



- 1 MOLDED PARTS: FLAME RETARDANT, 94V-0 RATED, GLASS FILLED NYLON OR POLYESTER, BLACK
CONTACTS: BRASS
HARDWARE: ZINC
- 2 CONTACTS: SEE TABLE
HARDWARE: CLEAR CHROMATE
- 3 GOLD FLASH ON THE MATING SURFACES, .000100 MIN TIN OR TIN-LEAD PLATE ON THE SOLDER END, .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT.
- 4 .000030 MIN GOLD PLATE ON THE MATING SURFACES, .000100 MIN TIN OR TIN-LEAD PLATE ON THE SOLDER END, .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT.
-OR-
GOLD FLASH OVER PALLADIUM-NICKEL PLATE, .000030 MIN TOTAL ON THE MATING SURFACES, .000100 MIN TIN OR TIN-LEAD PLATE ON THE SOLDER END, .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT.
- 5 REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.

SUPSD BY 747467-4	WITH SCREWLOCKS	4	747467-6
OBSOLETE	WITH SCREWLOCKS	3	747467-5
	WITH INSERTS	4	747467-4
SUPSD BY 747467-4	WITH INSERTS	3	747467-3
	WITH .120 DIA HOLE	4	747467-2
	WITH .120 DIA HOLE	3	747467-1
REMARKS		FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN C RICHARD 7-29-87	7-29-87
		CHK S WELDON 8-3-87	8-3-87
		APVD B TAYLOR 8-3-87	8-3-87
		NAME	PLUG ASSY, SIZE 1, 9 POSN. RIGHT ANGLE, .590 SERIES, .026 DIA POSTS, AMPLIMITE® HD-20
		PRODUCT SPEC	108-40005
		APPLICATION SPEC	114-40015
MATERIAL	FINISH	SIZE	CAGE CODE DRAWING NO
1	2	A1	00779 C=747467
CUSTOMER DRAWING		SCALE	4:1
		SHEET	1 OF 1
		REV	H