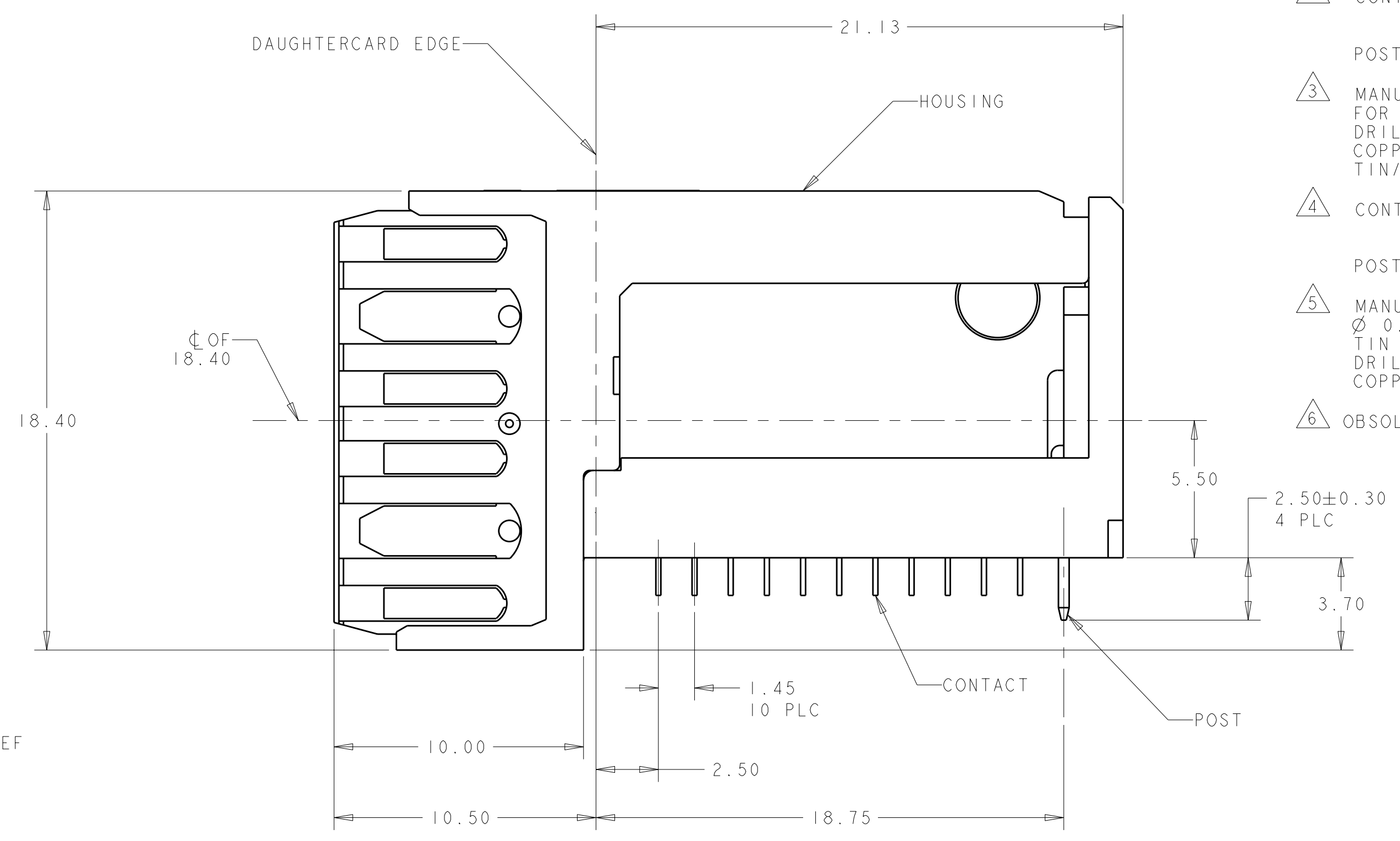
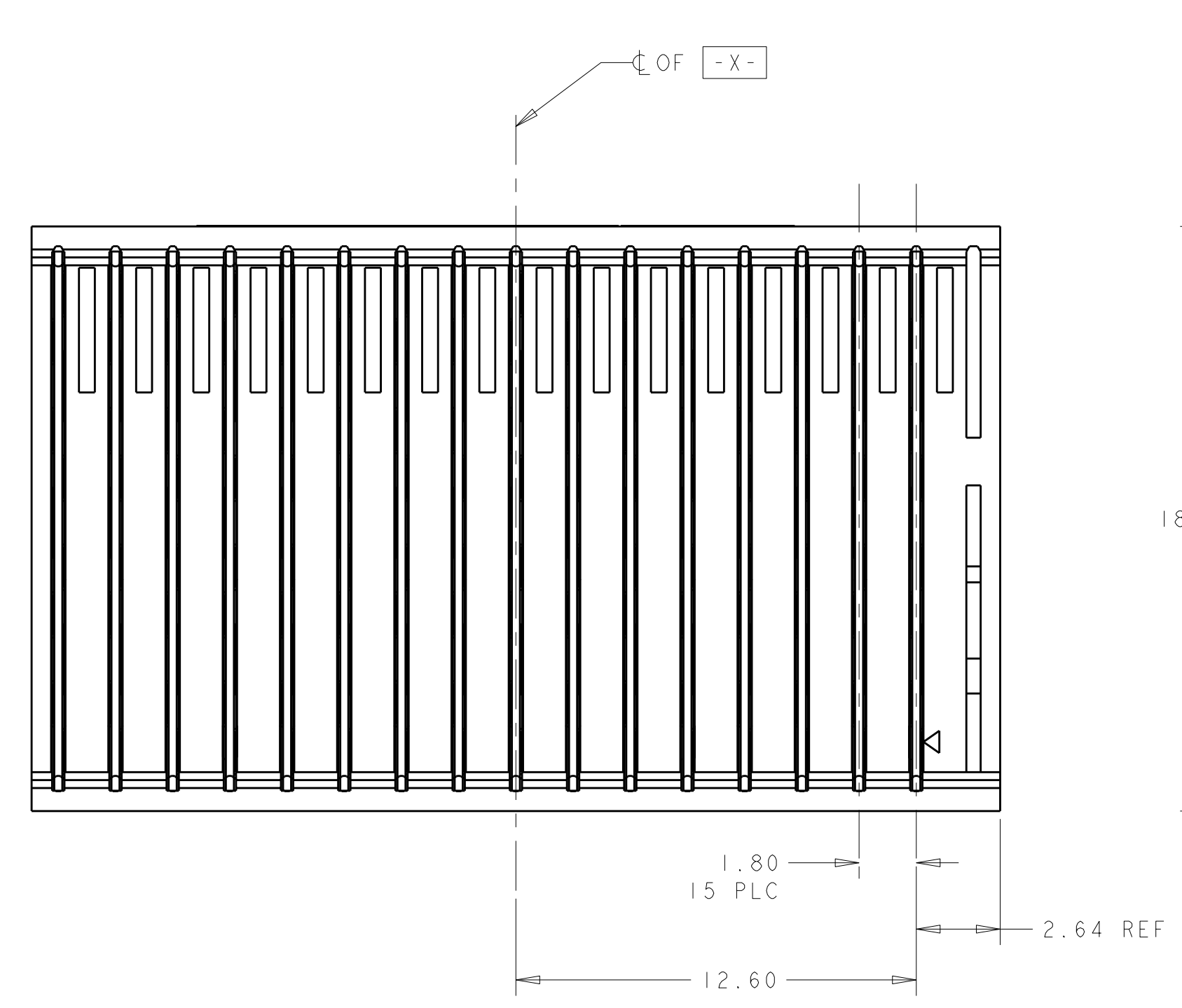
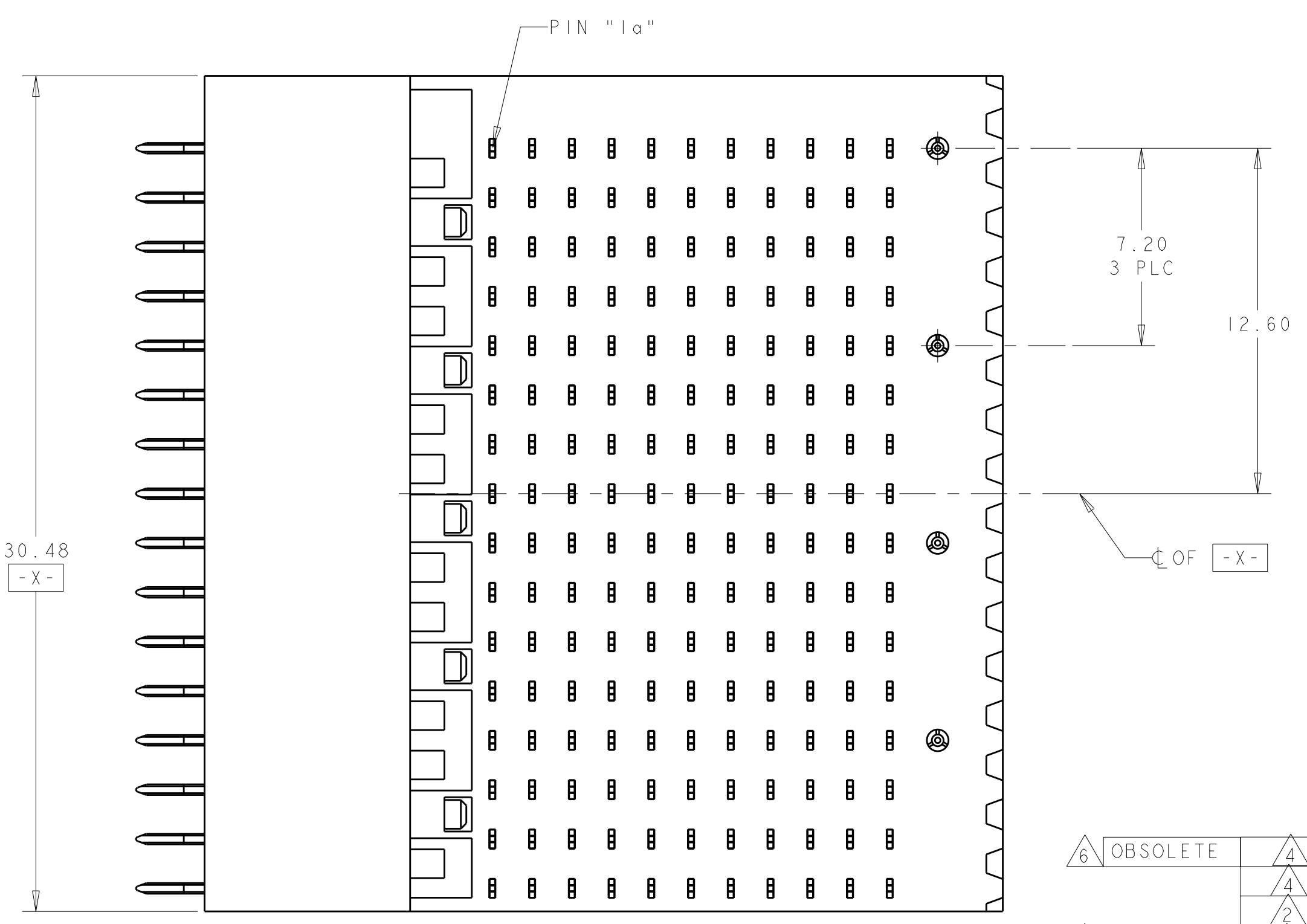
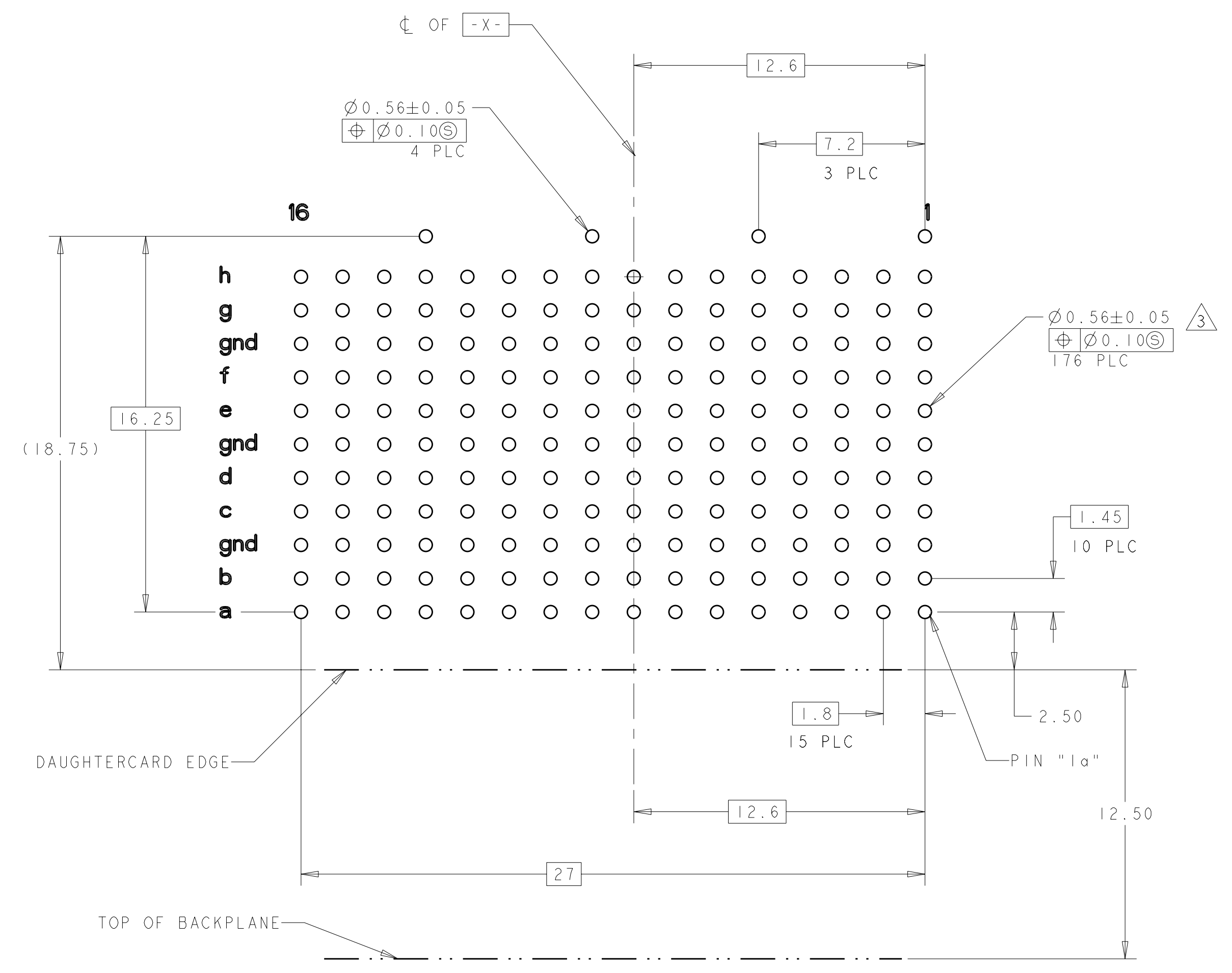


LOC	DIST	REV	DATE	BY	APPD
AD	00	A	29 JUL 2004	BW	GG
		A1	23 NOV 2009	WK	AEG



- 1 HOUSING: LCP, UL94V-0, BLACK.  
CONTACT: PHOSPHOR BRONZE.  
POST: BRASS WIRE.
- 2 CONTACT: 0.76 μm GOLD PER ASTM B 488 IN CONTACT AREA,  
1.27 μm MIN TIN-LEAD ON PCB TAIL,  
OVER 1.27 μm MIN NICKEL PER SAE AMS-QQ-N-290 OVER ALL.  
POST: 1.27 μm MIN NICKEL.
- 3 MANUFACTURING TOLERANCE  
FOR A Ø 0.56 ± 0.05 FINISHED HOLE.  
DRILLED HOLE: Ø 0.65 ± 0.02  
COPPER PLATE: 0.050 - 0.025  
TIN/LEAD PLATE: 0.0124 - 0.0038
- 4 CONTACT: 0.76 μm GOLD PER ASTM B 488 IN CONTACT AREA,  
1.27 μm MIN MATTE TIN PER ASTM B 545 ON PCB TAIL,  
OVER 1.27 μm MIN NICKEL PER SAE AMS-QQ-N-290 OVER ALL.  
POST: 1.27 μm MIN NICKEL.
- 5 MANUFACTURING TOLERANCE FOR A  
Ø 0.575 ± 0.045 FINISHED HOLE WITHOUT  
TIN LEAD PLATING:  
DRILLED HOLE: Ø 0.65 ± 0.02  
COPPER PLATING: 0.025 - 0.050
- 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



REV	DESCRIPTION	PART NO
6	OBSOLETE	1410206-4
4	DIFFERENTIAL, NONSEQUENTIAL	1410206-3
4	SINGLE END, NONSEQUENTIAL	1410206-2
2	DIFFERENTIAL, NONSEQUENTIAL	1410206-1
2	SINGLE END, NONSEQUENTIAL	1410206-1

DIMENSIONS: mm 9 PLC ± 7 PLC ±0.13 5 PLC ±0.013 4 PLC ± ANGLES ±1°		TOLERANCES UNLESS OTHERWISE SPECIFIED: FINISH		DWN R. TREA 20FEB2003 CHK D. DEBRAUGH 20FEB2003 APVD D. DEBRAUGH 20FEB2003 PRODUCT SPEC 108-2072 APPLICATION SPEC 114-13056 WEIGHT CUSTOMER DRAWING		Tyco Electronics Corporation Harrisburg, PA 17105-3608 NAME RIGHT ANGLE PLUG ASSEMBLY, LEFT END, FULL 20.3mm, MultiGig RT 1, DAUGHTERCARD CONNECTOR SIZE CAGE CODE DRAWING NO A1 00779 C=1410206 RESTRICTED TO	
SCALE 8:1 SHEET 1 OF 1 REV A1				DATE 29 JUL 2004 BY BW APPD GG DATE 23 NOV 2009 BY WK APPD AEG			