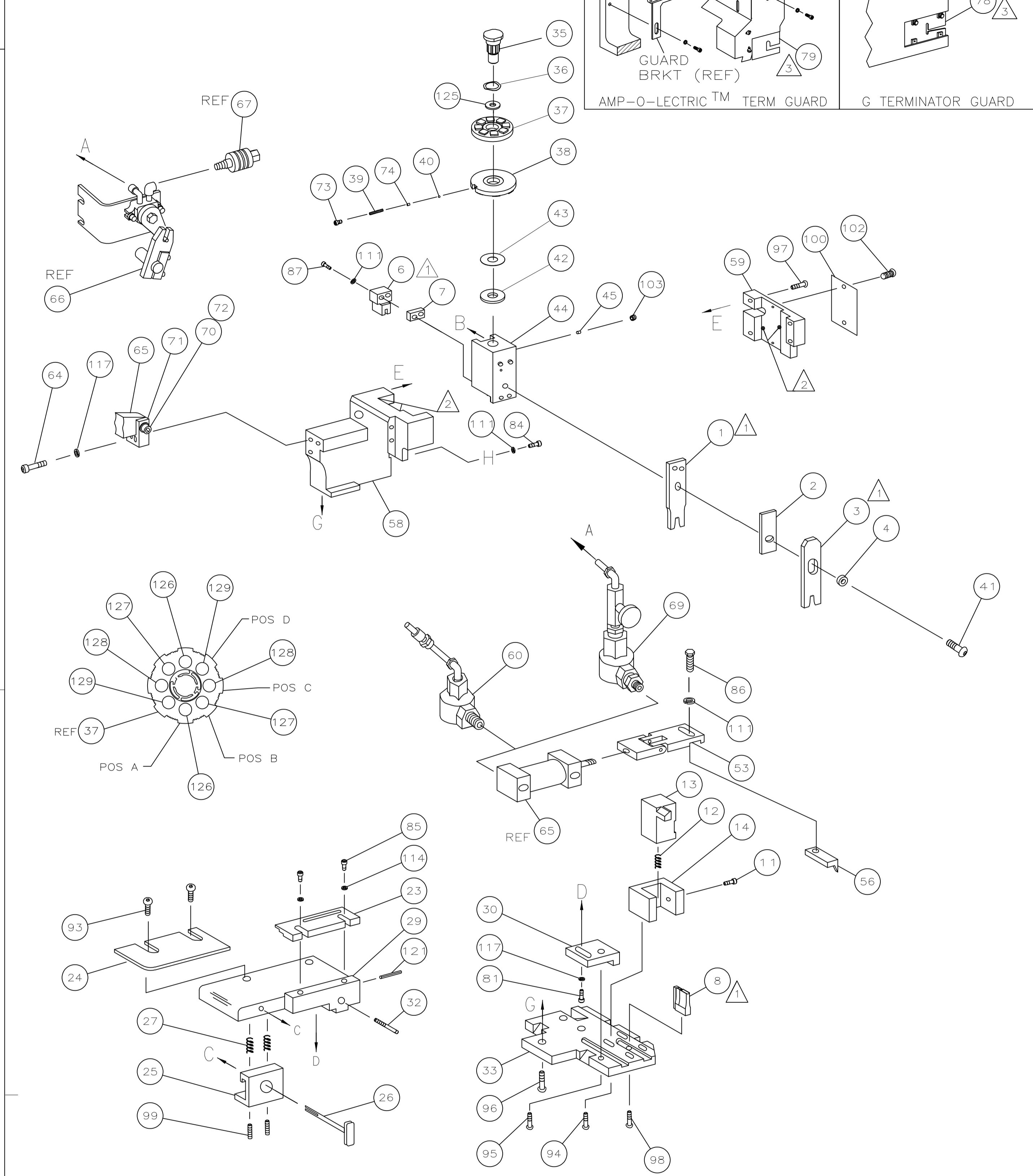
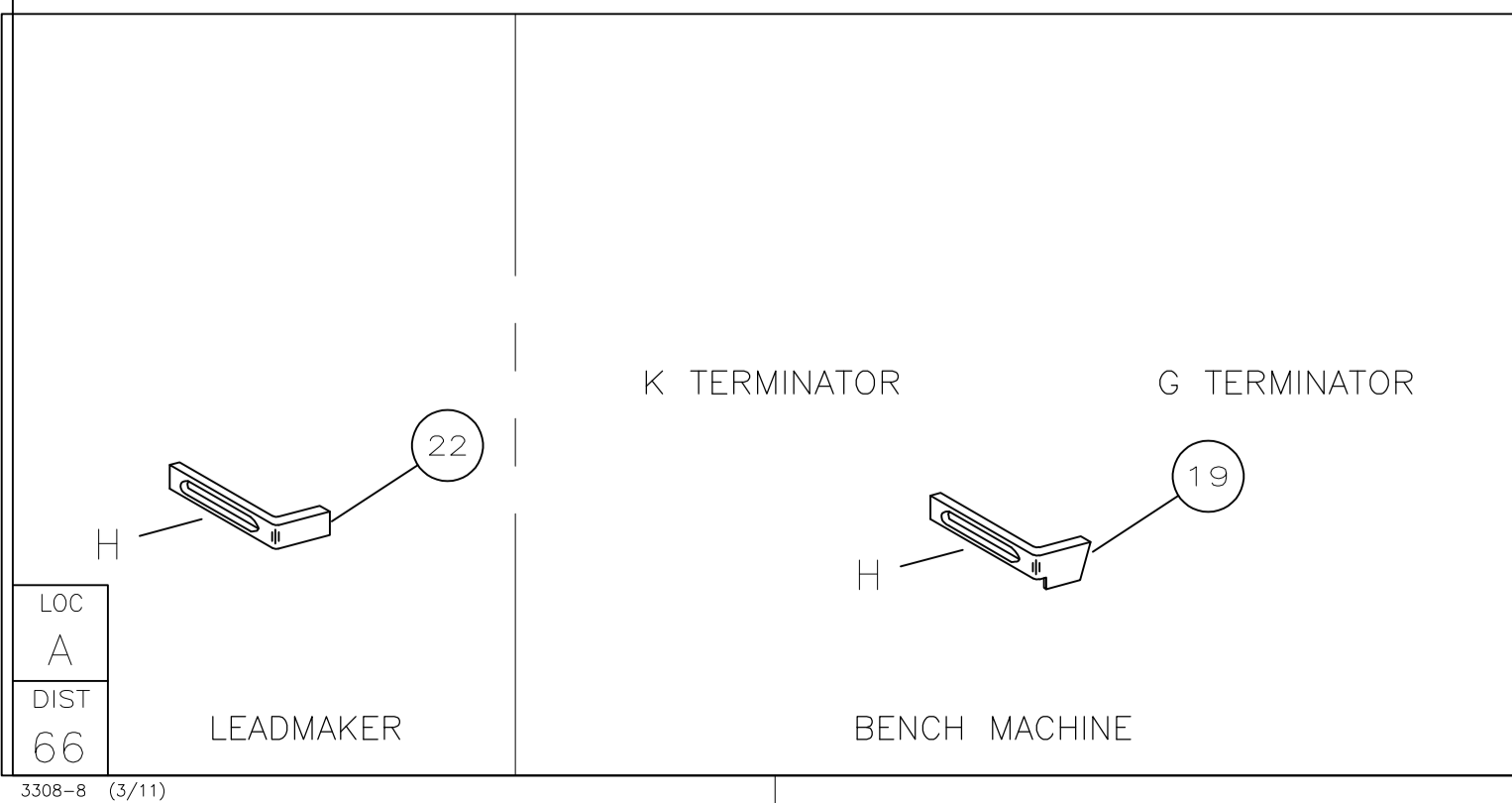


DIMENSIONING AND TOLERANCING PER ASME Y14.5M (USD STANDARDS). THIS DRAWING IS A CONTROLLED DOCUMENT.

PART NUMBER	REV	FIRST USED
1385299-1	E	854400-1
1385299-2	E	565435-5
1385299-3	E	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS



AMP PN		MFR PN		MOLEX TERMINAL		CUSTOMER CRIMP SPECS	
AMP PN	MFR PN	PAD LTR	CRIMP HEIGHT	WIRE SIZE			
286984-1	08-58-0110	A	.044 ±.001 [1.12 ±0.03mm]	18			
286984-2	08-58-0187	B	.0415 ±.0015 [1.045±0.025mm]	20			
286984-3	08-50-0187	C	.039 ±.001 [0.99 ±0.03mm]	22			
286984-4	08-52-0112	D	.037 ±.001 [0.94 ±0.03mm]	24			
		CRIMP SIZE	TYPE	RANGE			
		WIRE .076 [1.93mm]	F	18-24			
		INSUL .100 [2.54mm]	0	Ø.110 MAX			
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT		
.109-.125	NONE	.280	408-8040	458637-1	L2562		

QTY REQD PER ASSY	REF	QTY REQD PER ASSY	REF	PART NO	DESCRIPTION	ITEM NO
2	2	2	-	5-354779-4	PIN, WIRE DISC (.3260)D	129
2	2	2	-	5-354779-0	PIN, WIRE DISC (.3240)C	128
2	2	2	-	4-354779-5	PIN, WIRE DISC (.3215)B	127
2	2	2	-	4-354779-0	PIN, WIRE DISC (.3190)A	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
						124
						123
						122
1	1	1	-	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
						120
						119
						118
2	2	2	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
						116
						115
2	2	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
						113
						112
4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
						110
						109
						108
						107
						106
						105
						104
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
						101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	5-21006-6	SCR,SET(10-32x.75)DRAG	99
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	-	2-22733-8	SCR,BHC(10-32x.62)HOUSING	96
1	1	1	-	2-21002-7	SCR,BHC(10-32x.50)ADJ BLOCK	95
2	2	2	-	2-21002-2	SCR,BHC(8-32x.50)SHEAR	94
2	2	2	-	2-21002-1	SCR,BHC(8-32x.38)R STRIP GUIDE	93
						92
						91
						90
						89
						88
2	2	2	-	2-21000-9	SCR,SHC(8-32x.75)DEP-HOLD	87
1	1	1	-	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	2	2	-	1-21000-4	SCR,SHC(4-40x.38)F ST GUIDE	85
1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
						83
						82
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
						80
						79
						78
						77
						76
						75
1	1	1	-	690603-1	SPRING, ASSIST	74
1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
1	1	1	-	3-21001-5	SCR,BHC(3/8x1.00)FEED_MT	72
1	1	1	-	459610-1	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
						70
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2	2	2	-	22281-8	SPRING, DRAG	27
1	1	1	-	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	224404-1	DRAG, TERMINAL	25
1	1	1	-	217817-1	GUIDE, STRIP (REAR)	24
1	1	1	-	217816-2	GUIDE, STRIP (FRONT)	23
-	-	-	1	1-690472-4	STRIPPER	22
						21
						20
1	1	-	-	2-1338987-4	STRIPPER	19
						18
						17
						16
						15
1	1	1	-	217819-2	HOLDER, TERMINAL SUPPORT	14
1	1	1	-	318574-5	SUPPORT, FLOATING	13
1	1	1	-	4-22280-2	SPRING, SHEAR	12
1	1	1	-	690461-1	STOP, SHEAR	11
						10
						9
1	1	1	-	904766-4	ANVIL	8
1	1	1	-	6-240641-6	SPACER, SHEAR BLADE	7
1	1	1	-	217820-5	BLADE, SHEAR	6
						5
1	1	1	-	238009-4	SPACER, BLOCK CRIMPER	4
1	1	1	-	9-456135-6	CRIMPER, INSULATION	3
1	1	1	-	455888-3	SPACER, CRIMPER	2
1	1	1	-	7-568176-8	CRIMPER, WIRE	1
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY		REF		QTY REQD PER ASSY		REF		PARTS LIST	
1	1	1	-	21024-8	WASHER,LOCK(3/8)FEED BRKT	70			
-	1	-	-	692655-5	AIR FEED VALVE ASSY	69			
						68			
						67			
						66			
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2	2	2	-	22281-8	SPRING, DRAG	27			
1	1	1	-	690546-1	LEVER, DRAG RELEASE	26			
1	1	1	-	224404-1	DRAG, TERMINAL	25			
1	1	1	-	217817-1	GUIDE, STRIP (REAR)	24			
1	1	1	-	217816-2	GUIDE, STRIP (FRONT)	23			
-	-	-	1	1-690472-4	STRIPPER	22			
						21			
						20			
1	1	-	-	2-1338987-4	STRIPPER	19			
						18			
						1			