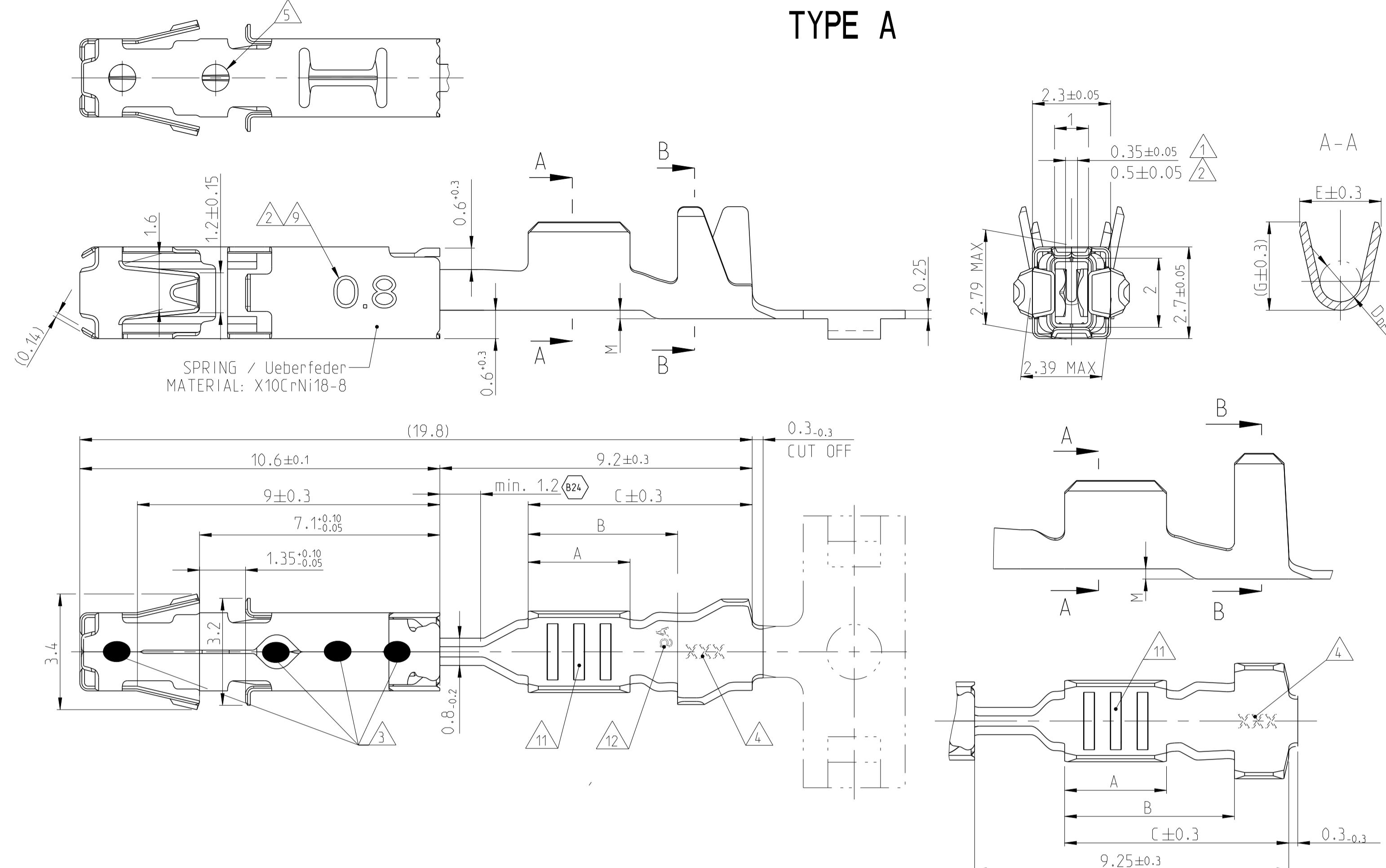
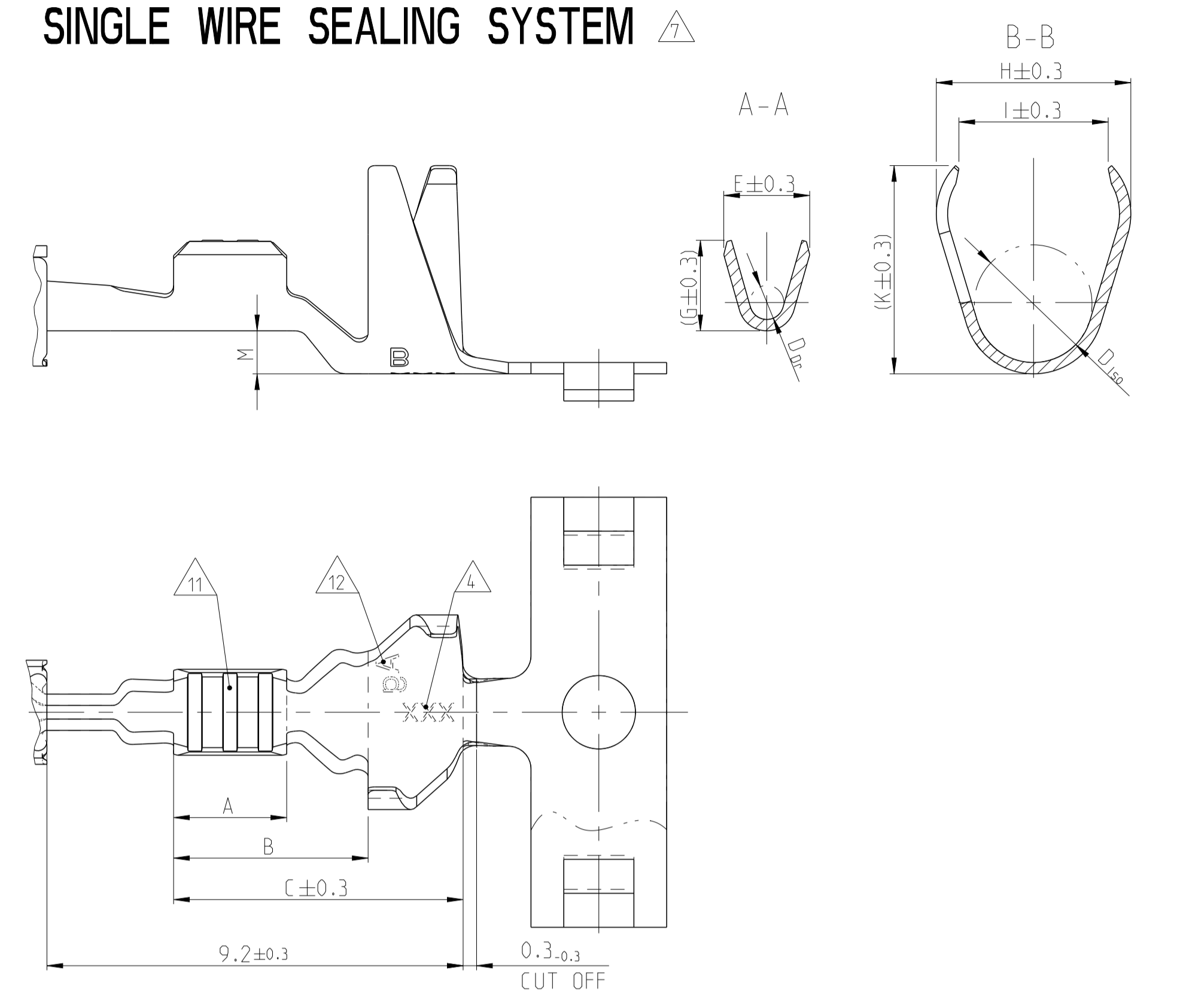


| LOC | DIST | REV | DATE      | APPV | CHK  | DRN | APV |
|-----|------|-----|-----------|------|------|-----|-----|
| A1  | -    | B21 | 17AUG2017 | FRAN | BECK |     |     |
|     |      | B22 | 19NOV2019 | MAH  | BECK |     |     |
|     |      | B23 | 20DEC2022 | SH   | JS   |     |     |
|     |      | B24 |           |      |      |     |     |

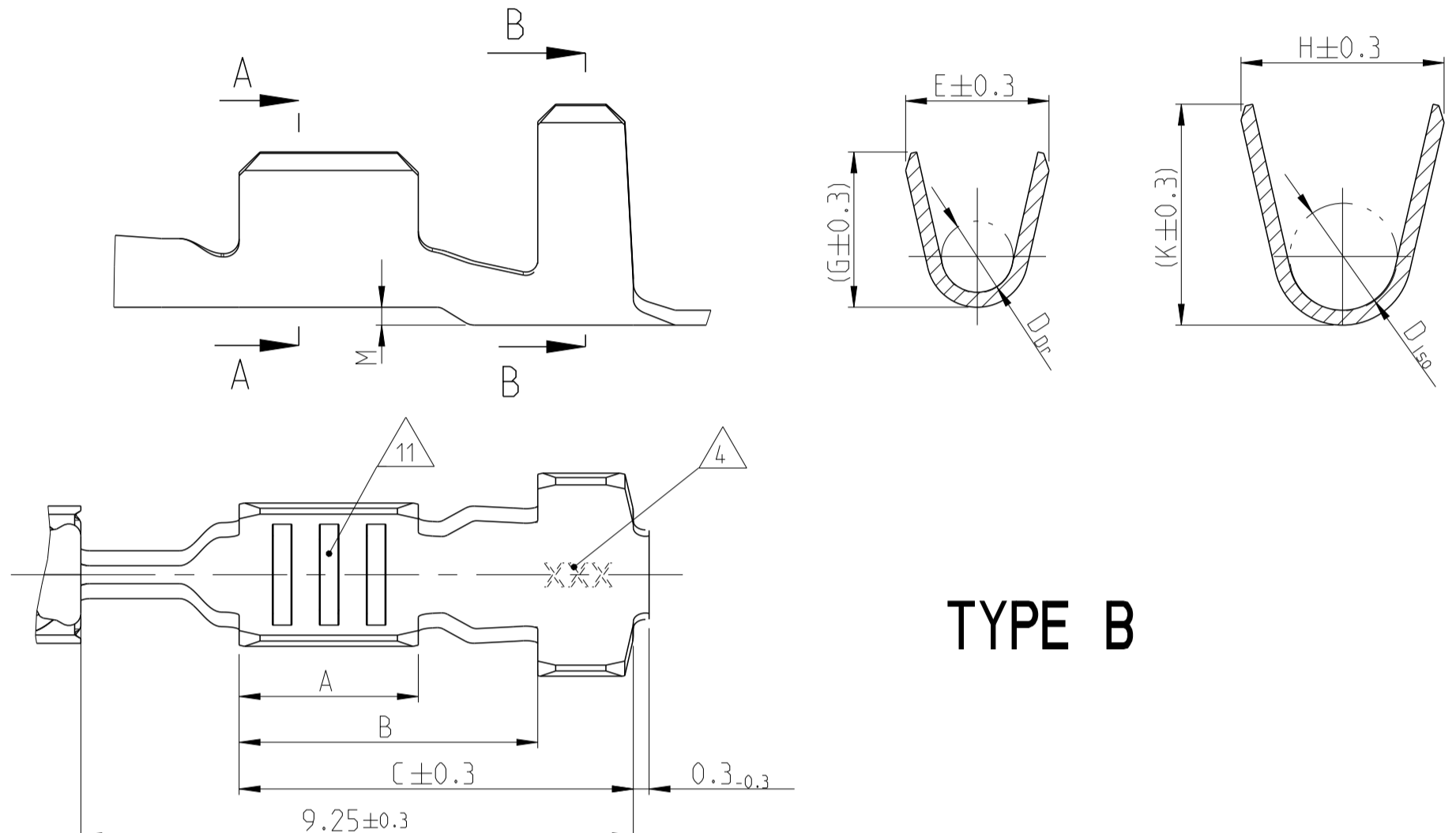
### TYPE A



### SINGLE WIRE SEALING SYSTEM



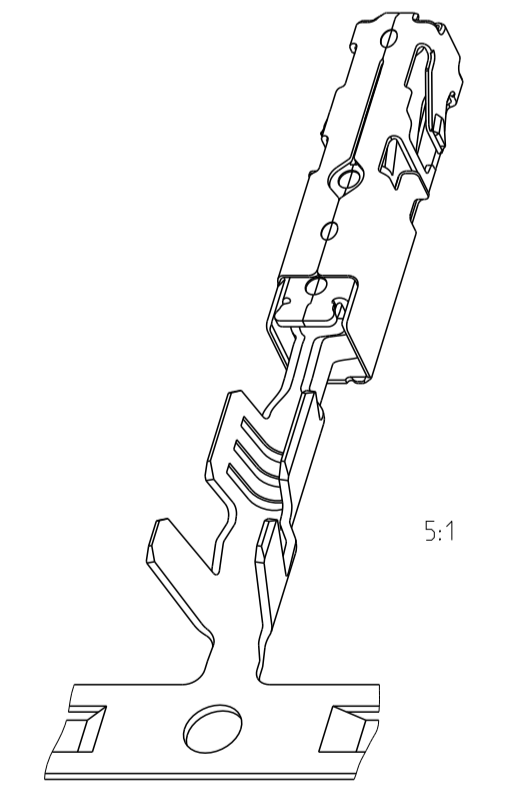
### TYPE B



| ACTIVE   | PART NO.              | REV. | TO BE USED ON TAB          | WIRE RANGE Drahtgrößenbereich (mm²) | INSULATION DIA Isolations Ø (mm) | MATERIAL Werkstoff | PLATING Ueberzug        | LENGTH Laenge                 | WIRE CRIMP Drahtcrimp                          | INSUL. CRIMP Isol.-Crimp   | FORM OF WIRE CRIMP ISOL. CRIMP ISO-Crimp          |
|----------|-----------------------|------|----------------------------|-------------------------------------|----------------------------------|--------------------|-------------------------|-------------------------------|--|--|---|
| Active   | 1718558-1             | B    | 2                          | >1.0...1.5                          | 1.9...2.4                        | CuNiSi             | TINPLATED vorverzinkt   | A = 3.0                       | E = 2.7<br>G = (2.9)<br>D <sub>Dr</sub> = 1.4  | H = 4.5<br>I = 3.6<br>K = (4.9)<br>D <sub>iso</sub> = 2.9<br>M = 0.9 | SINGLE WIRE SEALING SYSTEM Einzel-dichtungssystem |
| Active   | 1418884-3             | B    | 1                          |                                     |                                  | CuNiSi             | PRESILVER vorversilbert | B = 4.5<br>C = 6.6            |  |  |   |
| Active   | 1418884-1             | B    | 1                          |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               |  |  | TYPE B  |
| Active   | 1534162-1             | B    | 2                          |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               |  |  |   |
| Active   | 1-1241380-2           | B    |                            | 0.5...1.0                           | 1.4...2.1                        | CuNiSi             | TINPLATED vorverzinkt   | A = 3.0<br>B = 4.7<br>C = 6.8 | E = 2.4<br>G = (2.6)<br>D <sub>Dr</sub> = 1.2  | H = 4.3<br>I = 3.3<br>K = (4.8)<br>D <sub>iso</sub> = 2.7<br>M = 0.9 | TYPE A  |
| Active   | 1241380-3             | B    | 1                          |                                     |                                  | CuNiSi             | PRESILVER vorversilbert |                               |  |  |   |
| Active   | 1241380-2             | B    |                            |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               |  |  | TYPE A  |
| Active   | 1241380-1             | B    |                            |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               |  |  |   |
| Active   | 1564324-3             | B    |                            |                                     |                                  | CuNiSi             | PRESILVER vorversilbert |                               | E = 1.9<br>G = (2.0)<br>D <sub>Dr</sub> = 0.75 | H = 4.3<br>I = 3.3<br>K = (4.8)<br>D <sub>iso</sub> = 2.6<br>M = 0.9 | TYPE B  |
| Active   | 1564324-2             | B    | 1                          |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   | A = 2.5<br>B = 4.3<br>C = 6.3 |  |  |   |
| Active   | 1564324-1             | B    |                            |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               |  |  | TYPE A  |
| Active   | 1534160-1             | B    | 2                          | 0.2...0.35                          | 1.1...1.4                        | CuNiSi             | TINPLATED vorverzinkt   |                               | E = 1.8<br>G = (1.7)<br>D <sub>Dr</sub> = 0.75 | H = 4.3<br>I = 3.3<br>K = (4.8)<br>D <sub>iso</sub> = 2.6<br>M = 0.9 |   |
| Obsolete | 1241376-3             | B    | 1                          |                                     |                                  | CuNiSi             | PRESILVER vorversilbert |                               |  |  | TYPE B  |
| Obsolete | 1241376-2             | B    | 1                          |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               |  |  |   |
| Obsolete | 1241376-1             | B    | 1                          |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               |  |  | TYPE A  |
| Active   | 1241376-3             | A    |                            | 0.5...1.0                           | MAX. 2 x 1.6                     | CuNiSi             | PRESILVER vorversilbert | A = 3.0<br>B = 5.0<br>C = 6.6 | E = 2.4<br>G = (2.6)<br>D <sub>Dr</sub> = 1.2  | H = 3.4<br>K = (3.7)<br>D <sub>iso</sub> = 1.8<br>M = 0.3            |   |
| Active   | 1241376-1             | B    | 1                          |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               |  |  | TYPE A  |
| Active   | 1418410-1             | B    | 2                          |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               |  |  |   |
| Active   | 1534334-3             | A    |                            | 1.5                                 | 2.2...2.4                        | CuNiSi             | PRESILVER vorversilbert | A = 3.2<br>B = 4.4<br>C = 6.6 | E = 2.7<br>G = (2.9)<br>D <sub>Dr</sub> = 1.4  | H = 3.9<br>K = (3.9)<br>D <sub>iso</sub> = 1.9<br>M = 0.2            | TYPE A  |
| Active   | 1534334-1             | B    | 1                          |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               |  |  |   |
| Active   | 1418408-1             | B    | 2                          |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               |  |  | TYPE A  |
| Active   | 1241374-3             | B    |                            | 0.5...1.0                           | 1.4...2.1                        | CuNiSi             | PRESILVER vorversilbert | A = 3.0<br>B = 4.4<br>C = 6.6 | E = 2.4<br>G = (2.6)<br>D <sub>Dr</sub> = 1.2  | H = 3.1<br>K = (3.3)<br>D <sub>iso</sub> = 1.8<br>M = 0.2            |   |
| Active   | 1241374-2             | B    | 1                          |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               |  |  | TYPE A  |
| Active   | 1241374-1             | B    |                            |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               |  |  |   |
| Active   | 1564980-3             | A    |                            |                                     |                                  | CuNiSi             | PRESILVER vorversilbert |                               | E = 1.9<br>G = (2.0)<br>D <sub>Dr</sub> = 0.75 | H = 2.3<br>K = (2.3)<br>D <sub>iso</sub> = 1.1<br>M = 0              | TYPE A  |
| Active   | 1564980-2             | B    | 1                          |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               |  |  |   |
| Active   | 1564980-1             | B    |                            | 0.2...0.35                          | 1.1...1.4                        | CuNiSi             | TINPLATED vorverzinkt   | A = 2.5<br>B = 3.7<br>C = 5.7 |  |  | TYPE A  |
| Active   | 1418406-1             | C    | 2                          |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               | E = 1.8<br>G = (1.7)<br>D <sub>Dr</sub> = 0.75 |  |   |
| Obsolete | 1241372-2             | B    | 1                          |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               |  |  | TYPE A  |
| Obsolete | 1241372-1             | B    | 1                          |                                     |                                  | CuNiSi             | TINPLATED vorverzinkt   |                               |  |  |   |
| STATUS   | ORDER NO. Bestell-Nr. | REV. | TO BE USED ON TAB          | WIRE RANGE Drahtgrößenbereich (mm²) | INSULATION DIA Isolations Ø (mm) | MATERIAL Werkstoff | PLATING Ueberzug        | LENGTH Laenge                 | WIRE CRIMP Drahtcrimp                          | INSUL. CRIMP Isol.-Crimp   | FORM OF WIRE CRIMP ISOL. CRIMP ISO-Crimp          |
| Status   | Strip Bandware        |      | Geeignet fuer Flachstecker |                                     |                                  |                    |                         |                               |  |  |   |

#### Bemerkungen NOTES

- 1 Geeignet fuer Flachstecker TO BE USED ON TAB  $1.5^{+0.2}_{-0.1} \times 0.6^{+0.07}_{-0.03}$
- 2 Geeignet fuer Flachstecker TO BE USED ON TAB  $1.5^{+0.2}_{-0.1} \times 0.8 \pm 0.03$
- 3 Laserschweissung LASERWELDED
- 4 Kennung fuer Werkzeug und Revisionsstand DIE-IDENTIFICATION AND REVISION STATUS
- 5 Min. 0,8µm Goldueberzug im Kontaktbereich ueber min. 1,3µm Nickelueberzug; min. 1µm Zinnueberzug im Crimpbereich. Zur Kennzeichnung siehe Loch an der Ueberfeder MIN. 0,8µm GOLDPLATE IN CONTACT AREA OVER MIN. 1,3µm NICKELPLATE; MIN. 1µm TINPLATE IN CRIMP AREA. AS INDEX SEE HOLE AT SPRING
- 6 Fuer Doppel- und Einzelcrimp FOR DOUBLE AND SINGLE CRIMP
- 7 Auswahl der Einzeldichtung entsprechend dem Isolationsdurchmesser nach Verarbeitungsspezifikation 114-18386 SINGLE WIRE SEAL TO BE SELECTED ACCORDING TO INSULATION-DIA ACCORDING TO APPLICATION SPECIFICATION 114-18386
- 8 Zulaessige Strombelastbarkeit siehe Drahtgroesse 1 mm² CURRENT CARRYING CAPABILITY SEE WIRE CROSS SECTION
- 9 Kennzeichnung fuer besonderes Offnungsmaass und Tab-Abmessung 0,8mm. SIGNED FOR SPECIAL GAPSIZE AND TABDIMENSION 0.8mm.
- 10 1,27µm Goldueberzug im Kontaktbereich ueber min. 1,3µm Nickelueberzug; min. 1µm Zinnueberzug im Crimpbereich. Zur Kennzeichnung siehe Loch an der Ueberfeder
- 11 Unterschiedliche Ausfuehrung und Anzahl der Rillen moeglich DIFFERENT FORM AND NUMBER OF THE SERRATION POSSIBLE
- 12 Kennzeichnung mit "Ag" bei Silberueberzug im Kontaktbereich MARKING WITH "Ag" FOR SILVERPLATING IN CONTACT AREA
- 13 1241372-X wird ersetzt durch 1564980-X 1241378-X wird ersetzt durch 1564324-X 1241372-X SUPERSEDED BY PN 1564980-X 1241378-X SUPERSEDED BY PN 1564324-X
- 14 Einzelheiten der Ausfuehrung bleiben dem Hersteller ueberlassen DETAILS OF DESIGN ARE LEFT TO MANUFACTURER



|  |  |                            |   |
|--|--|----------------------------|---|
| THIS DRAWING IS A CONTROLLED DOCUMENT. |  | OWN R. Liebing 27AUG2004   | <br>TE Connectivity                     |
| DIMENSIONS: mm                         |  | CHK A. Mairosen 30JAN2012  |   |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: |  | APPV M. Bleicher 30JAN2012 | NAME AMP MCP 1,5K PRODUCT GROUP DRAWING |
| ±0.2                                   |  | 108-18716 APPLICATION SPEC |   |
| MATERIAL SEE TABLE                     |  | 114-18386                  | SIZE 114-18386                          |
| FINISH SEE TABLE                       |  | WEIGHT                     | RESTRICTED TO                           |
| CUSTOMER DRAWING                       |  | SCALE 5:1                  | SHEET 1 OF 1 REV B24                    |