



▲ SURFACES MARKED (\*) ARE RECOMMENDED  
LOCATING SURFACES WITH .010 CUT FOR CLEAN UP  
▲ HOLD .187 ±.001 IN CROSS HATCHED AREA MIN. ⊕

THIS DRAWING IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT  
 NO FURTHER DISCLOSURE IS MADE BY YOU TO OTHER THAN AMP PERSONNEL WITHOUT  
 WRITTEN AUTHORIZATION FROM AMP INCORPORATED, HARRISBURG, PA.  
 DIMENSIONS IN INCHES DO NOT SCALE PRINT.

9-3 E 9-5 INACTIVE E		J	REMOVED BY AREA F-S	S-563	Ca	7/9/52	UNLESS OTHERWISE SPECIFIED REMOVE BURRS, BREAK SHARP EDGES .015 R. MAX. DECIMALS: .001 & .02, .000 & .0005, .0000 & .0005 ANGLES: 90° & 30°	125
T REV PERECN S 1099	5/10/52	H	ADD .175 DIM. IN AREA G	S-552	Ca	5/2/52	MATERIAL MAKE FROM 229475-1	J.D. DAVIS 5/1/52
S ADD 9-5 NAR CR-65	5/10/52	G	ADDED VIEW AREA H-7	S-533	Ca	5/2/52	HEAT TREAT H	C. C. 7/1/52
R ADD 9-3 9-4	5-7-52	F	REM. 6-32 FROM 3-175	S-531	Ca	5/2/52	COATING OR PLATING 112-157	AMP INCORPORATED HARRISBURG, PENNA.
P REMOVED 140 ADD 4-28	S-719	E	ADDED MIN. THD. (2) 6-32	S-498	Ca	5/2/52	TERMINAL FIRST USED 229378	AA G 229464
N AND RELATED DIMS G-7	S-697	D	078 DIM WAS .059	S-484	JDD	5/2/52	TYPE NAME WIRE COMB SUPPORT-LH-MACH	
M ADD DEC. PLE TO .175	S-678	C	TO NOTE 2-CHG'D SHAPE	S-472	Ca	5/2/52	SCALE 1:1	
L 649 ± .002 WAS 647 ± .003	S-648	B	ADD SPOTFACE AREA D-S	S-449	MLM	5/2/52		
K ADD 229464-2	S-603	A	CHG. .068 ± .003 TO .058 ± .003	S-422	Ca	5/2/52		
		LTR	ADD .18 X .18 HOLE					
			REDRAWN & REDESIGNED TO MAKE FROM CASTING					
			REVISION RECORD					