

B TJT-120

NOTES:

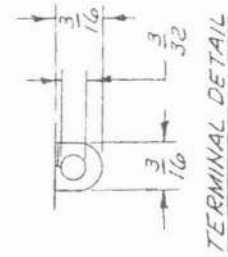
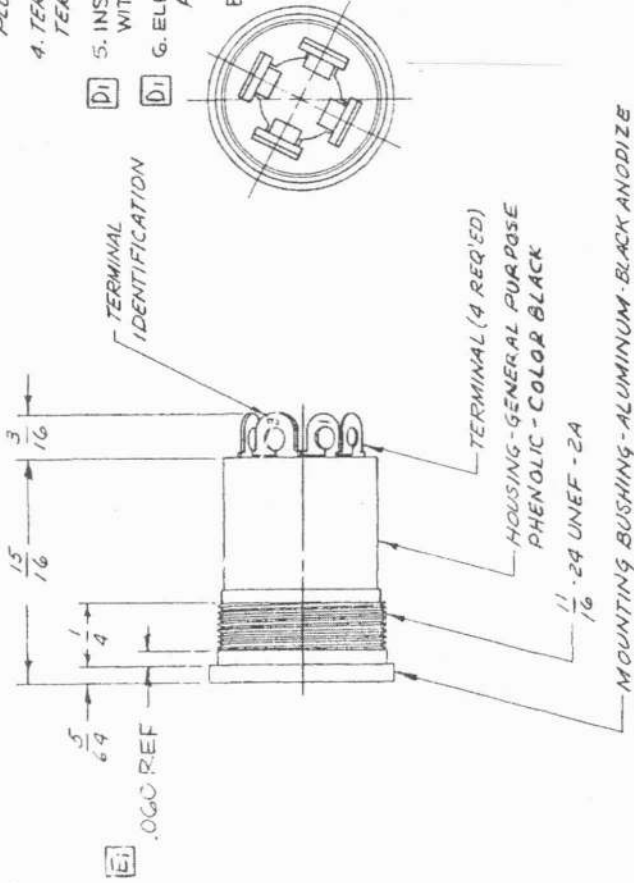
1. TERMINALS #1, 2, 3 & 4 TO BE BERYL COPPER.
2. ALL TERMINALS FINISHED PER QQ-N-290 TYPE I CLASS III NICKEL.
3. ASSEMBLY TO MAKE CONTACT WITH TELEPHONE PLUGS TYPE U-93A/U, U-174/U & NEXUS TP-120.
4. TERMINALS 1 & 3 ARE FOR MICROPHONE CIRCUIT, TERMINALS 2 & 4 ARE FOR EARPHONE CIRCUIT.

D1 5. INSERTION FORCE: 13 LBS MAX WITHDRAWAL FORCE: 5 LBS MIN., 10 LBS MAX.

D1 6. ELECTRICAL:

- A. DIELECTRIC STRENGTH - 500 VOLTS RMS MIN. BETWEEN ANY PAIR OF CONTACTS.
- B. INSULATION RESISTANCE - 100 MEGOHMS MIN. BETWEEN ANY PAIR OF CONTACTS.

THIS ASSEMBLY INCLUDES ONE TJT-120-A NUT AND ONE TJT-120-B LOCKWASHER.



TERMINAL DETAIL

DRN. BY M. Ambro	DATE 9-10-69	MATERIAL
CHECKED BY	FINISH	WEIGHT
APPR. BY	TITLE PHONE JACK ASSEMBLY	SCALE 2:1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES		
F ADD NOTE 7	DATE CHG.	SHEET OF
E 1) NOTE WAS "FULL THREAD TO WITHIN .060"	10/1/90	
D 1) ADDED NOTES 5 & 6	1-4-81	
C REDRAWN	5/19/69	
LKT.	REVISION	

NEXUS
STAMFORD, CONN.
SIZE ORG. NO.
B TJT-120

DO NOT SCALE DWG. SHEET OF