60 yd	Clear	24	RL
0-00-21200-**04299**-7	Bulk	2" x 60 yd	Clear	24	RL

3M™ Adhesive Transfer Tape 9485PC

Features high performance acrylic adhesive 350 with a 58 lb polycoated kraft paper liner.

- For applications requiring high shear strength
- Ideal for joining materials that have rougher surfaces
- The liner is moisture resistant and helps to minimize wrinkles
- Good low temperature performance and peel strength on many surfaces

5.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**63476**-5	Bulk	½" x 60 yd	Clear	72	RL
0-00-21200-**67233**-0	Bulk	¾" x 60 yd	Clear	48	RL
0-00-21200-**63477**-2	Bulk	1" x 60 yd	Clear	36	RL
0-00-21200-**67413**-6	Bulk	2" x 60 yd	Clear	24	RL

Tape Solutions

Double Coated Tapes

Increased Dimensional Stability for Easy Handling and Application

3M™ Double Coated Film Tape 415

A medium-firm, acrylic, pressure sensitive adhesive that features an excellent balance of good initial adhesion ("quick stick") and good shear holding power. It is ideal for bonding together a wide variety and dissimilar materials such as metals, glass, wood, paints, and many plastics. .

4.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**03764**-1	Bulk	½" x 36 yd	Clear	72	RL
0-00-21200-**03322**-3	Bulk	¾" x 36 yd	Clear	48	RL
0-00-21200-**03323**-0	Bulk	1" x 36 yd	Clear	36	RL
0-00-21200-**04294**-2	Bulk	2" x 36 yd	Clear	24	RL

3M™ Double Coated Film Tape 444

GO-TO TAPE

Features a high tack acrylic adhesive with a thin polyester film carrier for dimensional stability and improved handling.

- Aggressively bonds to many surfaces, including plastics
- Excellent for foam lamination and gasket attachment

3.9 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**04841**-8	Bulk	½" x 36 yd	Clear	72	RL
0-00-21200-**04721**-3	Bulk	¾" x 36 yd	Clear	48	RL
0-00-21200-**04601**-8	Bulk	1" x 36 yd	Clear	36	RL
0-00-21200-**04842**-5	Bulk	2" x 36 yd	Clear	24	RL

3M™ Double Coated Tape 9579

The medium-firm, synthetic rubber adhesive features very high adhesion to a variety of surfaces, good shear holding power and offers one-piece removal from most substrates.

9.0 mil

- High initial adhesion, excellent quick stick
- Good adhesion to low surface energy substrates
- For indoor and room temperature applications

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**65873**-0	Bulk	½" x 36 yd	White	72	RL
0-00-21200-**65872**-3	Bulk	¾" x 36 yd	White	48	RL
0-00-21200-**65871**-6	Bulk	1" x 36 yd	White	36	RL
0-00-21200-**65870**-9	Bulk	1½" x 36 yd	White	24	RL
0-00-21200-**65869**-3	Bulk	2" x 36 yd	White	24	RL

3M™ Double Coated Tape 9500PC

Best in Class

A medium-firm, acrylic adhesive that provides excellent shear holding power and initial adhesion.

- High wet grab, temperature and UV resistance
- Adheres to powder coated surfaces, most plastics and difficult surfaces
- High-holding strength and short-term heat resistance up to 350°F (177°C)

5.6 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-21200-**67795**-3	Bulk	½" x 36 yd	Clear	72	RL
0-00-21200-**67794**-6	Bulk	¾" x 36 yd	Clear	48	RL
0-00-21200-**67796**-0	Bulk	1" x 36 yd	Clear	36	RL

3M™ Double Coated Paper Tape 410M

A natural rubber, double coated tape with heavy paper carrier for increased strength and dimensional stability.

- Good initial adhesion to a variety of surfaces
- Use for core starting, end tabbing of papers, films and foils
- For indoor and room temperature applications

5.0 mil

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51115-**31647**-0	Bulk	½" x 36 yd	Natural	72	RL
0-00-51115-**31648**-7	Bulk	¾" x 36 yd	Natural	48	RL
0-00-51115-**31649**-4	Bulk	1" x 36 yd	Natural	36	RL
0-00-51115-**31651**-7	Bulk	2" x 36 yd	Natural	24	RL

3M™ Dual Lock™ Reclosable Fasteners

Super strength. Ultimate ease.

Durable enough to last through repeated opening and closing. Unique mushroom shaped heads snap shut and stay locked.

- Durable — up to 1,000 openings and closings before losing 50% of original tensile strength
- Helps reduce vibration
- Temperature, moisture and UV resistant
- Pressure-sensitive adhesive easily forms a powerful bond
- Interlocking mushroom-shaped heads have 5x the tensile strength of hook-and-loop products

Interlocking Stems

Adhesive

Release Liner
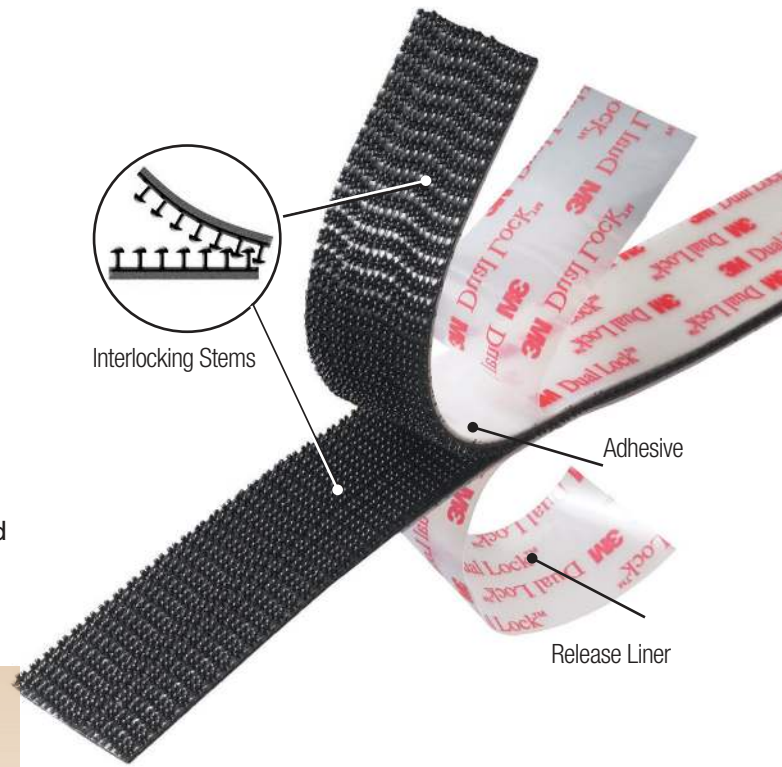
General Industrial Applications

- Hold access panels to manufacturing equipment, control panels, HVAC units, electrical enclosures, electronic equipment, and elevators
- Attach moveable sensors, acoustic control panels to sound containment enclosure
- Attach interior signage and placards with easy removability
- Hold remote controls on equipment for storage when not in use
- Hang tools on maintenance carts for ready access and secure transport
- Attach plastic and screen enclosure panels around automated equipment in temporary manufacturing cells
- Fasten rigid or flexible solar panels

Convenient Packaging

Mini-Pack (MP) carton simplifies storage and dispensing. Holds two rolls.

Trial Bag size (TB) includes a 1" x 10' mated strip of Dual Lock Fastener.

At-a-glance Reference

Stem Density (per sq.in.)	Product ID	Adhesive	Color	Temperature Resistance	Area	Substrates
250	3540	Rubber	Black	120°F (49°C)	Indoor	Metals (Al & SS), plastics (acrylic, PC, ABS), powder coated paints, low surface energy (PP, PE)
400	3541	Rubber	Black	120°F (49°C)	Indoor	Metals (Al & SS), plastics (acrylic, PC, ABS), powder coated paints, low surface energy (PP, PE)
170	3542	Rubber	Black	120°F (49°C)	Indoor	Metals (Al & SS), plastics (acrylic, PC, ABS), powder coated paints, low surface energy (PP, PE)
250	3550	White Acrylic	Black	200°F (93°C)	Indoor/Outdoor	Metals (Al & SS), glass, plastics (acrylic, PC, ABS)
400	3551	White Acrylic	Black	200°F (93°C)	Indoor/Outdoor	Metals (Al & SS), glass, plastics (acrylic, PC, ABS)
170	3552	White Acrylic	Black	200°F (93°C)	Indoor/Outdoor	Metals (Al & SS), glass, plastics (acrylic, PC, ABS)
250	3560	Clear Acrylic	Clear	220°F (104°C)	Indoor/Outdoor	Metals (Al & SS), glass, plastics (acrylic, PC, ABS)
Low Profile	4570	Low Surface Energy Acrylic	Clear	158°F (70°C)	Indoor/Outdoor	Metals (Al & SS), glass, plastics (acrylic, PC, ABS), powder coated paints, low surface energy (PP, PE)

3M™ Dual Lock™ Reclosable Fastener SJ3540, MP3540, TB3540

This product is for use with many plastics (acrylic, polycarbonate and ABS), powder coated paints and low surface energy materials (polypropylene and polyethylene).

- Rubber based adhesive offers high initial adhesion upon contact
- Temperature resistance of up to 120°F (49°C), for indoor use only
- 250 stems per square inch with a 0.23 inch engaged thickness

UPC	Product ID	Packaging	Size	Color	Case Qty	Units
0-00-21200-**65812**-9	SJ3540	Bulk	1" x 50 yd	Black	2	RL
0-00-51128-**99442**-9	MP3540	Mini Pack	1" x 4.9 yd	Black	5	PH
0-00-51111-**97627**-2	TB3540	Bag	1" x 10'	Black	8	BG

3M™ Dual Lock™ Reclosable Fastener MP3541/MP3542

It has a rubber based pressure sensitive adhesive that performs well in indoor applications up to 120°F (49°C).

- Ideal for mounting or attaching objects to surface
- Easy to align and engage from virtually any direction

UPC	Product ID	Packaging	Size	Color	Case Qty	Units
0-00-51131-**06483**-6	MP3541/ MP3542	Mini Pack	1" x 4.9 yd	Black	5	PH

3M™ Dual Lock™ Reclosable Fastener SJ3550, MP3550

Uses an acrylic adhesive that bonds well to a variety of medium-high surface energy materials, including some plastics, metal, glass, and painted surfaces.

- The adhesive sticks quickly and reaches full strength after 72 hours
- Can use at temperatures ranging from -20°F to 200°F (-29°C to 93°C)

UPC	Product ID	Packaging	Size	Color	Case Qty	Units
0-00-21200-**74379**-5	SJ3550	Bulk	1" x 50 yd	Black	2	RL
0-00-51115-**81742**-7	MP3550	Mini Pack	1" x 4.9 yd	Black	5	PH

3M™ Dual Lock™ Reclosable Fastener MP3551/MP3552

Type 400 and 170 stem density polyolefin fastener.

- General purpose acrylic adhesive works well for indoor and outdoor
- High temperature resistance of up to 200°F (93°C)
- Bonds metals, glass and medium to high surface energy plastics and paint

UPC	Product ID	Packaging	Size	Color	Case Qty	Units
0-00-51131-**06484**-3	MP3551/ MP3552	Mini Pack	1" x 4.9 yd	Black	5	PH

3M™ Dual Lock™ Reclosable Fastener SJ3560, MP3560, TB3560

Has a clear acrylic adhesive on the back of a clear polypropylene reclosable fastener.

- Superb heat resistance up to 220°F (104°C) for demanding work conditions
- Can be used indoors and outside
- Bonds to metals, glass and high surface energy plastics

UPC	Product ID	Packaging	Size	Color	Case Qty	Units
0-00-21200-**86282**-3	SJ3560	Bulk	1" x 50 yd	Clear	2	RL
0-00-51131-**06463**-8	MP3560	Mini Pack	1" x 4.9 yd	Clear	5	PH
0-00-51111-**97631**-9	TB3560	Bag	1" x 10'	Clear	8	BG

3M™ Dual Lock™ Reclosable Fastener SJ4570, TB4570

A clear, low profile fastener with an engaged thickness of 0.10 inches.

- Half the thickness of standard 3M Dual Lock Reclosable Fasteners
- Low to medium temperature performance, up to 158°F (70°C)
- Bonds to metals, glass, many plastics and powder coated paints and medium to low surface energy materials

UPC	Product ID	Packaging	Size	Color	Case Qty	Units
0-00-21200-**44883**-6	SJ4570	Bulk	1" x 50 yd	Clear	2	RL
0-00-51111-**97635**-7	TB4570	Bag	1" x 10'	Clear	8	CS

3M™ Hook and Loop

Hooks on One Side, Loops on the Other for Secure, Repeated Closures

As simple as pressing together and pulling apart. Tiny, stiff hooks mesh with pliable loops for quick secure fastening.

- Reliable PSA holds on contact with a variety of materials
- Up to 5,000 closures for standard Hook and Loop

3M™ Hook and Loop Fastener MP3526/MP3527

Top Choice Indoor

Consists of flexible J-shaped nylon hooks and woven loops which engage each other to form a quick attachment. Offers an alternative to zippers, screws, snaps and hooks, bolts and more. Rubber adhesive allows for attachment to low surface energy substrates. Use for:

- Securing fabric to furniture cushions
- Carpet panel attachments
- Graphic attachment
- Panel attachment

Convenient Mini Packs are great for design development and small volume product requirements.

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51131-**06488**-1	Mini Pack	1" x 4.9 yd	White	5	PH
0-00-51131-**06481**-2	Mini Pack	1" x 4.9 yd	Black	5	PH

3M™ Hook /Loop Fastener TB3526N/TB3527N

Features a high performance, rubber-based pressure sensitive adhesive that is ideal for indoor use and bonds well to paper and cardboard, paint, bare and painted metal, glass, sealed wood, and many plastics, making these fasteners easily and conveniently attach to a variety of substrates.

Trial Bags provide a simplified selection proven successful for most common applications, along with just the right length and quantity for trial run testing.

UPC	Packaging	Size	Color	Case Qty	Units
0-00-51111-**97648**-7	Trial Bag	1" x 10'	Black	8	BG

3M™ Hook/Loop Fastener SJ3526N/SJ3527N

Top Choice Indoor

Our high performance PSA nylon hook and loop fasteners are coated on the backside with a high performance rubber based pressure sensitive adhesive. The adhesive is ideal for indoor use and bonds well to paper and cardboard, paint, bare and painted metal, glass, sealed wood, and many plastics, making these fasteners easily and conveniently attached to a variety of substrates.

- High performance rubber based adhesive sticks instantly to a variety of indoor substrates
- Woven nylon is durable for thousands of closures
- Fast, convenient means to create refastenable seams, joints and other closures

UPC	Product ID	Size	Extra Desc.	Color	Case Qty	Units
0-00-21200-**86243**-4	SJ3526N	1" x 50 yd	Hook	Black	3	RL
0-00-21200-**86252**-6	SJ3527N	1" x 50 yd	Loop	Black	3	RL
0-00-21200-**86244**-1	SJ3526N	1" x 50 yd	Hook	White	3	RL
0-00-21200-**86253**-3	SJ3527N	1" x 50 yd	Loop	White	3	RL

Hook and loop strips are ordered separately.

3M™ Hook and Loop Reclosable Fastener SJ3571/SJ3572

Best Performer High Temp

Premium performance PSA nylon loop with acrylic tape and clear polyethylene film liner. 100 mil to 160 mil engaged thickness, 3.5 mil printed liner.

- Hook and Loop fastener backed with a high performance acrylic adhesive designed for applications requiring high temperature resistance

- Coated with a premium acrylic adhesive with temperature resistance up to 200°F (93°C)

- Woven nylon is durable for thousands of closures

UPC	Product ID	Size	Extra Desc.	Color	Case Qty	Units
0-00-21200-**86285**-4	SJ3571	1" x 50 yd	Loop	Black	3	RL
0-00-21200-**86286**-1	SJ3572	1" x 50 yd	Hook	Black	3	RL
0-00-21200-**87277**-8	SJ3571	1" x 50 yd	Loop	White	3	RL
0-00-21200-**87292**-1	SJ3572	1" x 50 yd	Hook	White	3	RL
0-00-21200-**87297**-6	SJ3571	2" x 50 yd	Loop	Black	2	RL
0-00-21200-**86377**-6	SJ3572	2" x 50 yd	Hook	Black	2	RL

Hook and loop strips are ordered separately.

3M™ High Tack Hook and Loop Fastener SJ30H/SJ30L

Nylon hook and loop tapes with a white polyethylene film liner and an engaged thickness between 100 mil to 160 mil.

- Coated with a rubber adhesive with temperature resistance up to 100°F (38°C) for indoor use

- Aggressive adhesive on the back of the fastener bonds well to harder to stick surfaces such as ABS and many plastics

- Woven nylon is durable for thousands of closures

- Full bond strength achieved in 24 hours

UPC	Product ID	Size	Extra Desc.	Color	Case Qty	Units
0-00-51115-**80817**-3	SJ30H	1" x 25 yd	Hook	Black	3	RL
0-00-51115-**80823**-4	SJ30L	1" x 25 yd	Loop	Black	3	RL
0-00-51115-**81023**-7	SJ30H	1" x 25 yd	Hook	White	3	RL
0-00-51115-**80834**-0	SJ30L	1" x 25 yd	Loop	White	3	RL

Hook and loop strips are ordered separately.

3M™ High Temperature Hook and Loop Fastener Tape SJ60H/SJ60L

Nylon hook and loop tapes with a clear polyethylene film liner and an engaged thickness between 100 mil to 160 mil.

- Coated with an acrylic adhesive with temperature resistance up to 180°F (82°C), both indoors and outdoors

- The adhesive on the back of the fastener bonds well to paint, bare and painted metal, glass, sealed wood and many plastics

- Woven nylon is durable for thousands of closures

- Full bond strength achieved in 72 hours

UPC	Product ID	Size	Extra Desc.	Color	Case Qty	Units
0-00-51115-**71752**-9	SJ30H	1" x 25 yd	Hook	Black	3	RL
0-0-051115-**71758**-1	SJ30L	1" x 25 yd	Loop	Black	3	RL
0-00-51115-**71775**-8	SJ30H	1" x 25 yd	Hook	White	3	RL
0-00-51115-**71781**-9	SJ30L	1" x 25 yd	Loop	White	3	RL

Hook and loop strips are ordered separately.

Numerical Index

Numerical Index

Product name index

Product name index

Product name index

3M

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70-0709-4151-6 V3