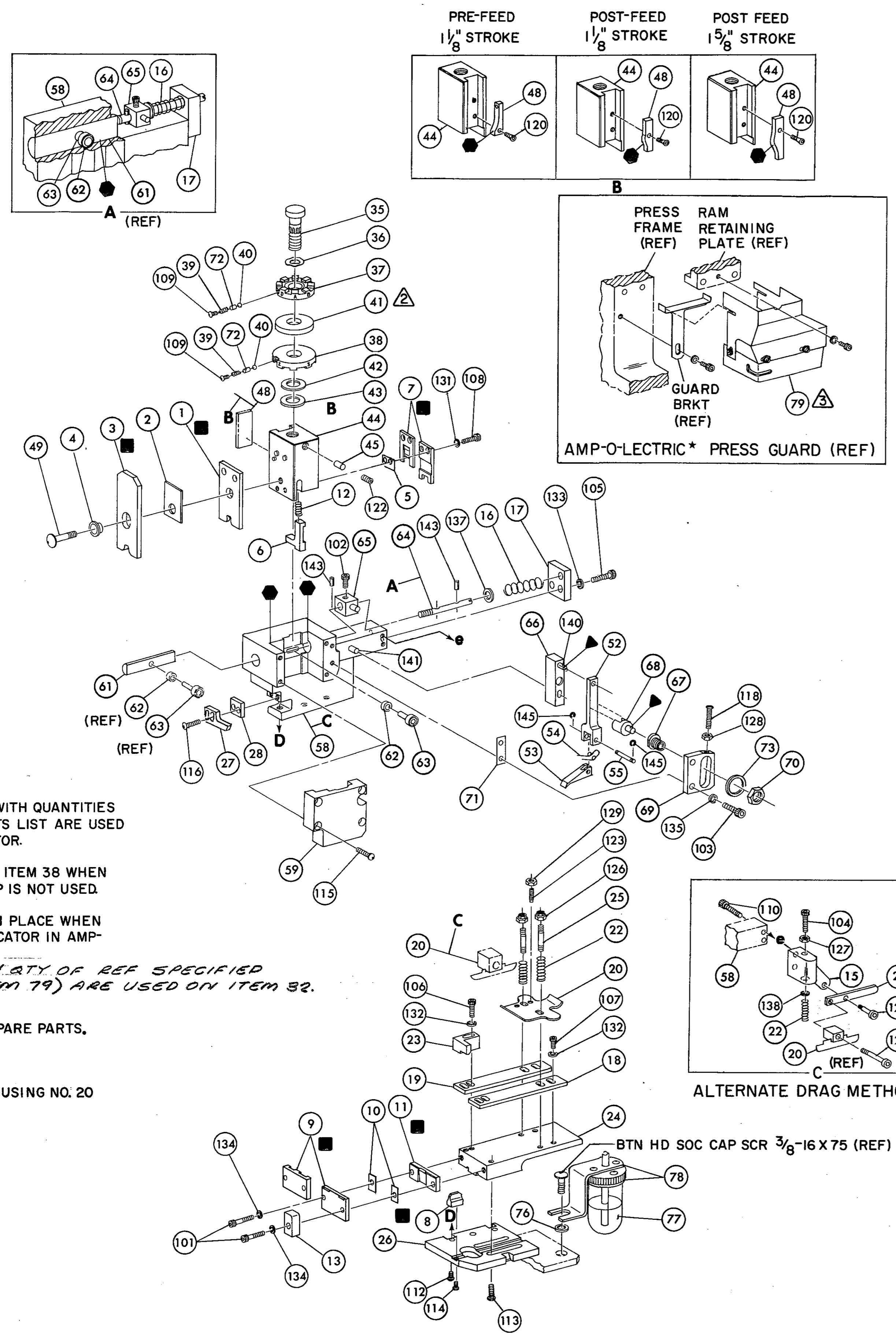


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:**
- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
 - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.

QTY	PART NO	DESCRIPTION	ITEM NO
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
-	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	139
REF	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133
5	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131
REF	21018-4	NUT, HEX MACH (4-40) DRAG	129
REF	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128
-	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126
-	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125
-	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	120
REF	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115
1	22733-B	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113
REF	1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112
-	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110
1	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE	108
3	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107
2	2-21000-9	SCR, SKT HD CAP (8-32 X .75) STRIP GUIDE	106
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105
-	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101
REF	455745-1	GUARD, WINDOW	79
-	465184-9	LUBRICATOR ASSY	78
-	455985-1	OIL, LUBRICATING	77
-	454406-1	SPACER, LUB BRACKET	76
REF	458109-1	WASHER, FLAT (SPECIAL)	73
1	690603-1	SPRING, ASSIST	72
REF	690517-1	SPACER	71
-	22594-8	NUT, HEX	70
-	240628-1	PLATE, ADJ	69
-	240626-1	SHAFT, PIVOT	68
-	240633-1	BUSHING	67
-	455680-1	LEVER, INTERMEDIATE	66
-	240629-1	BLOCK, PIVOT	65
-	240632-2	SCREW, ADJ	64
-	240659-3	PIN, CAM ROLLER	63
-	240658-1	CAM, ROLLER	62
REF	454398-1	ROD, FEED	60

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.124	10			61264-1
B	.110	12			640257
C	.102	14			1217106
D	NOT USED				

REMARKS		NO	REV
-INACTIVE-			
APPL USED ON MACHINE PART NO		MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME		APPL SERIAL NO	ORIGINAL
ADDRESS		PURCHASE ORDER	CUSTOMER COPY
CITY		ENG APP	FIELD ENG COPY

WIRE	.190	F		A1 8039
INSUL	-	-	.773	
WIRE RANGE	12-10		INSULATION RANGE	PRESS NO
				565435-5
REMARKS				
AMP-O-LECTRIC PRE FEED				
I.D. PLATE (REF): 461264-1				

P/F LTR	REVISION RECORD	APP DATE	P/F LTR	REVISION RECORD	APP DATE