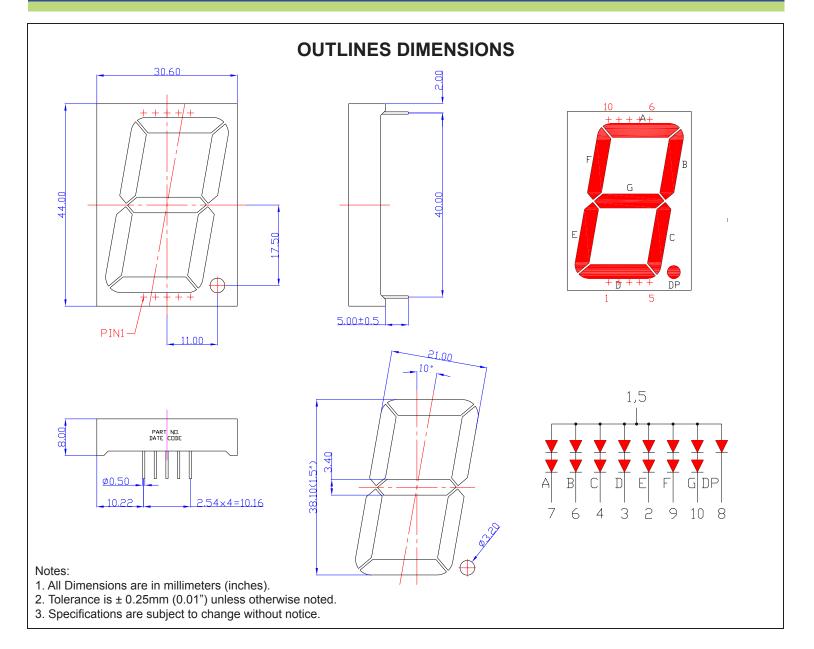


#### **SPECIFICATIONS**

# CDSA15R2W



Part Number	Chip Material	Color of Emission Lens Type		Description	
CDSA15R2W	InGaAIP	Red	White Segment	Common Anode	



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#### ABSOLUTE MAXIMUM RATINGS

#### (TA=25°C)

Parameter	Symbol	Max Rating	Unit			
Power Dissipation	Po	70	mW			
Pulse Forward Current	IFP	50	mA			
Continuous Forward Current	lf	120	mA			
Reverse Voltage Segment	Vr	5	V			
Operating Temperature Range	Topr	-25~+85	°C			
Storage Temperature Range	Тѕтс	-25~+85	°C			
IFP = Pulse Width $\leq$ 10 ms, Duty Ratio $\leq$ 1/10. Soldering Condition: 260 °C/ 5sec						

### **OPTICAL-ELECTRICAL CHARACTERISTICS**

#### (TA=25°C)

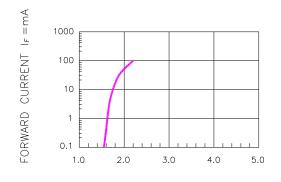
Parameter	Symbol	Test Condition	Value			Lloit
			Min	Тур	Max	Unit
Luminous Intensity	lv	l⊧ = 20mA	-	300	-	mcd
Forward Voltage	Vf	l⊧ = 20mA	-	3.5	4.8	V
Reverse Leakage Current	lr	V <sub>R</sub> = 5V	-	-	10	μA
Peak Wavelength	λP	l⊧ = 20mA	-	635	-	nm
Dominant Wavelength	λd	l⊧ = 20mA	-	628	-	nm
Spectral Radiation Bandwidth	Δλ	l⊧ = 20mA	-	20	-	nm

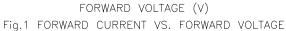


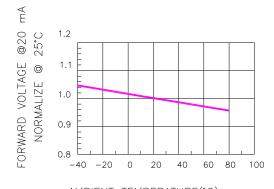
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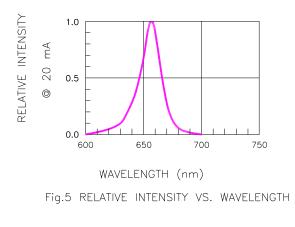
#### **OPTICAL CHARACTERISTIC CURVES**

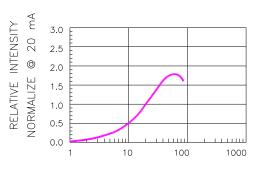






AMBIENT TEMPERATURE(°C) Fig.3 FORWARD VOLTAGE VS. TEMPERATURE





FORWARD CURRENT (mA) Fig.2 RELATIVE INTENSITY VS. FORWARD CURRENT

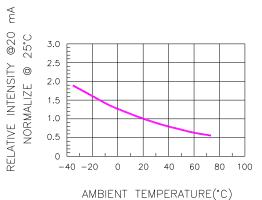
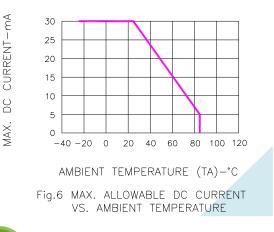


Fig.4 RELATIVE INTENSITY VS. TEMPERATURE





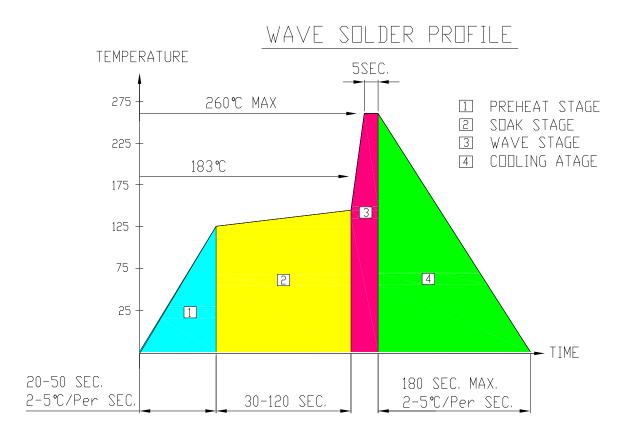
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#### SOLDERING CONDITIONS – DISPLAY TYPE LED

## RECOMMEND SOLDERING PROFILE



### SOLDERING IRON

Basic spec is  $\leq$ 4 sec when 260°C. If temperature is higher, time should be shorter (+10°C→1 sec). Power dissipation of Iron should be smaller than 15W, and temperature should be controllable. Surface temperature of the device should be under 230°C.

### REWORK

Customer must finish rework within ≦4 sec under 245°C.



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