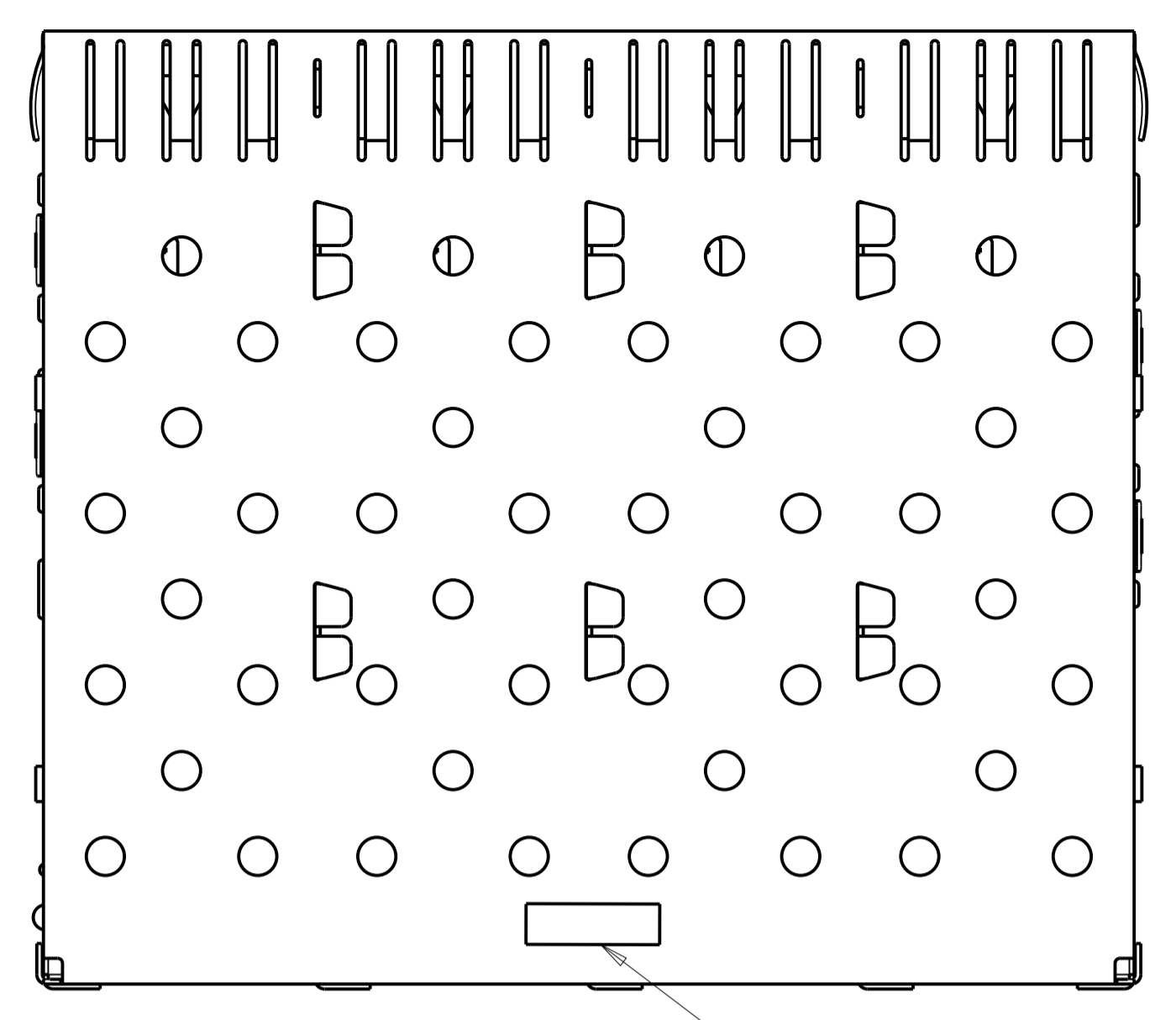
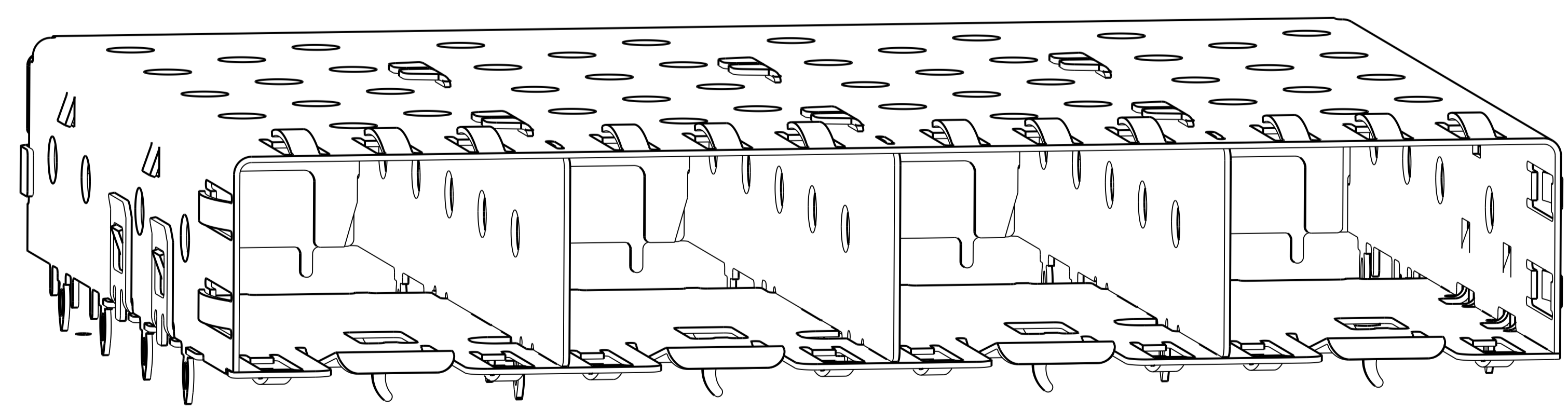
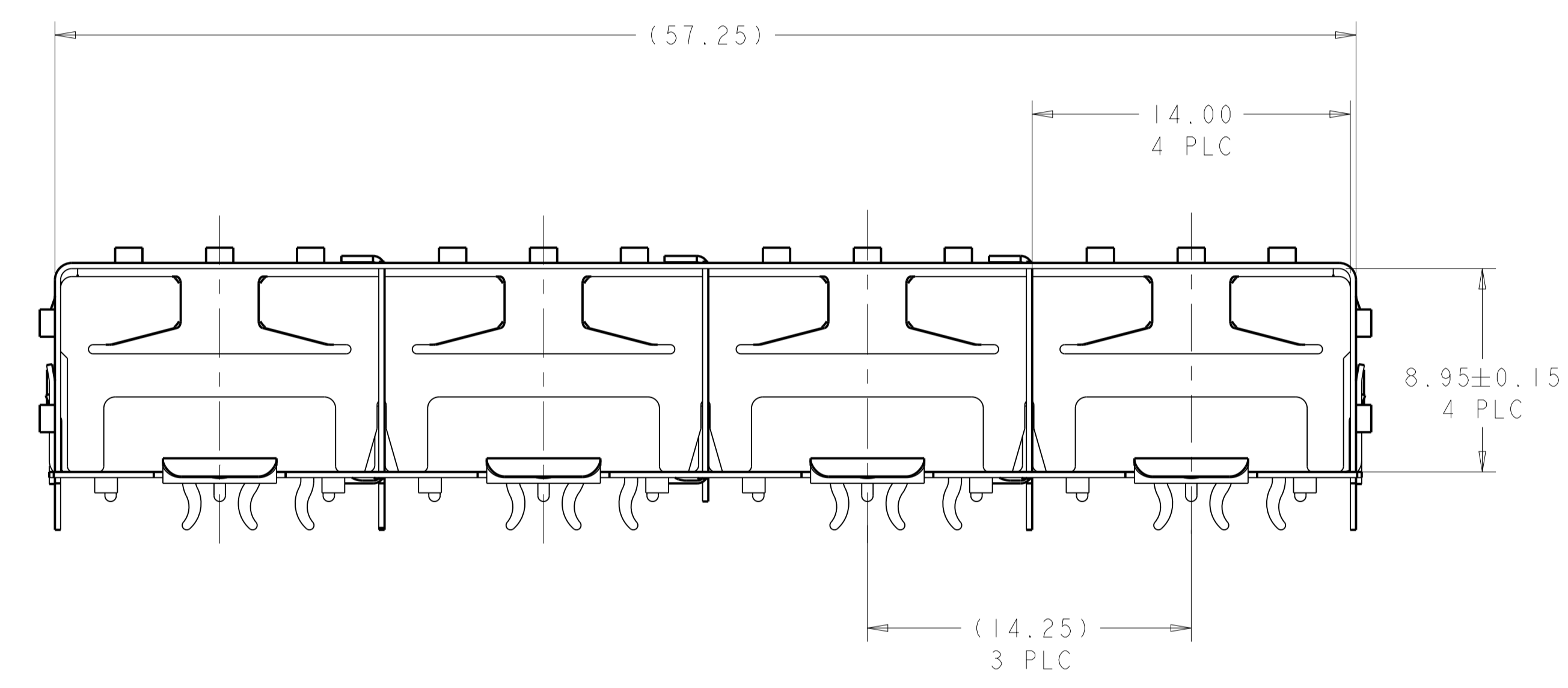
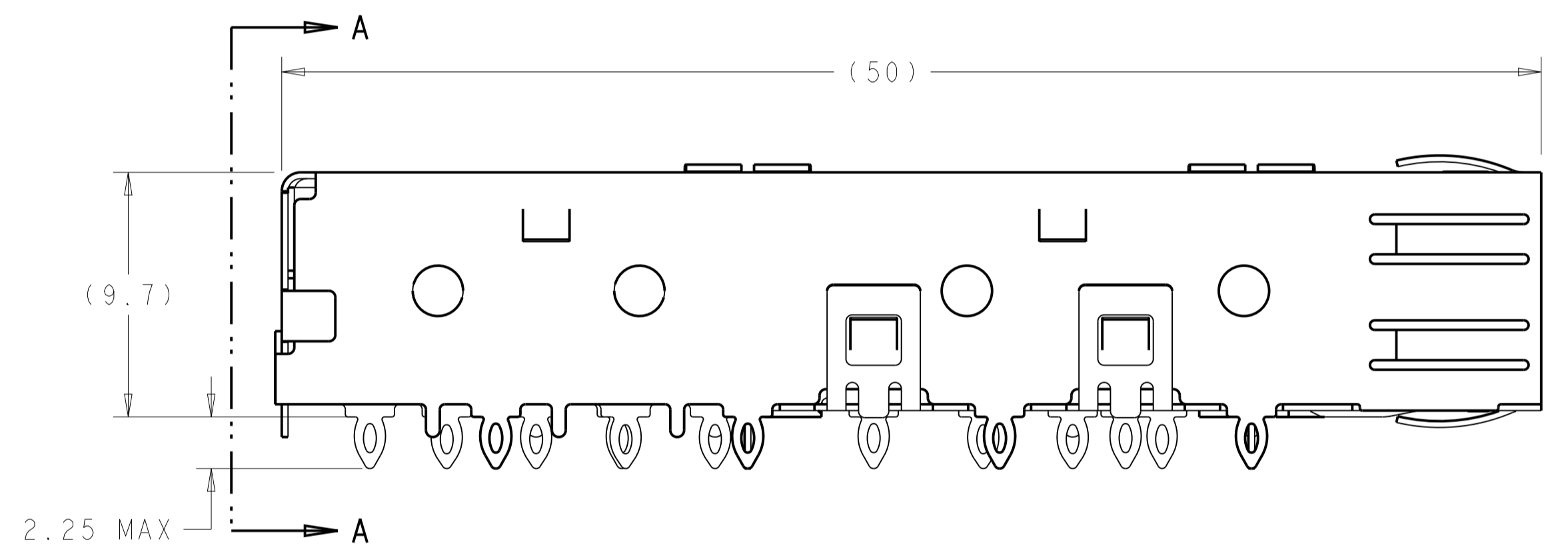


LOC	DIST	REVISIONS			
GP	00	REV	DATE	BY	CHKD
		G1	01APR2011	JY	CW
		H	13JUN2012	JY	AC
		J	20FEB2014	JW	SH
		J1	11JUL2014	JW	SH

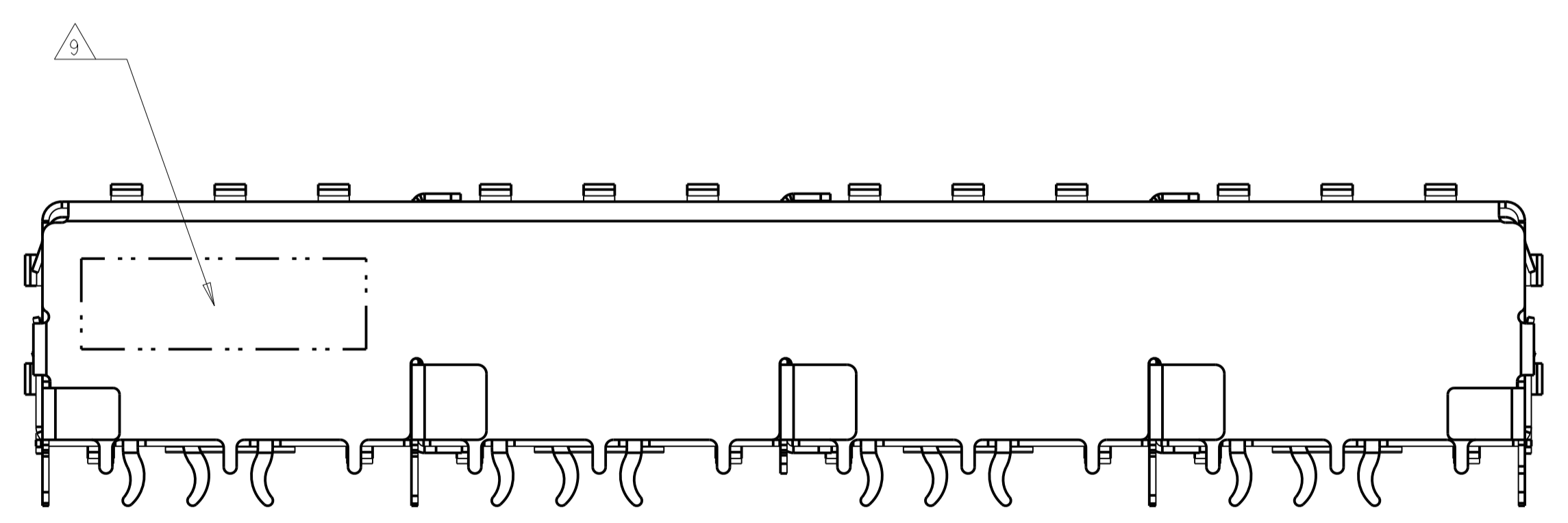


SCALE 3:1 △7

- △1 MATERIAL: 0.25 THICK COPPER ALLOY.
- △2 FINISH: TIN PLATING PER ASTM B 545, 1.25um MINIMUM THICKNESS ALL OVER NICKEL FLASH PER QQ-N-290. NONPLATED EDGES PERMISSIBLE.
- △3 PADS AND VIAS CHASSIS GROUND.
- △4 DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.
- △5 REFERENCE APPLICATION SPEC 114-13120, HOLE A, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESSES.
- △6 REFERENCE APPLICATION SPEC 114-13120, HOLE B, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESSES.
- △7 COMPANY LOGO IN APPROXIMATE AREA SHOWN
- △8 PATTERN REPEATS FOR EACH PORT. SPACING BETWEEN PORTS IS 14.25 mm.
- △9 DATE CODE AND PART NUMBER IN APPROXIMATE AREA SHOWN.
- △10 MATERIAL: 0.25 THICK NICKEL SILVER ALLOY(NO PLATING).



1658744-1&-3  
 1X4 CAGE ASSEMBLY  
 SCALE 6:1



SECTION A-A

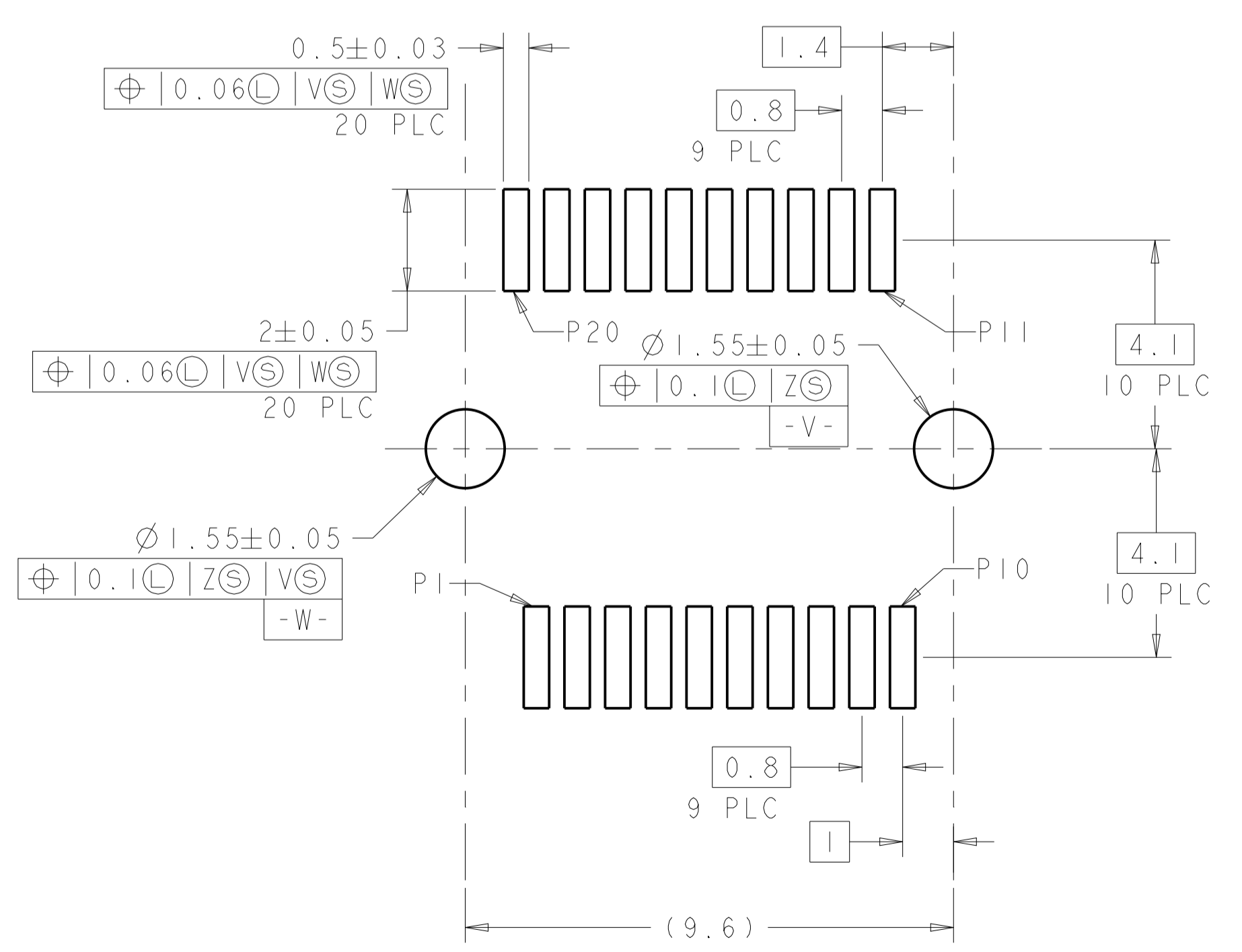
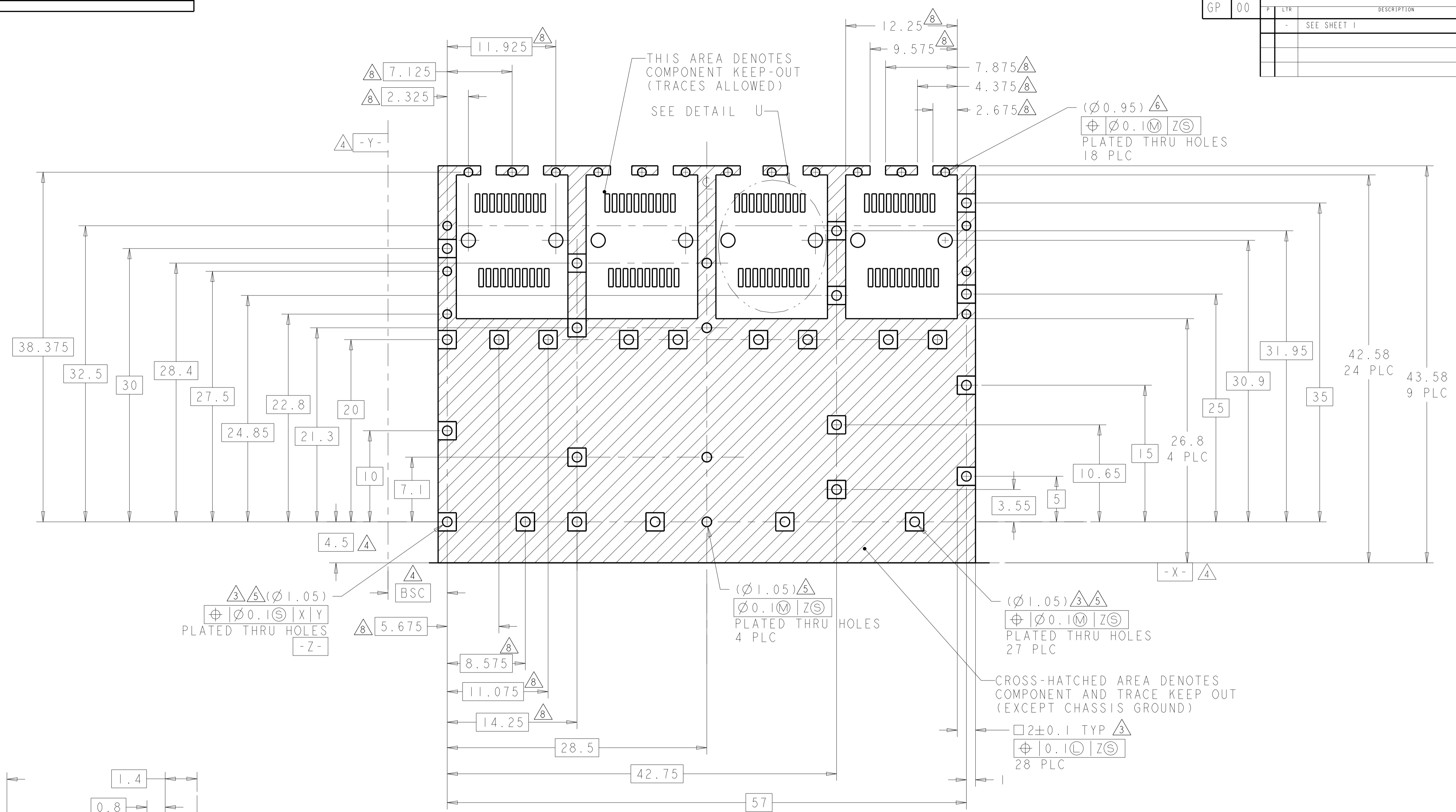
NO	△10	1X4	1658744-3
△2	△1	1X4	1658744-1
FINISH	MATERIAL	POSITION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: M. SHIRK 04JUN03	TE Connectivity	
DIMENSIONS: mm		CHK: J. KOPPENHEFFER 06MAY04		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: M. WALMSLEY 06MAY04	NAME: CAGE ASSEMBLY, 1X4 PRESS FIT, SFP	
0 PLC ±	1 PLC ±0.1	PRODUCT SPEC: 108-1950	SIZE: CAGE CODE DRAWING NO: A100779	
2 PLC ±	3 PLC ±	APPLICATION SPEC: 114-13120	RESTRICTED TO: -	
4 PLC ±	ANGLES ±	WEIGHT: -	SCALE: 5:1 SHEET 1 OF 2 REV J1	
MATERIAL: △1	FINISH: △2	CUSTOMER DRAWING	C=1658744	

LOC	DIST	REV	DATE	BY	APPV
GP	00				

REVISIONS					
REV	DATE	BY	APPV	DESCRIPTION	
-	-	-	-	SEE SHEET 1	-



DETAIL U  
 RECOMMENDED PT CONNECTOR LAYOUT  
 4X INDIVIDUALLY  
 SCALE 10:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN M. SHIRK	04JUN03		TE Connectivity
DIMENSIONS:		CHK J. KOPPENHEFFER	06MAY04		NAME CAGE ASSEMBLY, 1X4 PRESS FIT, SFP
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APV M. WALMSLEY	06MAY04	PRODUCT SPEC	
mm		108-1950		APPLICATION SPEC	
0 PLC ±		114-13120		WEIGHT	
1 PLC ±0.1		-		SCALE 1:1	
2 PLC ±		-		SHEET 2 OF 2	
3 PLC ±		-		REV J1	
4 PLC ±		-		CUSTOMER DRAWING	
ANGLES ±		-		A100779C=1658744	
FINISH		-		RESTRICTED TO	